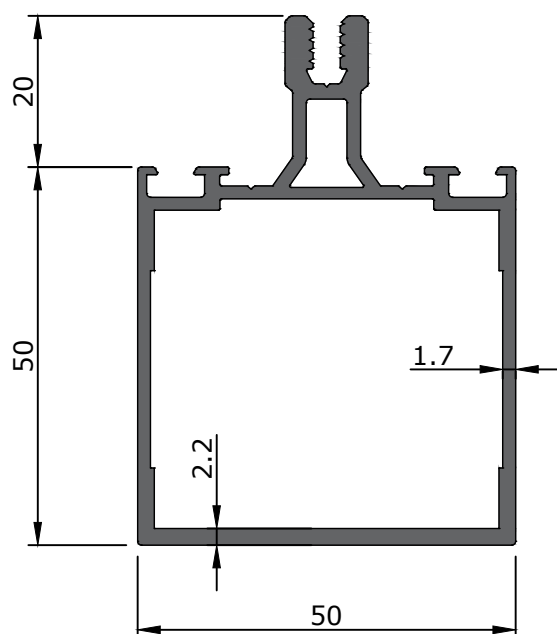
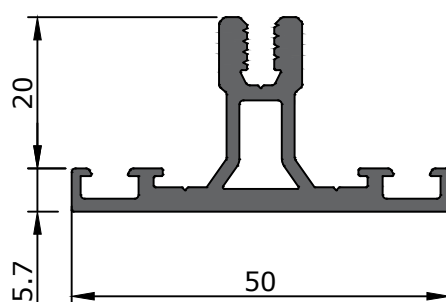
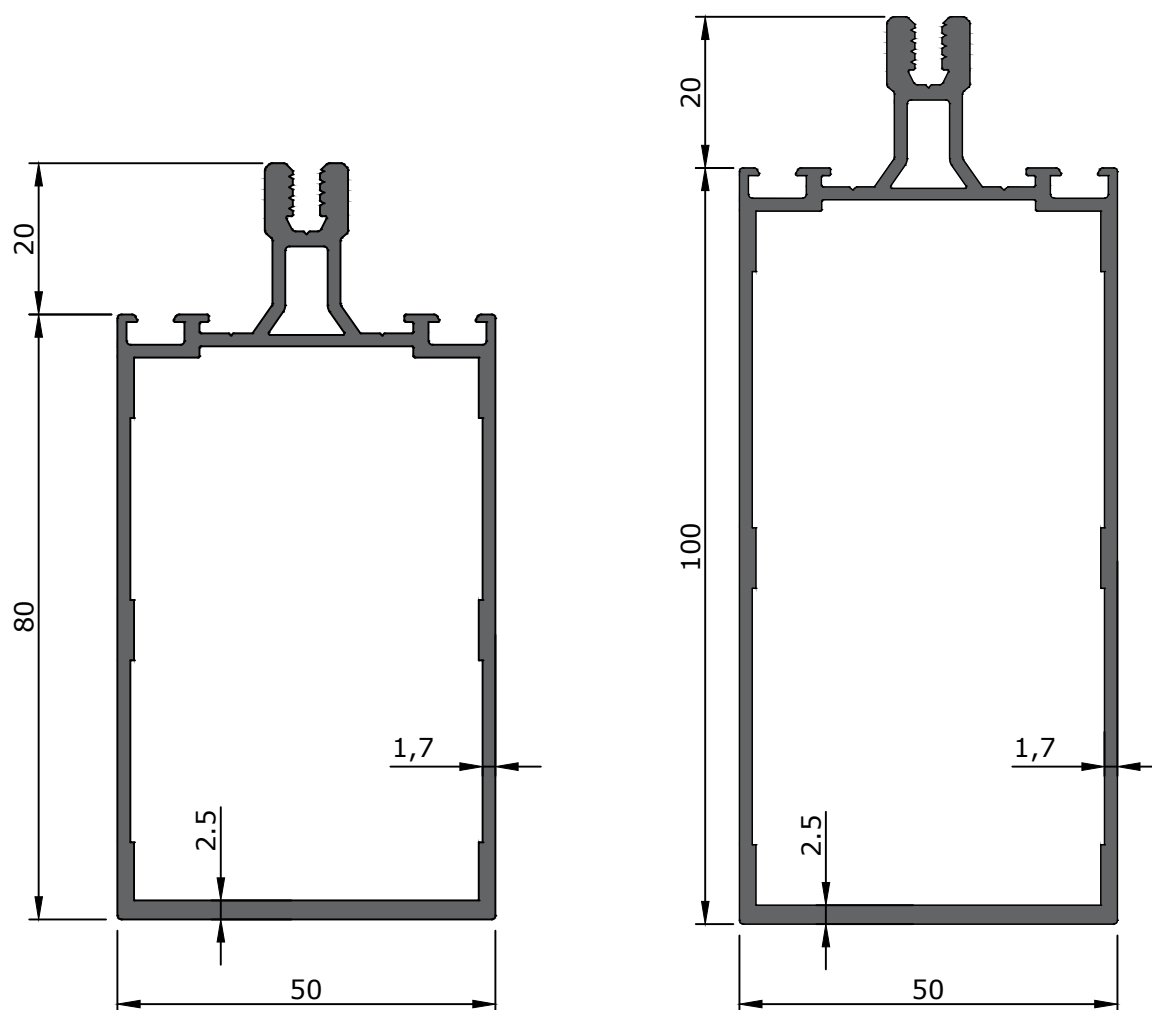




Jx	Jy	Profile Code	Weight (Kg/m)
26.5	14.6	11003	1.371

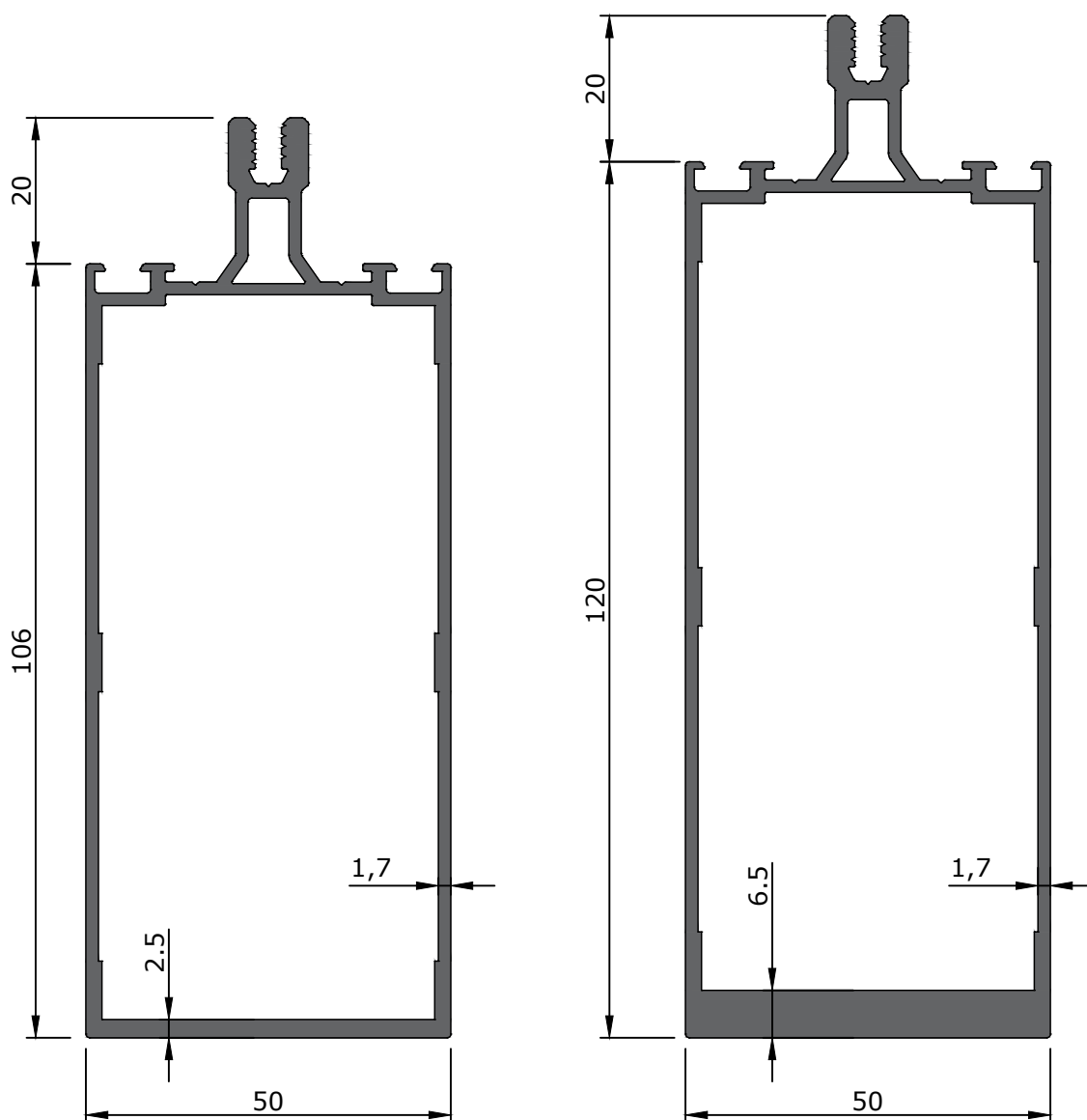


Jx	Jy	Profile Code	Weight (Kg/m)
4.3	5.2	11001	0.759



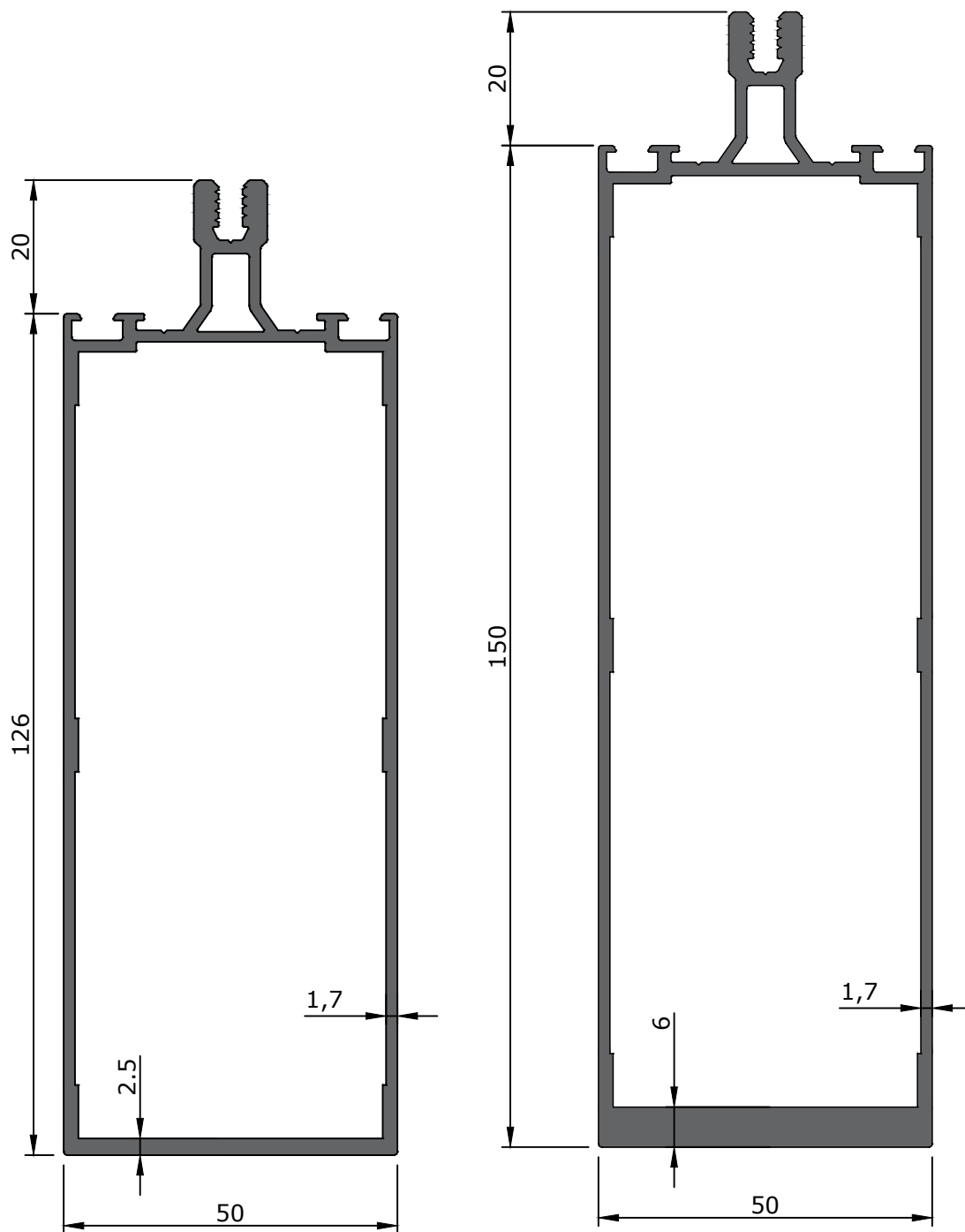
Jx	Jy	Profile Code	Weight (Kg/m)
69.6	21	11004	1.668

Jx	Jy	Profile Code	Weight (Kg/m)
117.9	25.7	11005	1.889



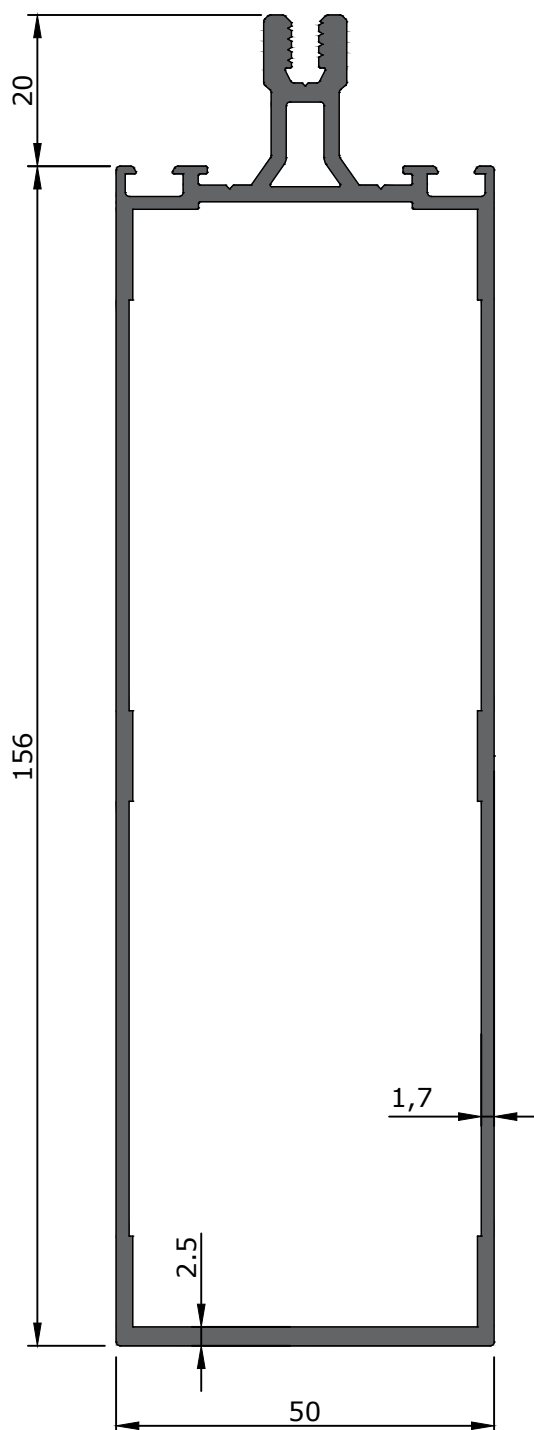
Jx	Jy	Profile Code	Weight (Kg/m)
136	24	11015	1.951

Jx	Jy	Profile Code	Weight (Kg/m)
244.7	32.9	11006	2.615

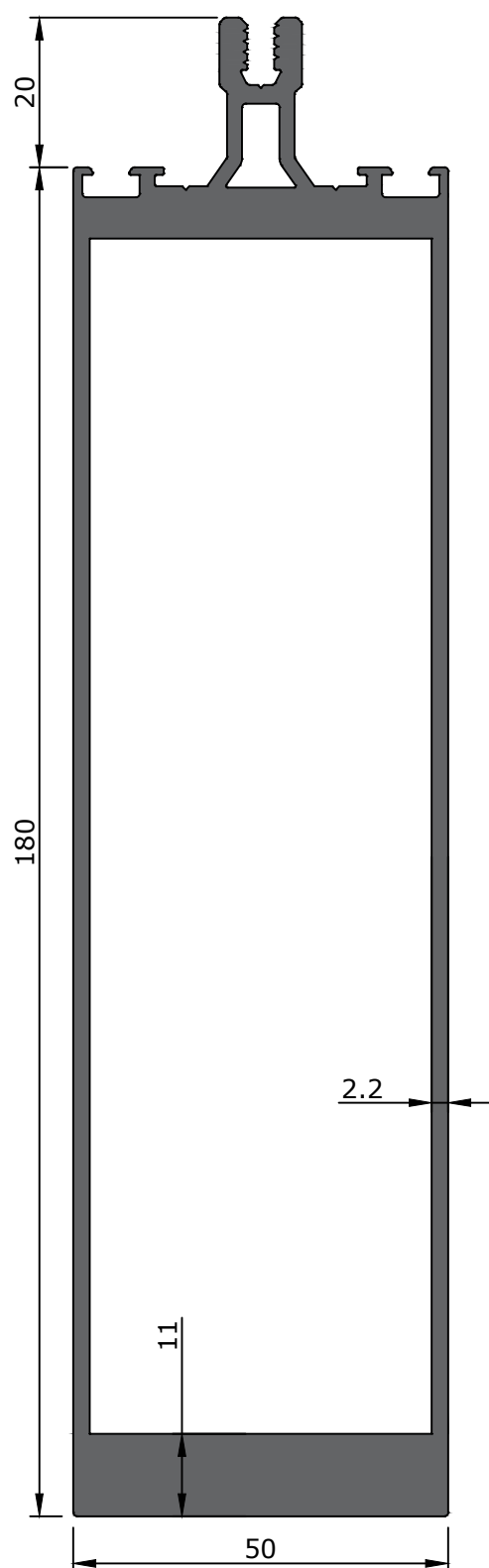


Jx	Jy	Profile Code	Weight (Kg/m)
199.7	30.8	11007	2.128

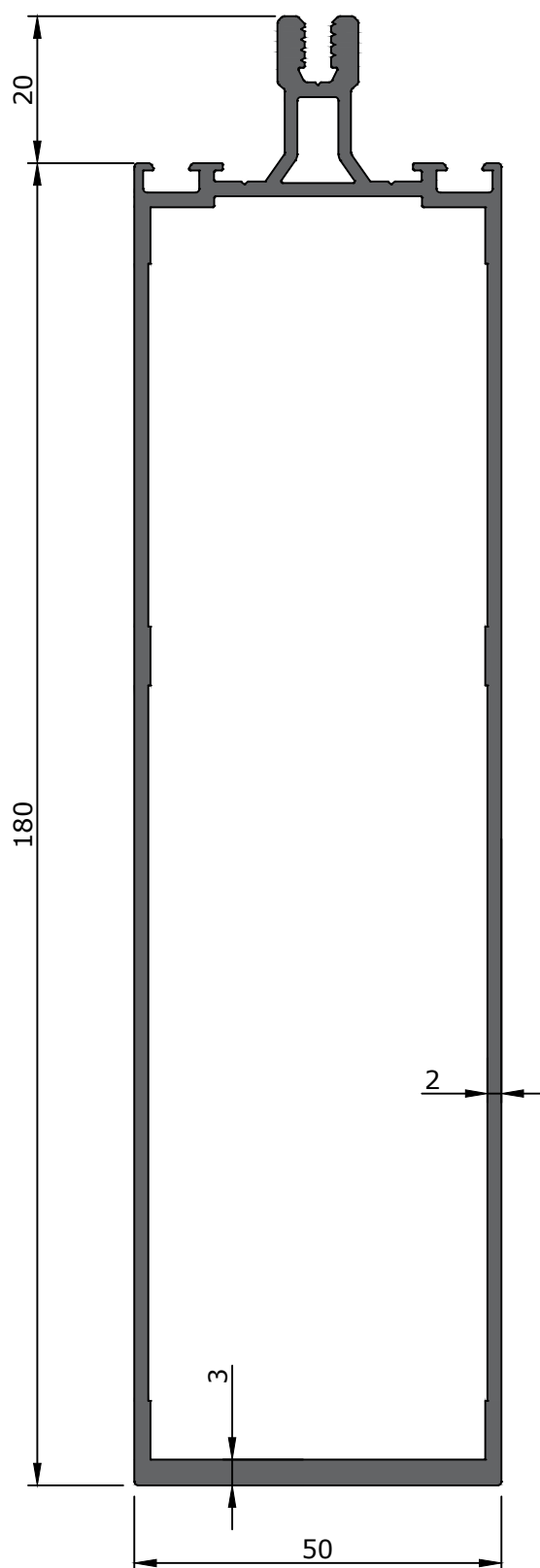
Jx	Jy	Profile Code	Weight (Kg/m)
389.3	38.7	11008	2.843



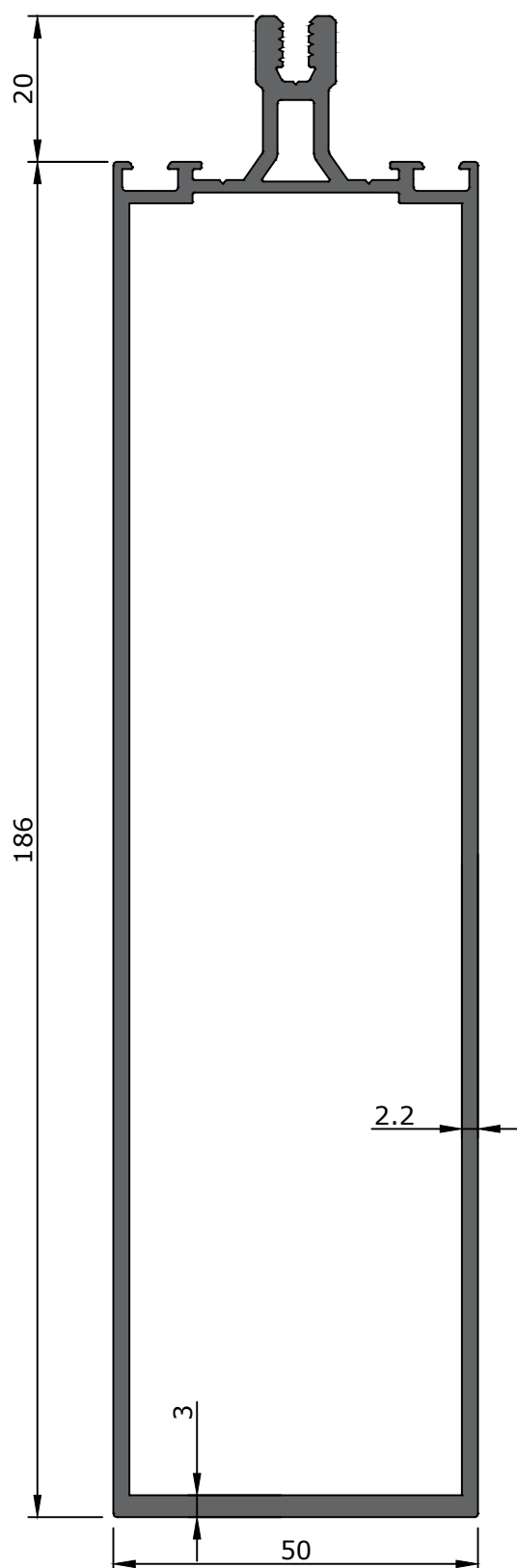
Jx	Jy	Profile Code	Weight (Kg/m)
320	36.8	11009	2.420



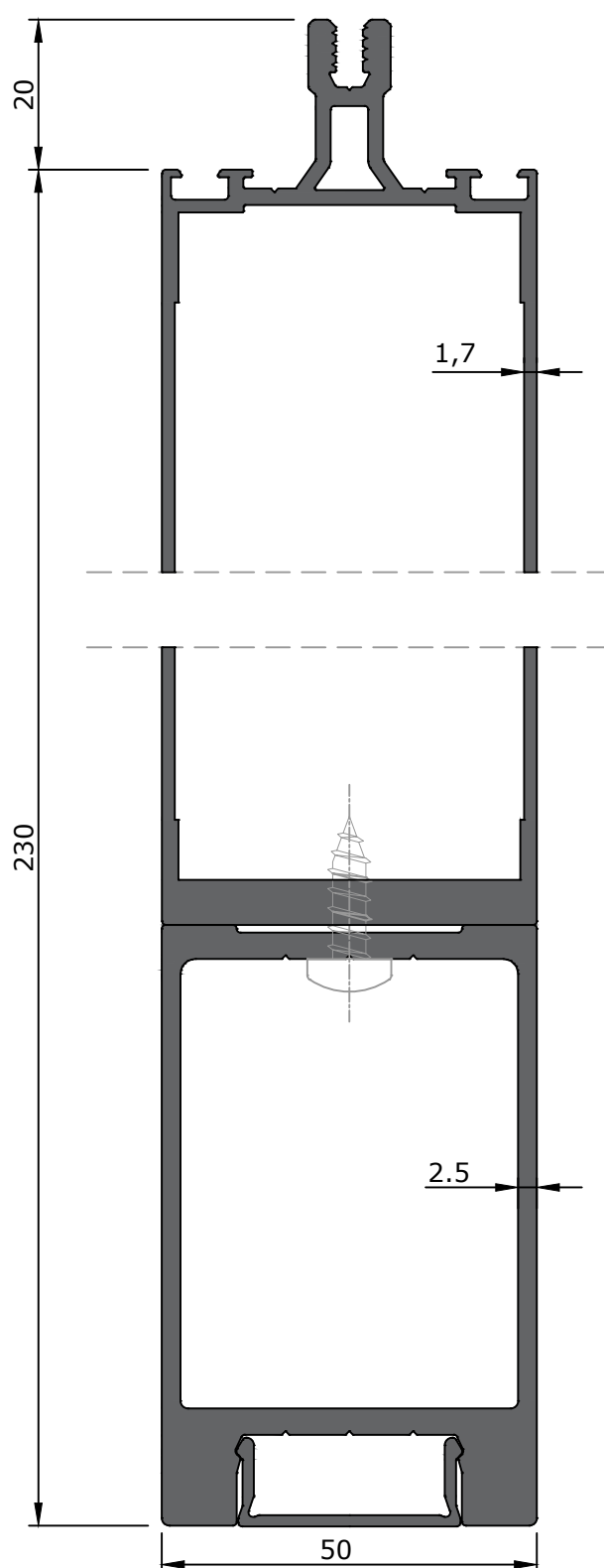
Jx	Jy	Profile Code	Weight (Kg/m)
920	59	11010	4.680



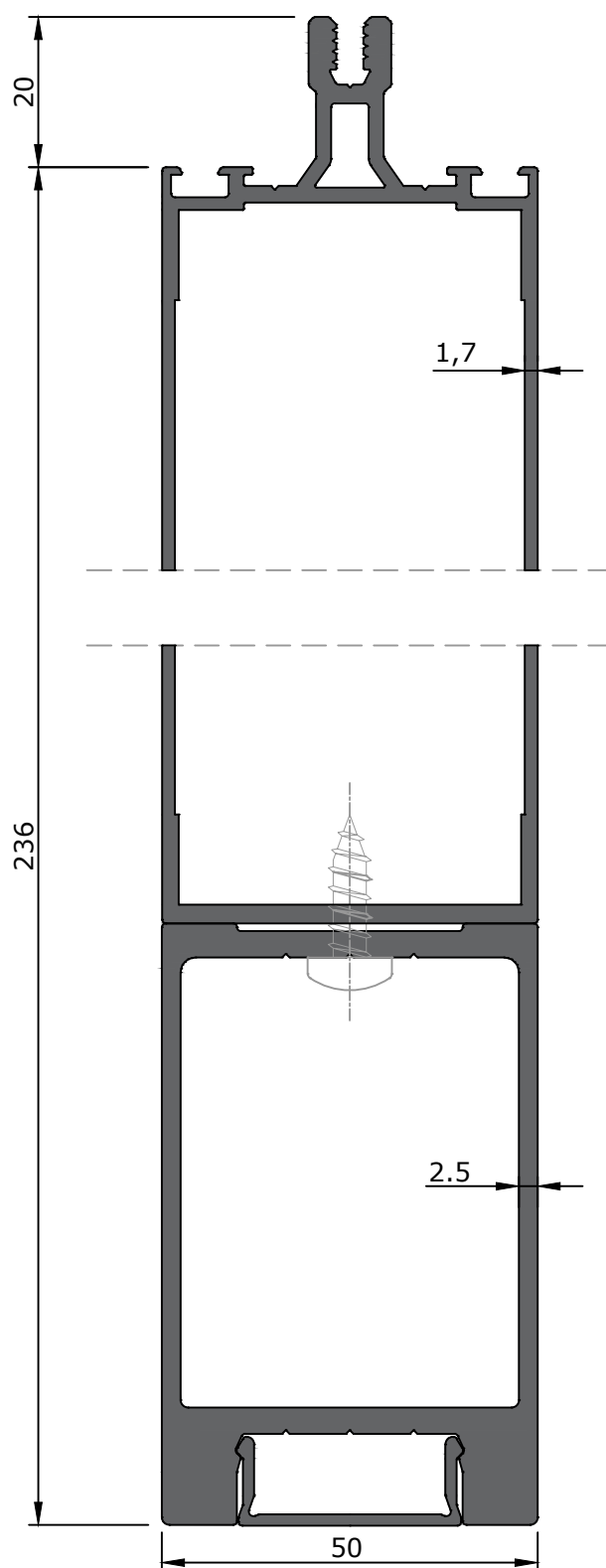
Jx	Jy	Profile Code	Weight (Kg/m)
516	45	11016	2.955



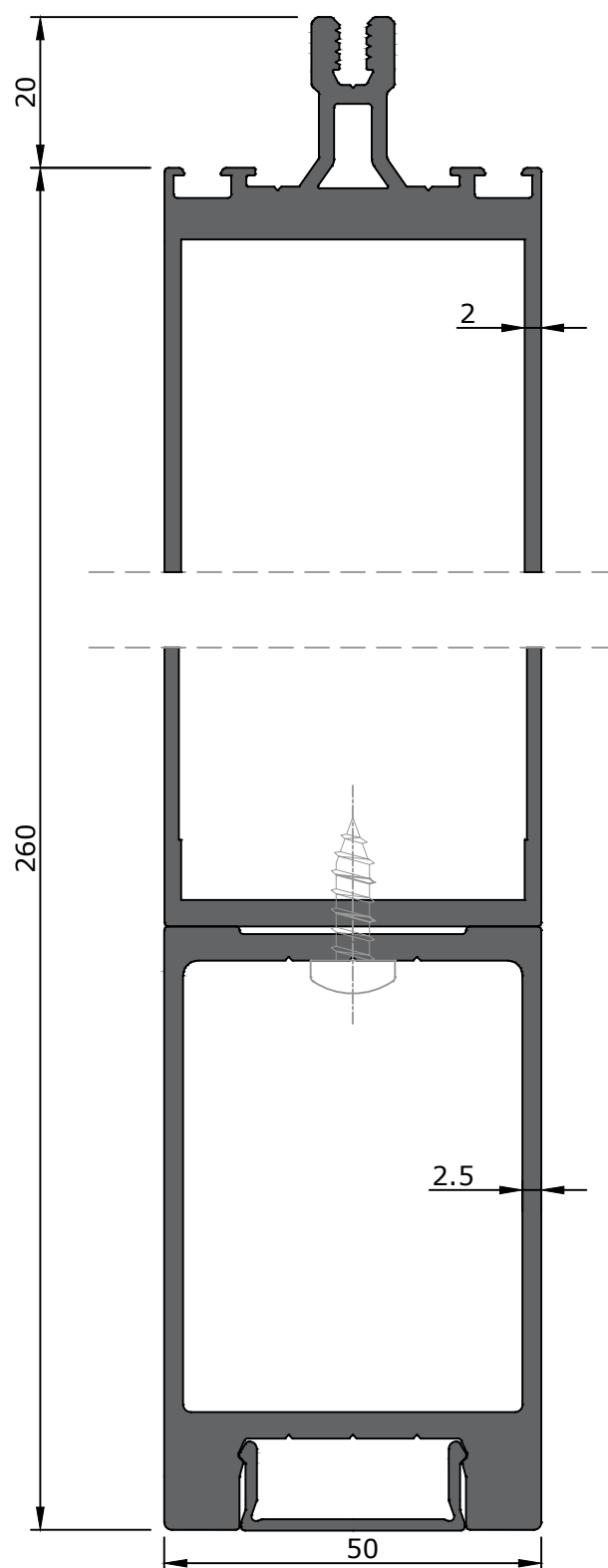
Jx	Jy	Profile Code	Weight (Kg/m)
556	51	11011	3.193



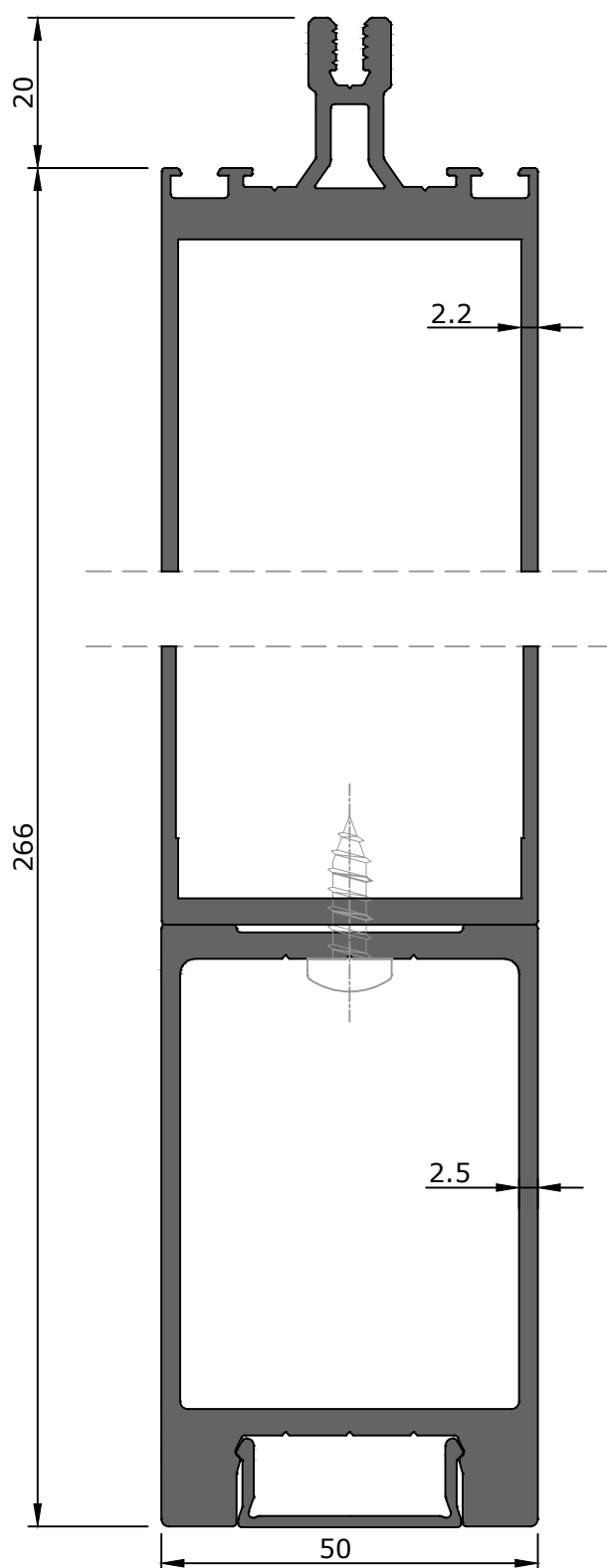
Jx	Jy	Profile Code	Weight (Kg/m)
1135	73	11008+10420	5.520



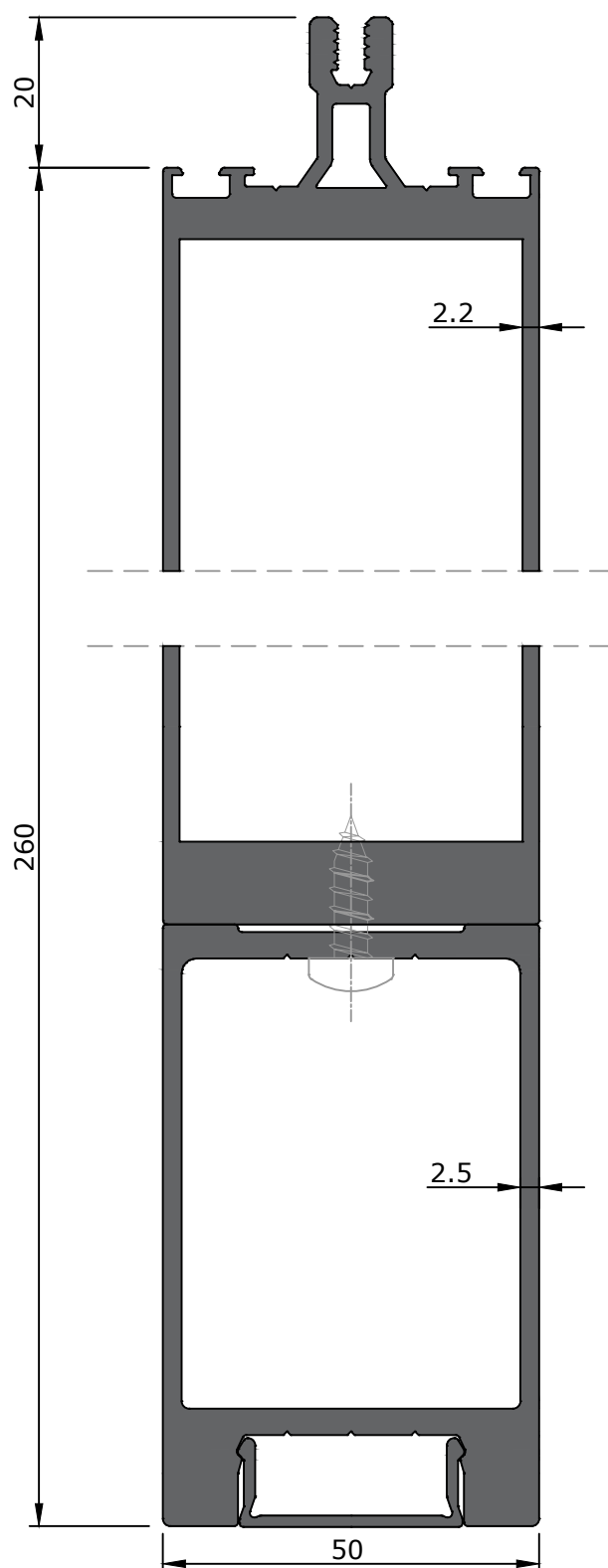
Jx	Jy	Profile Code	Weight (Kg/m)
1241	72	11009+10420	5.087



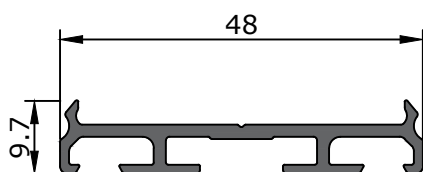
Jx	Jy	Profile Code	Weight (Kg/m)
1582	80	11016+10420	5.632



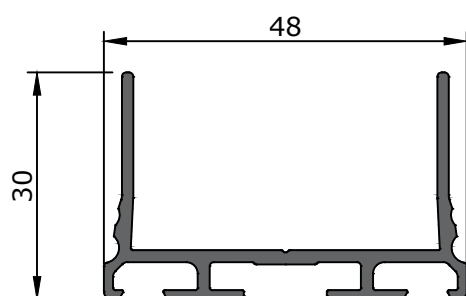
Jx	Jy	Profile Code	Weight (Kg/m)
1717	85	11011+10420	5.870



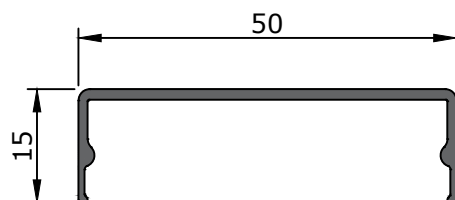
Jx	Jy	Profile Code	Weight (Kg/m)
2100	95	11010+10420	7.240



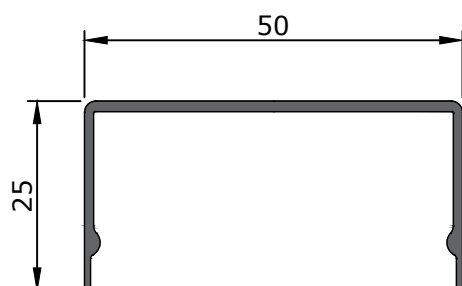
Profile Name	Profile Code	Weight (Kg/m)
Pressure Profile	11201	0.368



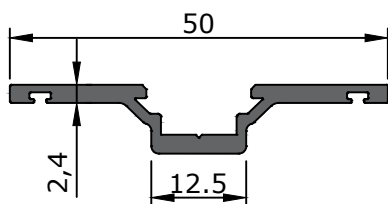
Profile Name	Profile Code	Weight (Kg/m)
Pressure Profile	11204	0.552



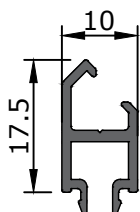
Profile Name	Profile Code	Weight (Kg/m)
Cover Cap Profile	11206	0.276



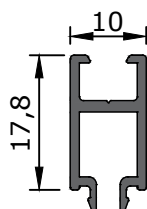
Profile Name	Profile Code	Weight (Kg/m)
Cover Cap Profile	11207	0.342



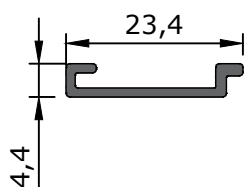
Profile Name	Profile Code	Weight (Kg/m)
Pressure Profile	11213	0.345



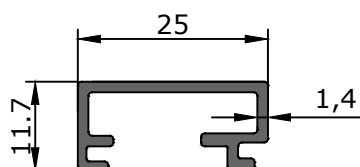
Profile Name	Profile Code	Weight (Kg/m)
Glazing Adaptor	11222	0.166



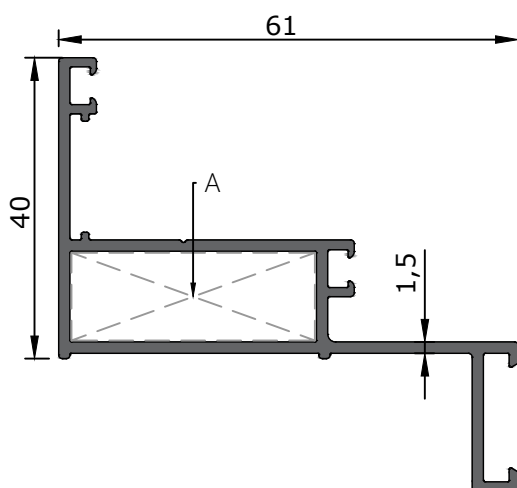
Profile Name	Profile Code	Weight (Kg/m)
Glazing Adaptor	11223	0.202



Profile Name	Profile Code	Weight (Kg/m)
Glazing Adaptor	11503	0.109

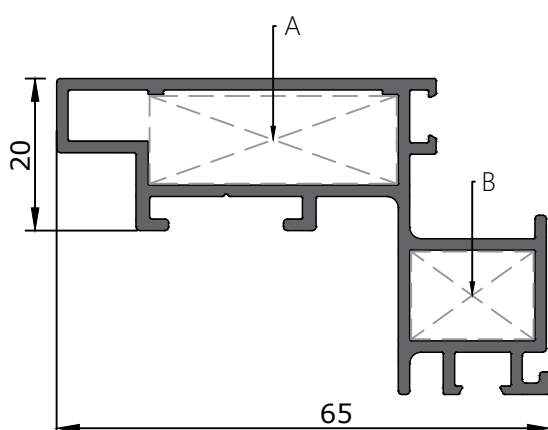


Profile Name	Profile Code	Weight (Kg/m)
Glazing Adaptor	11504	0.235



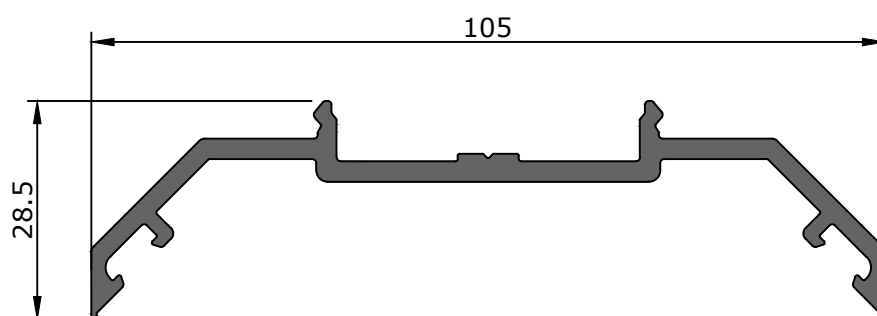
Profile Name	Profile Code	Weight (Kg/m)
Intergration Outer Frame	11501	0.752

Corner Cleat	A
	332-1 32.1mm

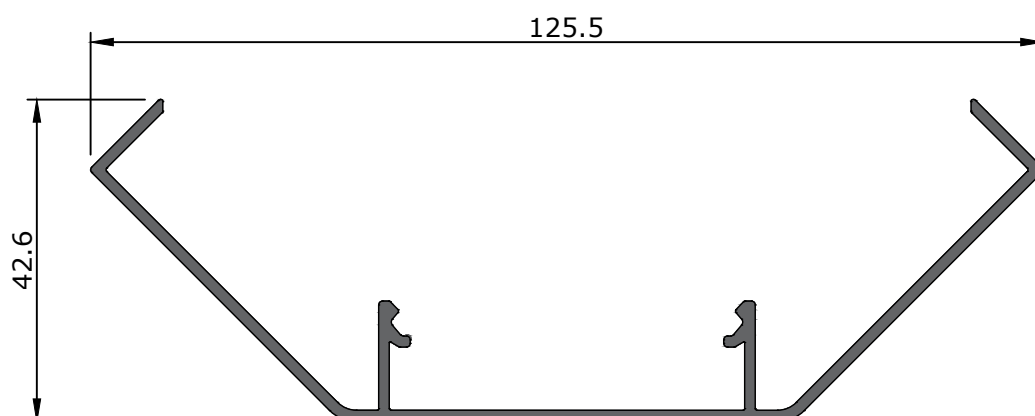


Profile Name	Profile Code	Weight (Kg/m)
Casement Sash Profile	11502	0.972

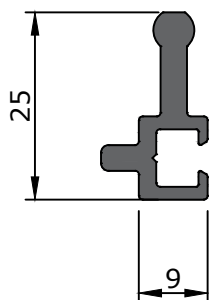
Corner Cleat	A	B
	332-2 32.6mm	332-3 16.2mm



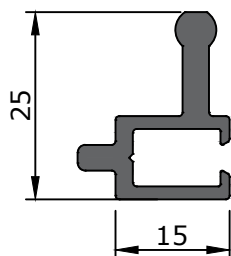
Profile Name	Profile Code	Weight (Kg/m)
Pressure Profile	11203	1.100



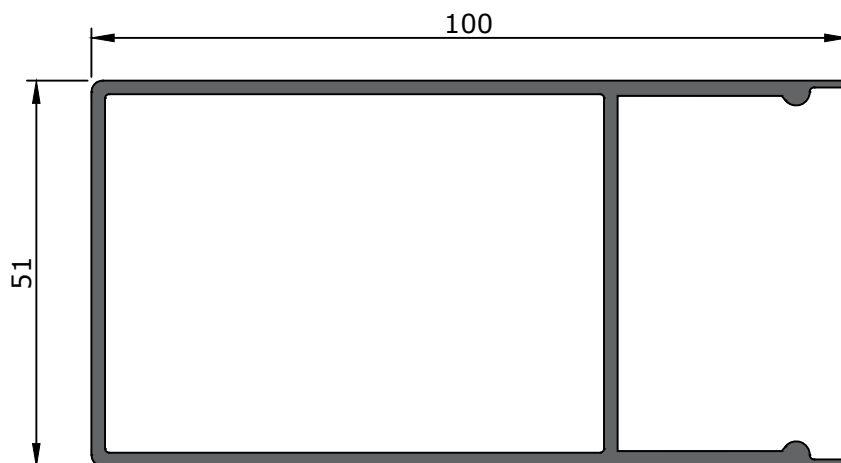
Profile Name	Profile Code	Weight (Kg/m)
Cover Cap Profile	11211	0.867



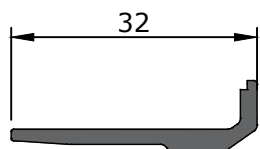
Profile Name	Profile Code	Weight (Kg/m)
Single Toggle	11241	0.325



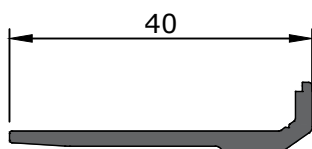
Profile Name	Profile Code	Weight (Kg/m)
Single Toggle	11242	0.388



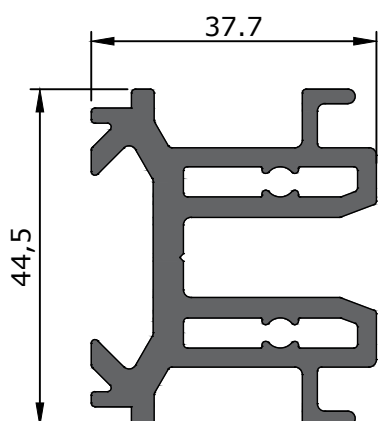
Profile Name	Profile Code	Weight (Kg/m)
Cover Cap Profile	11212	1.456



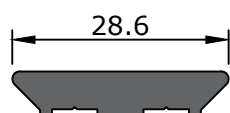
Profile Name	Profile Code	Weight (Kg/m)
Glass Support	11231	0.220



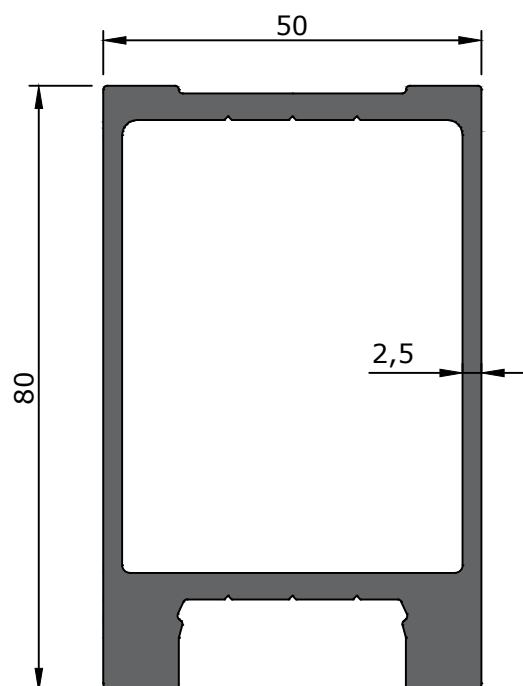
Profile Name	Profile Code	Weight (Kg/m)
Glass Support	11232	0.265



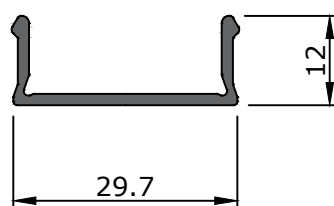
Profile Name	Profile Code	Weight (Kg/m)
T Connection	11304	1.575



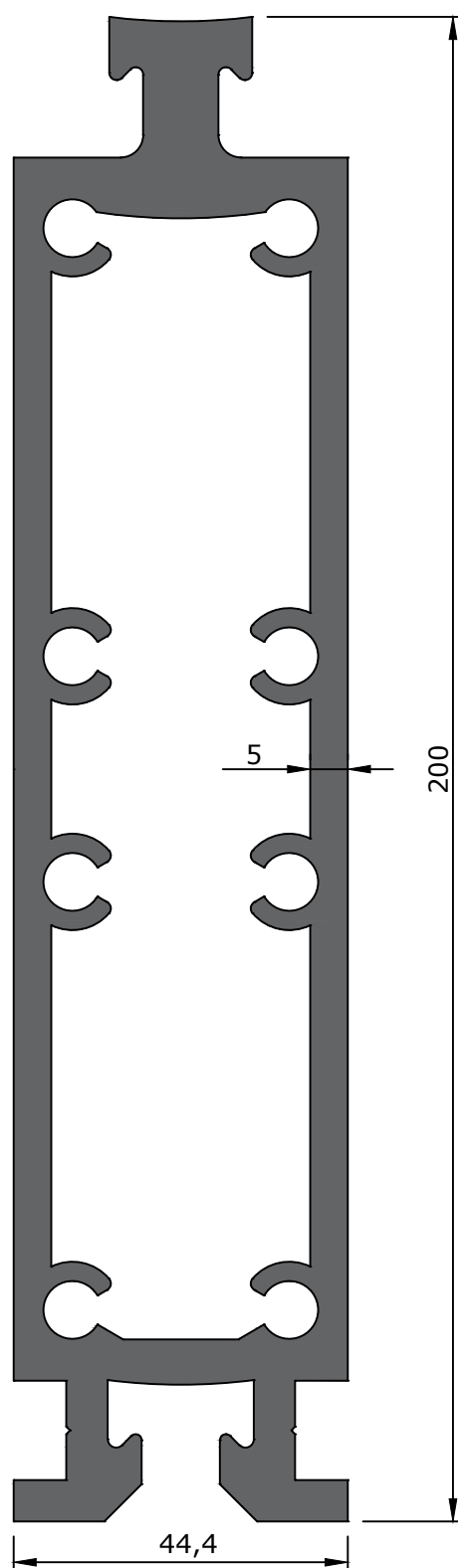
Profile Name	Profile Code	Weight (Kg/m)
T Connection	11306	0.385



Profile Name	Profile Code	Weight (Kg/m)
Mullion Reinforcement	10420	2.472

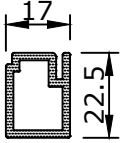
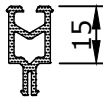
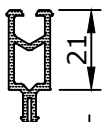
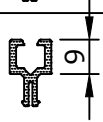
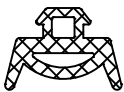


Profile Name	Profile Code	Weight (Kg/m)
Reinforcement Cover Cap	10421	0.205

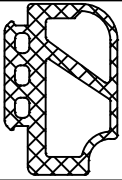
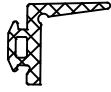
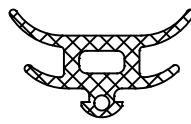
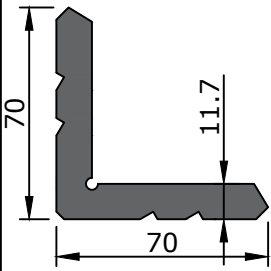


Profile Name	Profile Code	Weight (Kg/m)
Dilation Profile	11301	7.880

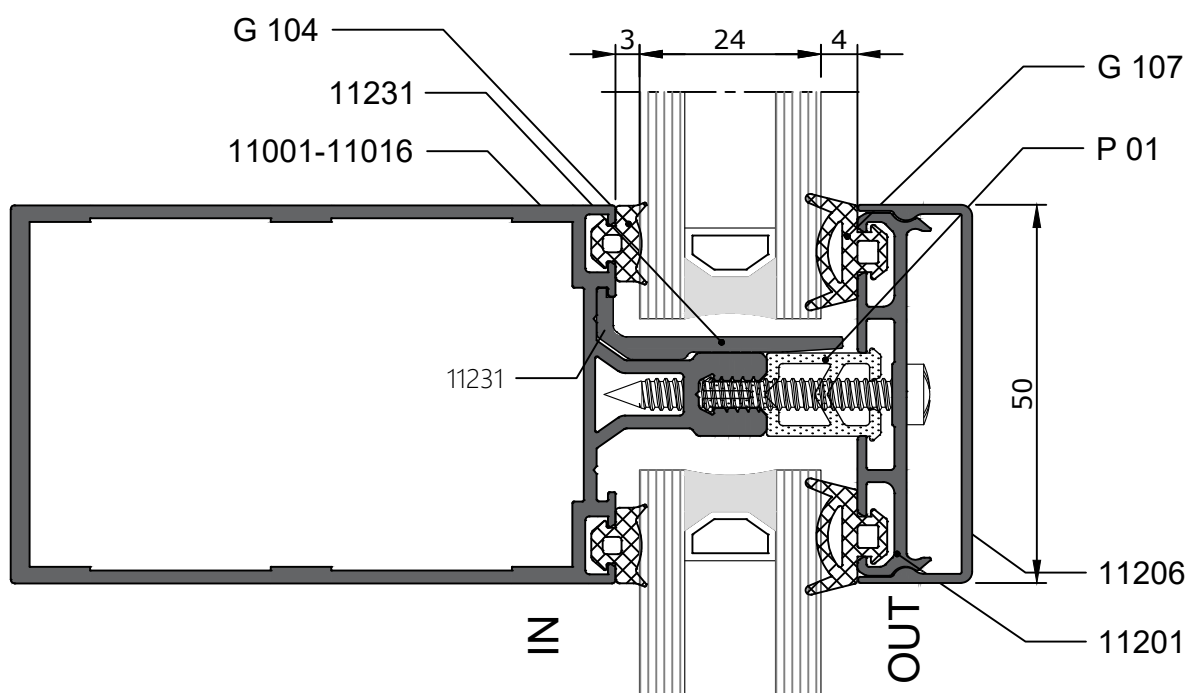
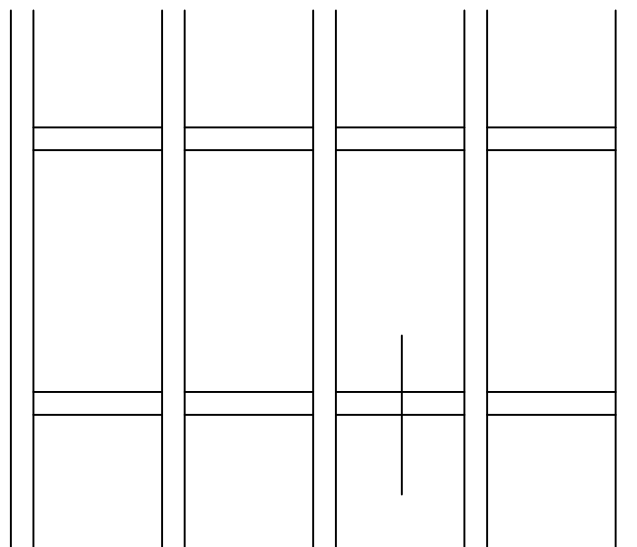
ACCESSORIES

Drawing	Code	Description	Material
	P21	Support Block	PVC
	P01	Spacer Profile 15mm	PVC
	P02	Spacer Profile 21mm	PVC
	P15	Spacer Profile 9mm	PVC
	G 101	Glazing Gasket 9mm	EPDM
	G 104	Glazing Gasket 3mm	EPDM
	G 106	Glazing Gasket 3mm	EPDM
	G 107	Glazing Gasket 4mm	EPDM
	G 119	Glazing Gasket 3mm	EPDM
	G109	Glazing Gasket	EPDM
	G 110	Gasket For Frame Profile	EPDM

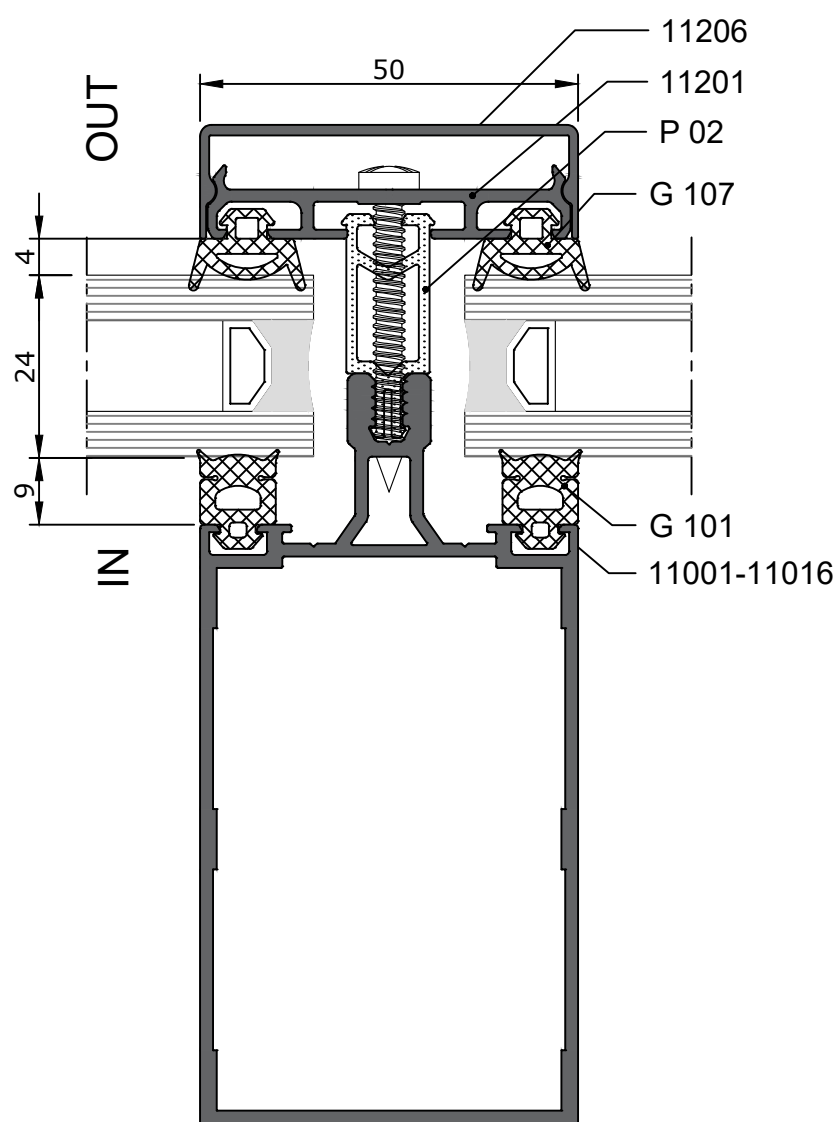
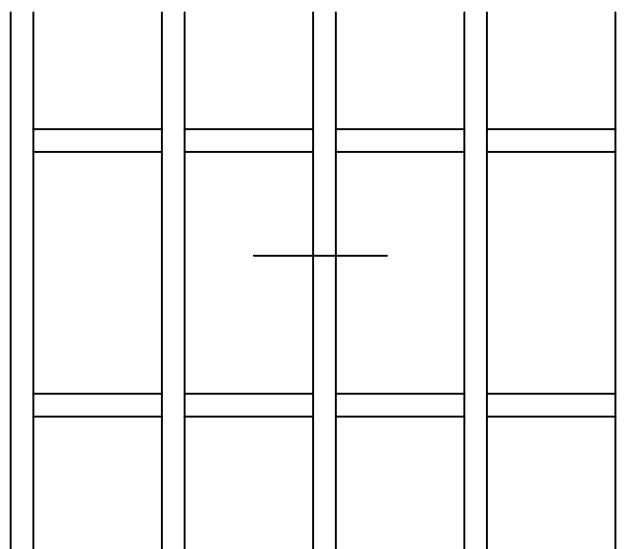
ACCESSORIES

Drawing	Code	Description	Material
	G 112	Interior Verlap Gasket	EPDM
	G 113	Outside Barrier Gasket	EPDM
	G 114	Finishing Gasket	EPDM
	G 210	Exterior Gasket	EPDM
	G 111	Gasket For Frame Profile	EPDM
	G 108	Interior Glasing Gasket 2mm	EPDM
	G 201	Interior Glasing Gasket 4mm	EPDM
	G 202	Interior Glasing Gasket 6mm	EPDM
	G 203	Interior Glasing Gasket 8mm	EPDM
	332-1	11501Press Corner Cleat 32.1mm	Aluminium
	332-2	11502Press Corner Cleat 32.6mm	
	332-3	11502Press Corner Cleat 16.2mm	

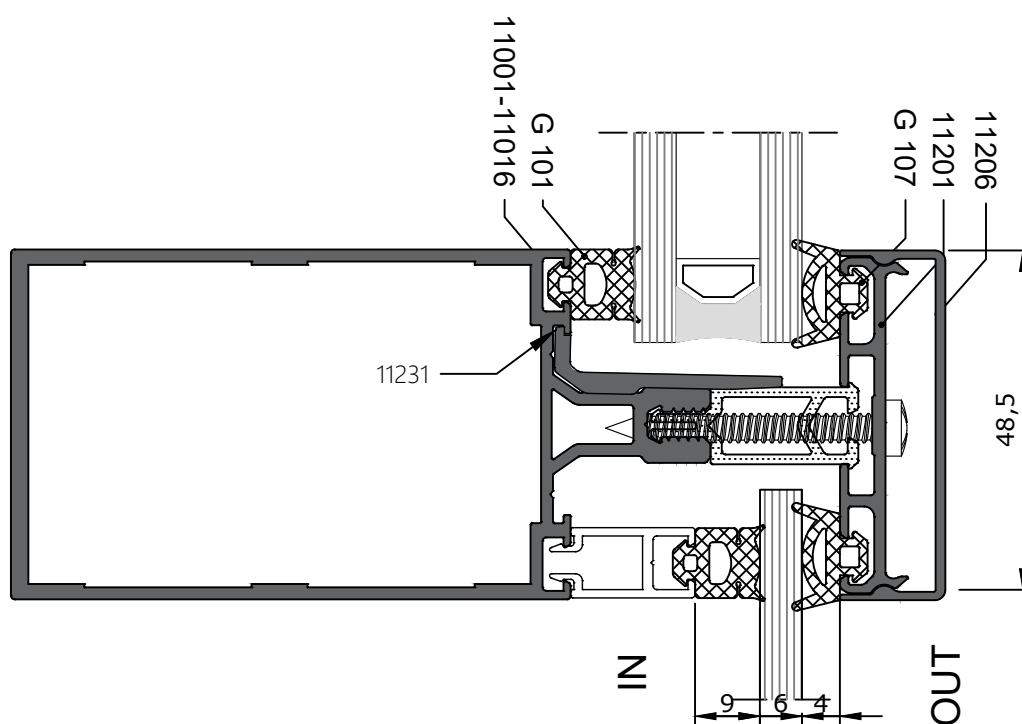
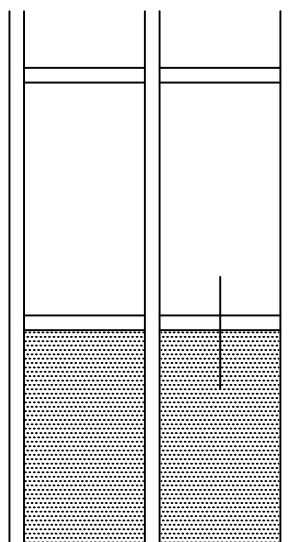
TRANSOM DETAIL



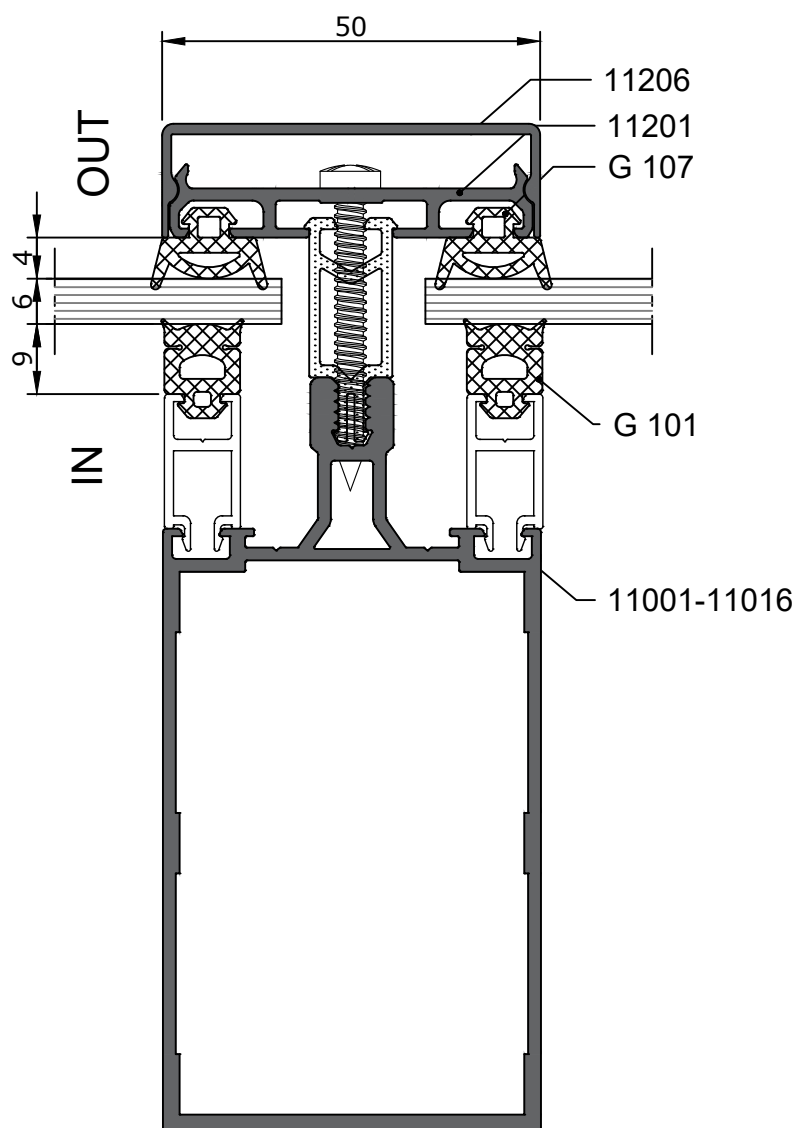
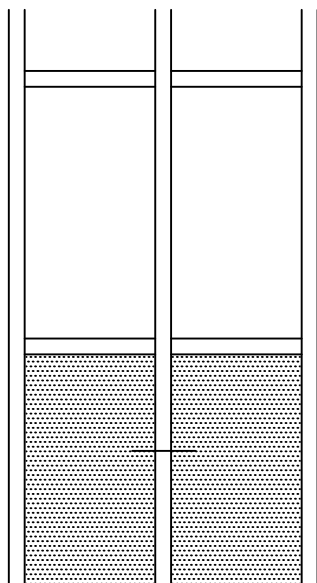
MULLION DETAIL



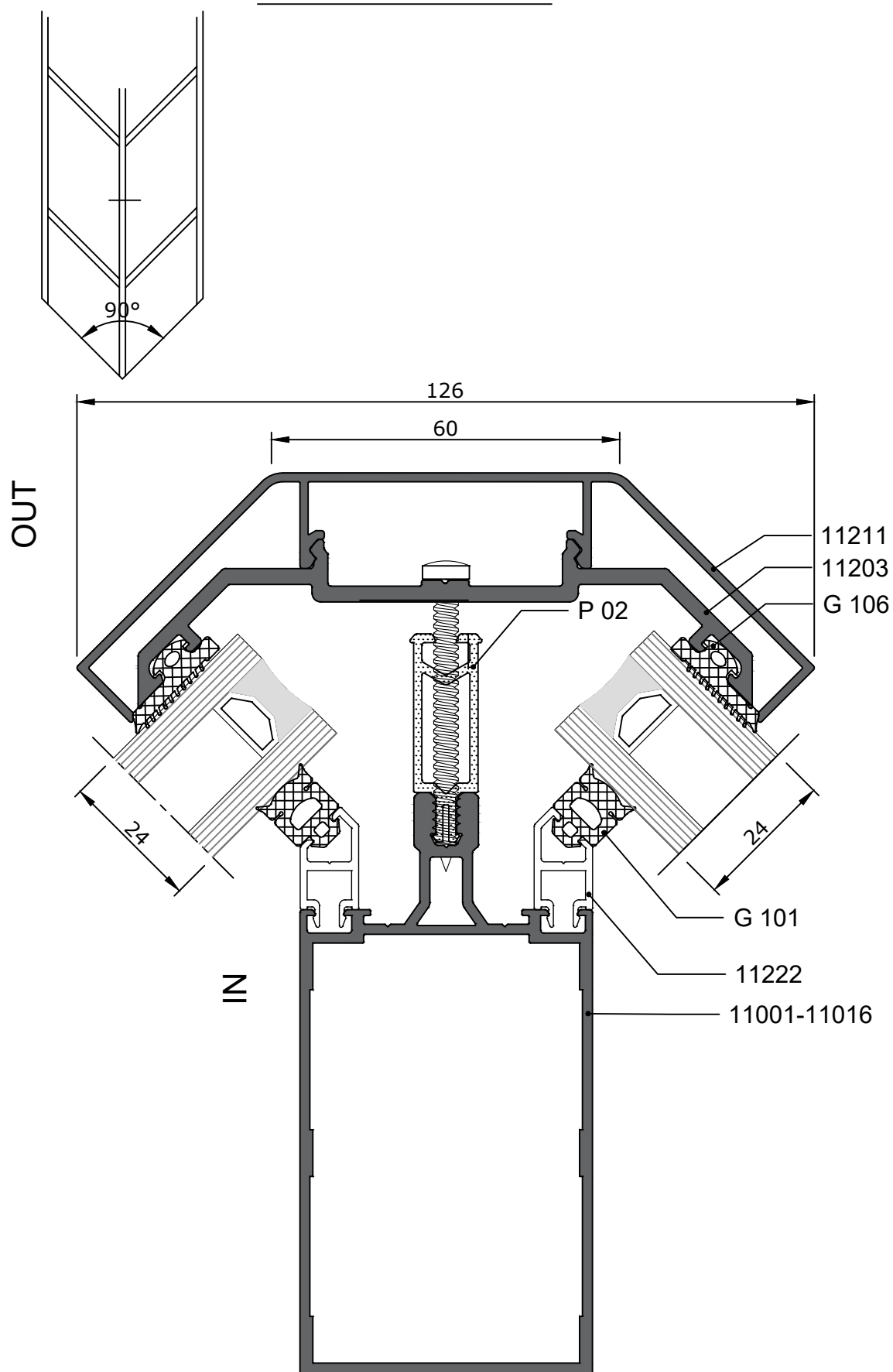
SPANDREL PANEL - TRANSOM DETAIL



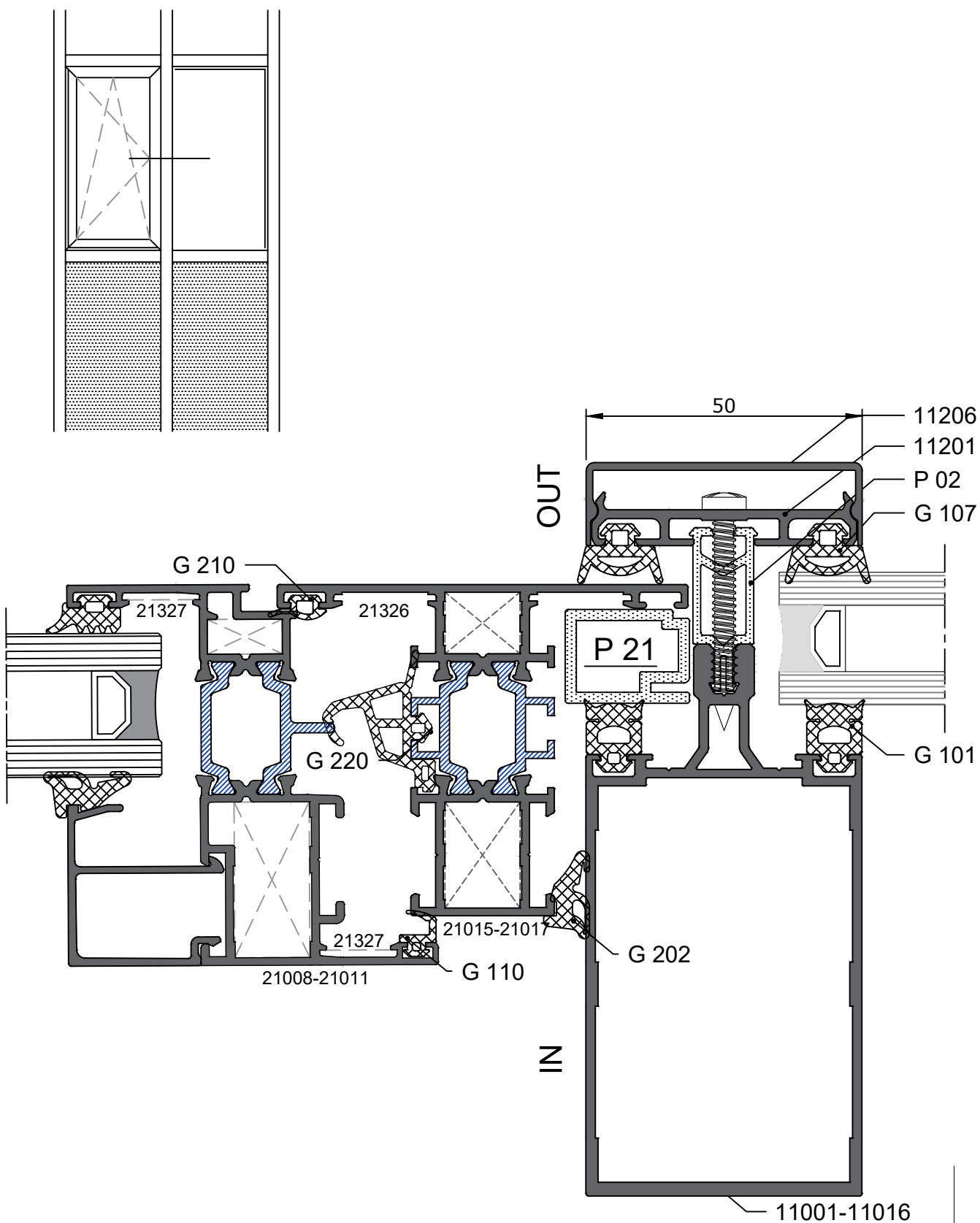
SPANDREL PANEL - MULLION DETAIL



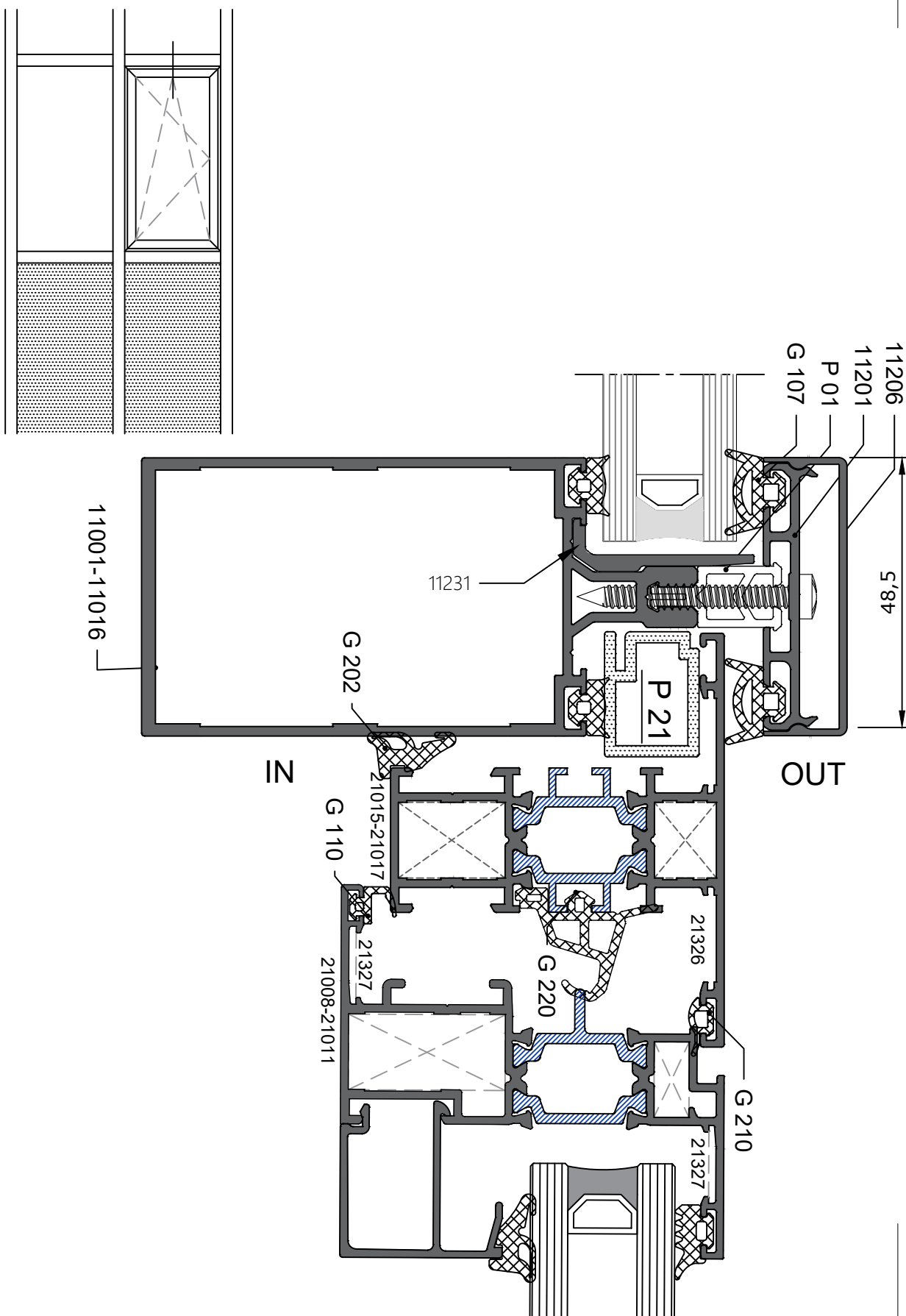
90° OUTER TURN



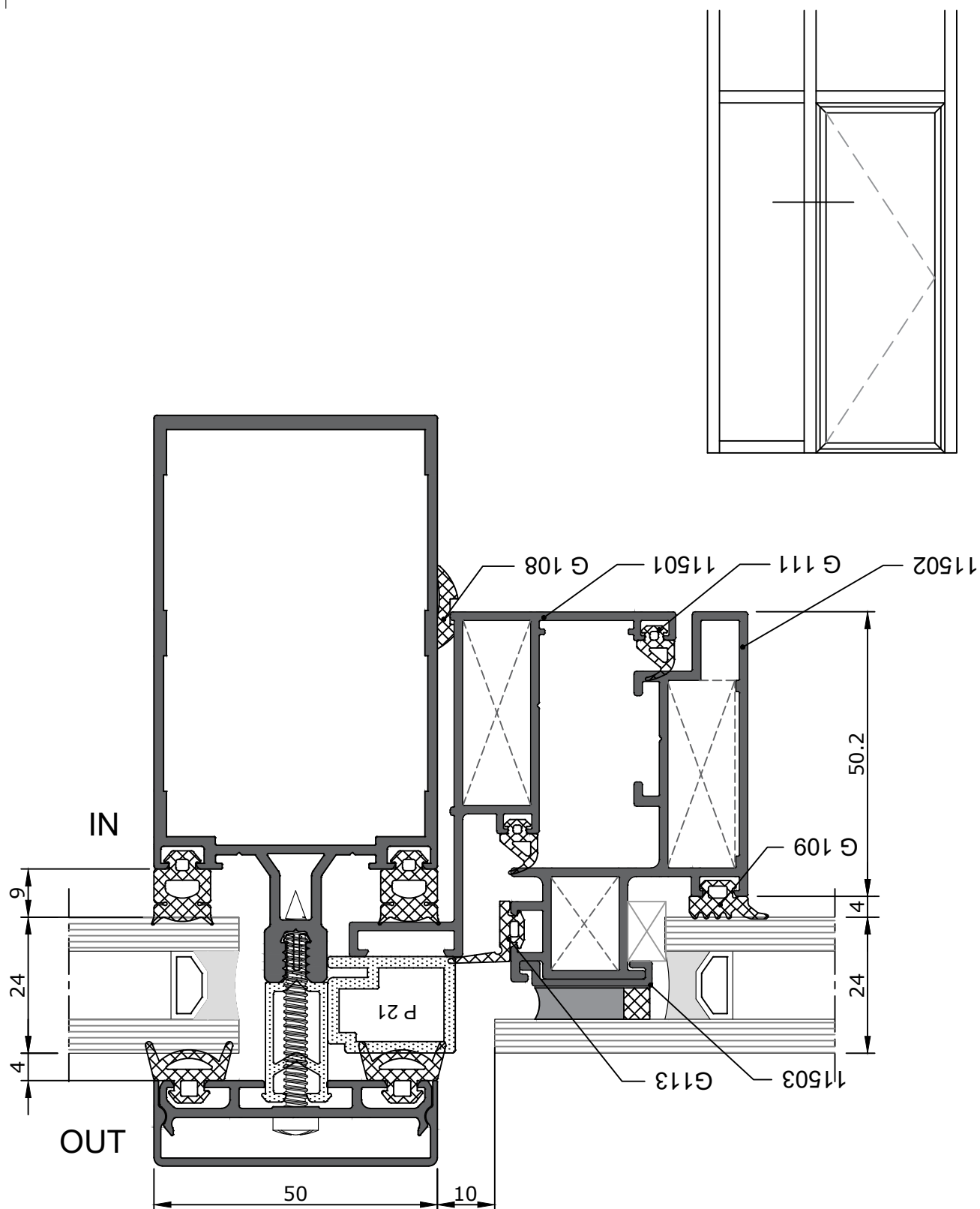
HT 60 SYSTEM OPENING VENT IN CURTAIN WALL



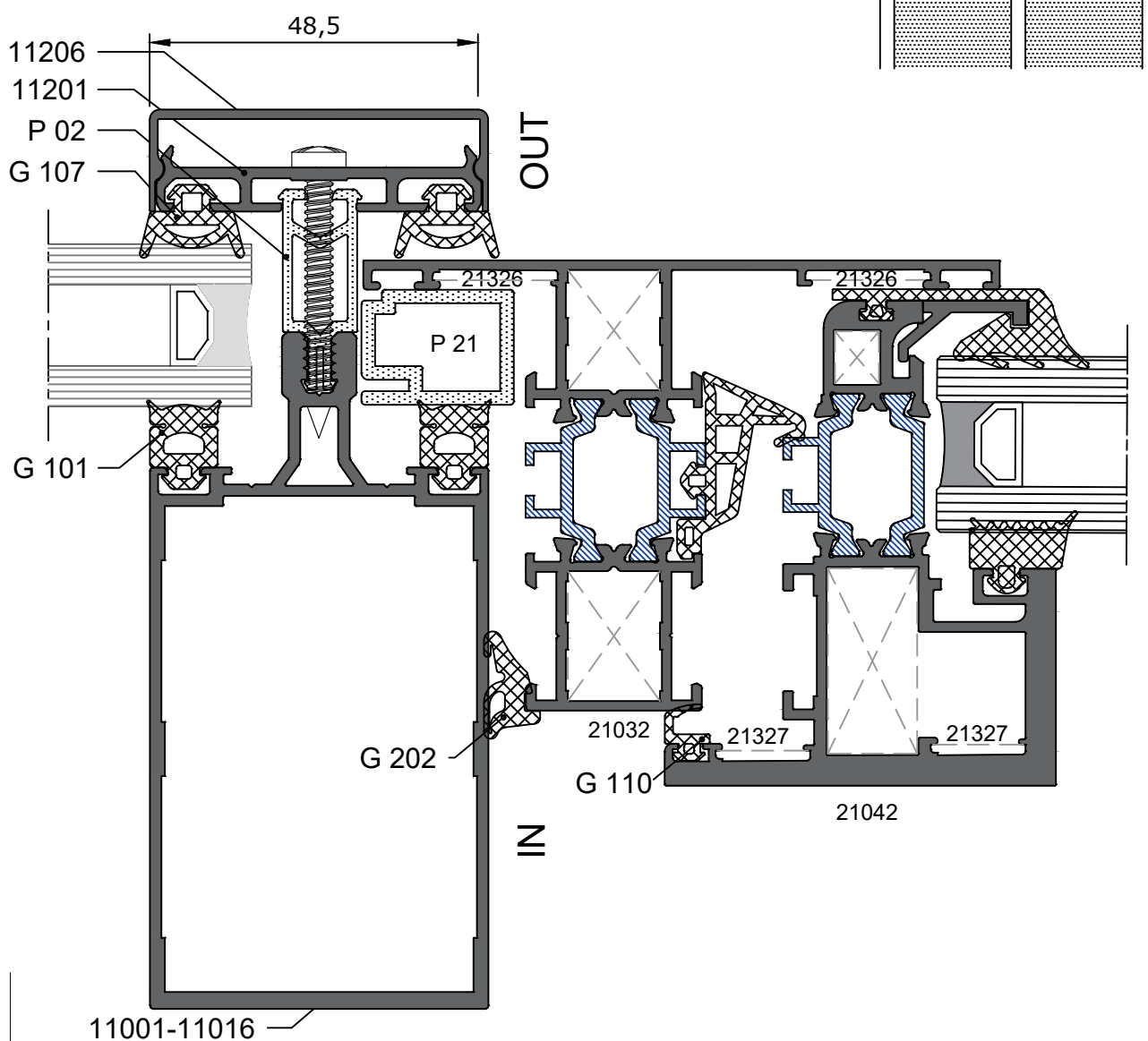
HT 60 SYSTEM OPENING VENT IN CURTAIN WALL



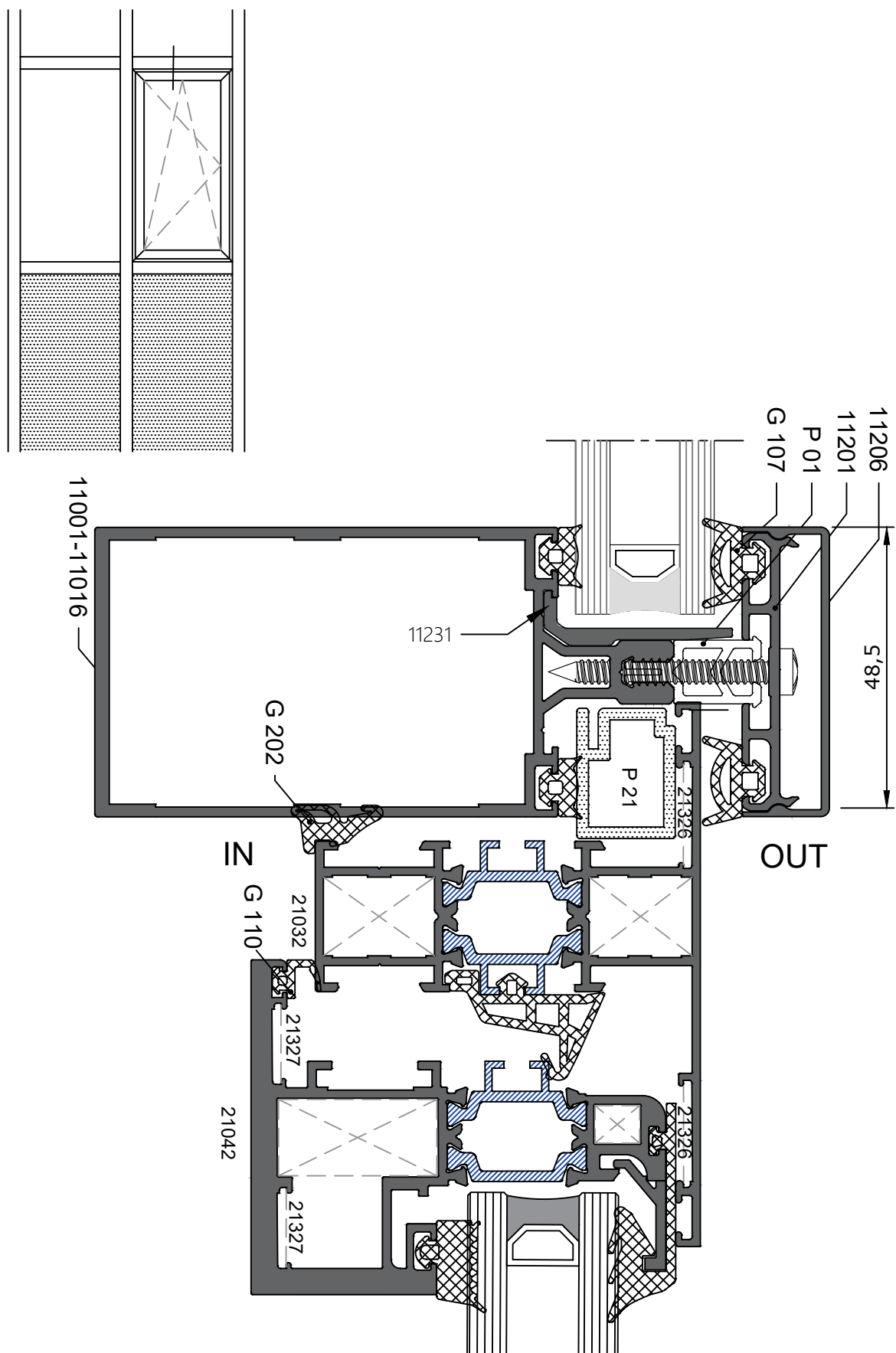
HIDDEN SASH DETAIL TRANSOM IN CURTAIN WALL

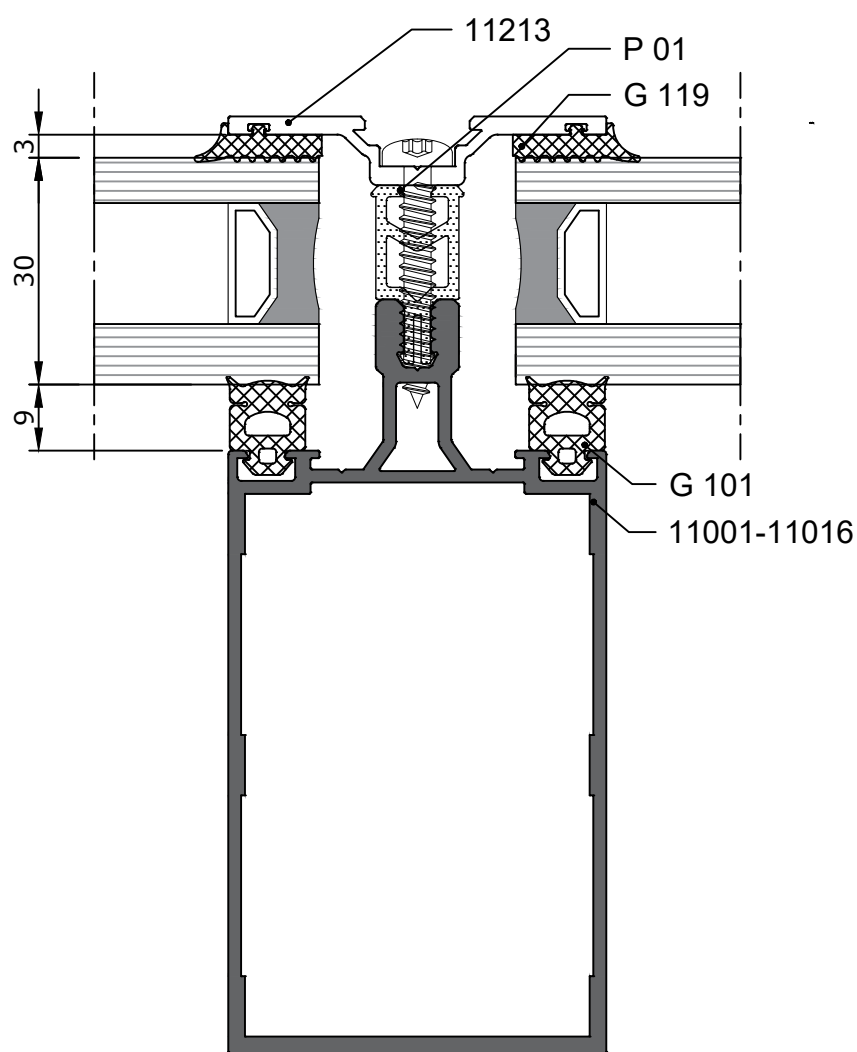
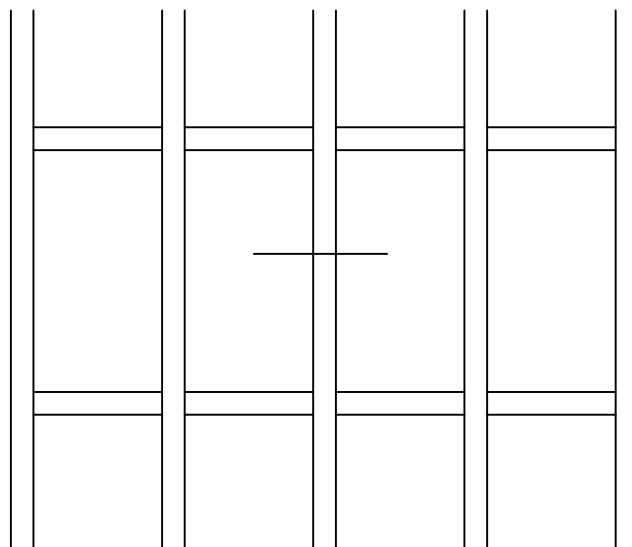


HT 60 SYSTEM HIDDEN SASH SYSTEM IN CURTAIN WALL

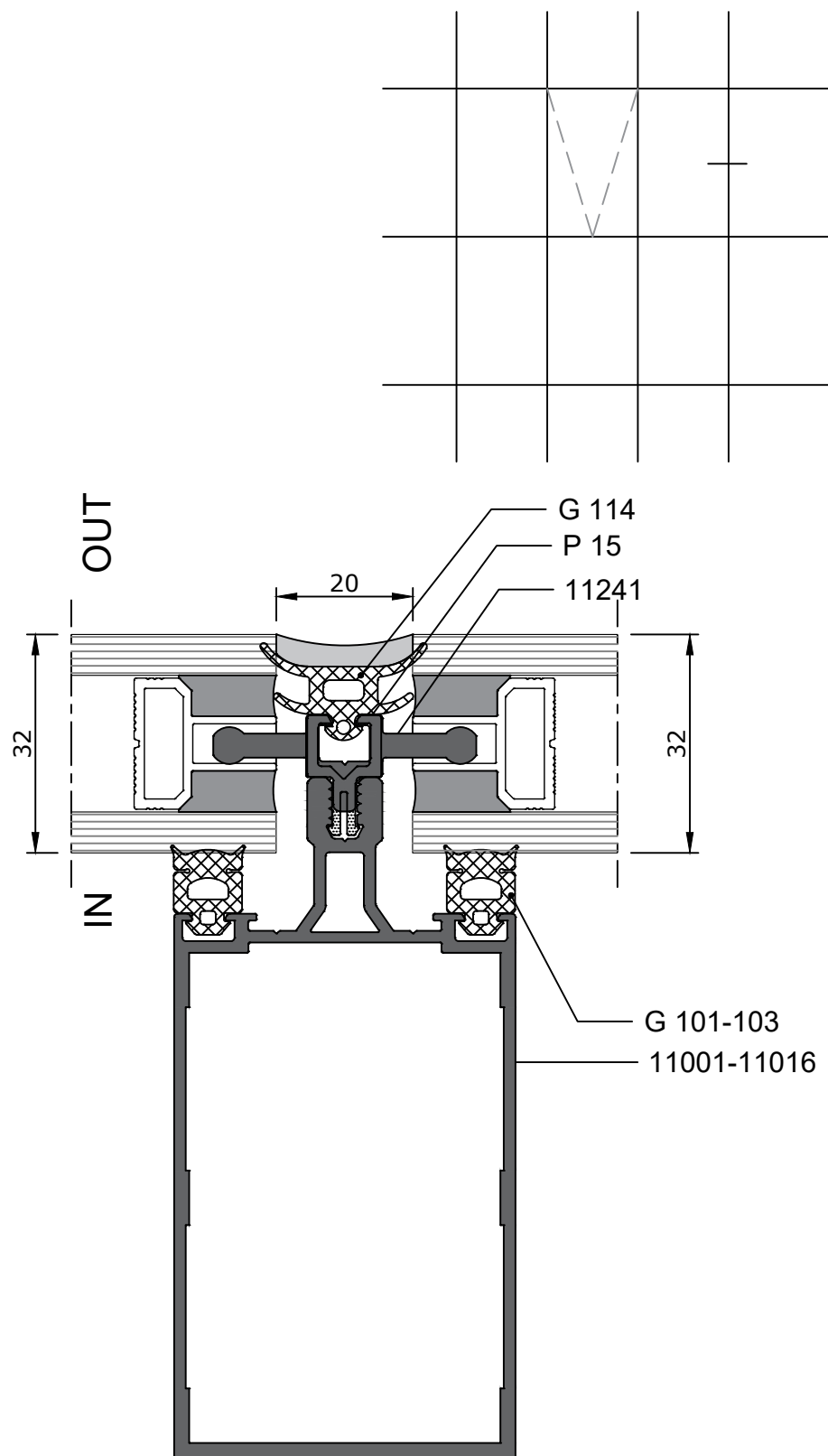


HT 60 SYSTEM HIDDEN SASH SYSTEM IN CURTAIN WALL





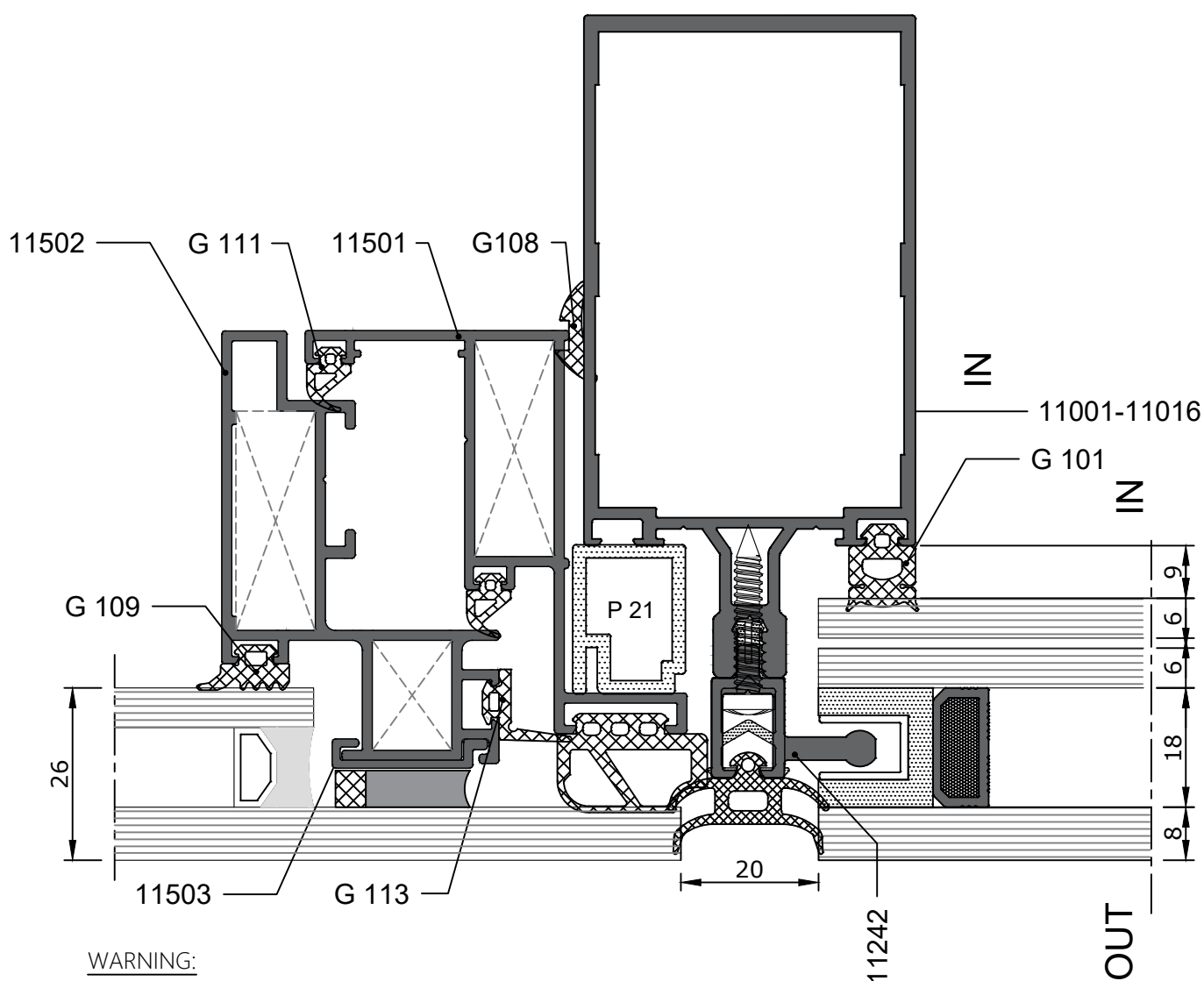
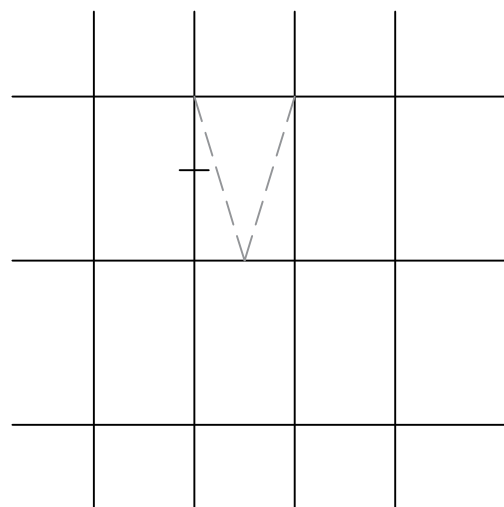
VISION REGION PLAN DETAIL



WARNING:

- It should be applied in buildings up to 10 meters in height.
- It is essential to apply an in glass connection system on half covered facades of the silicone edge higher than 1m.

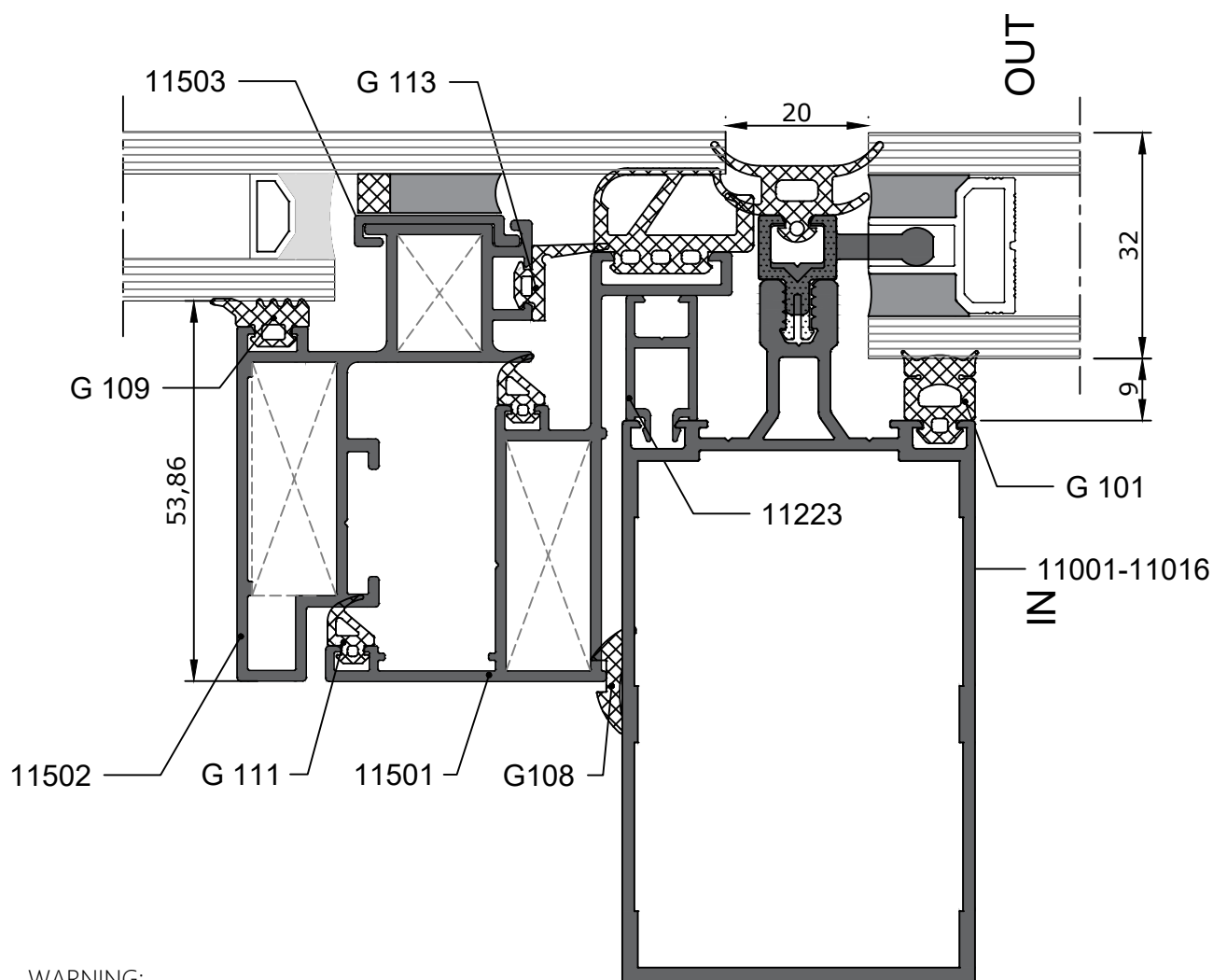
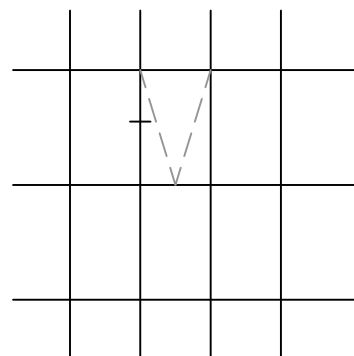
WING + VISION REGION DETAIL



WARNING:

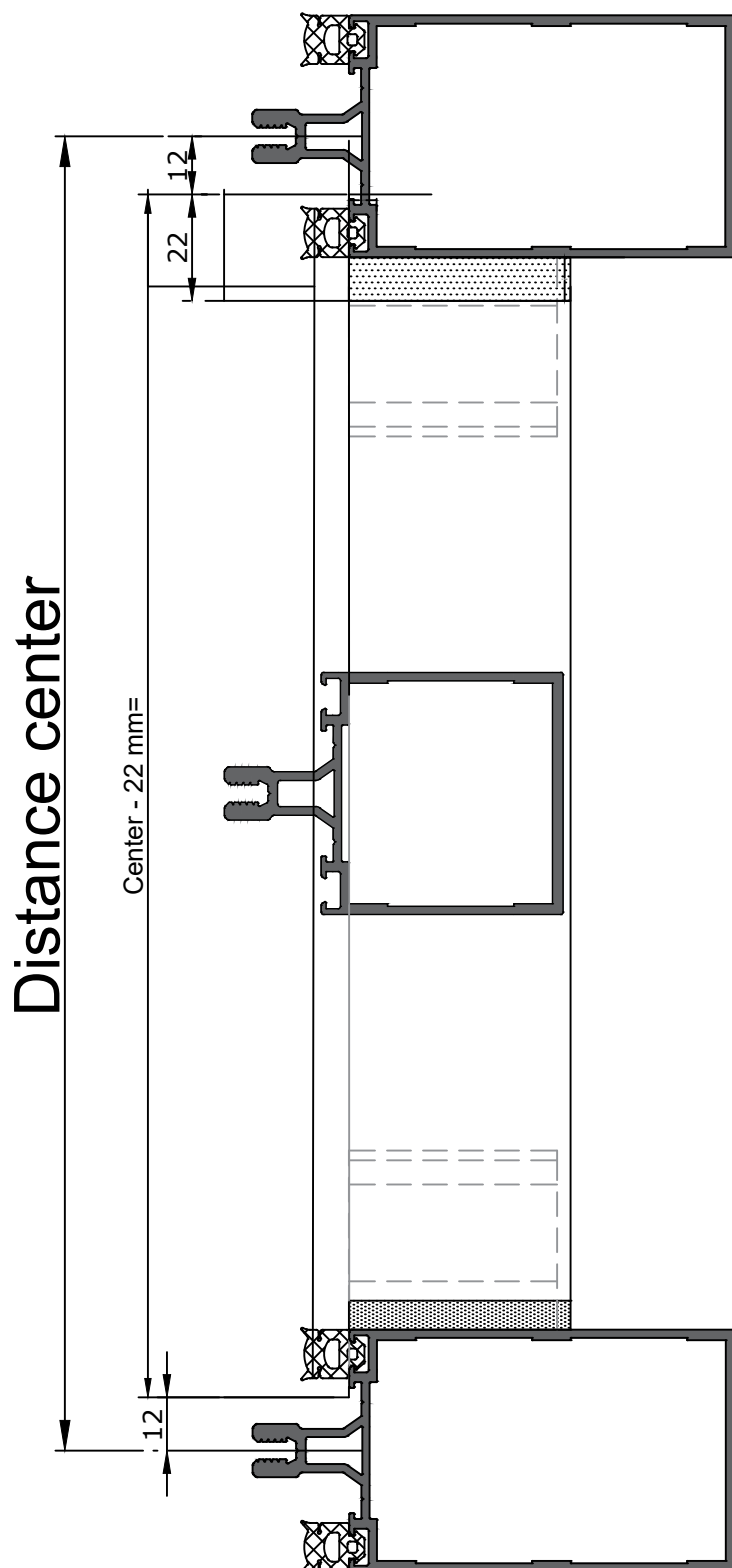
- It should be applied in buildings up to 10 meters in height.
- It is essential to apply an in glass connection system on half covered facades of the silicone edge higher than 1m.

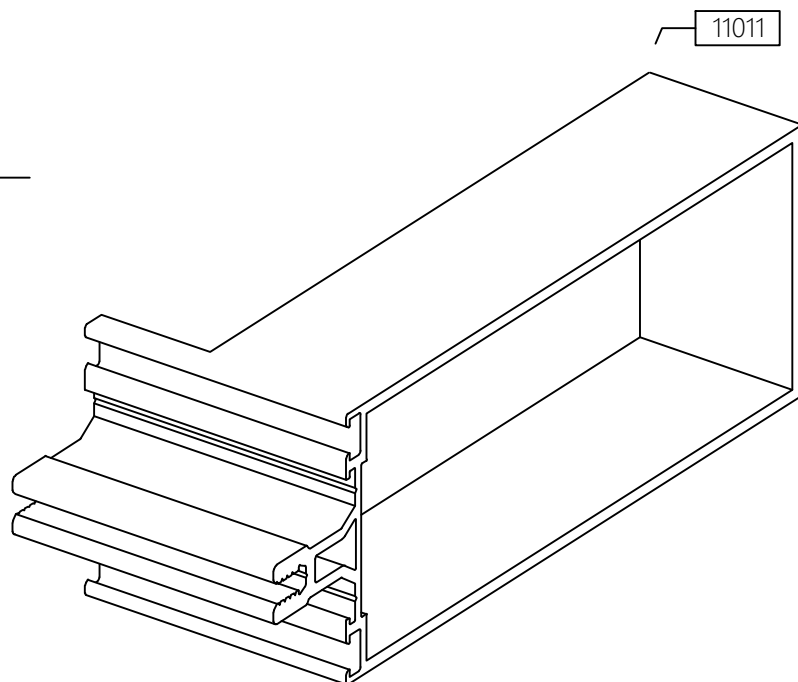
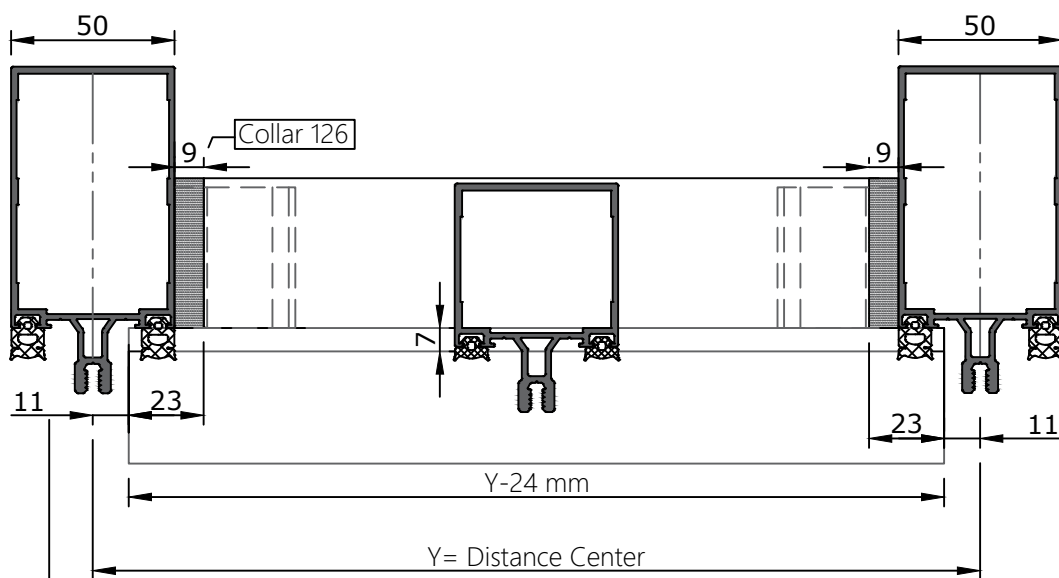
WING + VISION REGION DETAIL



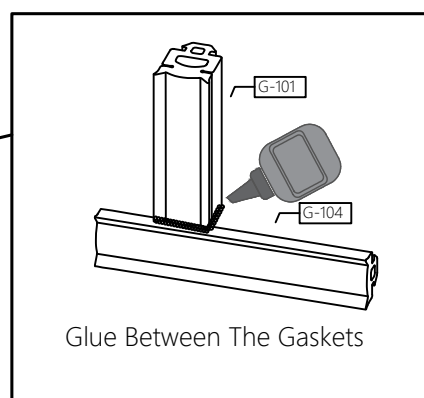
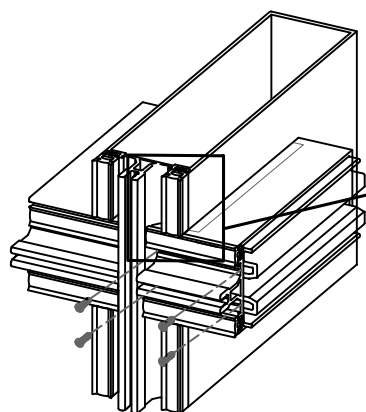
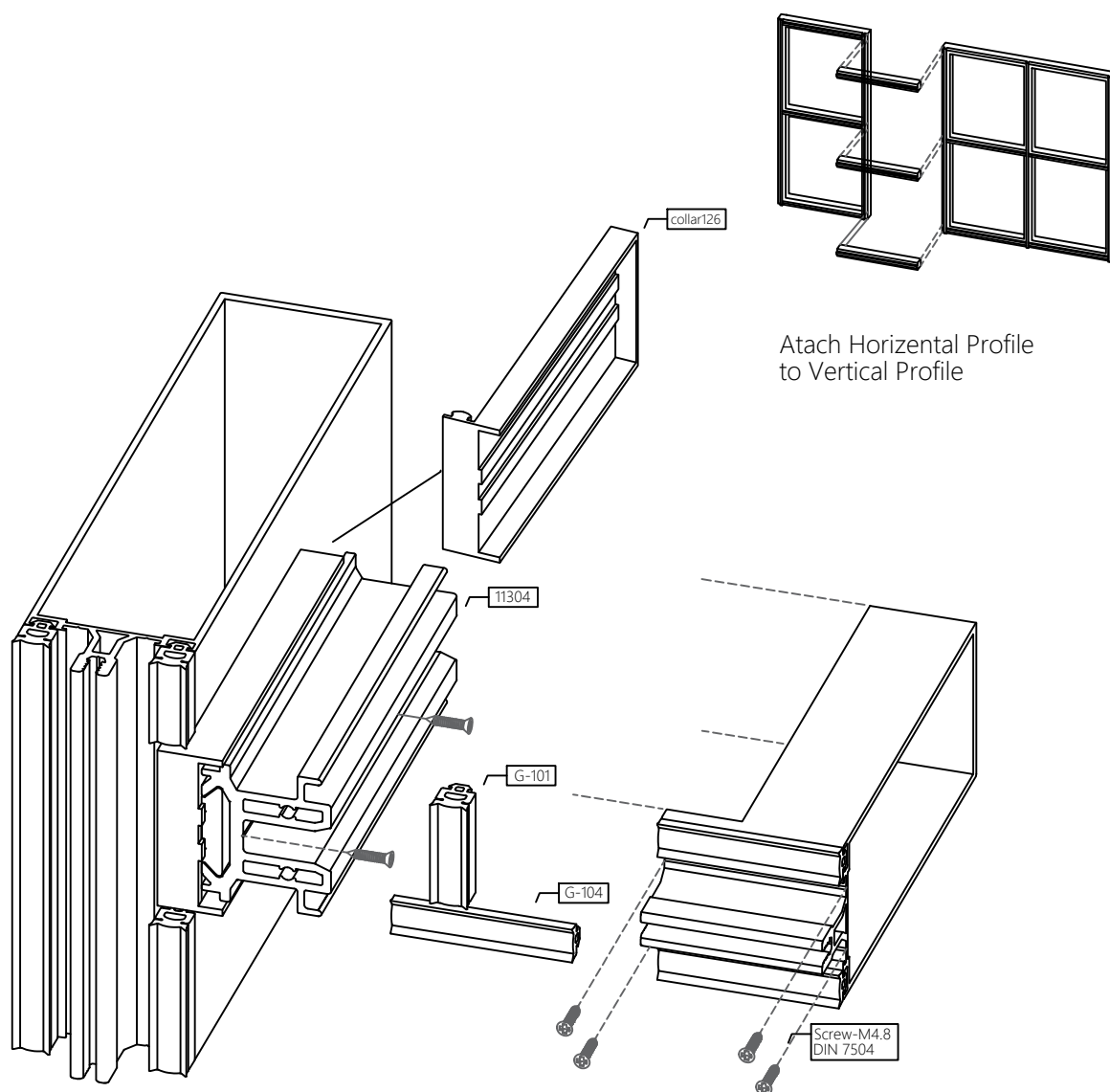
WARNING:

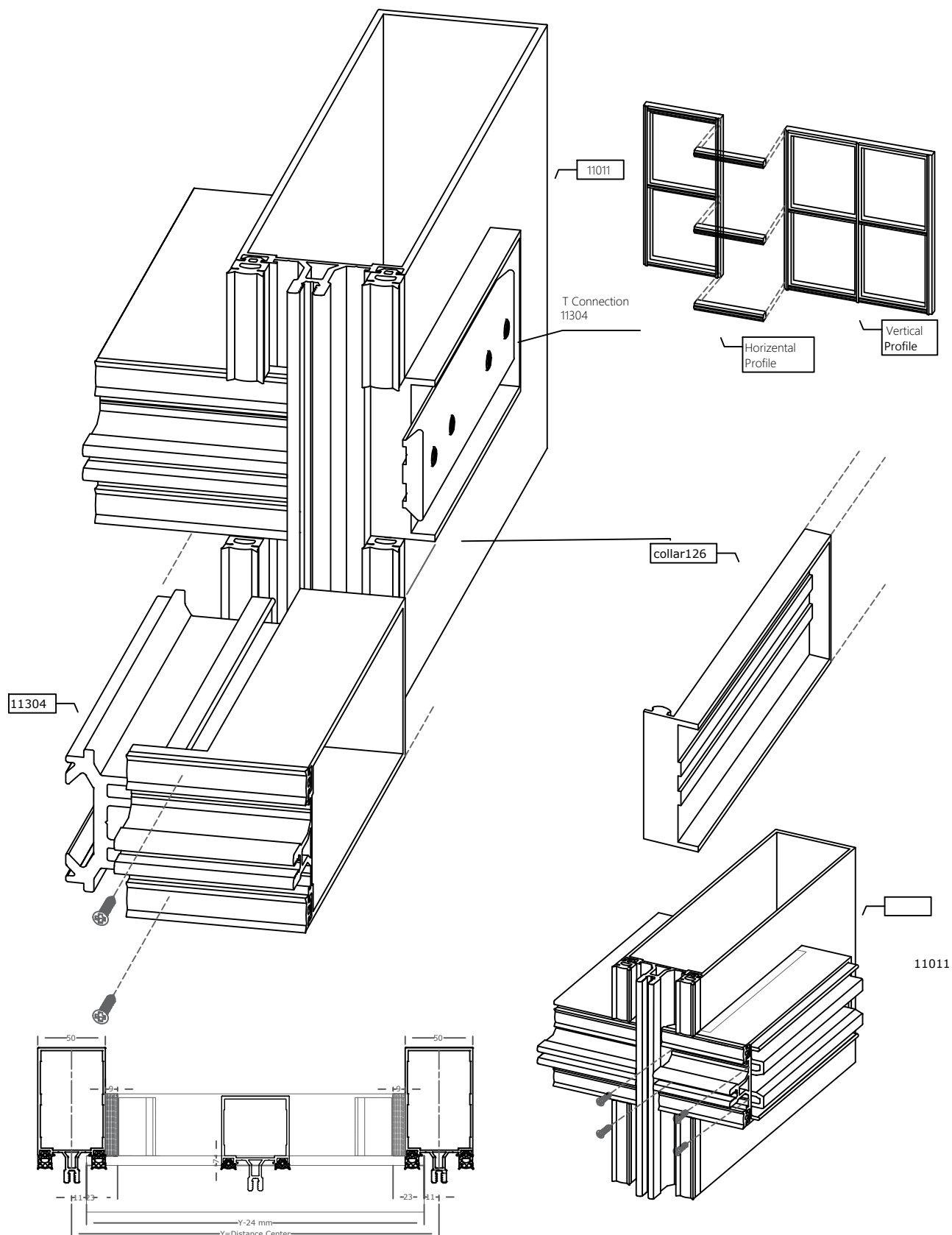
- It should be applied in buildings up to 10 meters in height.
- It is essential to apply an in glass connection system on half covered facades of the silicone edge higher than 1m.



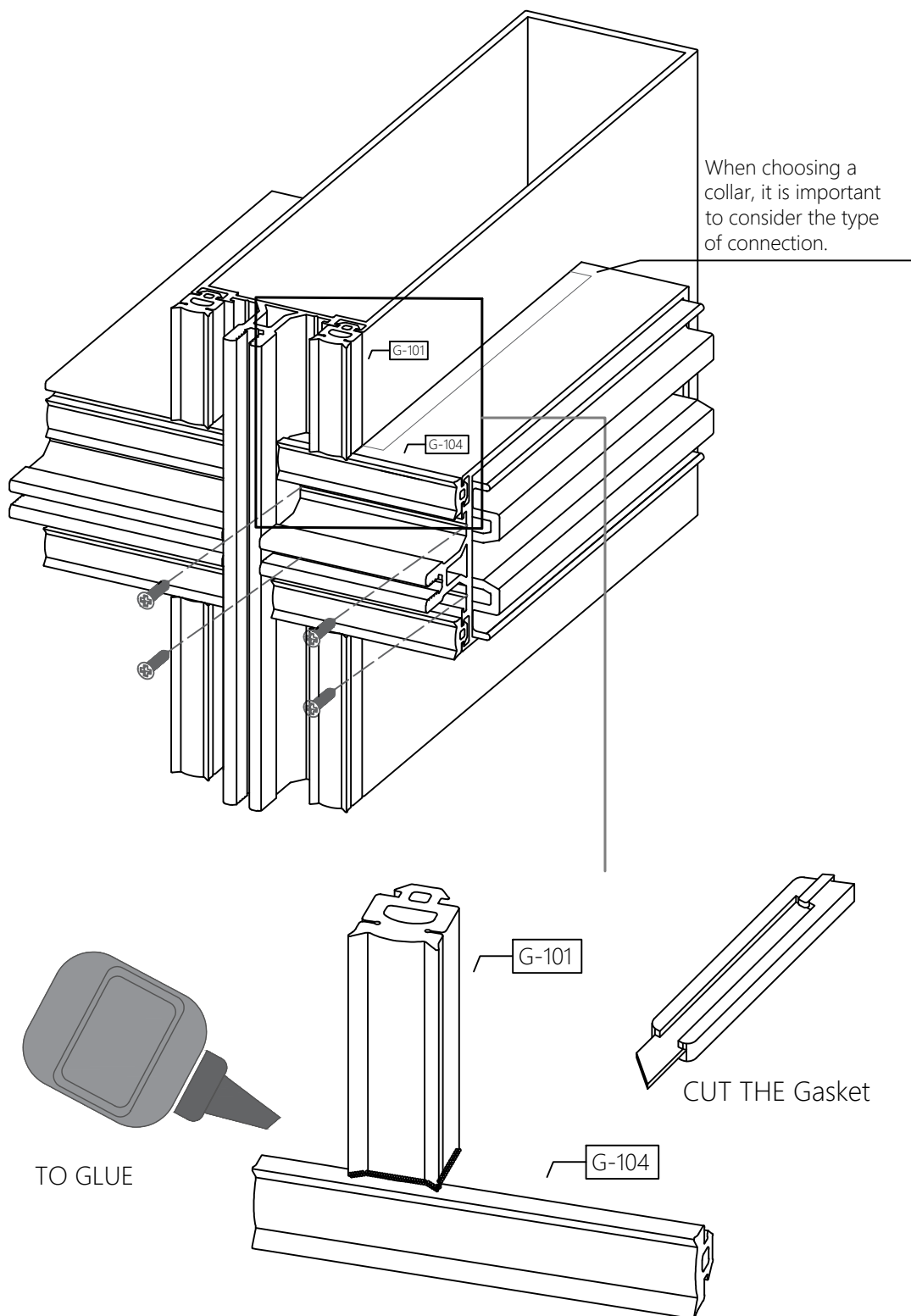


Merge Detail



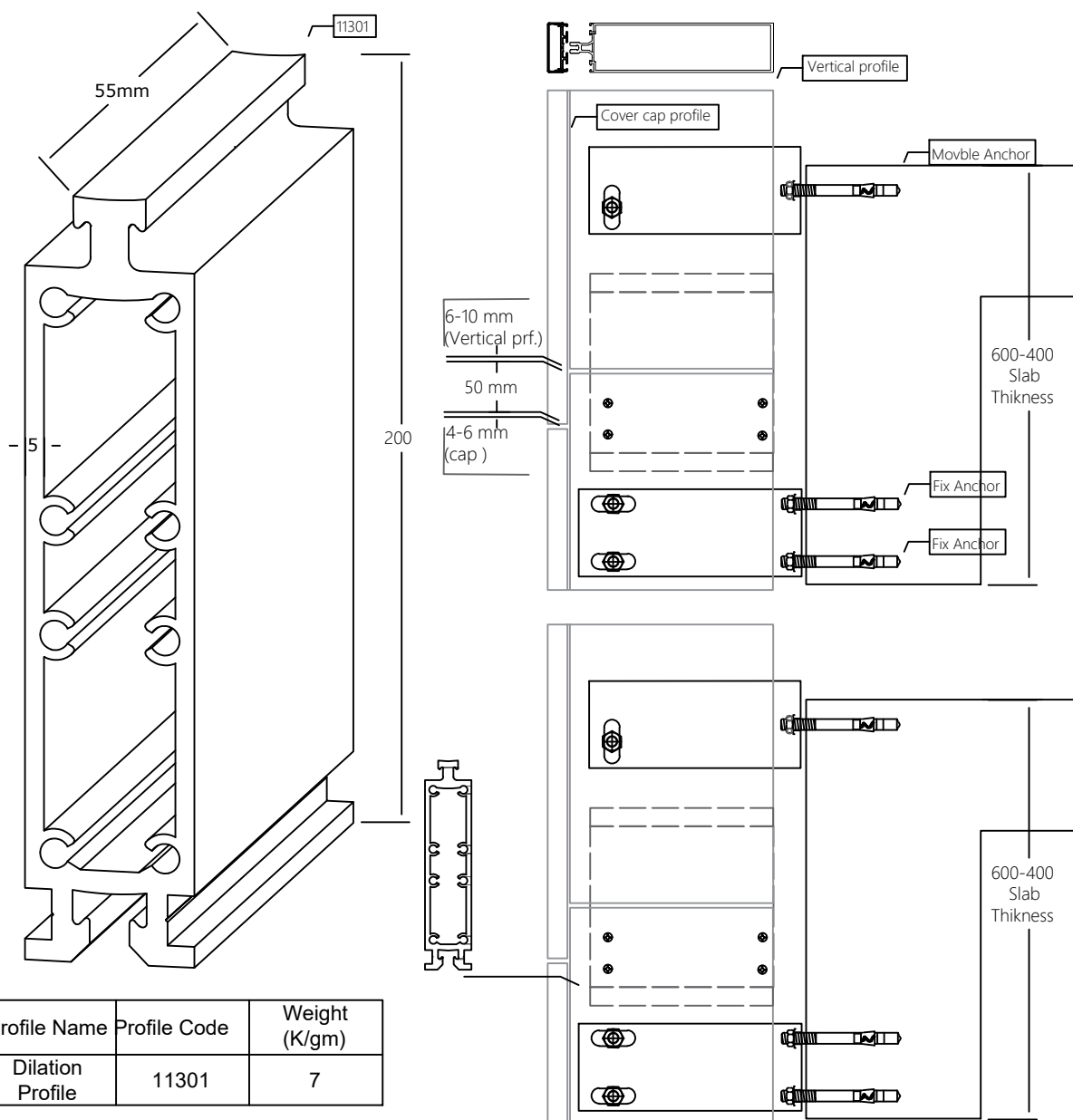


Detail of Duct Roving System Montag



Multi-functional Aluminium System

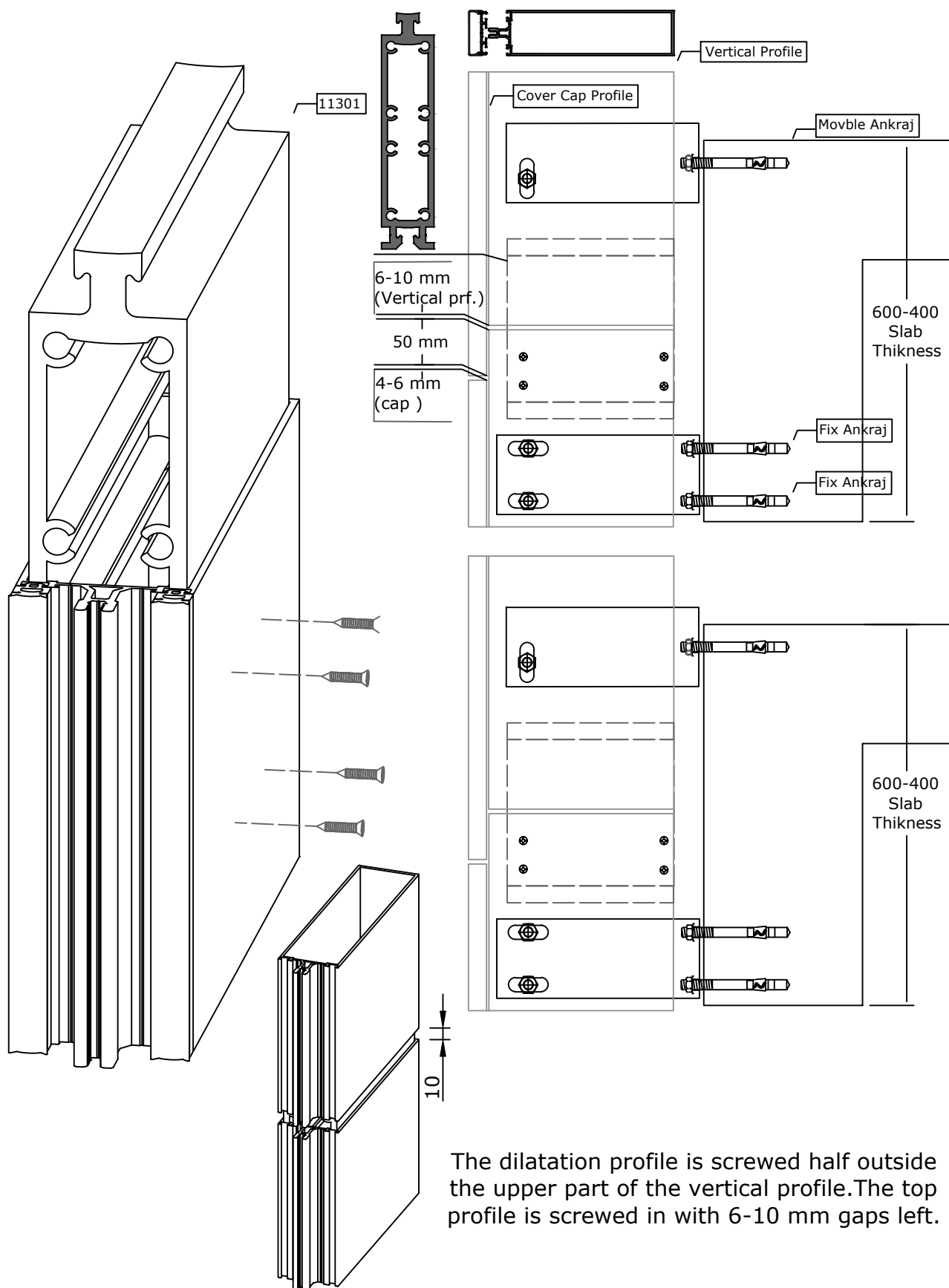
Connecting Floor Putter Detail



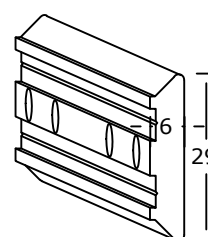
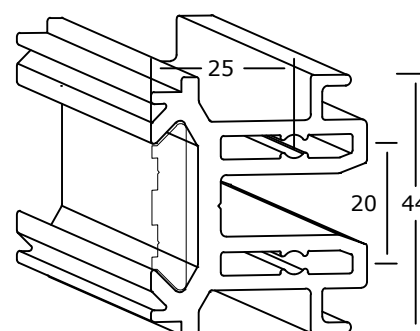
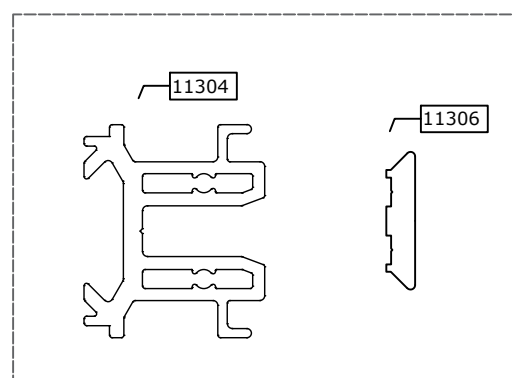
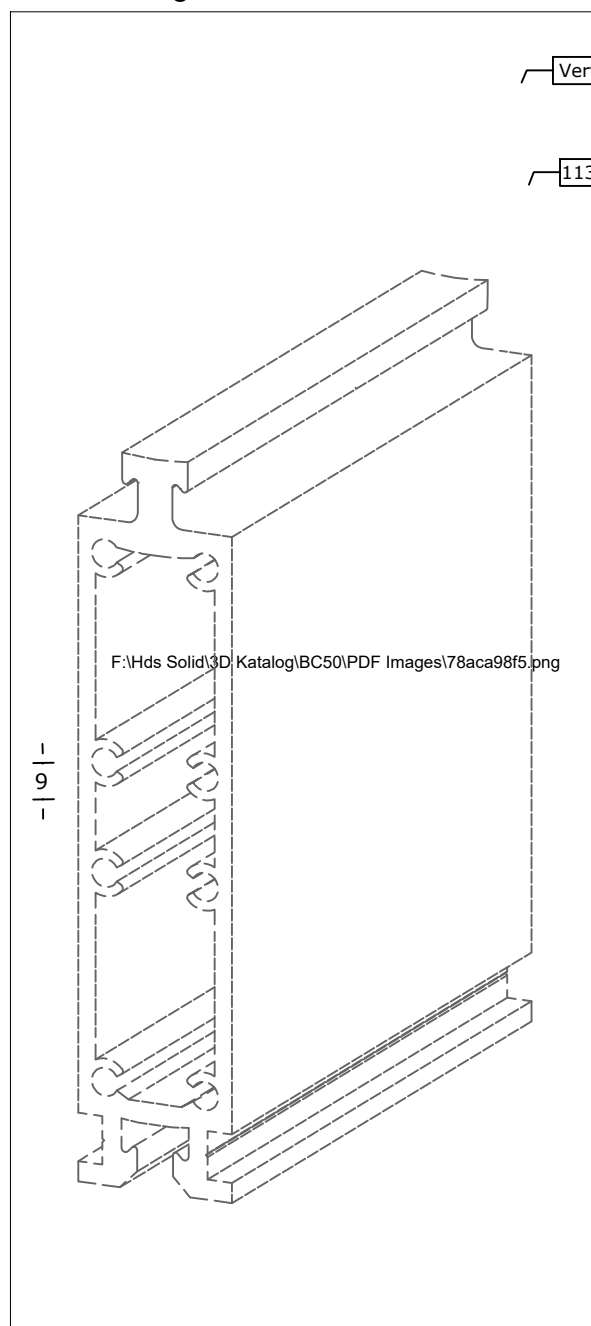
Profile Name	Profile Code	Weight (K/gm)
Dilation Profile	11301	7

Mullion Code	Cutting Length	Mullion Code	Cutting Length
11001	-	11009	147.7000
11002	-	11010	158.9000
11003	41.5000	11011	176.7000
11004	71.5000	11012	158.9000
11005	91.2000	11013	-
11006	107.2000	11014	-
11007	117.2000	11015	97.2000
11008	137.7000	11016	169.9000

Multi-functional Aluminium System
Connecting Floor Putter Detail



Multi-functional Aluminium System Connecting Floor Putter Detail



Attention :

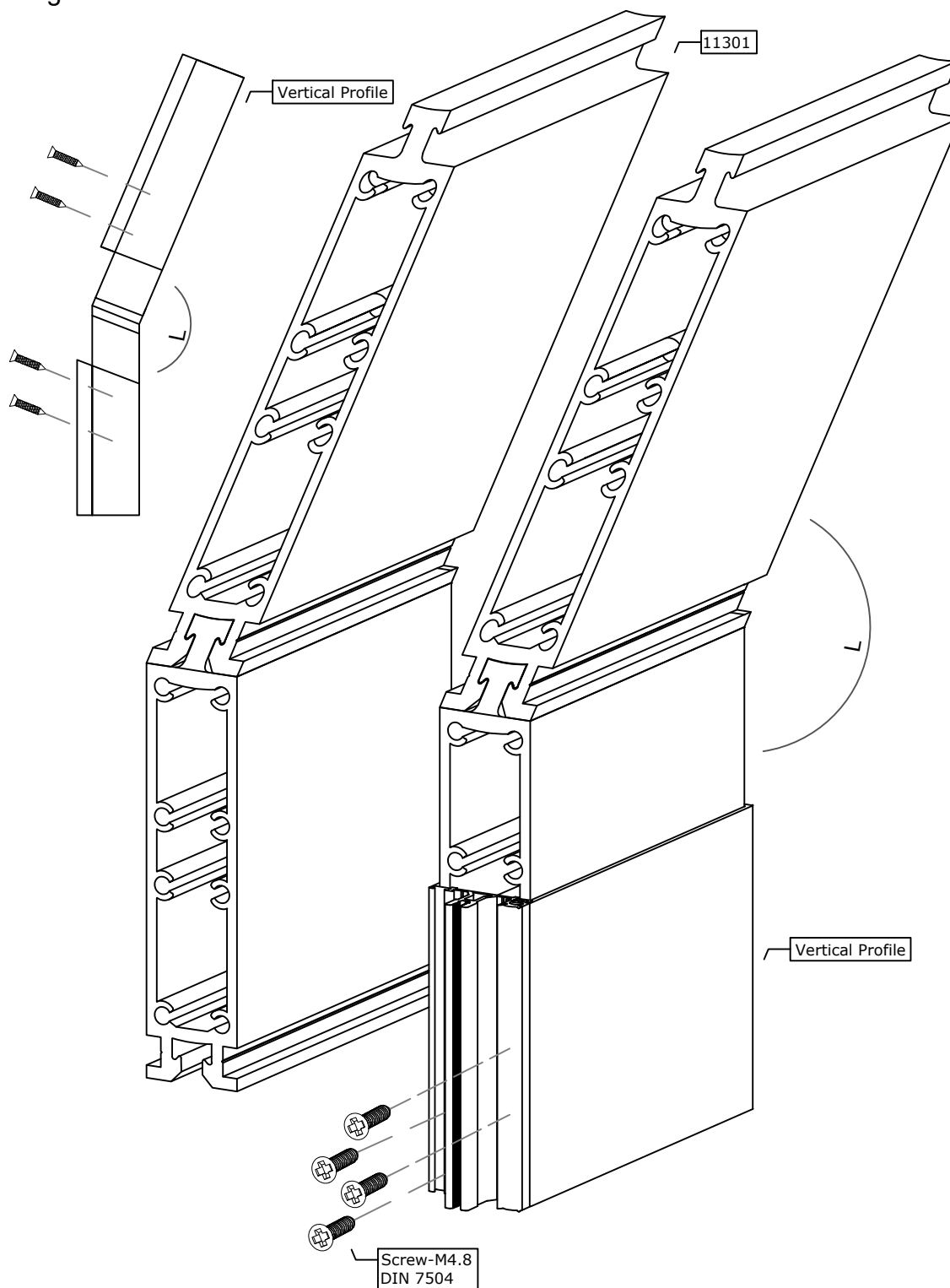
Our profile weights are theoretical and our weight at the time of delivery is valid.

The way the top profile is passed leaves 5 gaps. Silicone is drawn into the joint as soon as it's taken.

Profile Name	Profile Code	Weight (K/gm)
T Connection	11304	1
T Connection	11306	0

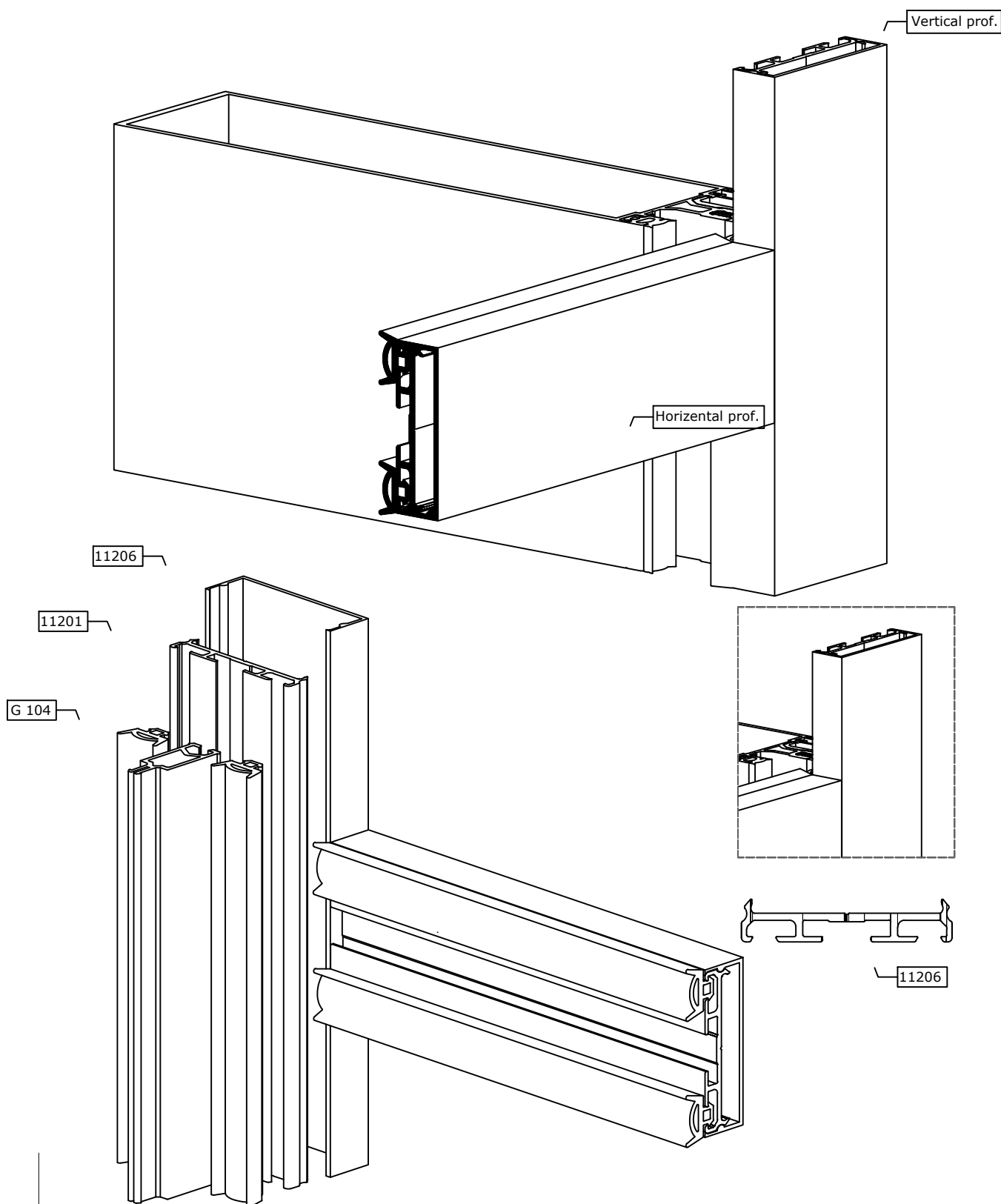
Mullion Code	Cutting Length	Mullion Code	Cutting Length
11001	-	11009	147.7000
11002	-	11010	158.9000
11003	41.5000	11011	176.7000
11004	71.5000	11012	158.9000
11005	91.2000	11013	-
11006	107.2000	11014	-
11007	117.2000	11015	97.2000
11008	137.7000	11016	169.9000

Multi-functional Aluminium System Installing Vertical Profiles

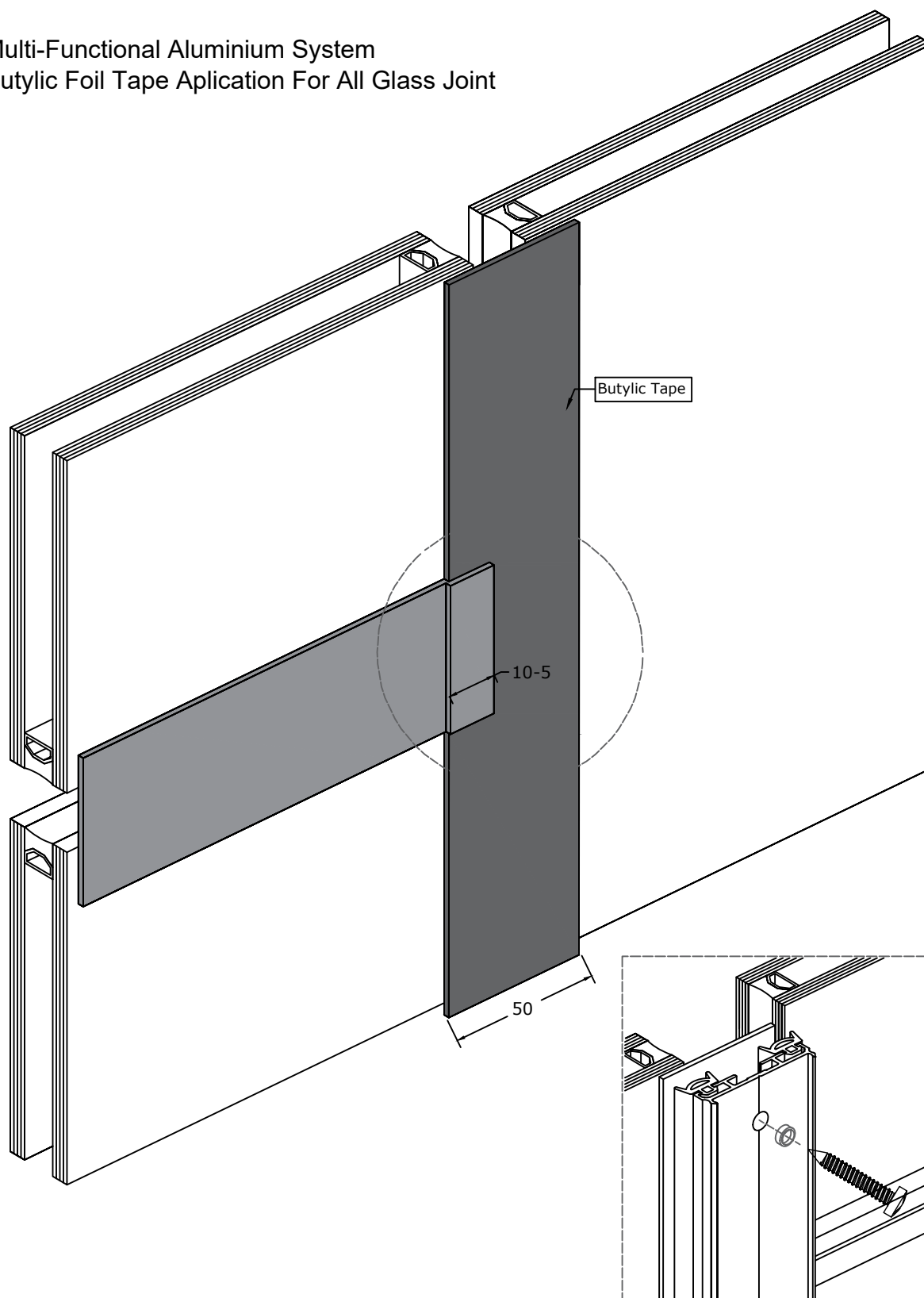


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Multi-functional Aluminium System Installing Vertical Profiles



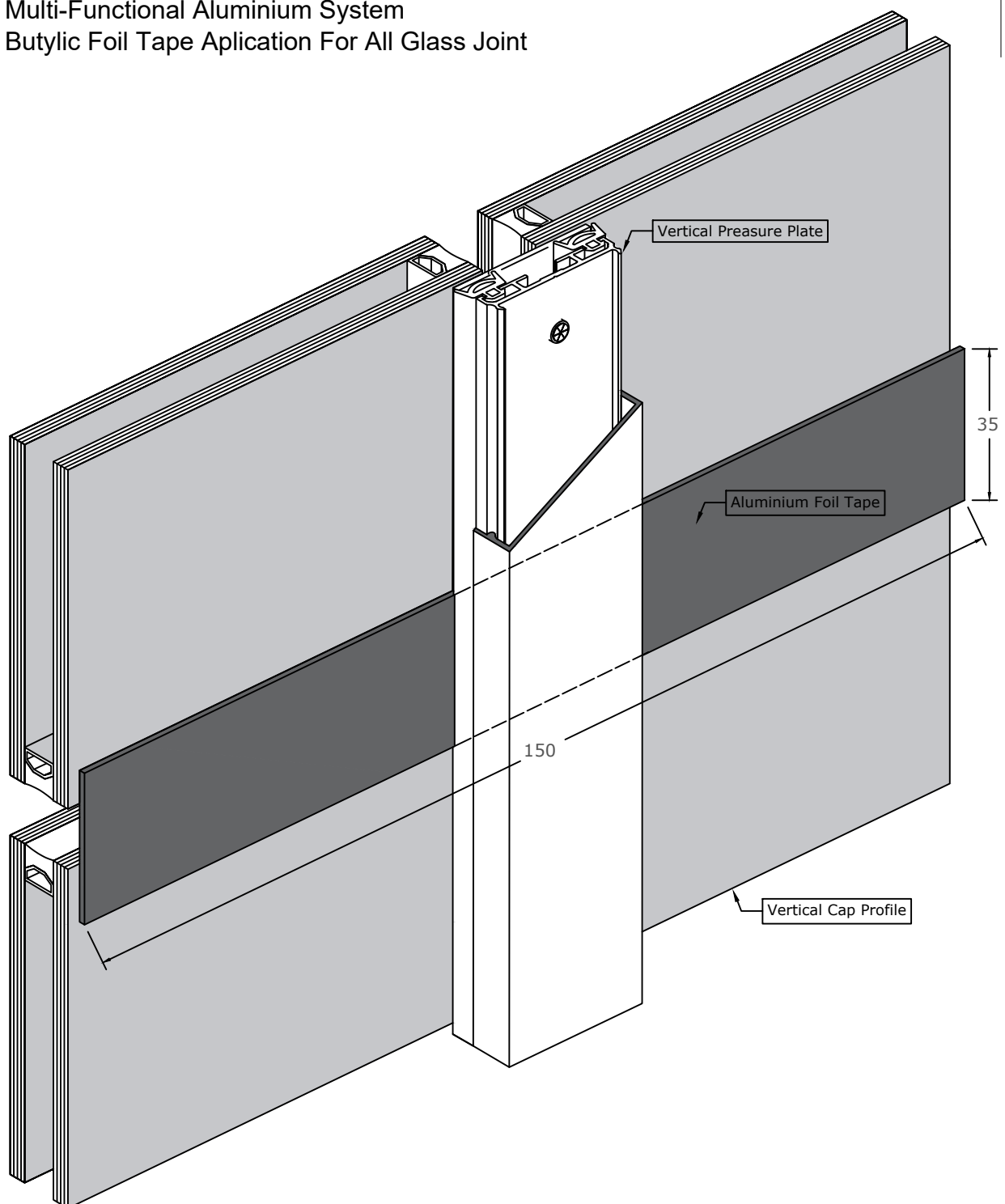
Multi-Functional Aluminium System
Butylic Foil Tape Application For All Glass Joint



BUTYLIC TAPE APPLICATION INSTRUCTIONS

- Degrease and dry glass surfaces adjoining to the butylic tape
- The butylic tape must overlap the glass not less than 5mm
- The horizontal crossing tape must overlap the vertical one not less than 10-15mm
- The butylic tape must be applied in the temperature range from 5Celsius to 40Celsius

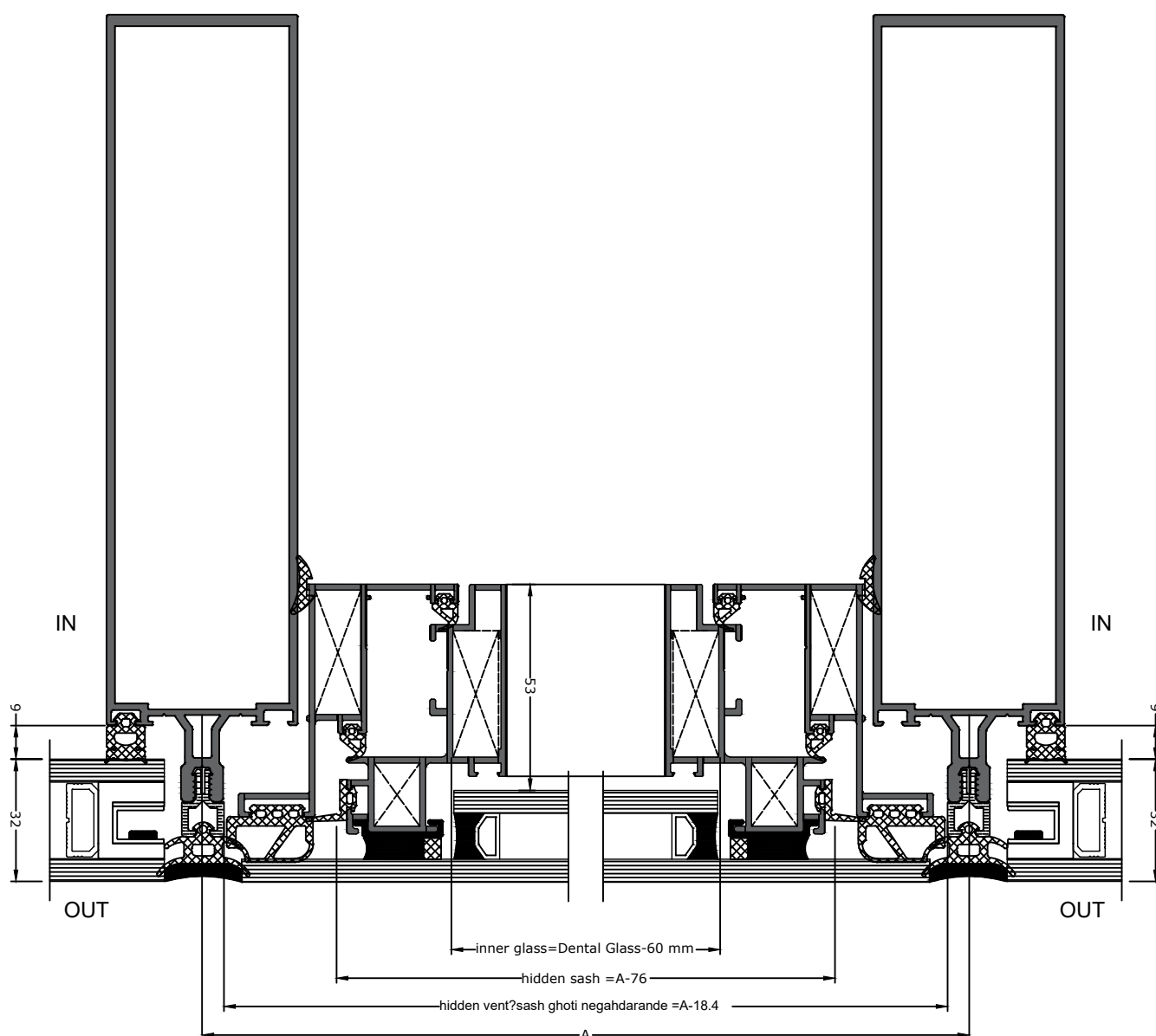
Multi-Functional Aluminium System
Butylic Foil Tape Application For All Glass Joint



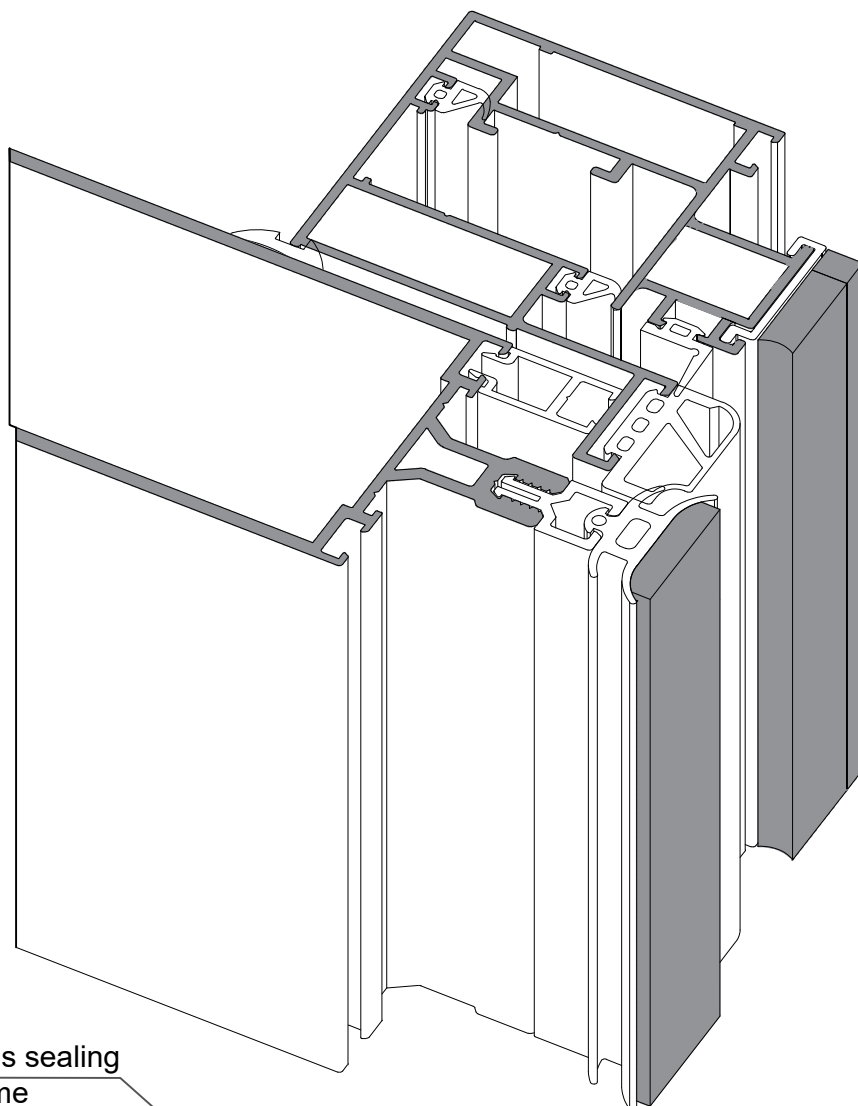
Butylic Tape Application Instructions

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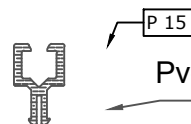
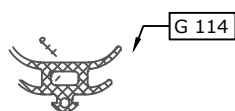
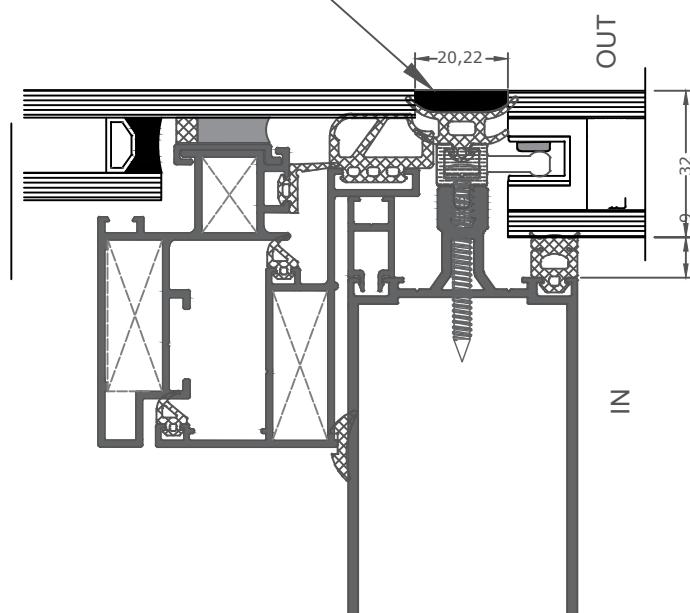
External glass dimension for uchannel system



Projecting Window Frame Perimeter Sealing



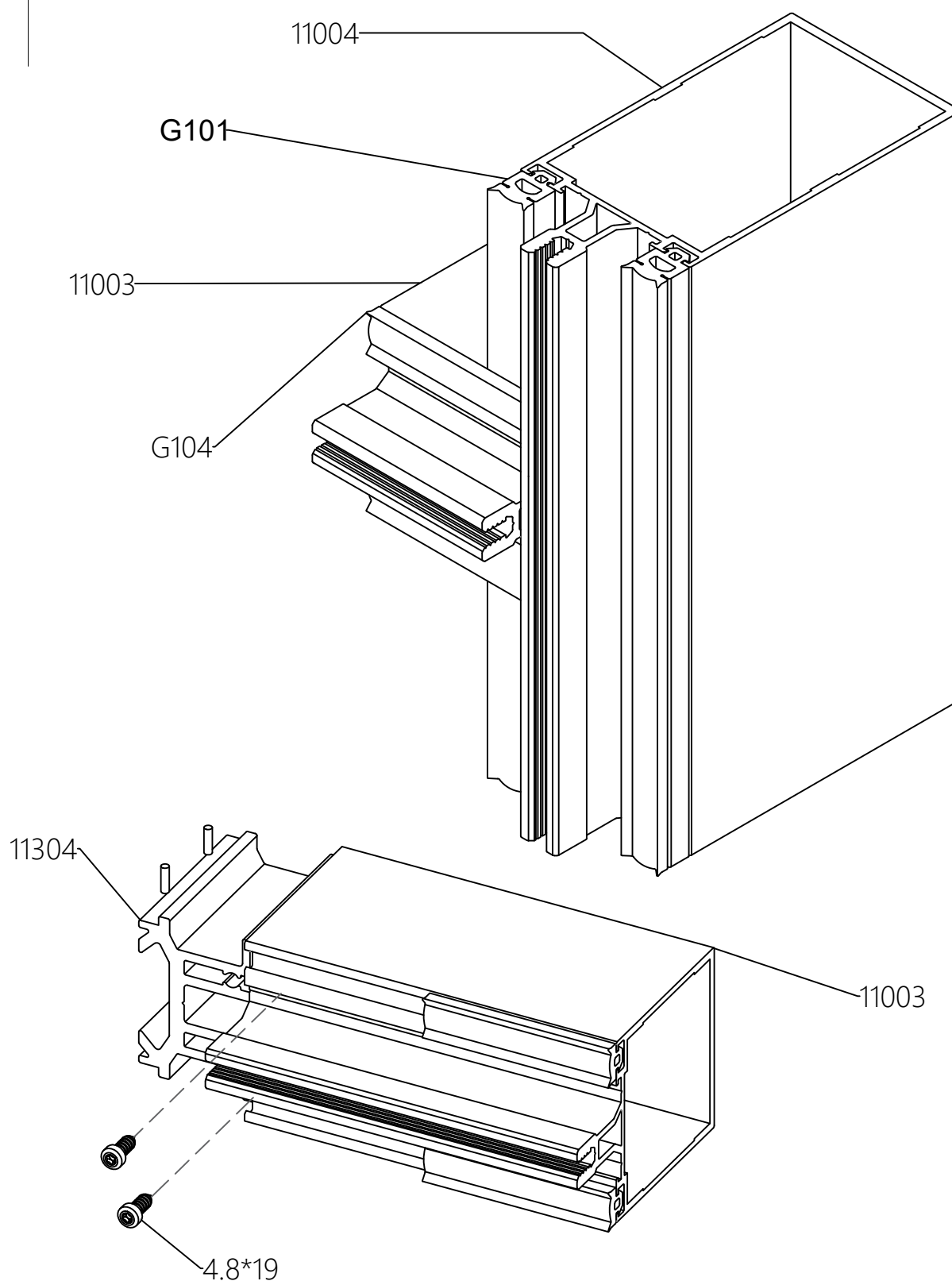
Apply continuous sealing
perimeter of frame



Pvc spacer profile 9mm



Check sealant polyamide
adhesion use suitable
primer if necessary



Condensate duct system horizontal register assembly detail
(dovetail connection and collar application)

11201 Safety bar is applied in length
1 mm norton tape is applied behind the
security bar

The safety strip is fixed with a
countersunk screw

The security bar must be countersunk

The wick is placed in length over the
security bar

Caution: the height of fixed windows
should not exceed 120 cm

