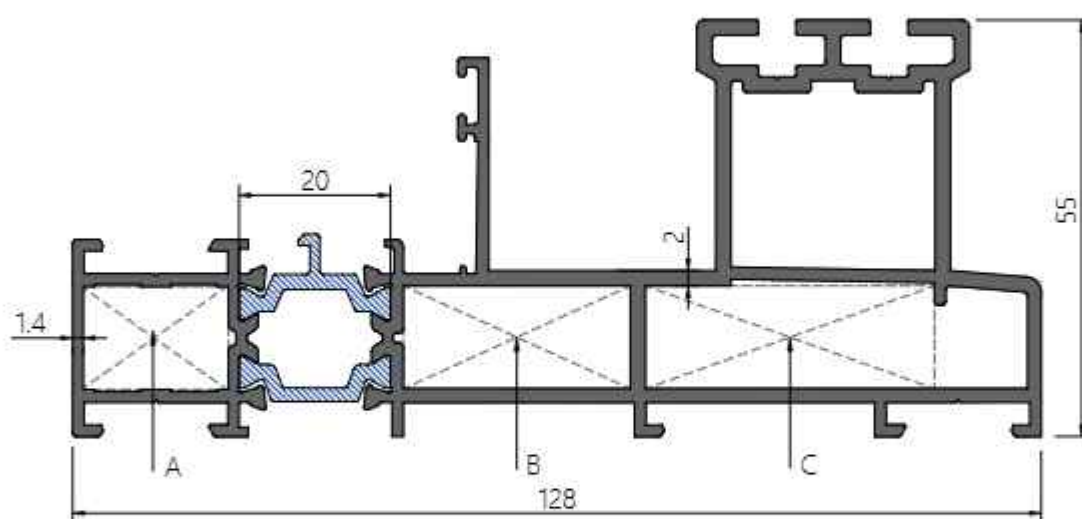


LST135

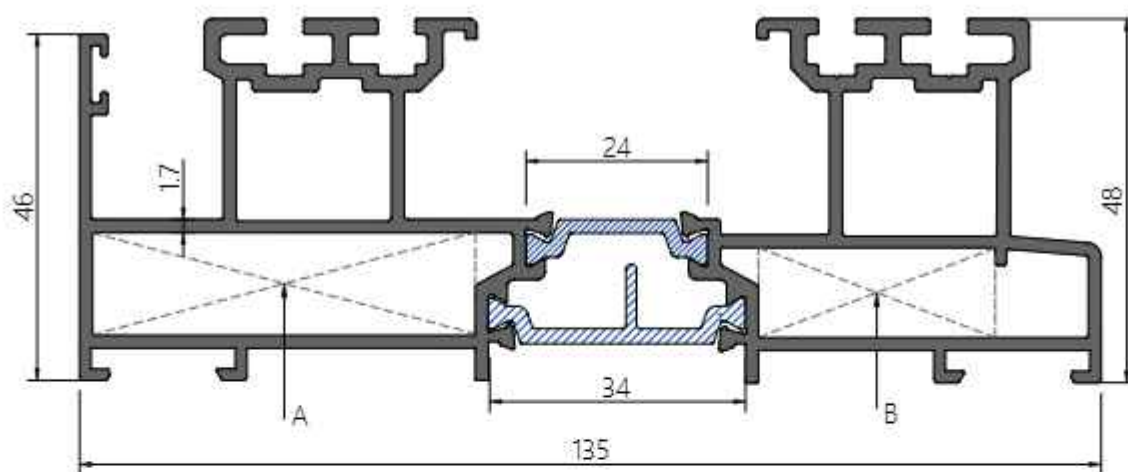
Two Rail, Three Rails
and Four Rails





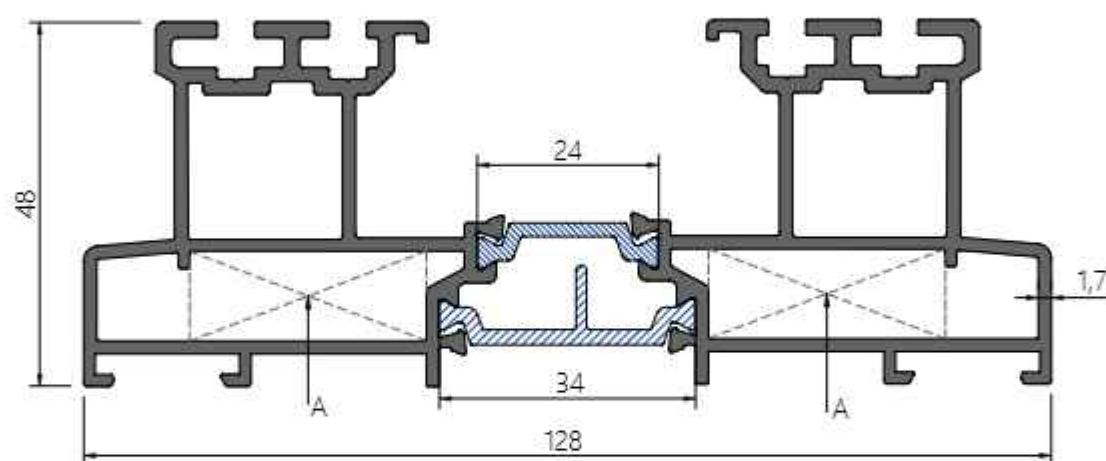
Corner Cleat	A	B	C
	308-2 18.8mm	308-6 29.6mm	308-5 37.8mm

Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42004	2.485



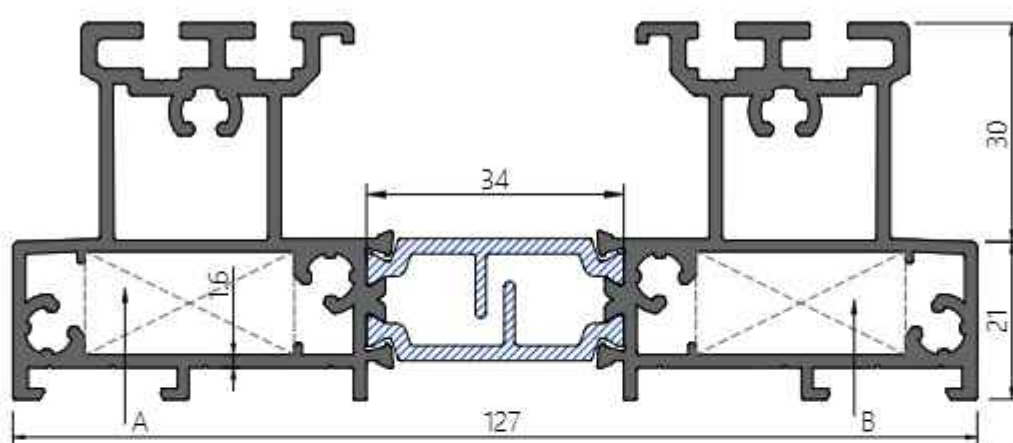
Corner Cleat	A	B
	308-10 50.2mm	306-1 30.9mm

Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42001	2.973

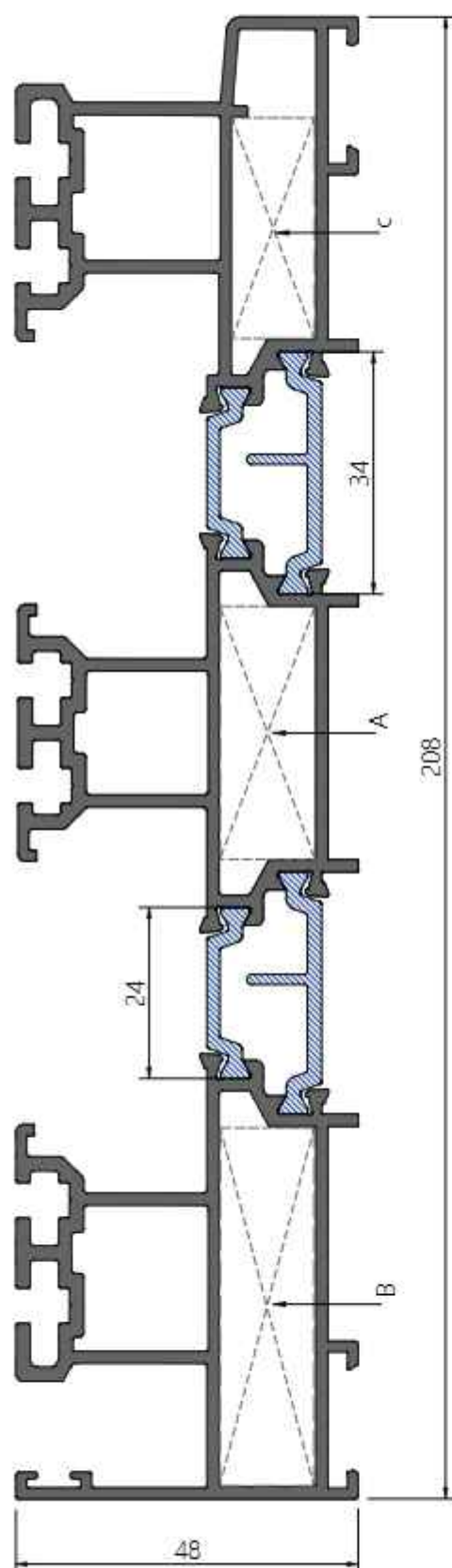


Corner Cleat	A
	306-1 30.9mm

Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42002	2.801

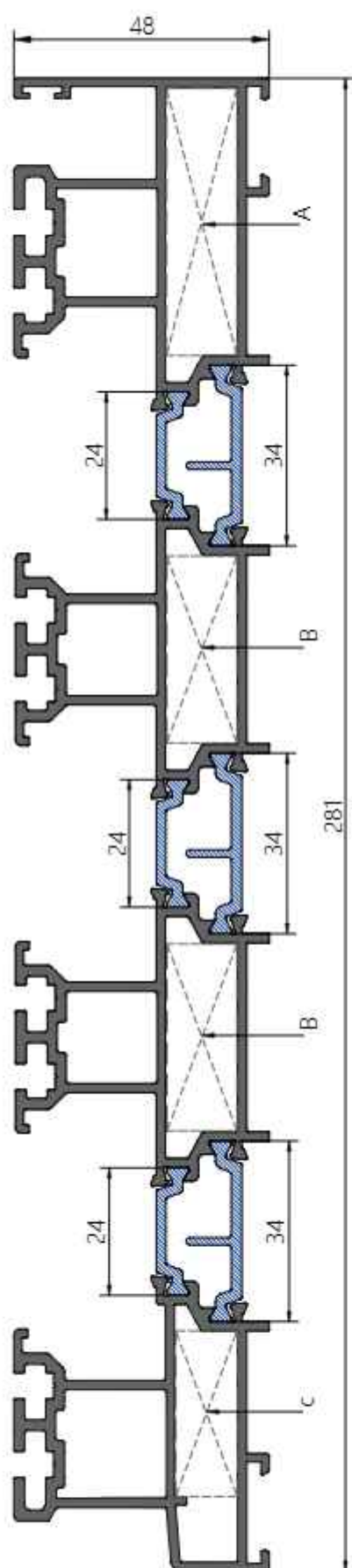


Profile Name	Profile Code	Weight (Kg/m)	Corner Cleat	A
Zero Threshold Frame Profile	42007	3.180		308-7 26.8mm



Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42003	4.431

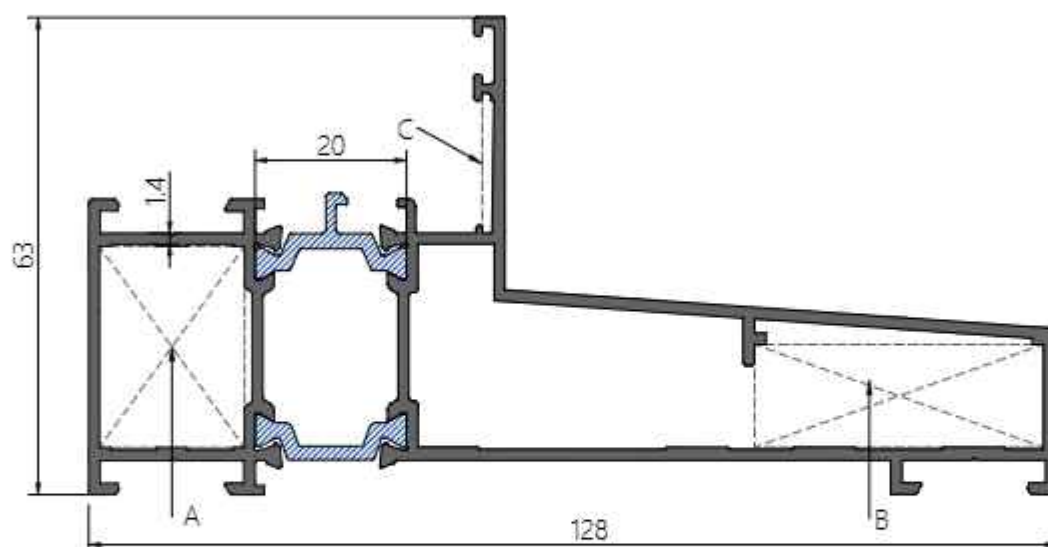
Corner Cleat	A	B	C
	308-15 35.2mm	308-10 50.2mm	306-1 30.9mm
			

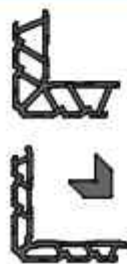


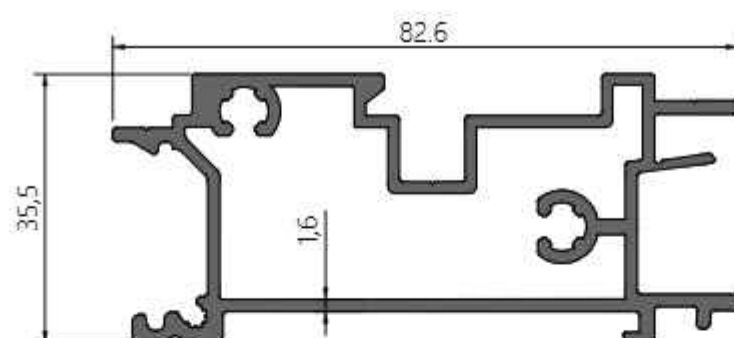
Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42005	5.882

Corner Cleat	A	B	C
	308-10 50.2mm	308-15 35.2mm	306-1 30.9mm
			

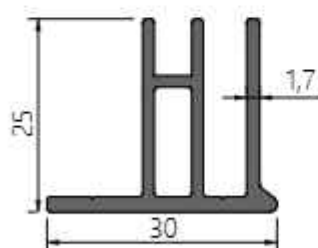
SCALE: 0.8



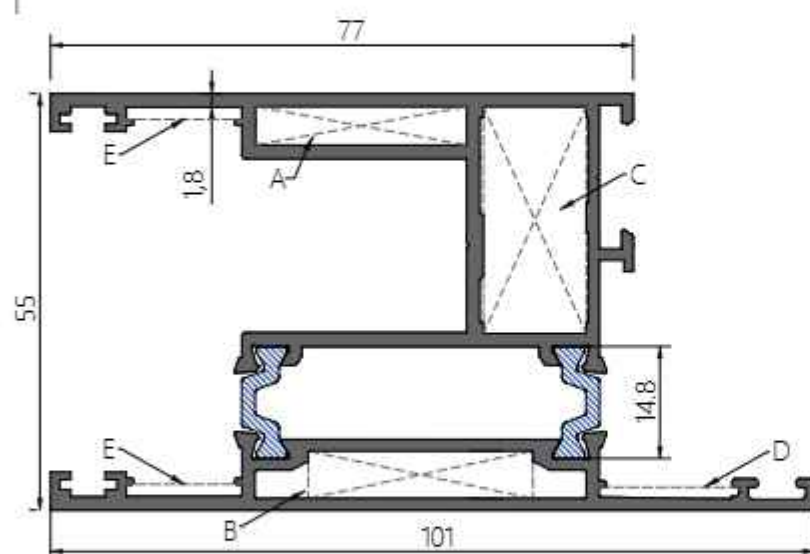
Corner Cleat	A	B	C	Profile Name	Profile Code	Weight (Kg/m)
	311-3 18.8mm	308-5 37.8mm	21326	Frame Profile	42012	1.896



Profile Name	Profile Code	Weight (Kg/m)
Zero Threshold frame Profile	42006	1.387



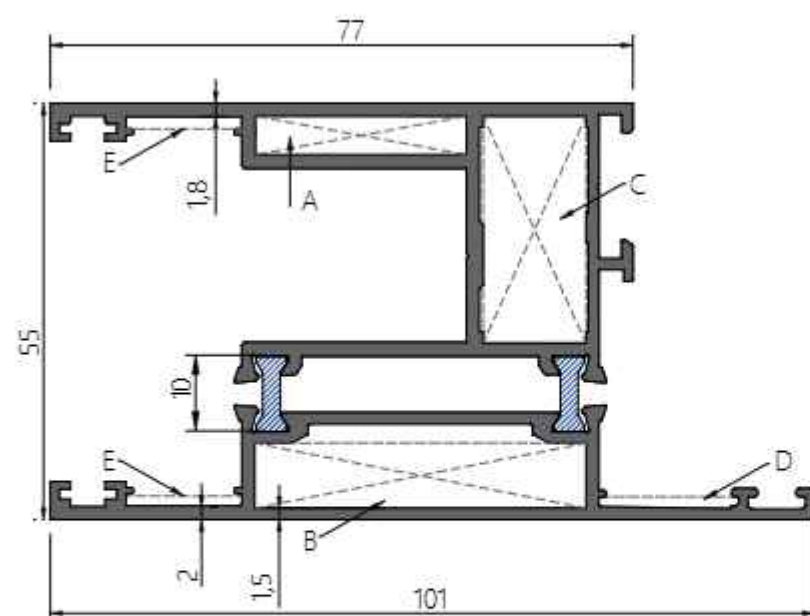
Profile Name	Profile Code	Weight (Kg/m)
Rail's Adaptor	43308	0.485



Profile Name	Profile Code	Weight (Kg/m)
Sash Profile	42008	2.061

Corner Cleat	D	E
	21326	21325

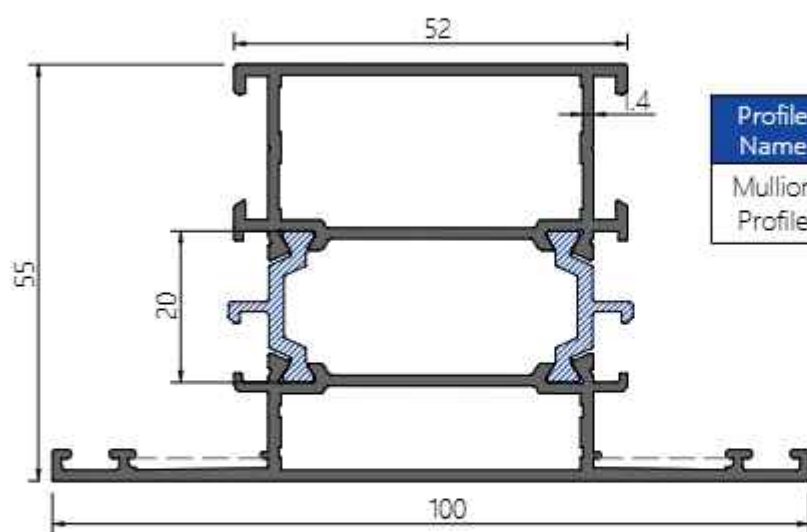
Corner Cleat	A	B	C
			
	318-1 4.7mm	316-2 5.9mm	308-6 29.6mm
			



Profile Name	Profile Code	Weight (Kg/m)
Sash Profile	42009	2.0890

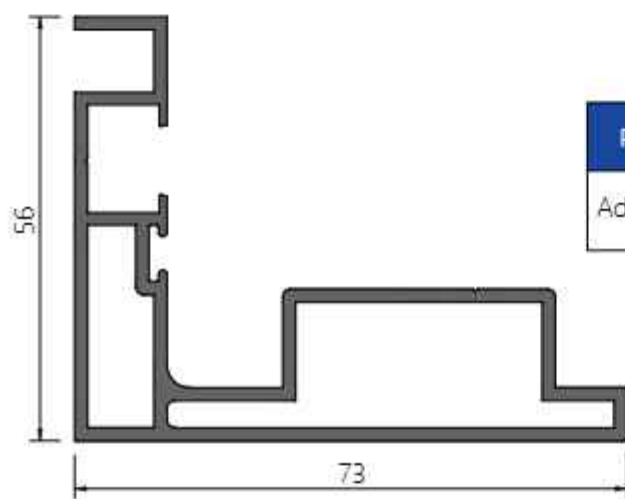
Corner Cleat	D	E
	21326	21325

Corner Cleat	A	B	C
			
	318-1 4.7mm	303-1 8.2mm	308-6 29.6mm
			

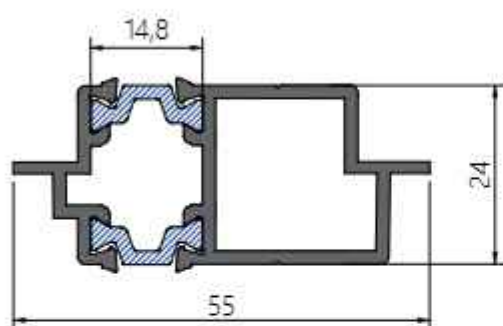


Profile Name	Profile Code	Weight (Kg/m)
Mullion Profile	42017	1.580

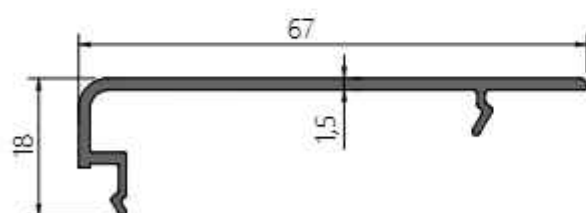
Corner Cleat	A
	320-1 39.2(mm)



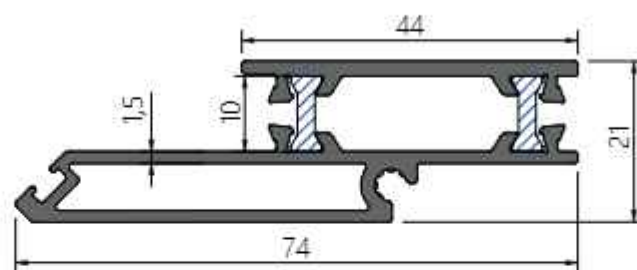
Profile Name	Profile Code	Weight (Kg/m)
Adaptor For Sash	42048	1.298



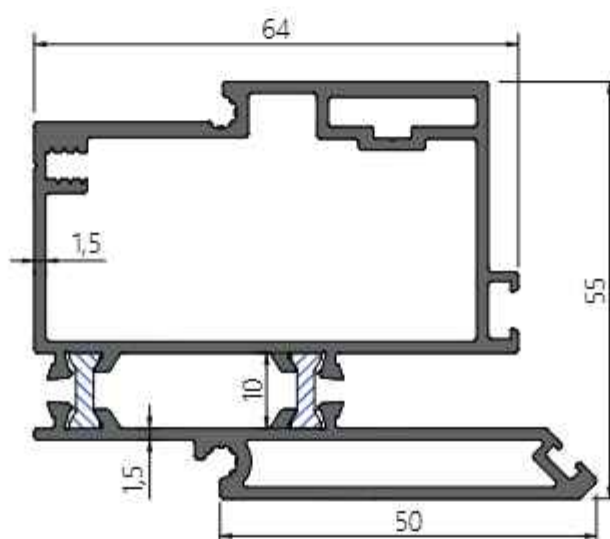
Profile Name	Profile Code	Weight (Kg/m)
Locking Profile	42049	0.794



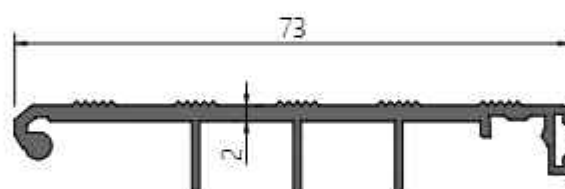
Profile Name	Profile Code	Weight (Kg/m)
Cover Sash	42045	0.336



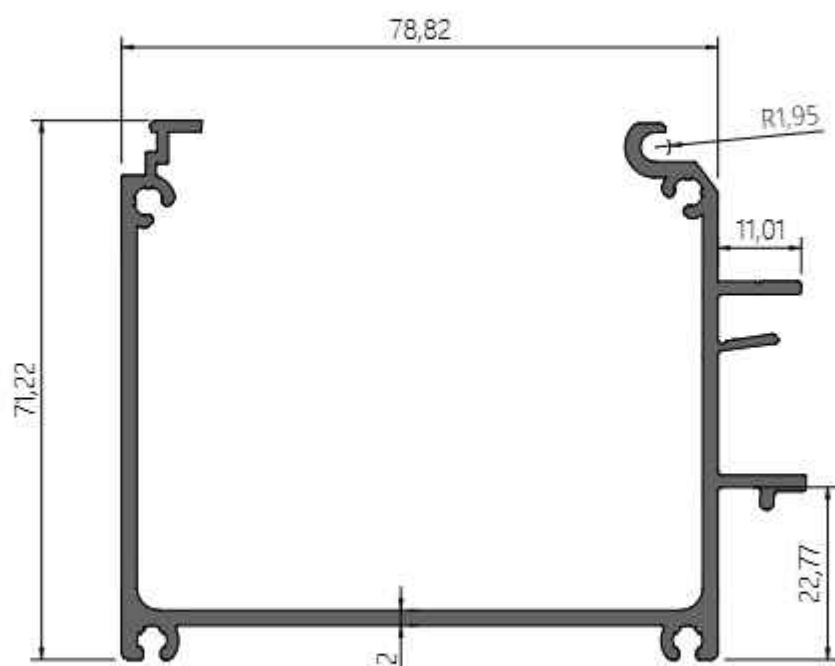
Profile Name	Profile Code	Weight (Kg/m)
Corner 90° Profile	42062	1.030



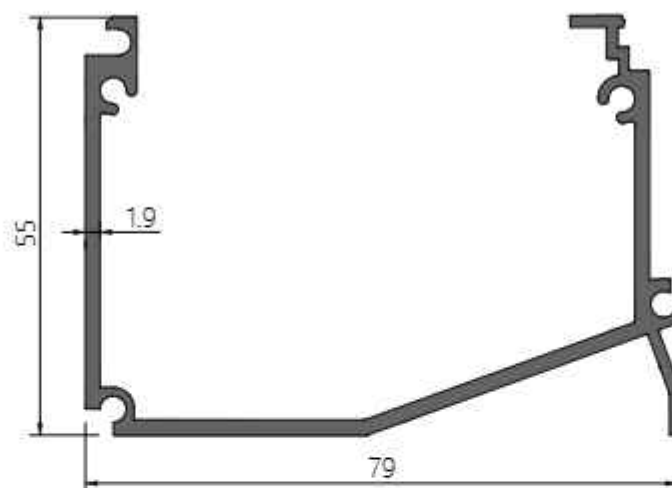
Profile Name	Profile Code	Weight (Kg/m)
Corner 90° Profile	42061	1.8100



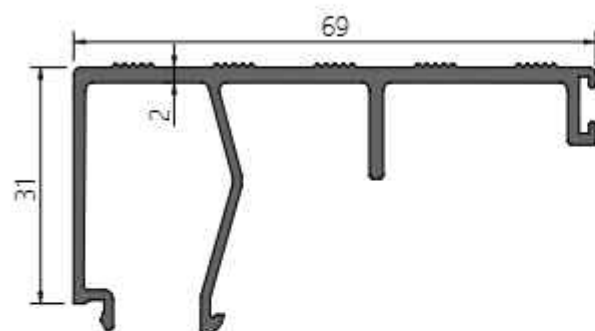
Profile Name	Profile Code	Weight (Kg/m)
Cover Guter Profile	42502	0.551



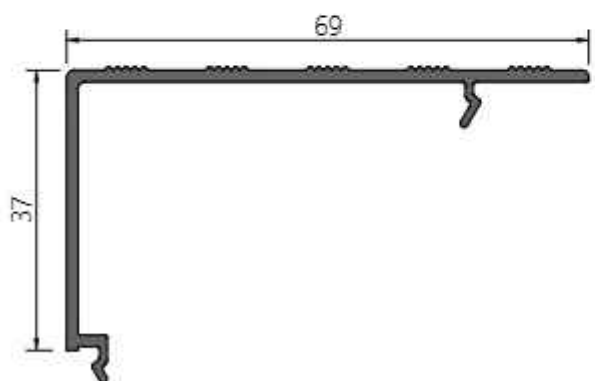
Profile Name	Profile Code	Weight (Kg/m)
Gutter	42503	1.506



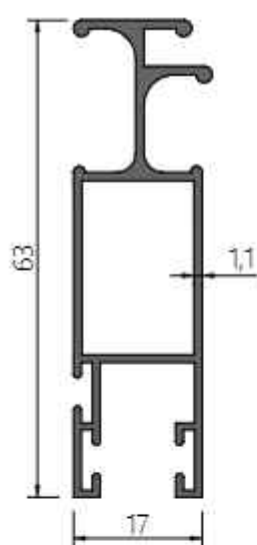
Profile Name	Profile Code	Weight (Kg/m)
Guter Profile	42501	1.090



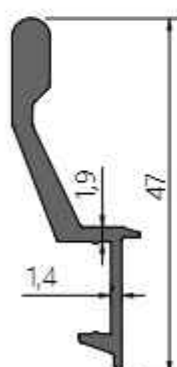
Profile Name	Profile Code	Weight (Kg/m)
Cover Frame	42046	0.748



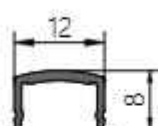
Profile Name	Profile Code	Weight (Kg/m)
Cover Mullion	42047	0.493



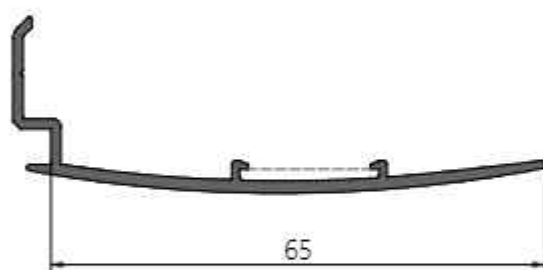
Profile Name	Profile Code	Weight (Kg/m)
Grid Vent	12955	0.560



Profile Name	Profile Code	Weight (Kg/m)
Insect Screen Rail Profile	42308	0.410

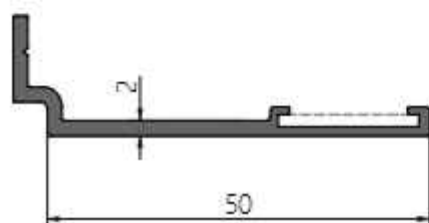


Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	522504	0.069



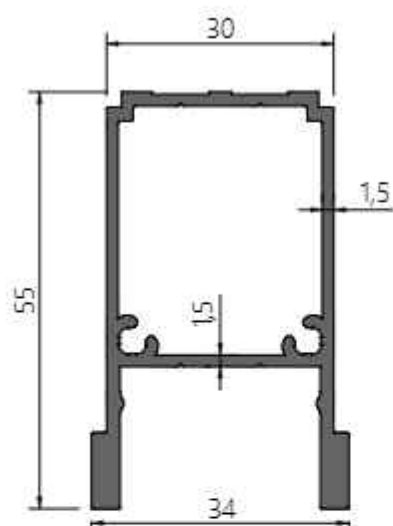
Profile Name	Profile Code	Weight (Kg/m)
Border Profile	21554	0.368

Corner Cleat	A
	21326

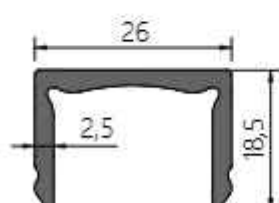


Profile Name	Profile Code	Weight (Kg/m)
Border Profile	21553	0.340

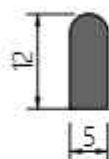
Corner Cleat	A
	21326



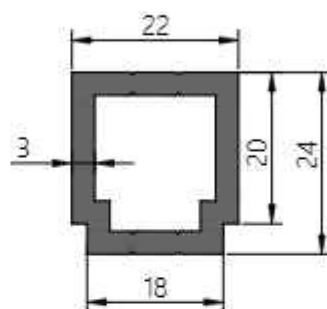
Profile Name	Profile Code	Weight (Kg/m)
Rainforce Profile	10423	0.8600



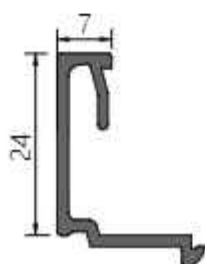
Profile Name	Profile Code	Weight (Kg/m)
Reinforce Cap	10424	0.091



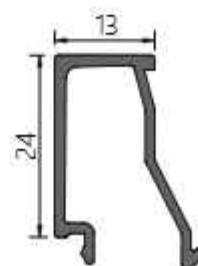
Profile Name	Profile Code	Weight (Kg/m)
Rail Profile	42306	0.170



Profile Name	Profile Code	Weight (Kg/m)
Box	42051	0.647



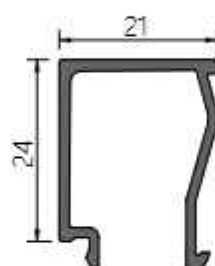
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21501	0.250



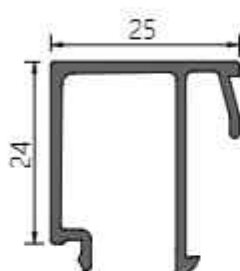
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21502	0.263



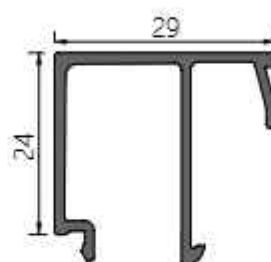
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21503	0.280



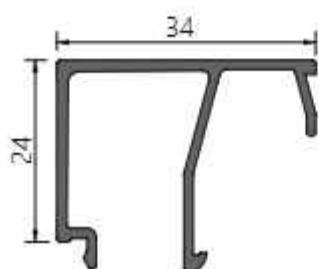
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21504	0.300



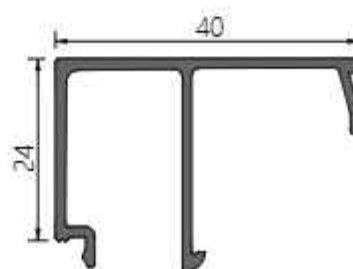
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21505	0.340



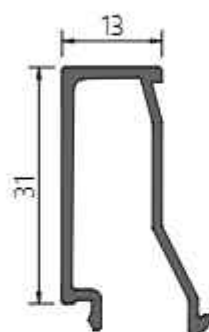
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21506	0.345



Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21507	0.370



Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21509	0.390

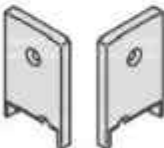
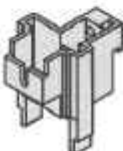
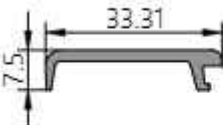
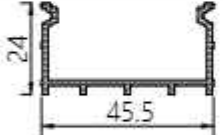


Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21522	0.315

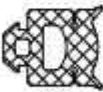


Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21523	0.320

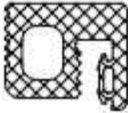
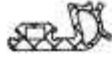
ACCESSORIES

Drawing	Code	Description	Material
	AP 020	Sash Cover Profile Springy Top Cap	PVC
	AP 021	Sash Cover Profile Fixed Bottom Cap	
	AP 022	Sash Top Left & Bottom Left Support	
	AP 023	Sash Top Right & Bottom Right Support	
	AP 040	Sash Adapter Profile Top	
	AP 048	Glazing Bearing Support	
	AP 060	Sash Stopper Support	
	P 421	Central Channel Profile	
	P 422	Central Cramp Profile	

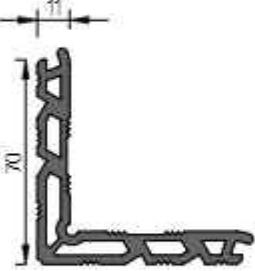
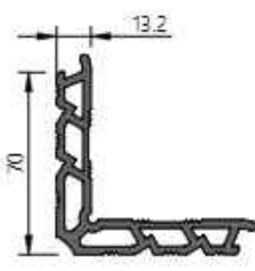
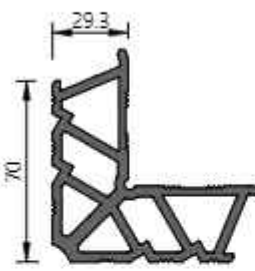
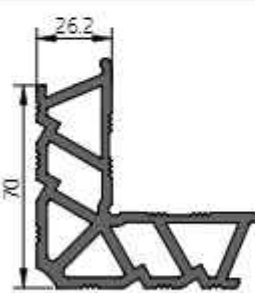
ACCESSORIES

Drawing	Code	Description	Material
	G 109	Glassing Gasket	EPDM
	G 110	Gasket For Frame Profile	
	G 108	Interior Glassing Gasket 2mm	
	G 201	Interior Glassing Gasket 4mm	
	G 202	Interior Glassing Gasket 6mm	
	G 203	Interior Glassing Gasket 8mm	
	G 301	Sash Overlap Gasket	
	G 302	Sash Overlap Gasket	
	G 101	Glassing Gasket 9mm	

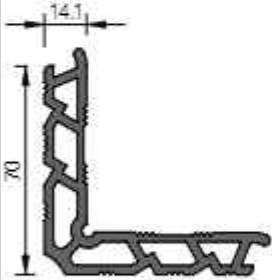
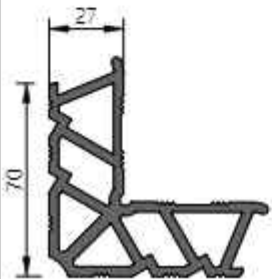
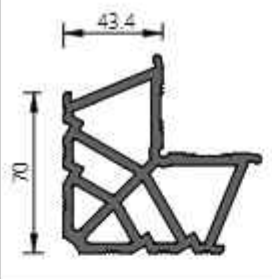
ACCESSORIES

Drawing	Code	Description	Material
	G 303	Inner Overlap	EPDM
	G 304	Channel Cover Gasket	
	G 305	Interior Gasket	
	G 307	Frame Cover Profile Support Gasket	
	G 314	Sash Central Gasket	
	G 377	Zero Threshold Gasket	
	B 42	Brush Gasket	
	-	Wire Gasket Ø3 mm	
	226-1	Cramp Connection Lock Element	Aluminium

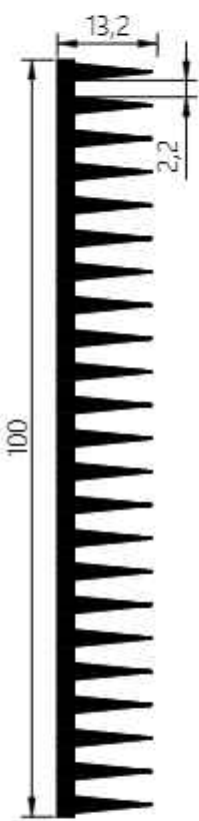
ACCESSORIES

Drawing	Code	Description	Material
	306-1	Press Corner Cleat 30.9(mm)	Aluminium
	306-8	Press Corner Cleat 37.9(mm)	
	308-2	Press Corner Cleat 18.8(mm)	
	308-5	Press Corner Cleat 37.6(mm)	
	308-6	Press Corner Cleat 29.6(mm)	
	308-7	Press Corner Cleat 26.8(mm)	
	308-10	Press Corner Cleat 50.2(mm)	
	308-15	Press Corner Cleat 35.2(mm)	
	316-2	Press Corner Cleat 5.9(mm)	
	316-4	Press Corner Cleat 8.2(mm)	
	311-3	Press Corner Cleat 18.8(mm)	

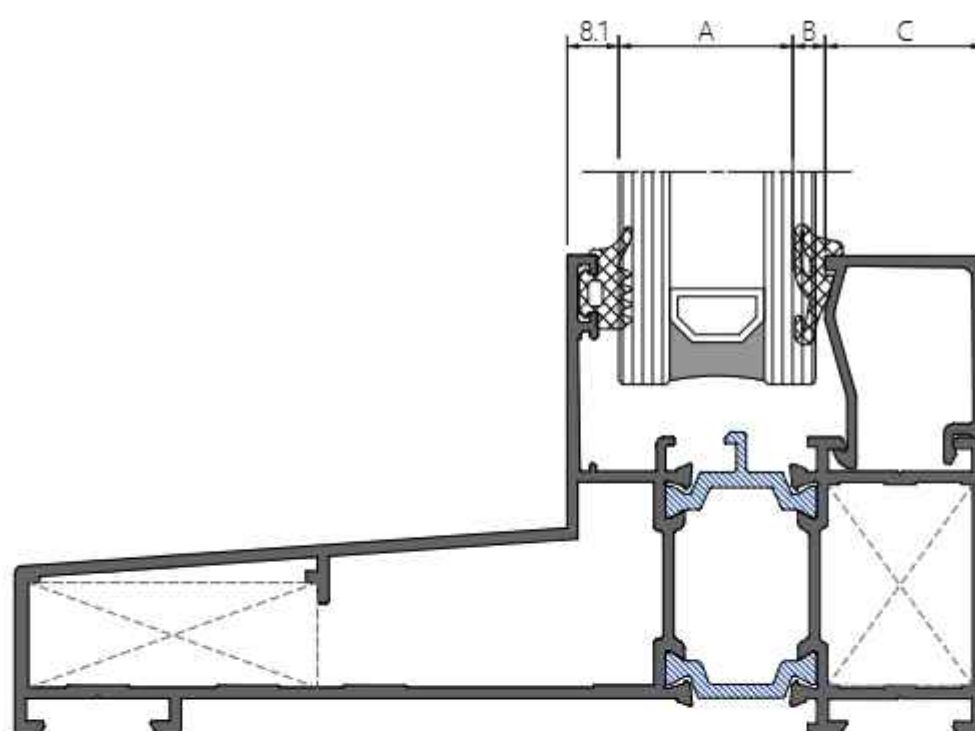
ACCESSORIES

Drawing	Code	Description	Material
	317-1	Press Corner Cleat 57.2(mm)	Aluminium
	318-1	Press Corner Cleat 4.7mm	
	303-1	Press Corner Cleat 8.2mm	
	21326	Press Corner Cleat For Mullion Profile 18mm	
	21327	Press Corner Cleat For Sash Profile 13.5mm	

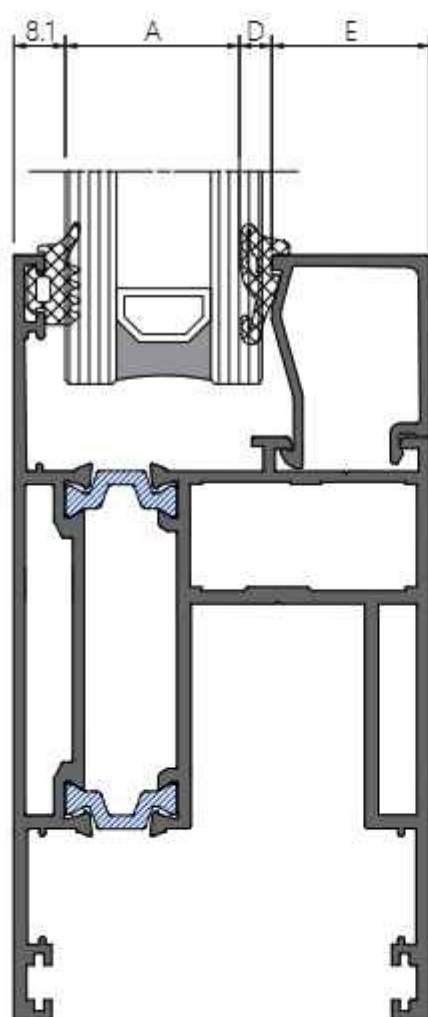
ACCESSORIES

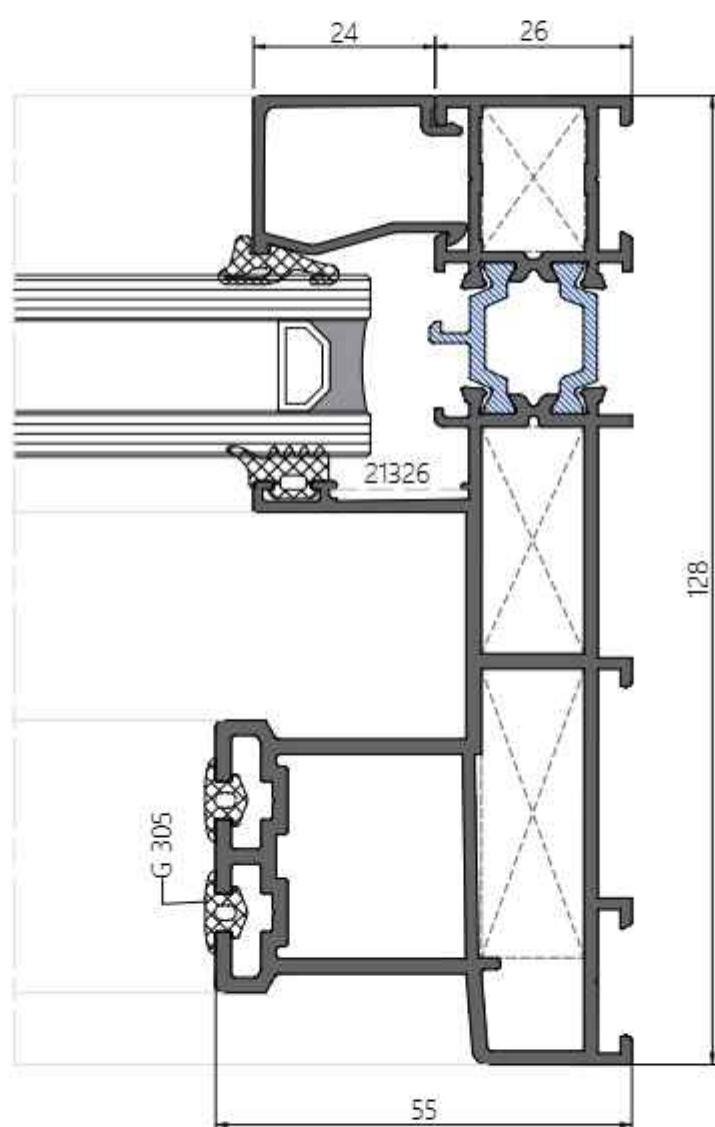
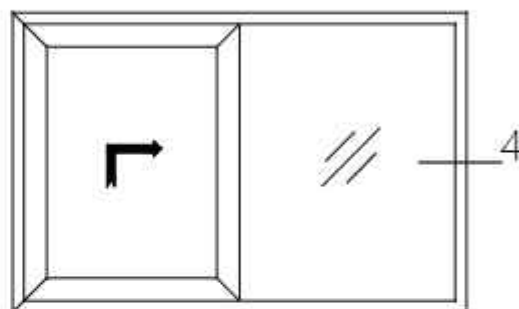
Drawing	Code	Description	Material
	AP 025	Dust Collector	EPDM

Glass Size		
A(mm)	B	C
20	G 203	21504
22	G 202	21504
24	G 202	21503
26	G 203	21502
28	G 203	21502
30	G 202	21502
32	G 203	21501
34	G 203	21501



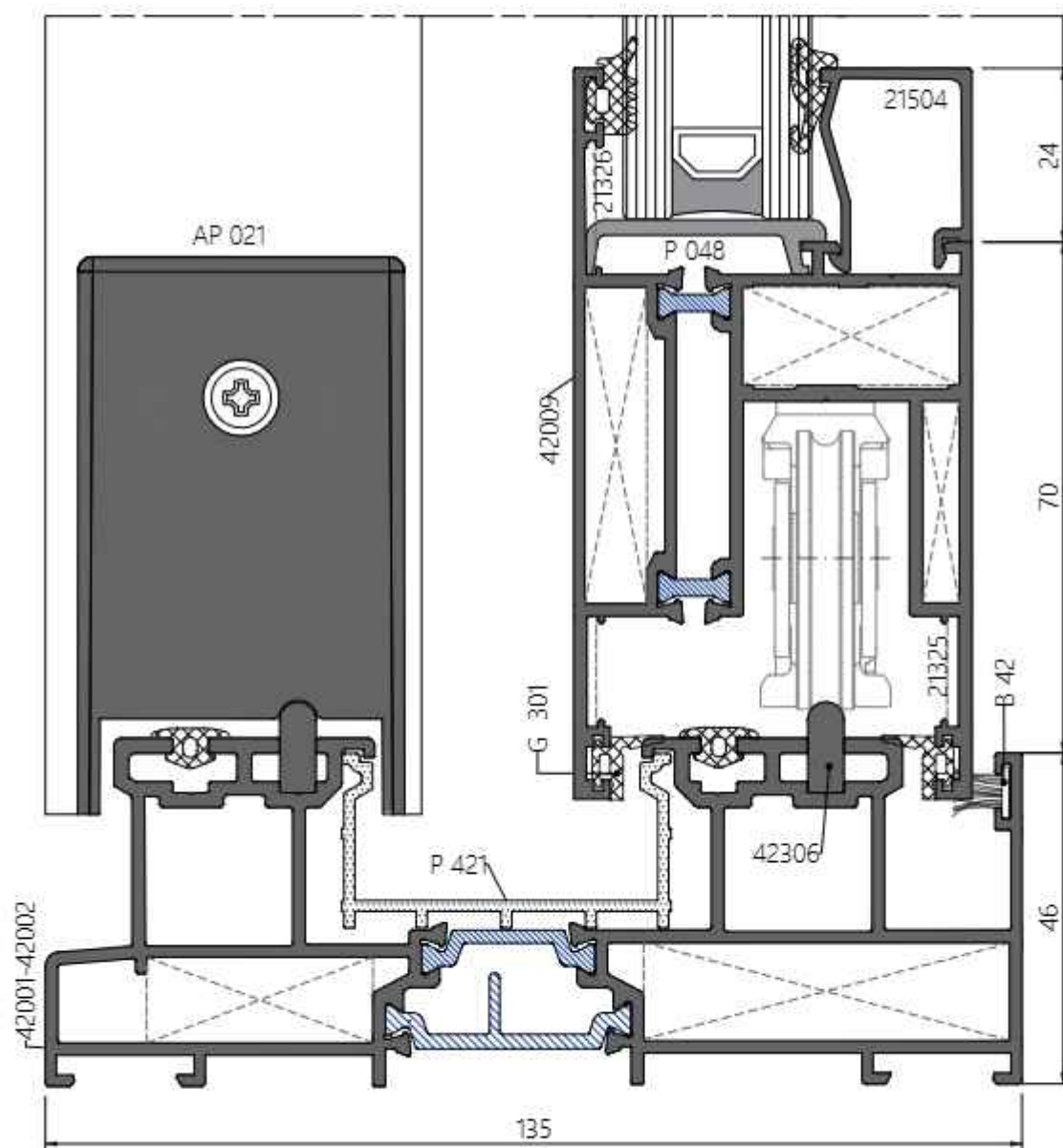
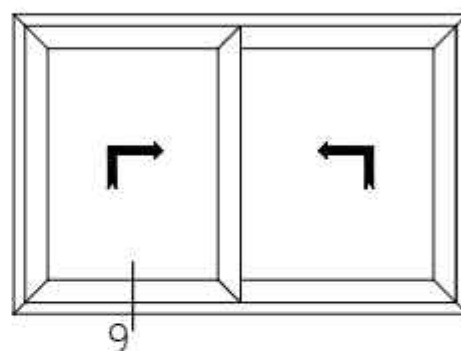
Glass Size		
A(mm)	B	C
20	G 203	21504
22	G 202	21504
24	G 202	21503
26	G 203	21502
28	G 203	21502
30	G 202	21502
32	G 203	21501
34	G 203	21501





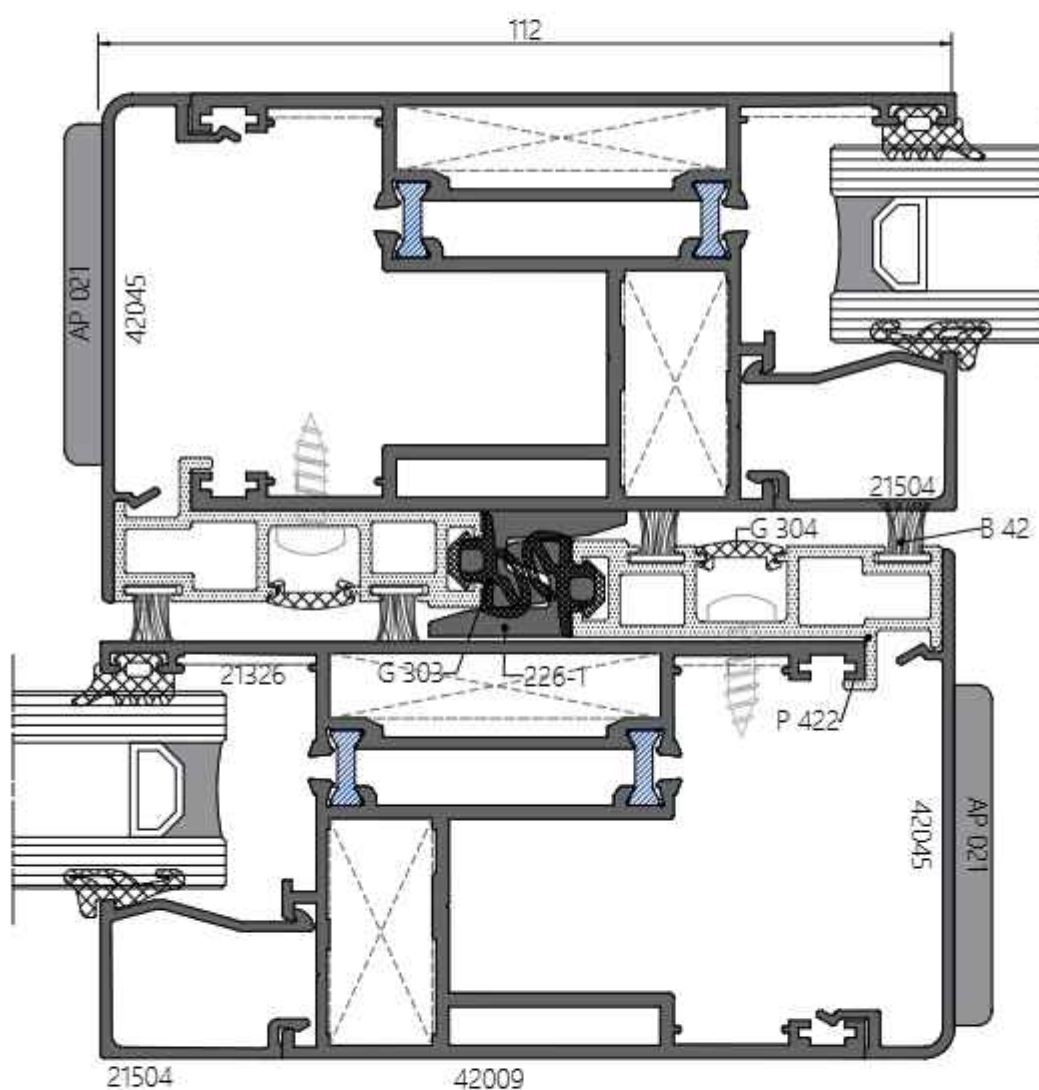
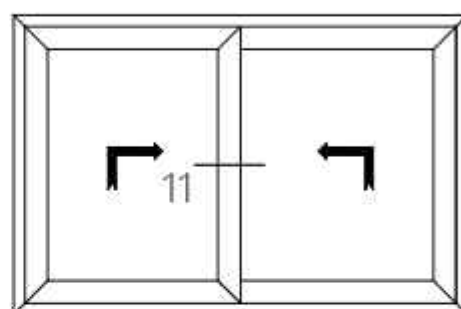
4

HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge



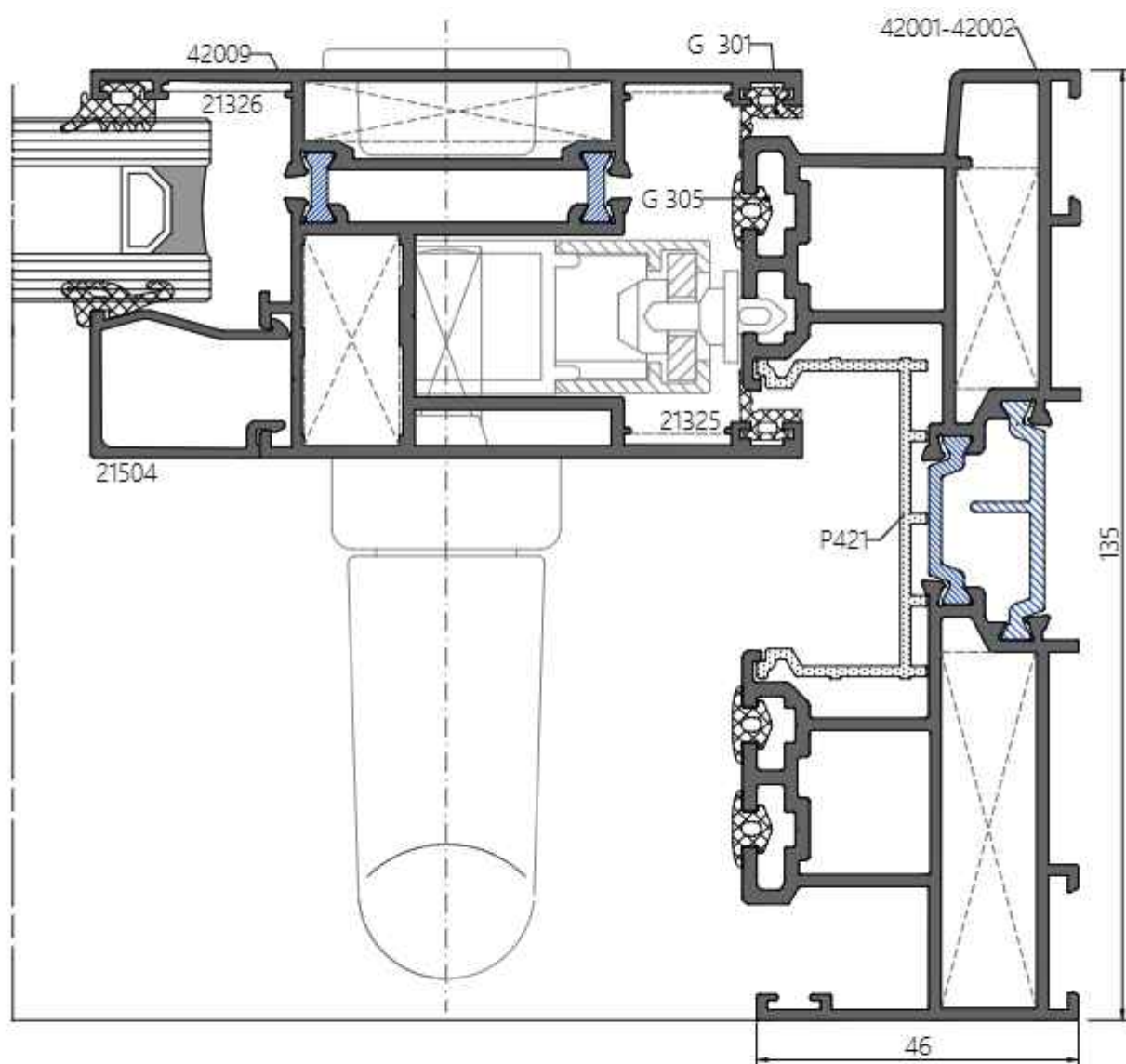
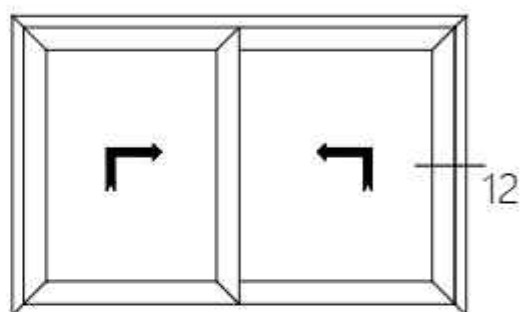
9

HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge



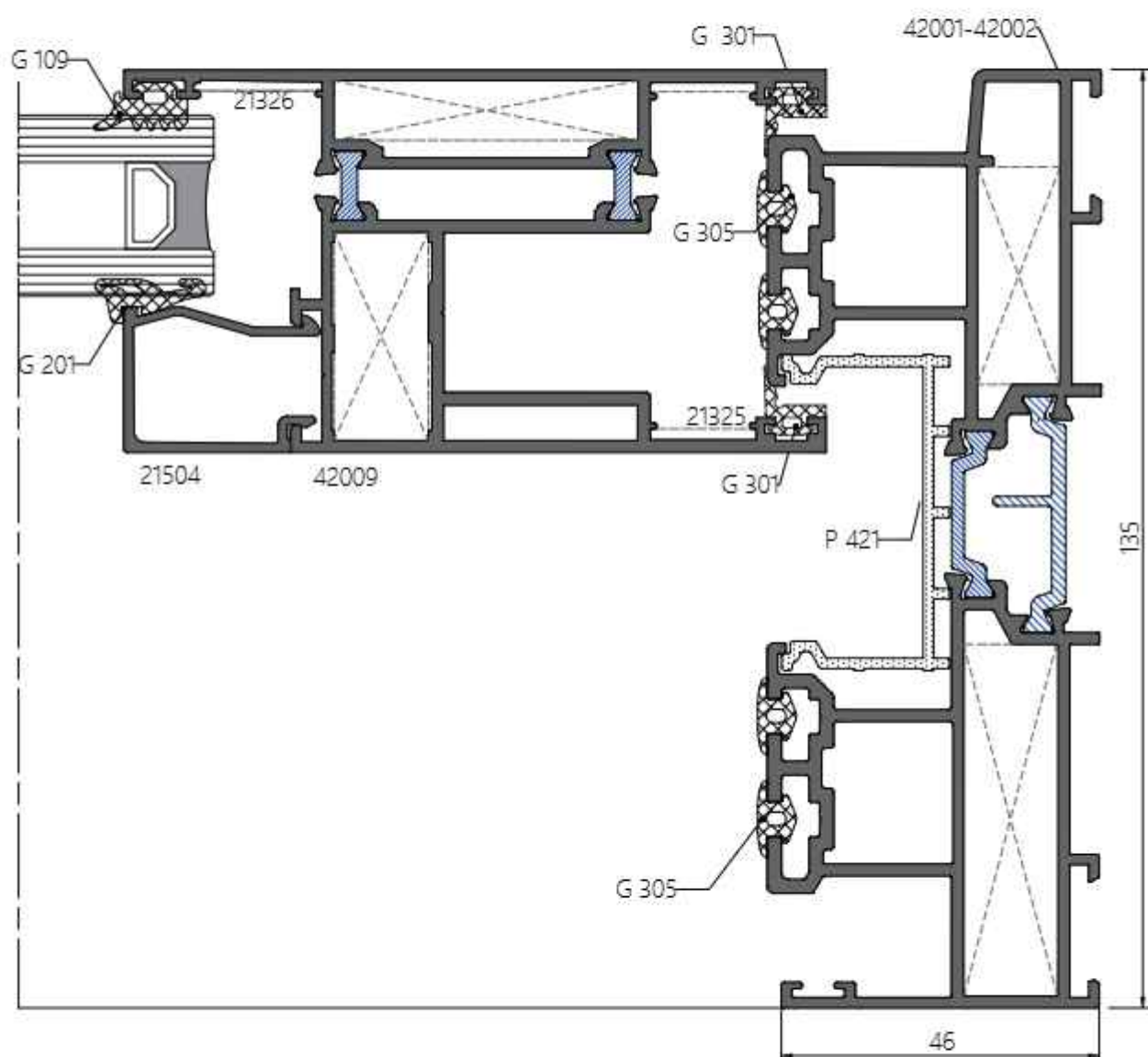
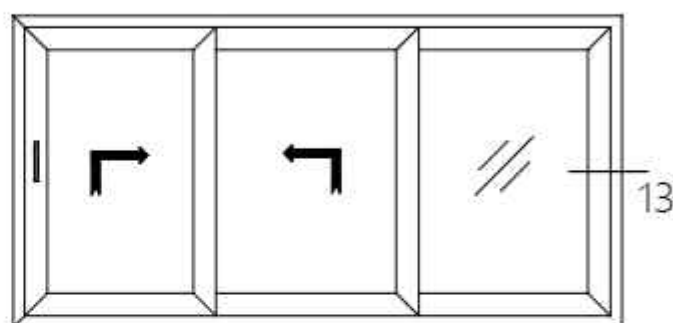
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HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge



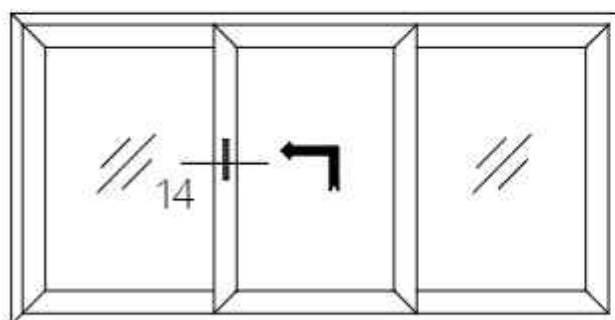
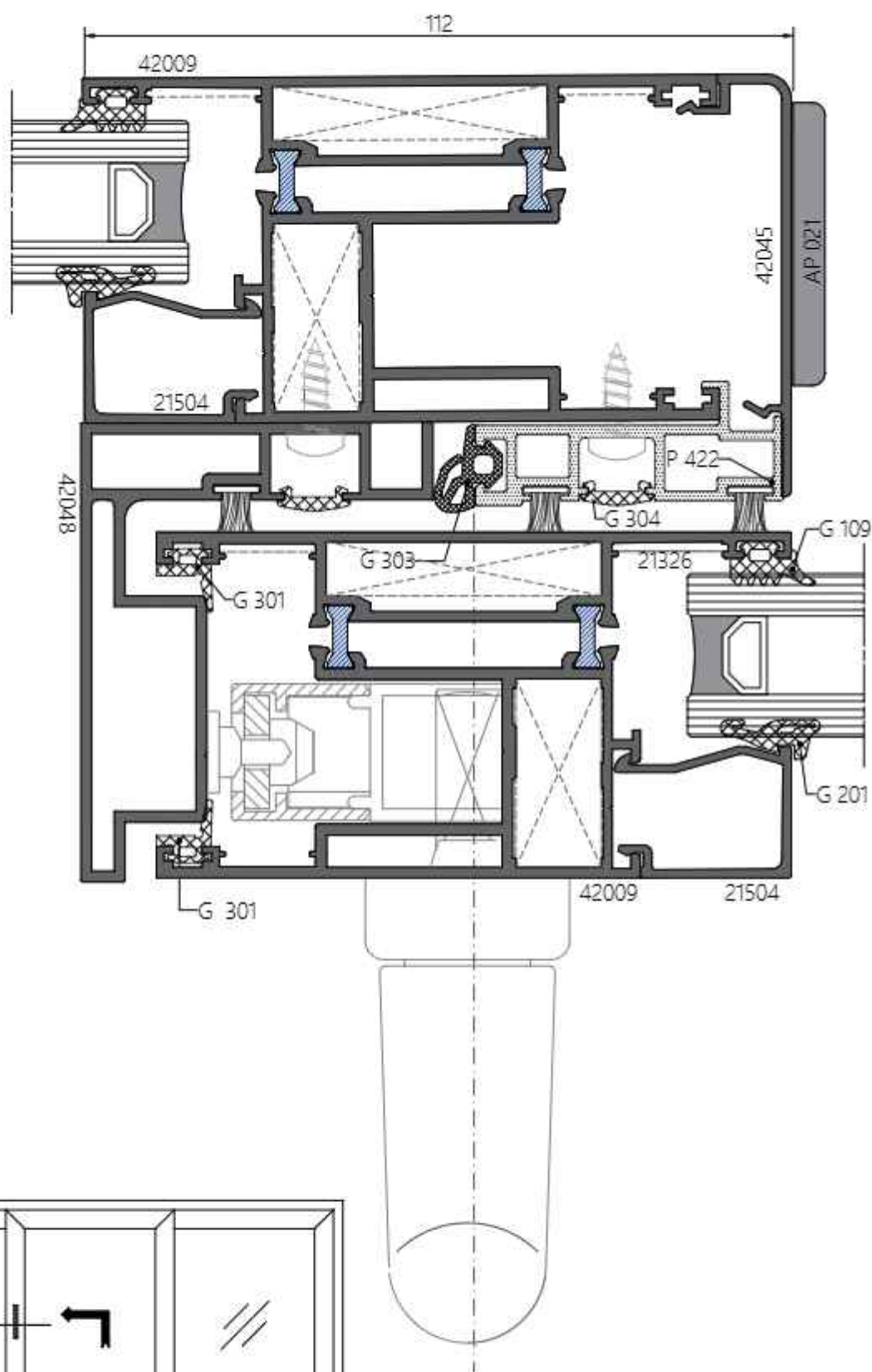
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HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge



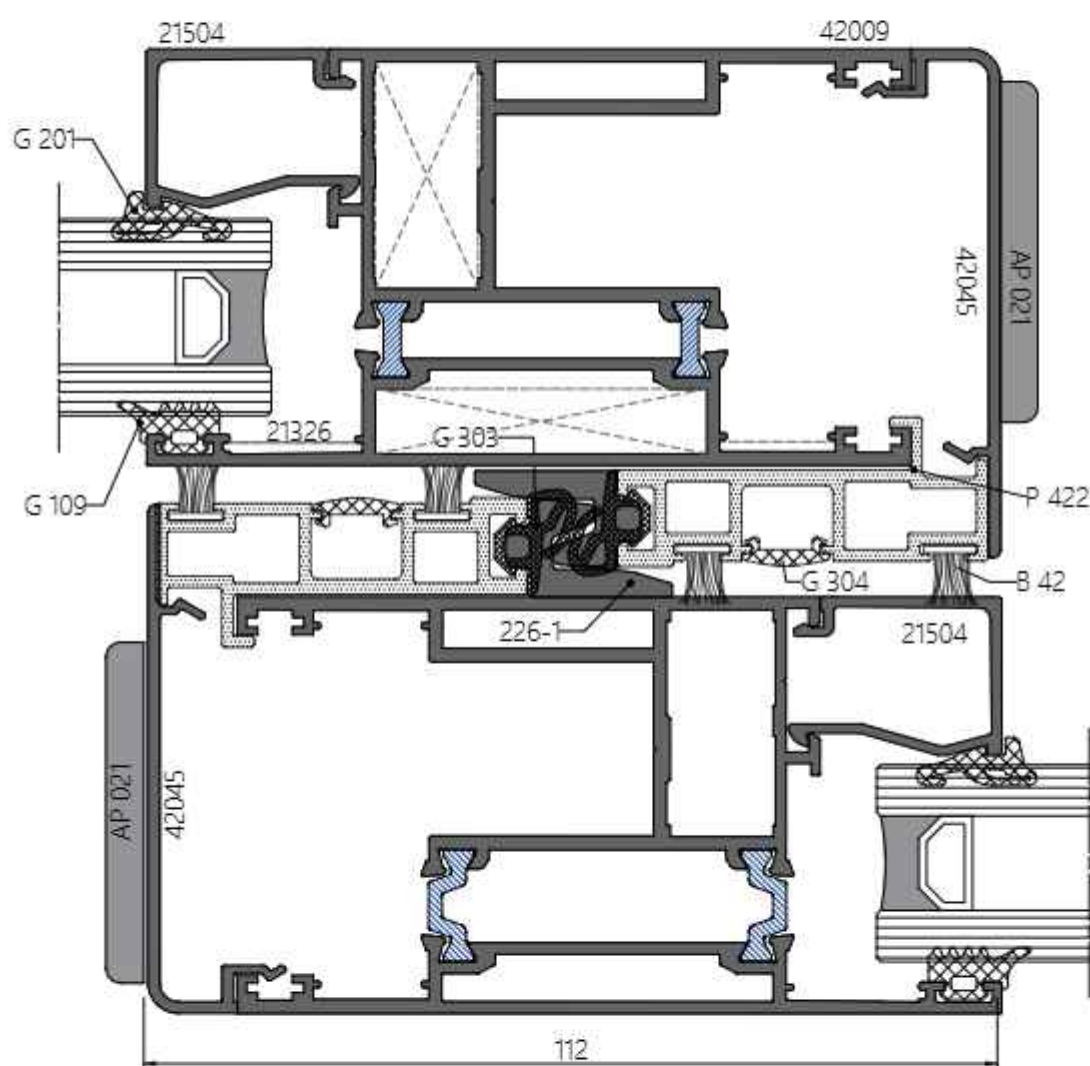
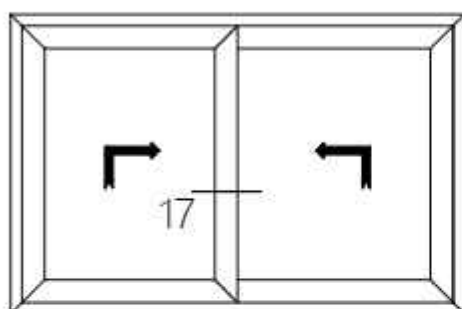
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HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge



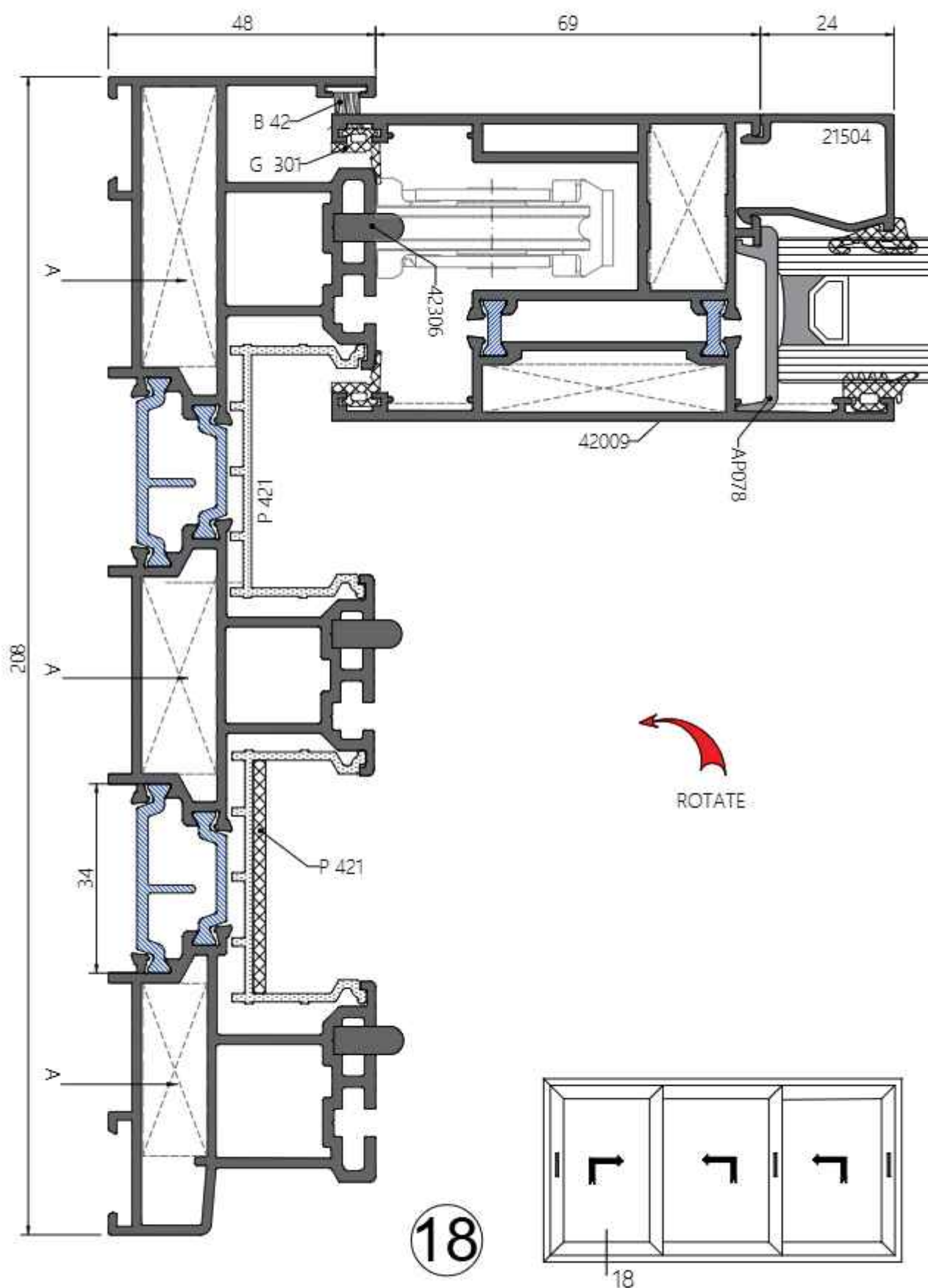
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HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge

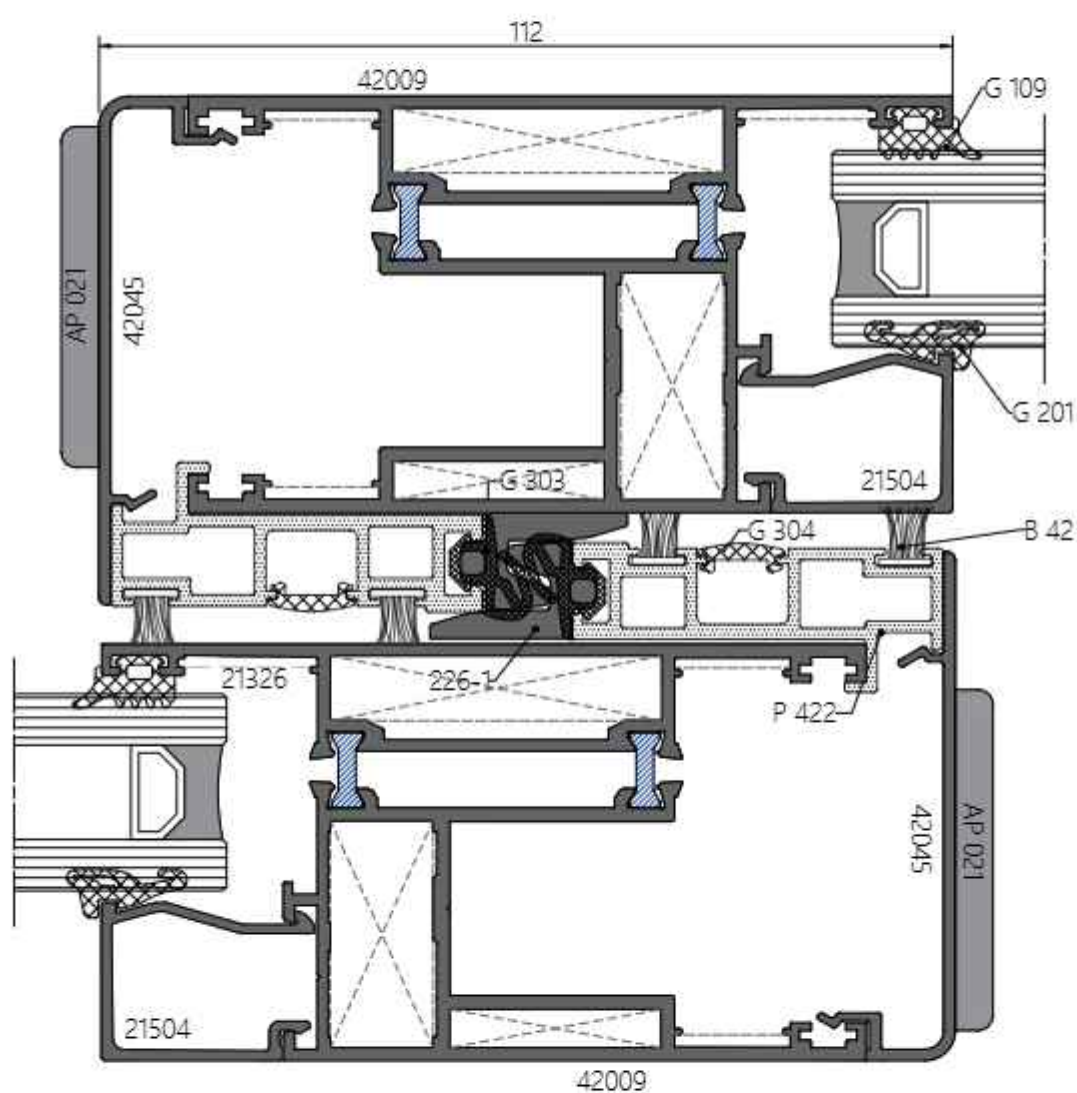
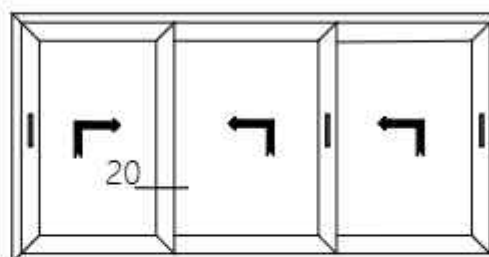


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HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge

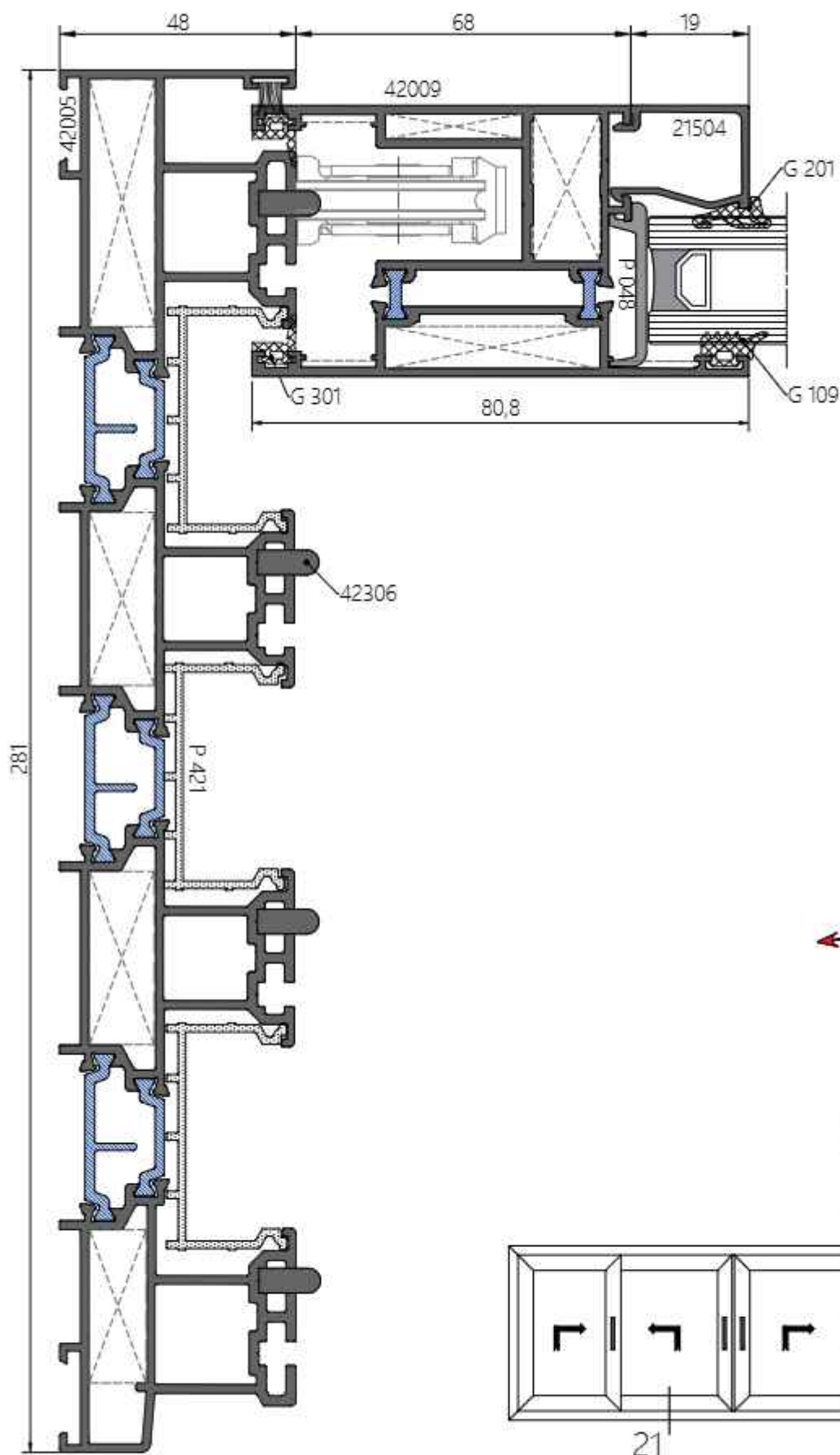


HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge



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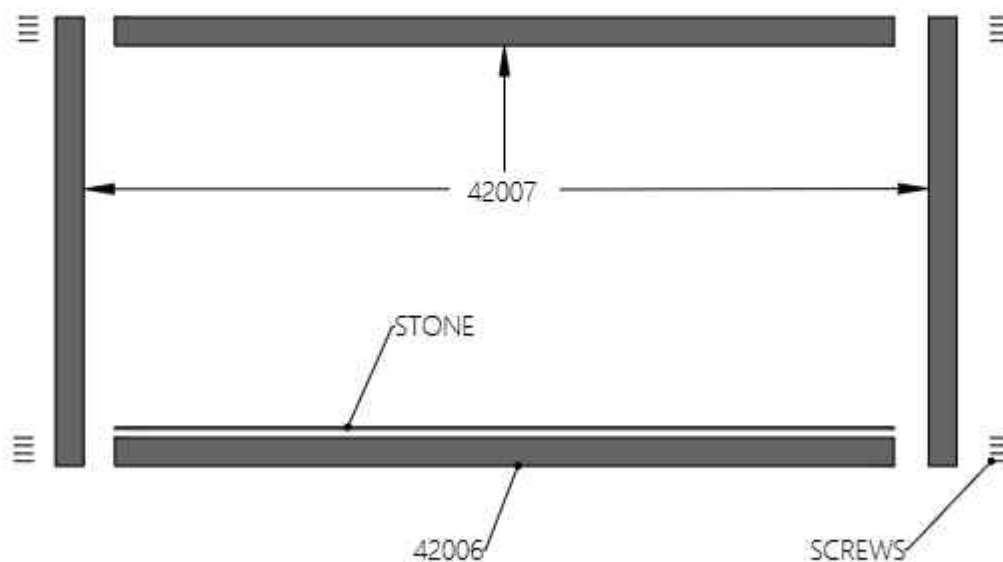
HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge



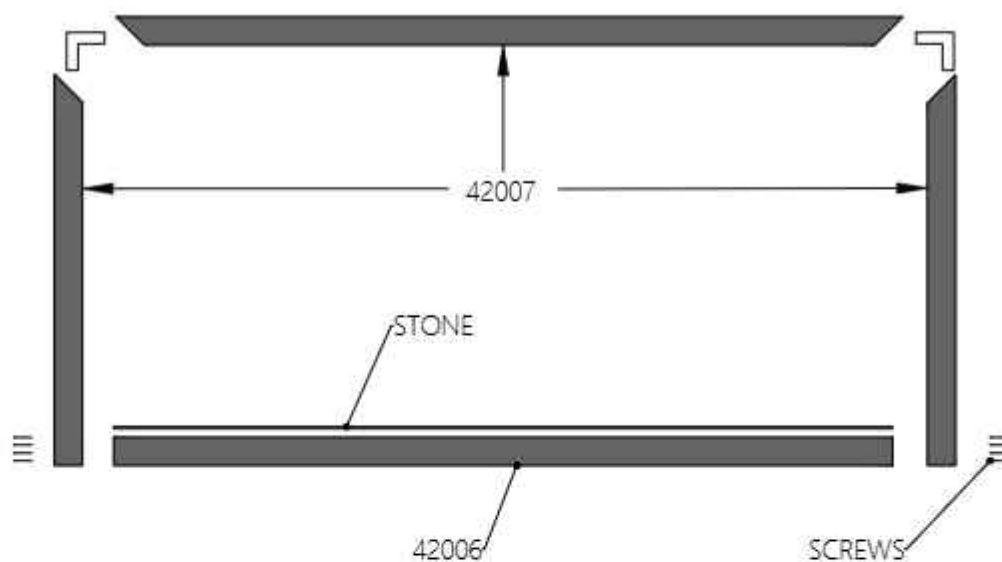
HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge

FRAME LST 135 ZERO THRESHOLD ASSEMBLING HAS TWO WAYS:

Assembling With Screws:



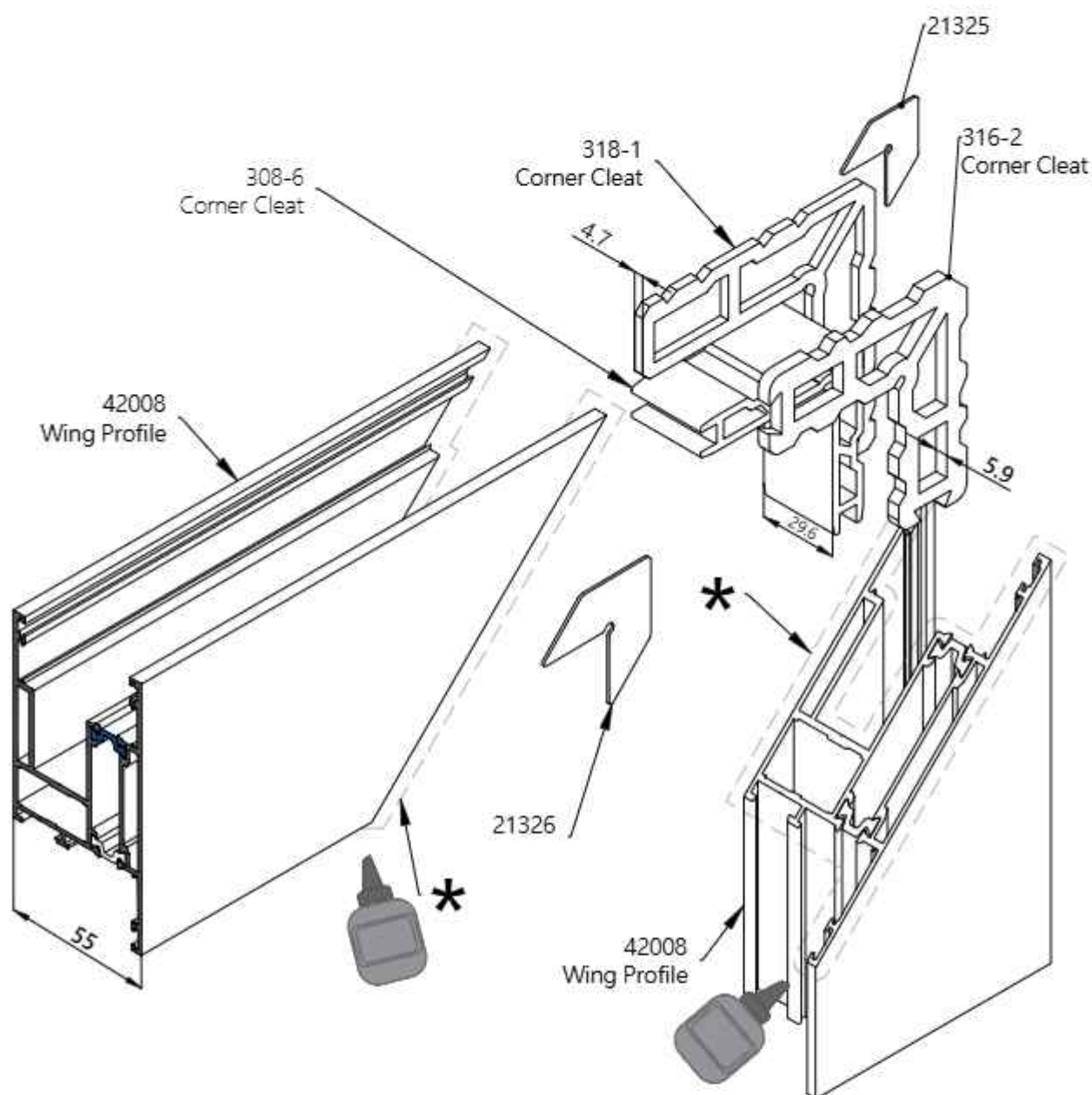
Assembling With Corner Cleats:



In The Construction Of Lift & Slide Doors And Windows, The Type Of Assembly Changes According To The Height.

At The Low Height Of The Door and Window, We Can Use The Corner Cleat Punch Option And Cut The Frame At 45 Degrees.

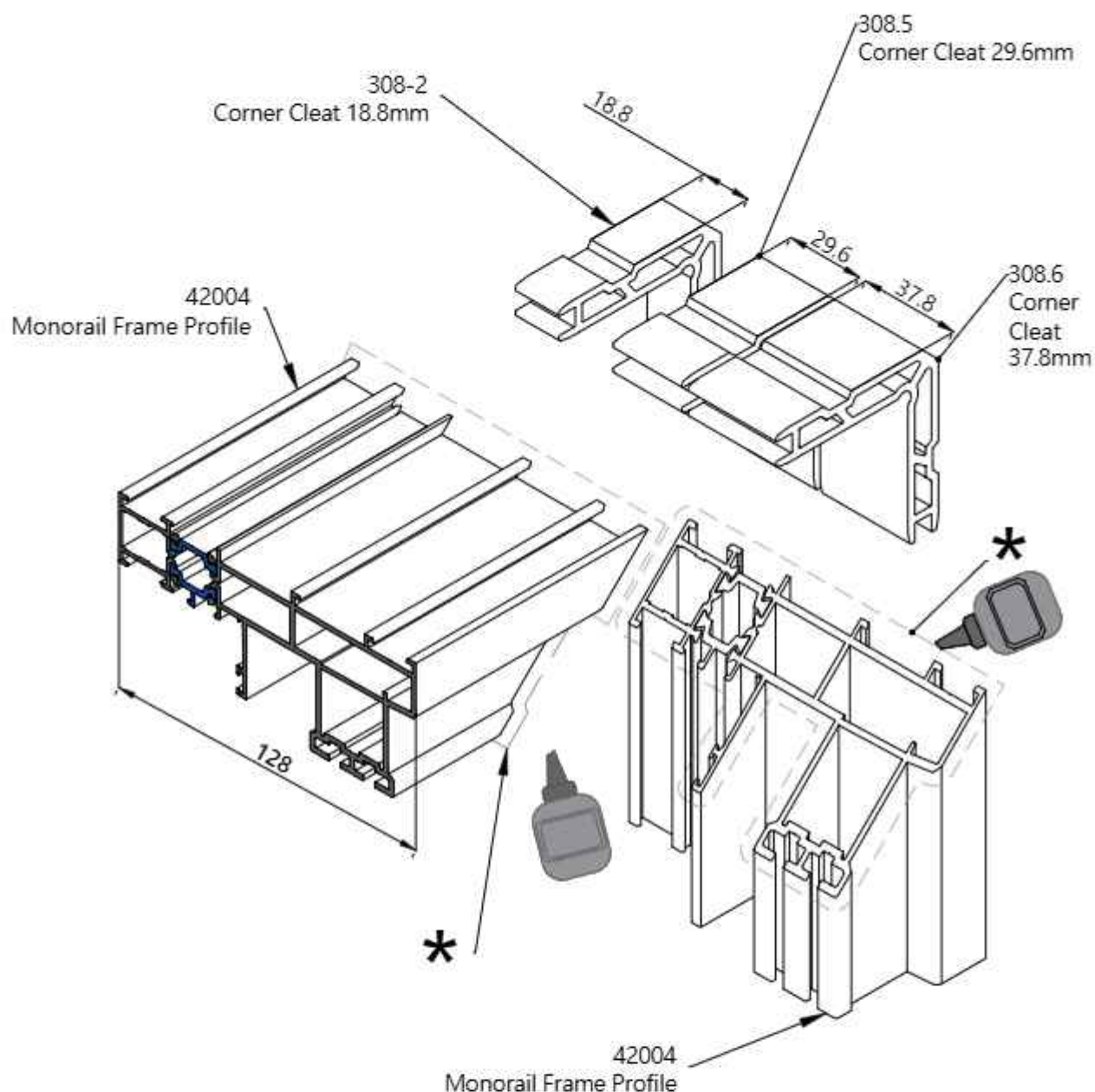
In The Heights, We Have To Use Screws And Cut The Frame Zero Degree.



* After the corner is collected, the corner is cleaned with the appropriate cleaner.

CORNER WEDGE APPLICATION

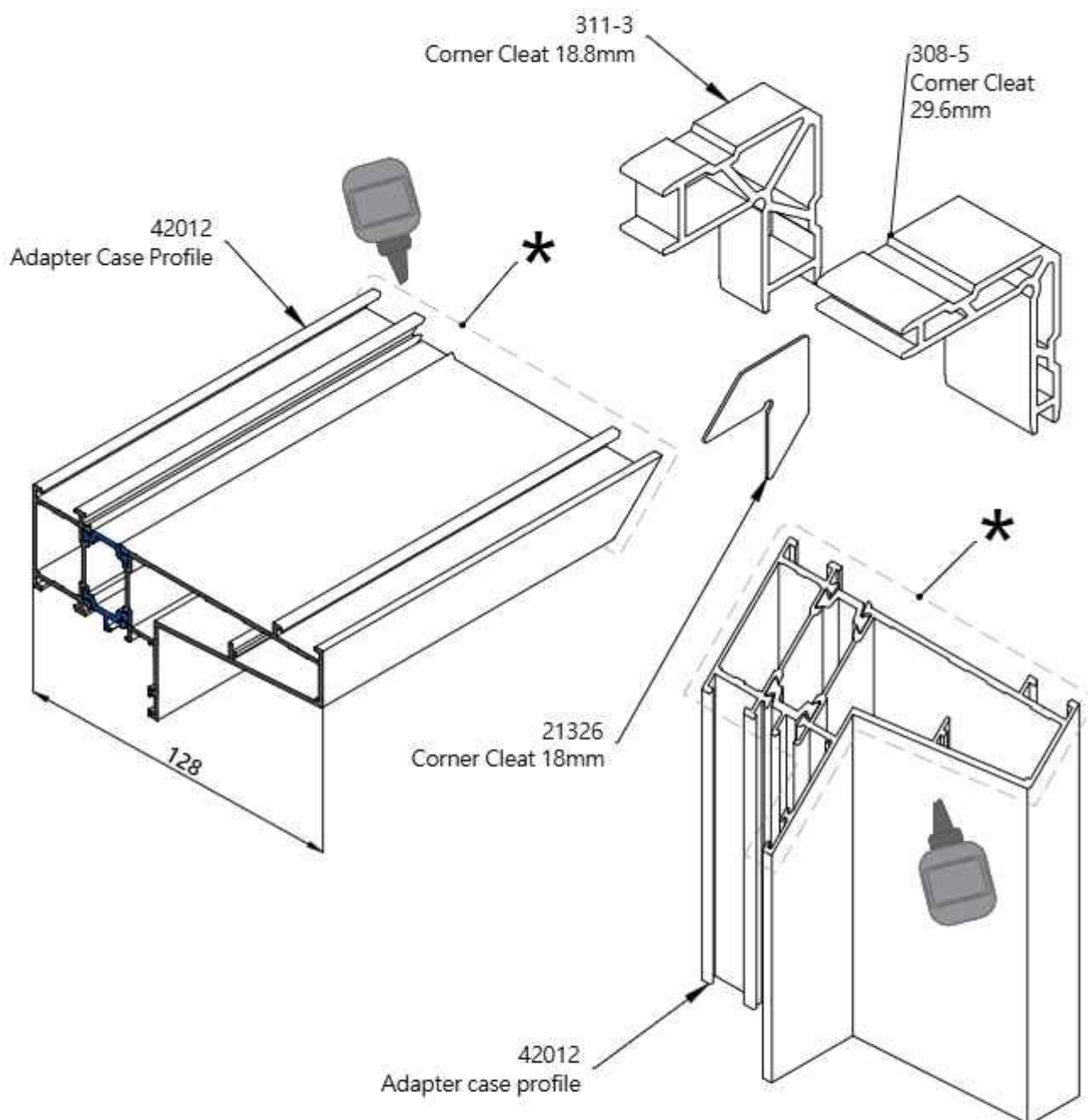
1. The cutting surface is cleaned with the appropriate cleaner.
2. Both cutting surface with glue or paste.
3. It is injected into the front and back chambers.



* After the corner is collected, the corner is cleaned with the appropriate cleaner.

CORNER WEDGE APPLICATION

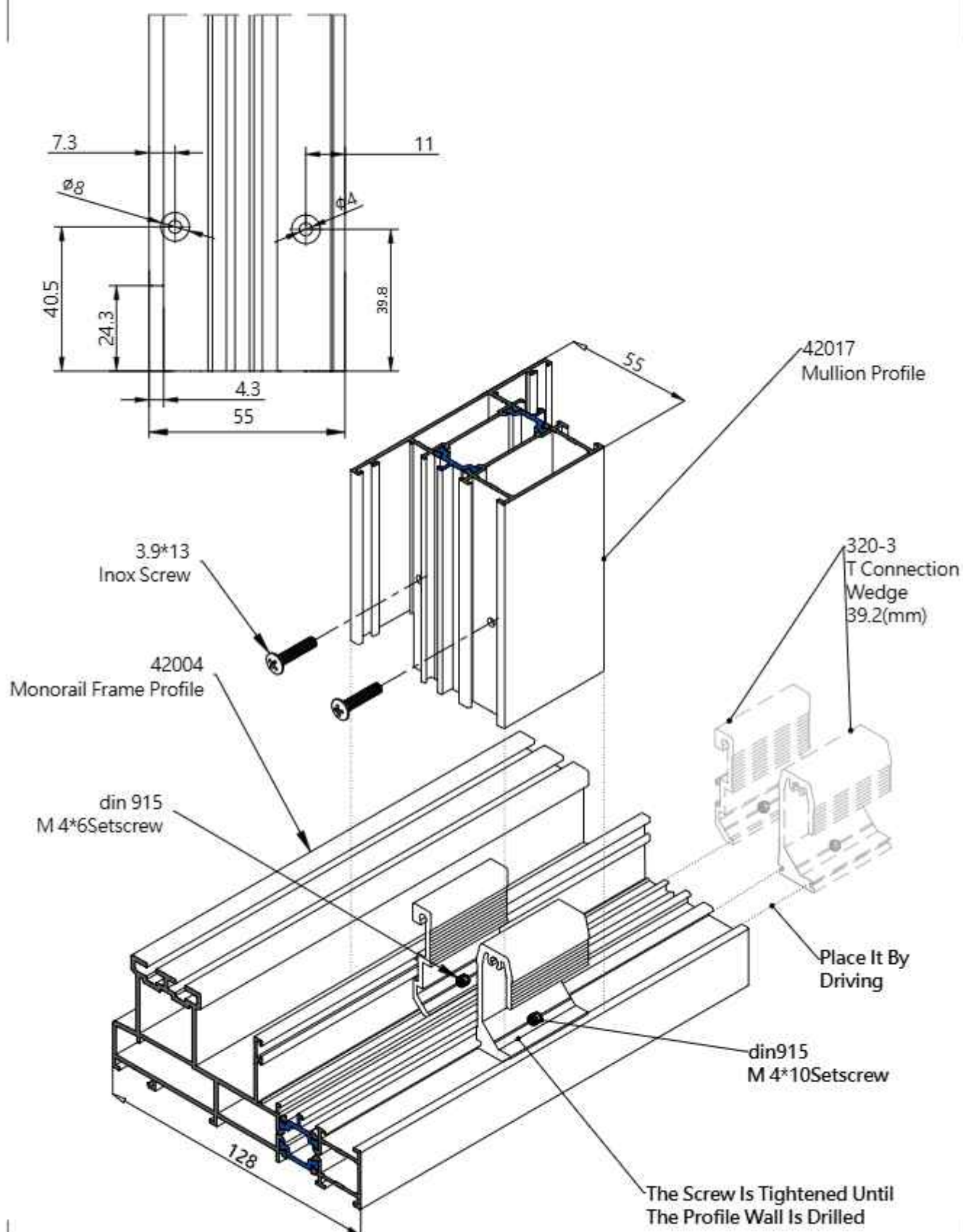
1. The cutting surface is cleaned with the appropriate cleaner.
2. Both cutting surface with glue or paste.
3. It is injected into the front and back chambers.

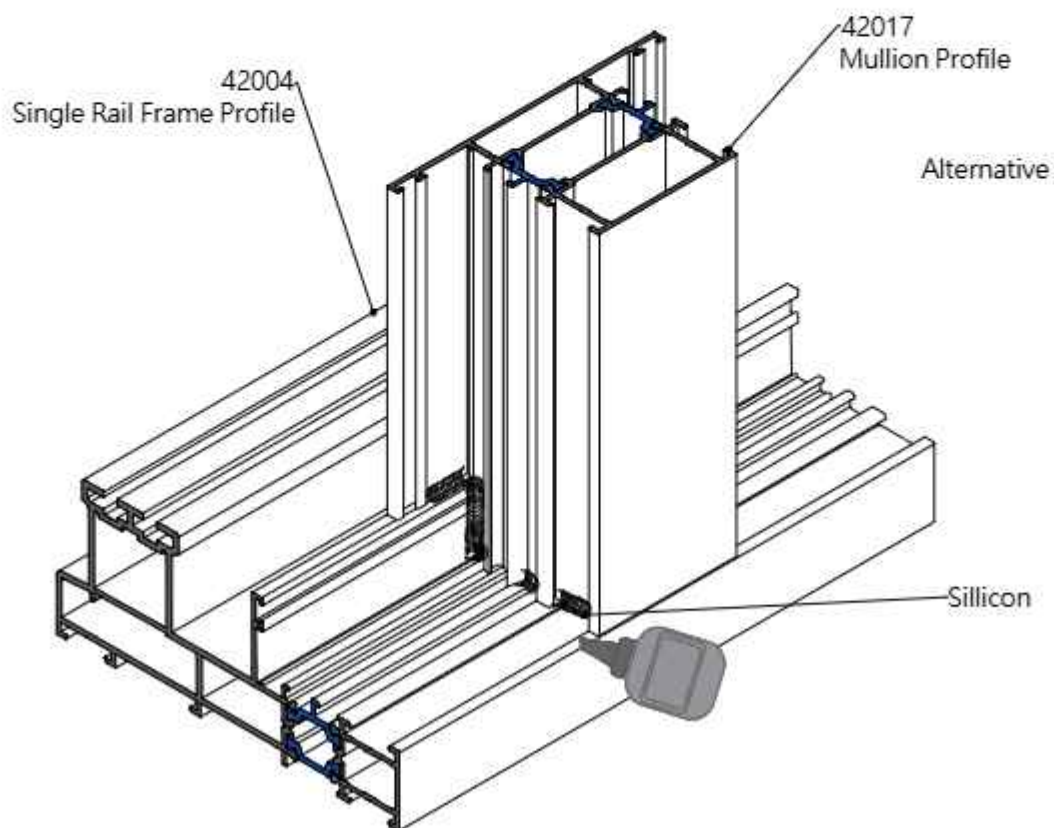


* After the corner is collected, the corner is cleaned with the appropriate cleaner.

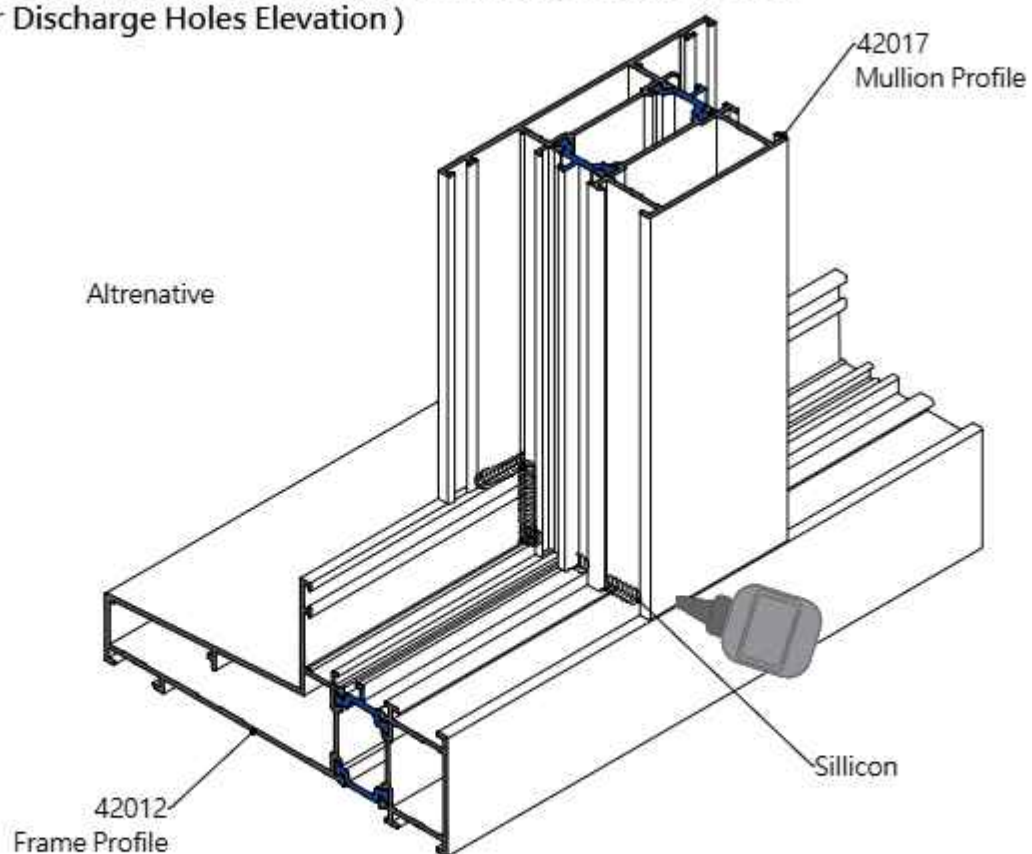
CORNER WEDGE APPLICATION

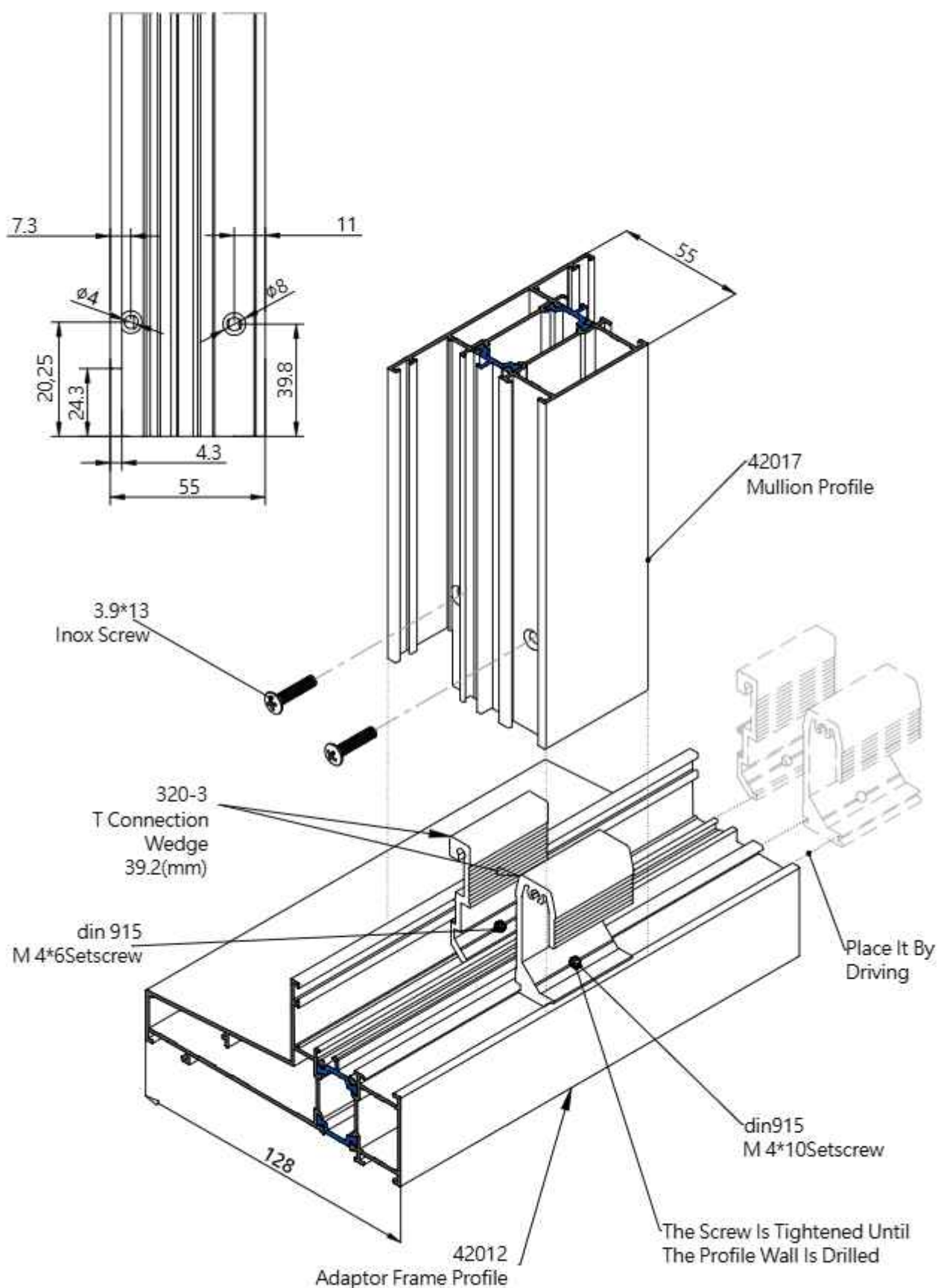
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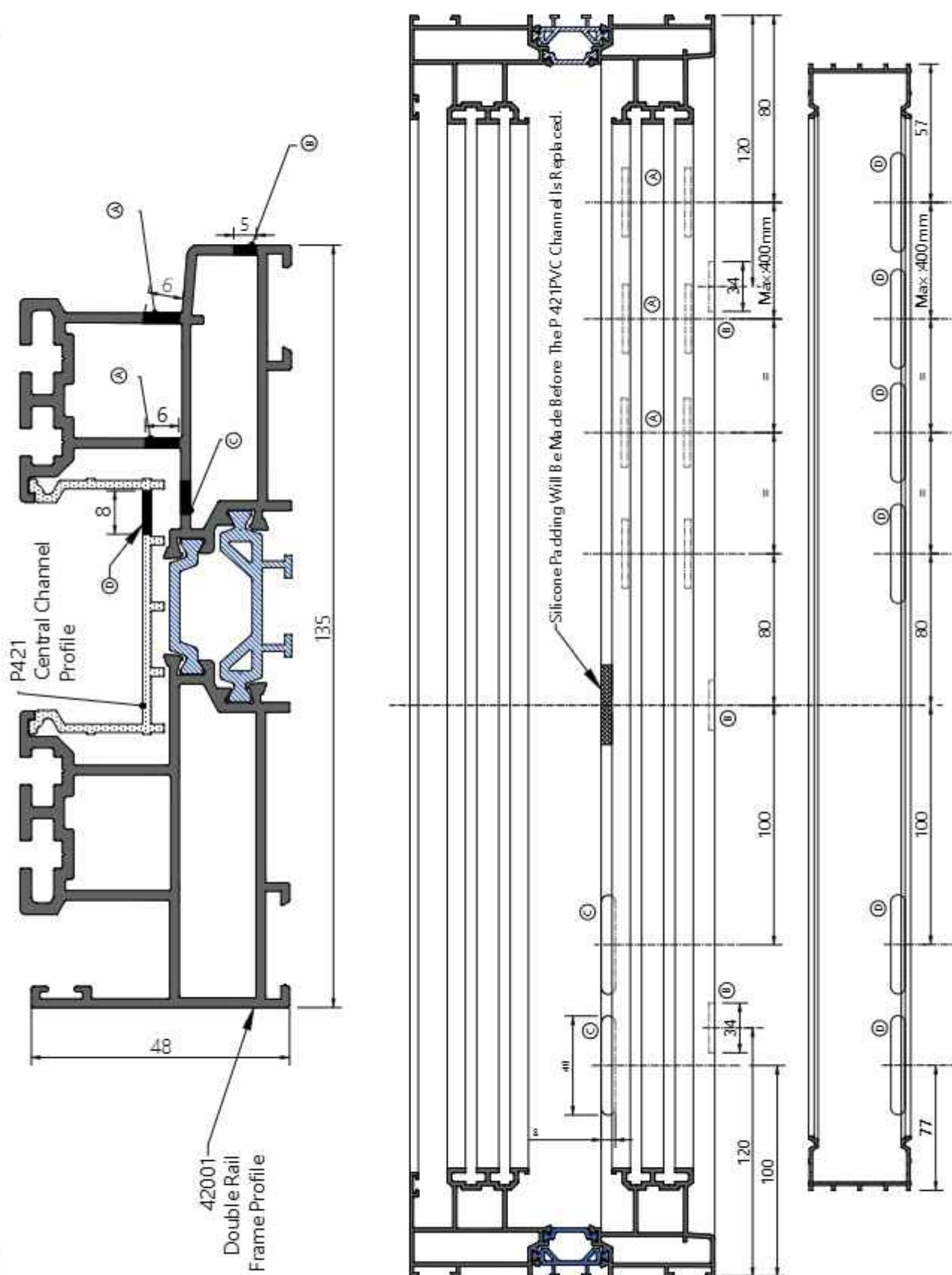


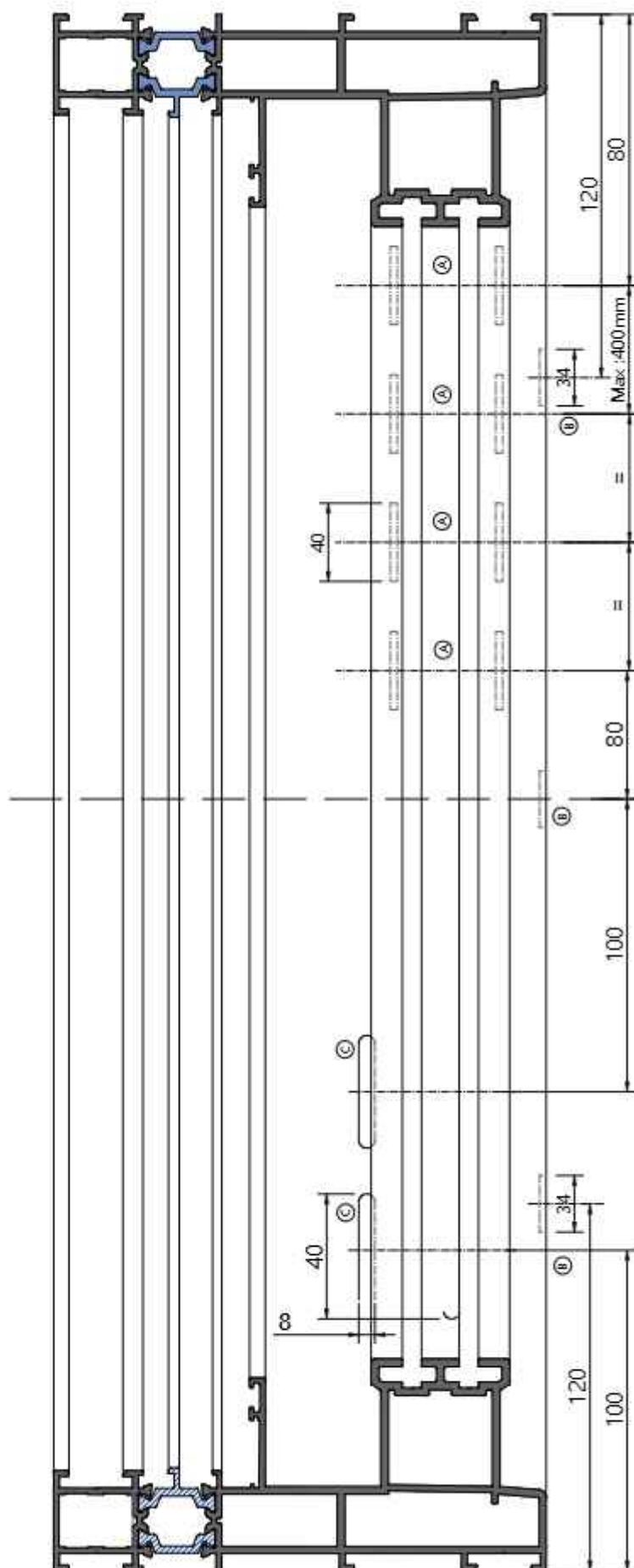
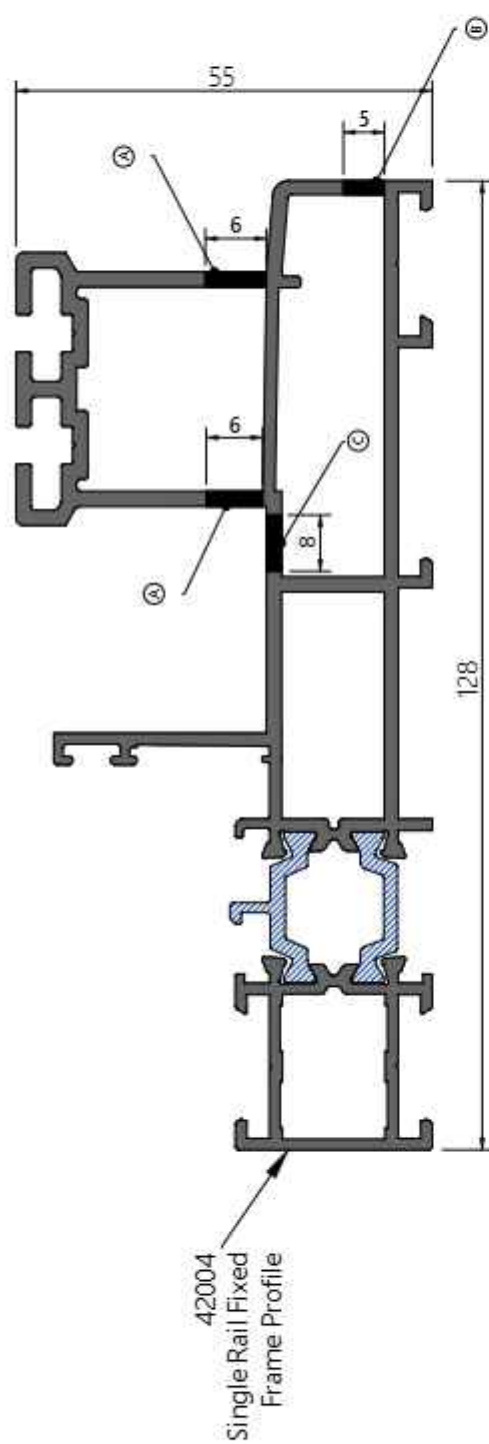


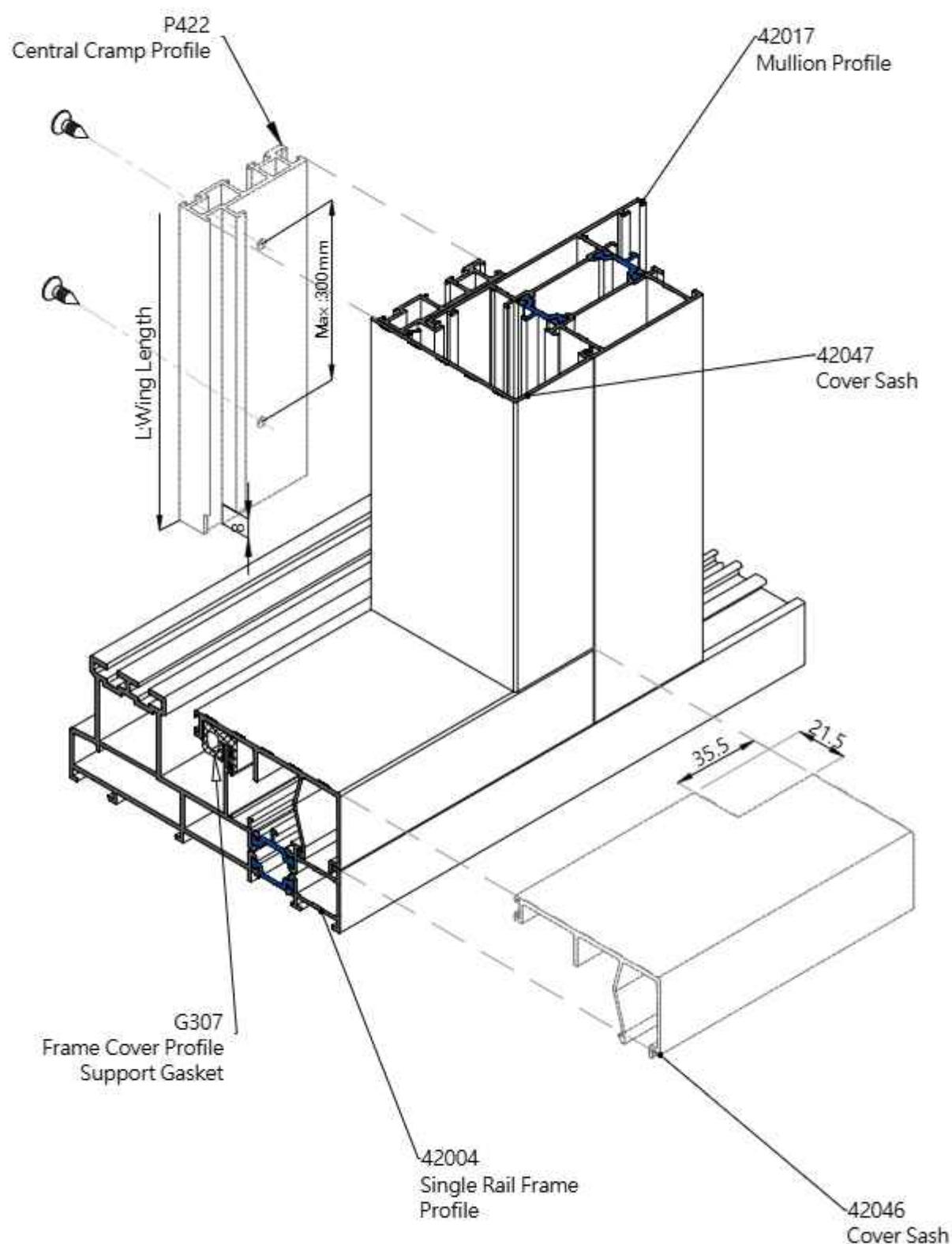
The Pvc Sealing Part Is used Only At The Water Transport Level
(Water Discharge Holes Elevation)

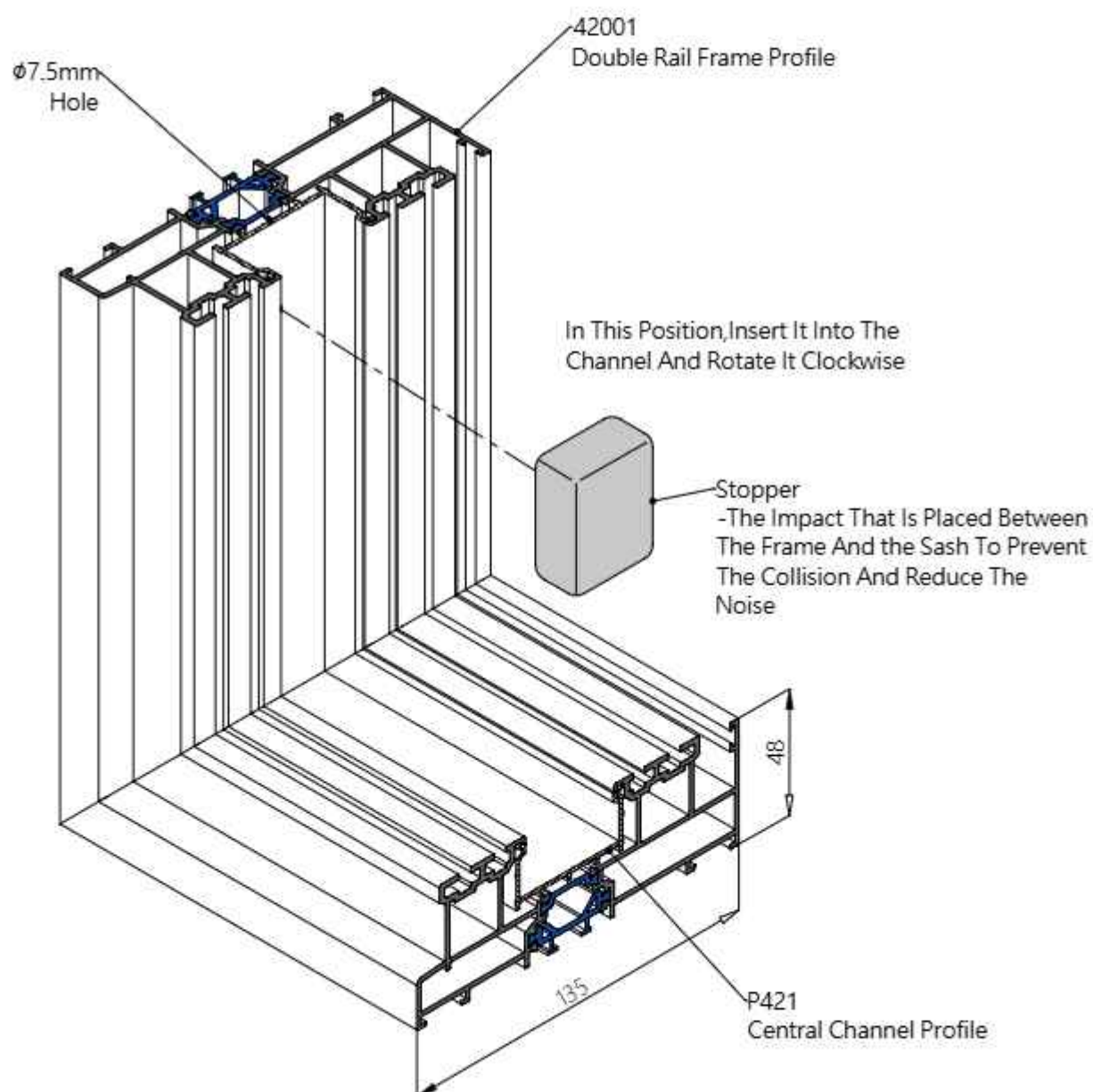
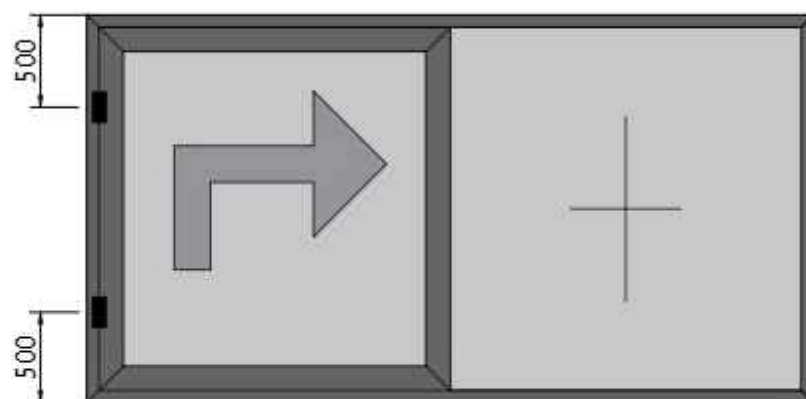


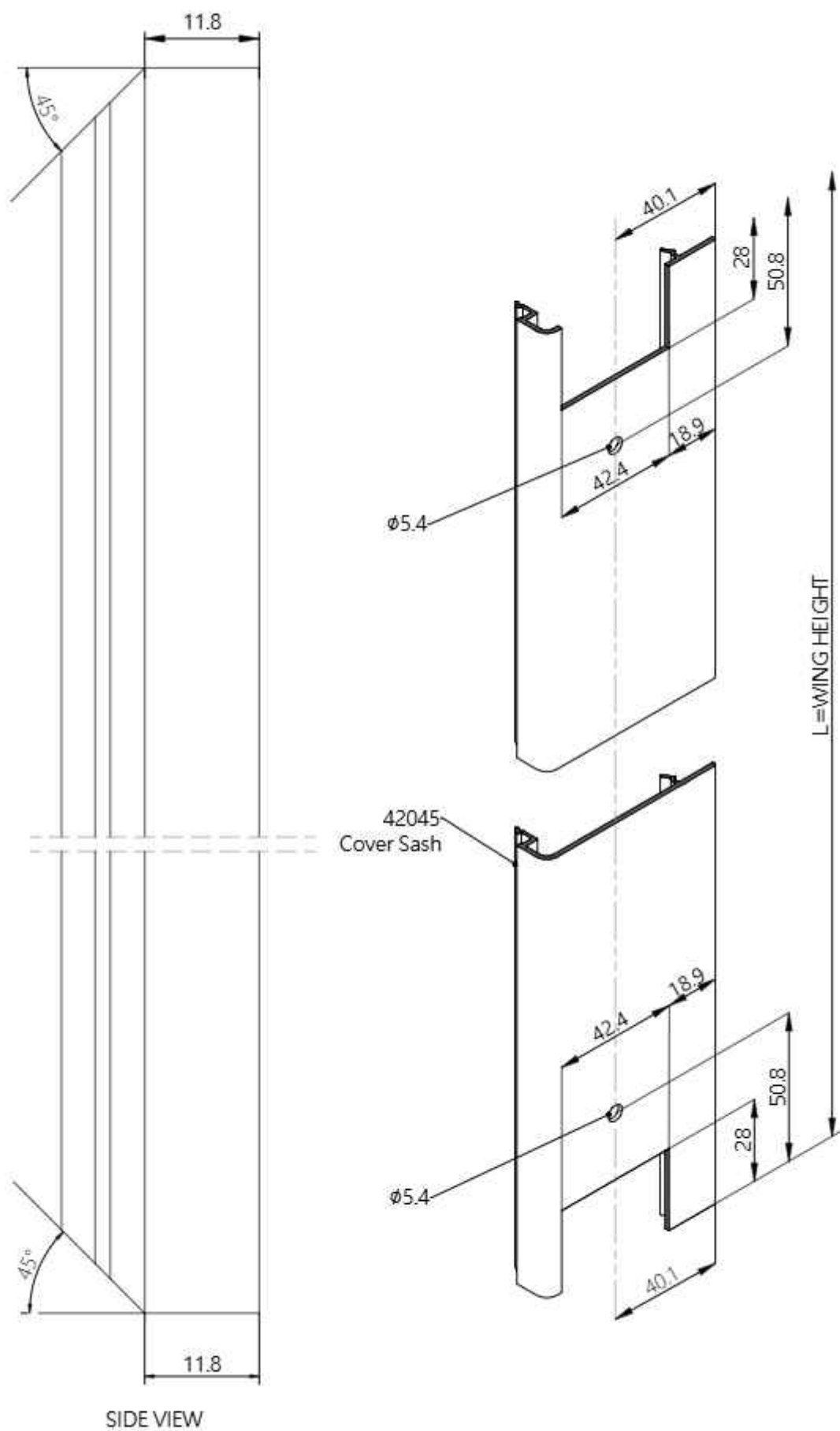


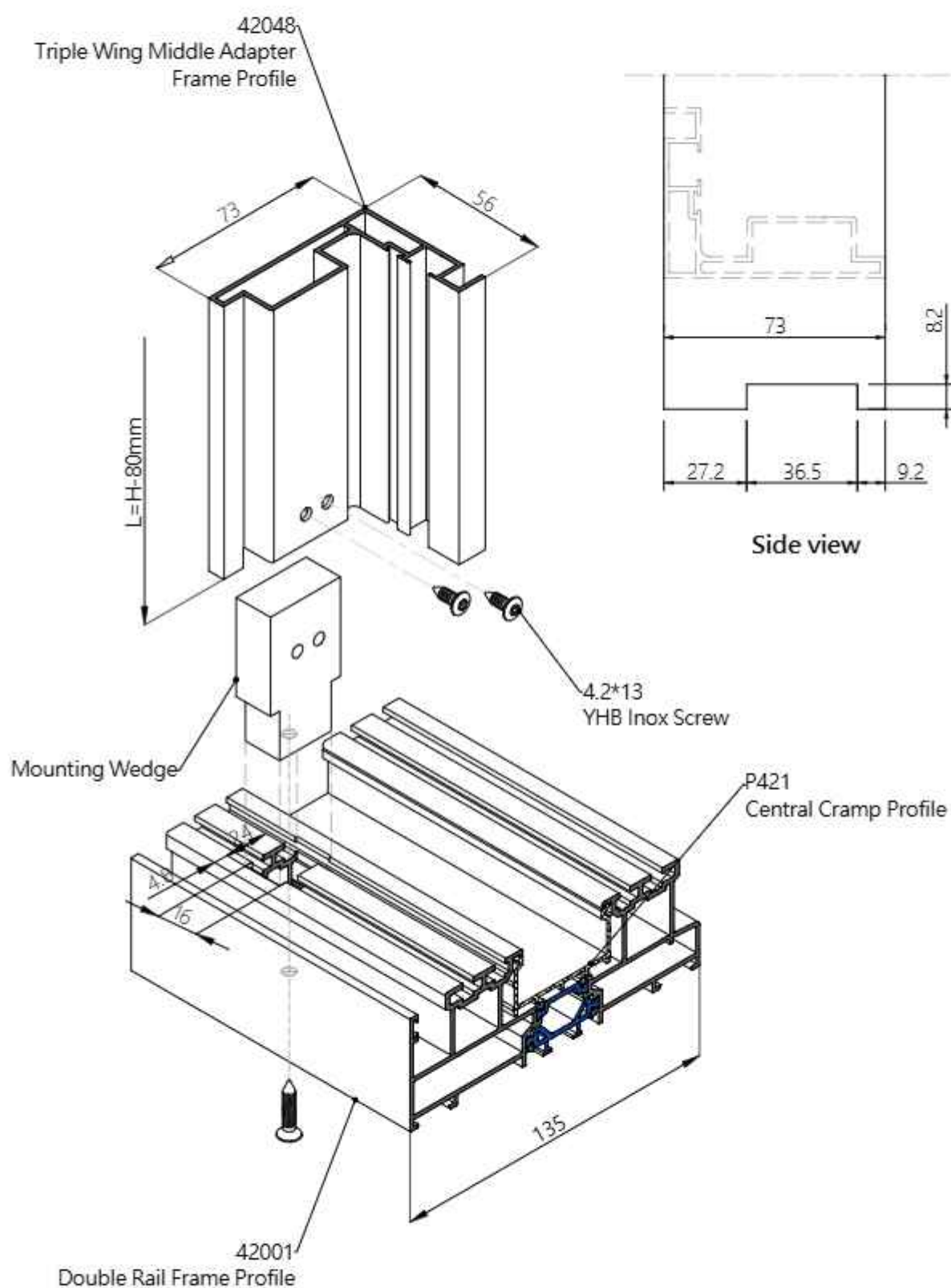


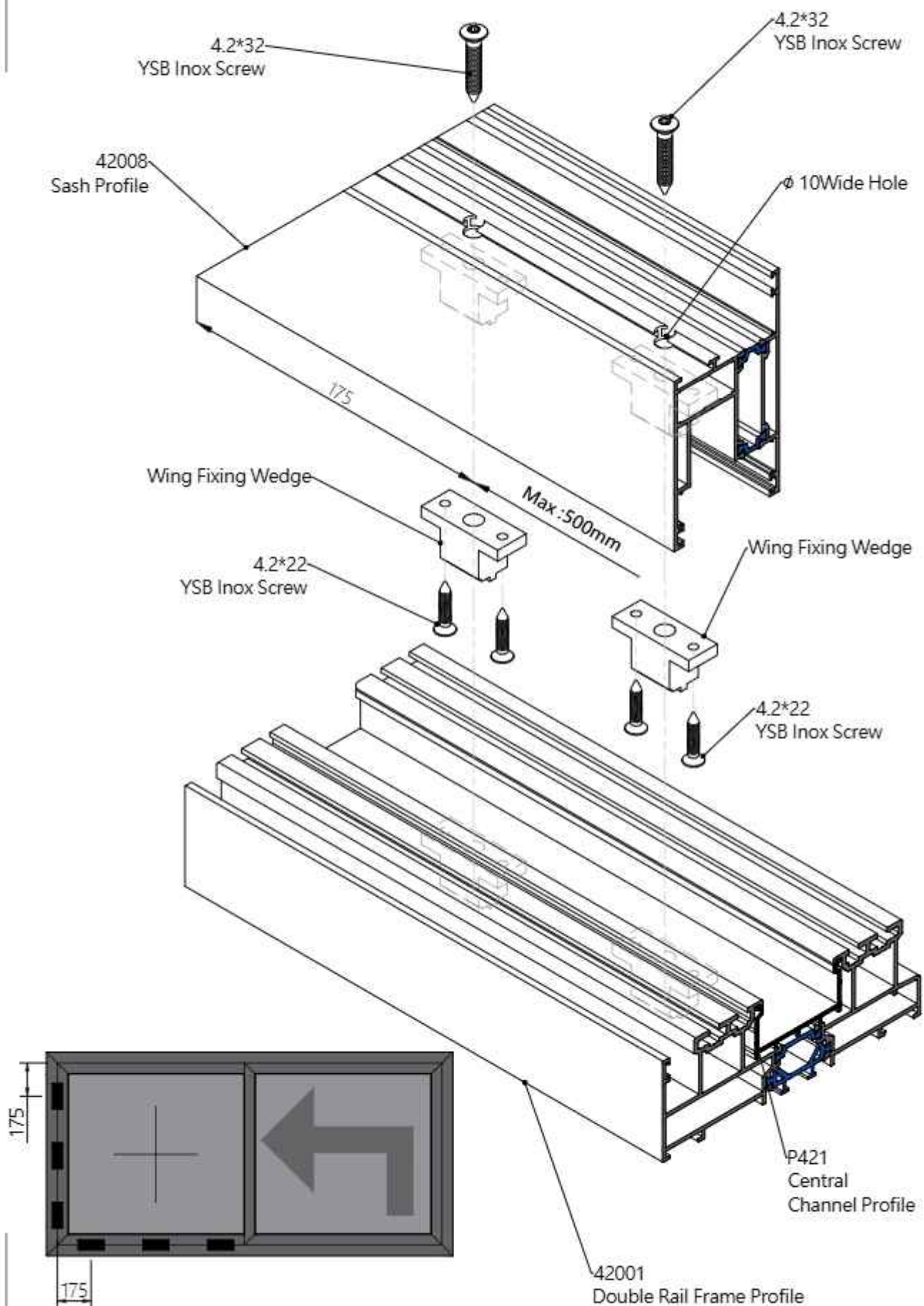


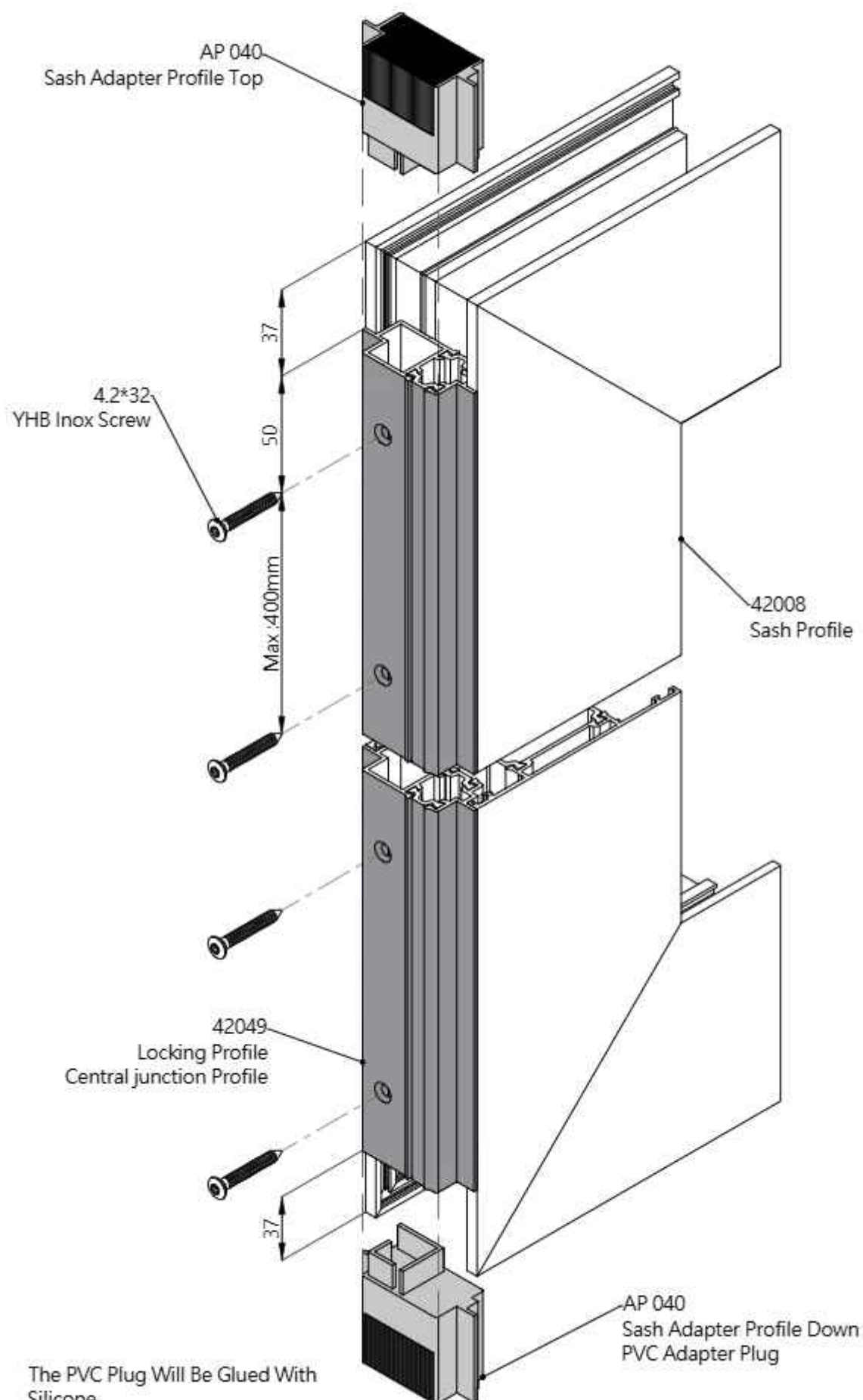


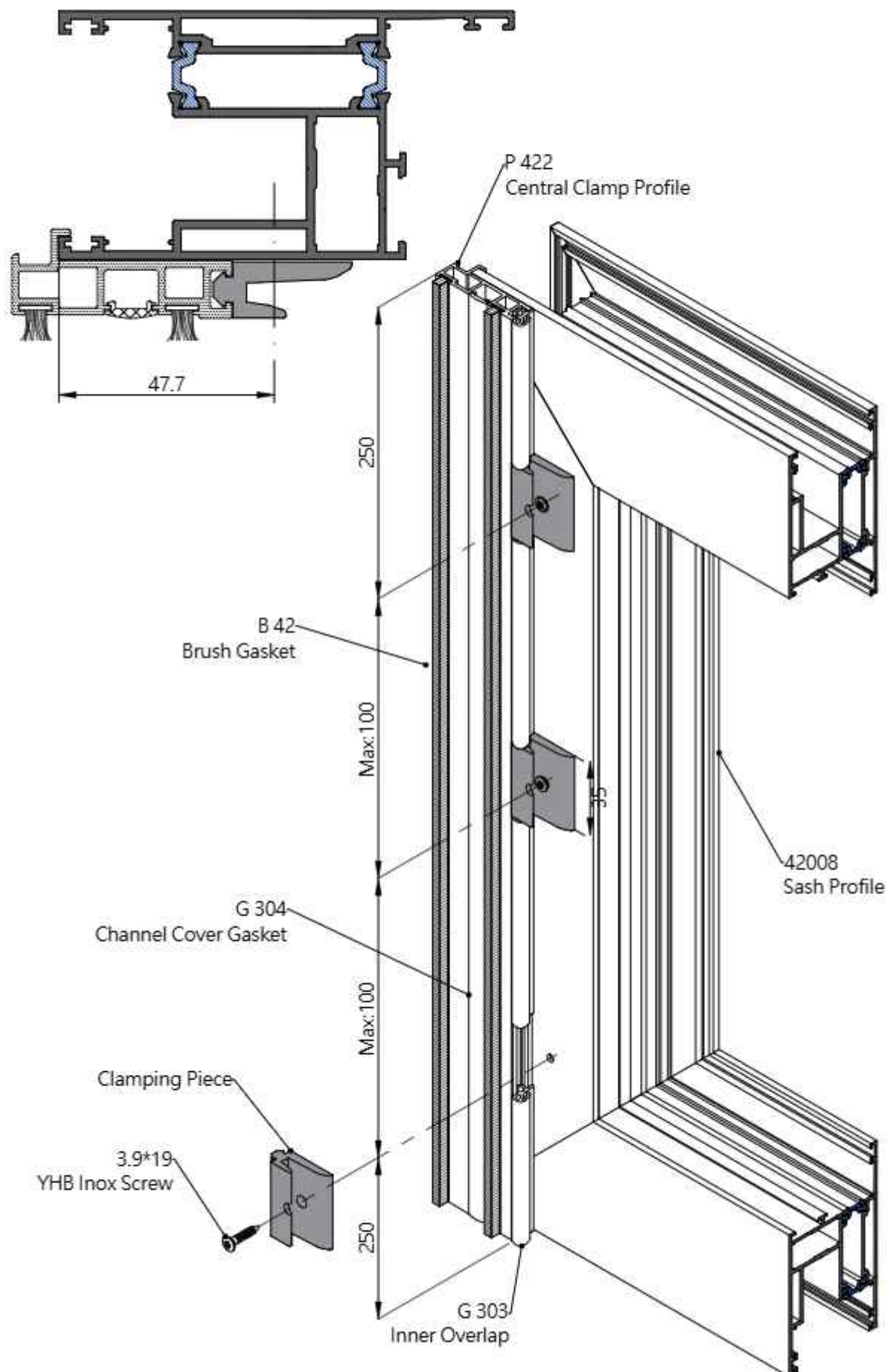


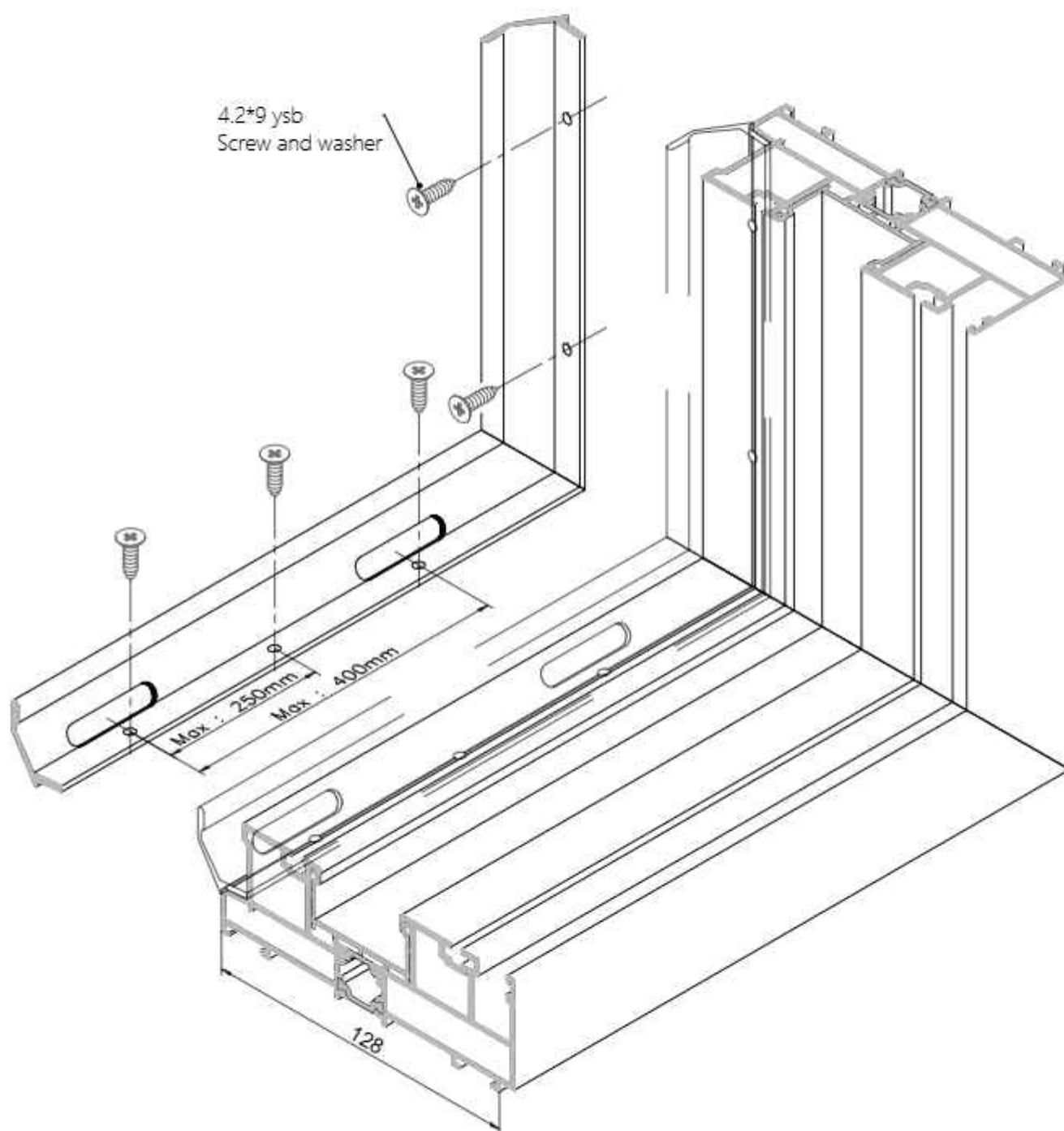












MOVABLE WING PART LAYOUT SCHEME

