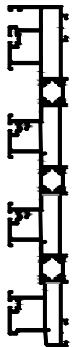
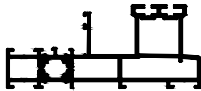
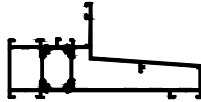
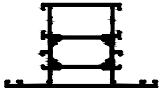
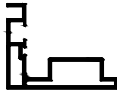
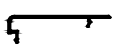
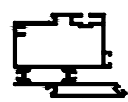
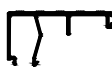
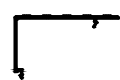
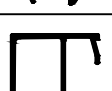


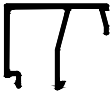
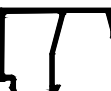
OVERVIEW OF PROFILES

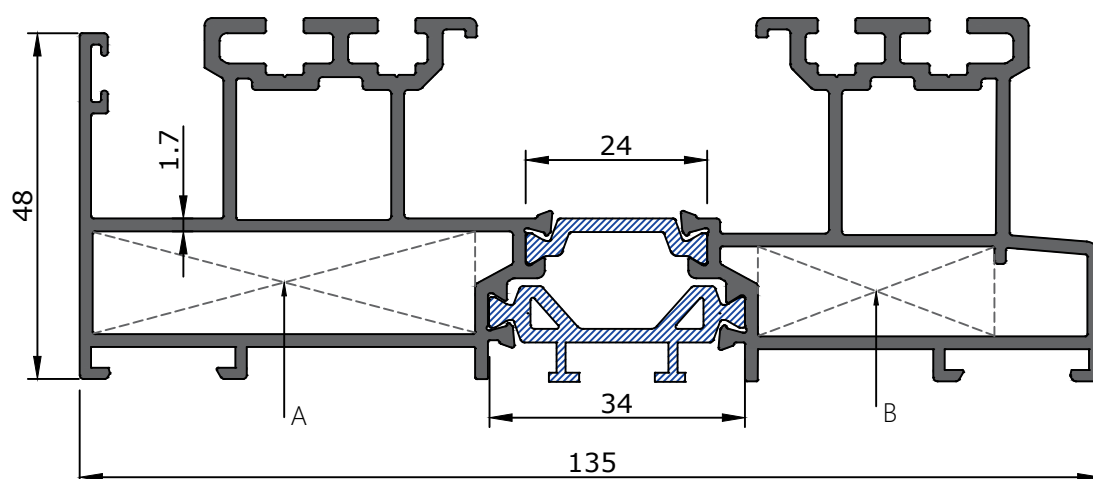
DRAWING	CODE	WEIGHT (Kg/m)	DESCRIPTION	STATIC VALUE Jx(cm4) / Jy (cm4)
	42001	2.973	Frame Profile	27.33 / 192.23
	42002	2.801	Frame Profile	26.31 / 157.00
	42003	4.900	Frame Profile	63 / 36
	42005	6.100	Frame Profile	165 / 53.7
	42004	2.485	Frame Profile	22.79 / 151.47
	42012	1.896	Frame Profile	13.74 / 107.75
	42008	2.061	Sash Profile	31.74 / 45.73
	42017	1.580	Mullion Profile	21.98 / 32.95
	42048	1.298	Adaptor For Sash	8.50 / 29.57

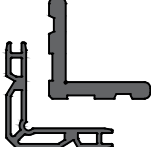
OVERVIEW OF PROFILES

DRAWING	CODE	WEIGHT (Kg/m)	DESCRIPTION	STATIC VALUE Jx(cm4) / Jy (cm4)
	42049	0.794	Locking Profile	2.45 / 6.73
	42045	0.336	cover sash	0.17 / 6.34
	42501	1.090	Guter profile	13.47 / 38.73
	42502	0.551	Cover Guter Profile	0.14 / 9.49
	42062	1.030	Corner 90° Profile	1.40 / 16.74
	42061	1.810	Corner 90° Profile	48.56 / 111.83
	42046	0.748	Corner Frame	2.27 / 13.83
	42047	0.493	Corner Mullion	1.67 / 10.62
	21501	0.250	Glazing Bead	/
	21502	0.263	Glazing Bead	/
	21503	0.280	Glazing Bead	/
	21504	0.300	Glazing Bead	/
	21505	0.340	Glazing Bead	/
	21506	0.345	Glazing Bead	/

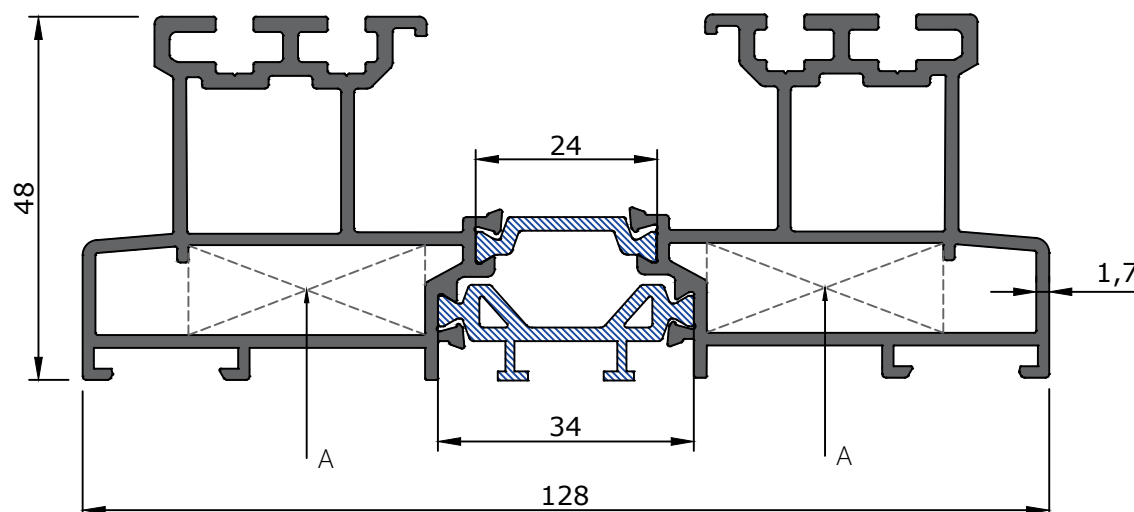
OVERVIEW OF PROFILES

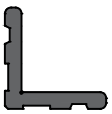
DRAWING	CODE	WEIGHT (Kg/m)	DESCRIPTION	STATIC VALUE Jx(cm4) / Jy (cm4)
	21507	0.370	Glazing Bead	/
	21508	0.385	Glazing Bead	/
	21509	0.390	Glazing Bead	/
	21522	0.315	Glazing Bead	/
	21523	0.320	Glazing Bead	/
	42306	0.170	Glazing Bead	/
	21551	0.368	Border Profile	/
	21553	0.340	Border Profile	/



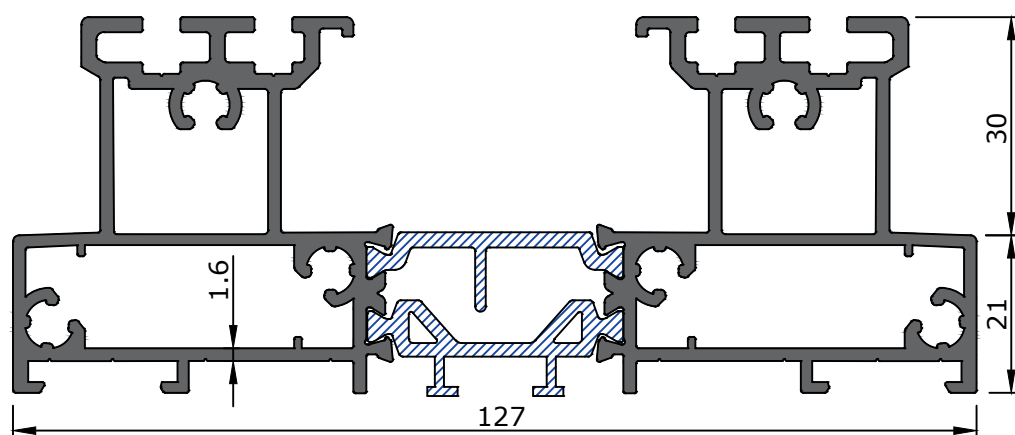
Corner Cleat	A	B
	308-10 50.2m m	306-4 30.9mm

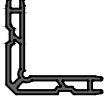
Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42001	2.973

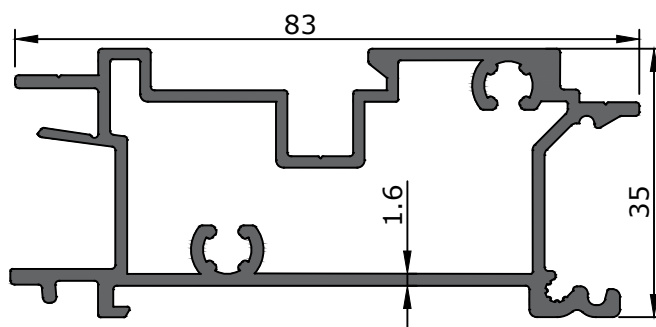


Corner Cleat	A
	306-1 30.9mm

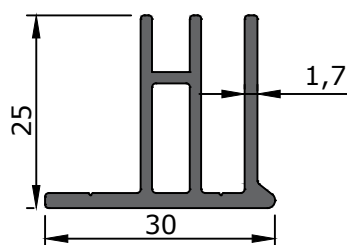
Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42002	2.801



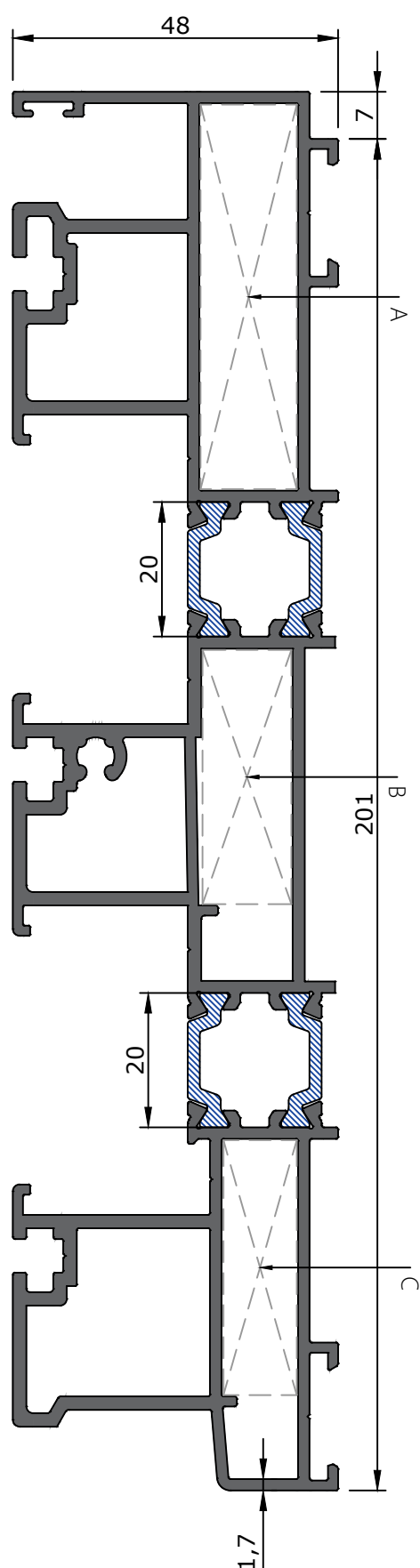
Profile Name	Profile Code	Weight (Kg/m)	Corner Cleat	A
Zero Threshold Frame Profile	42007	1.767		308-7 26.8mm



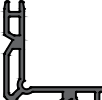
Profile Name	Profile Code	Weight (Kg/m)
Zero Threshold frame Profile	42006	1.387

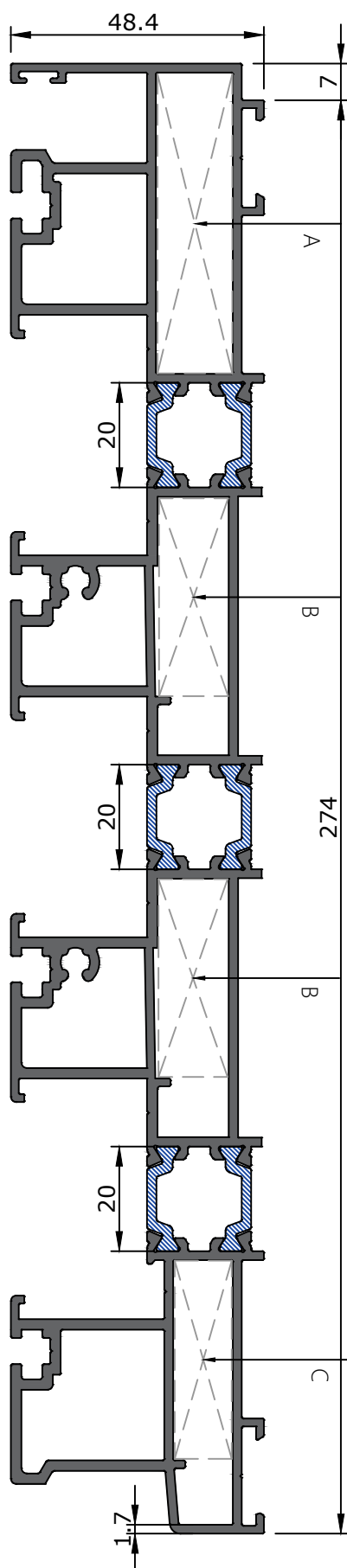


Profile Name	Profile Code	Weight (Kg/m)
Rail's Adaptor	43308	0.485



Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42003	4.900

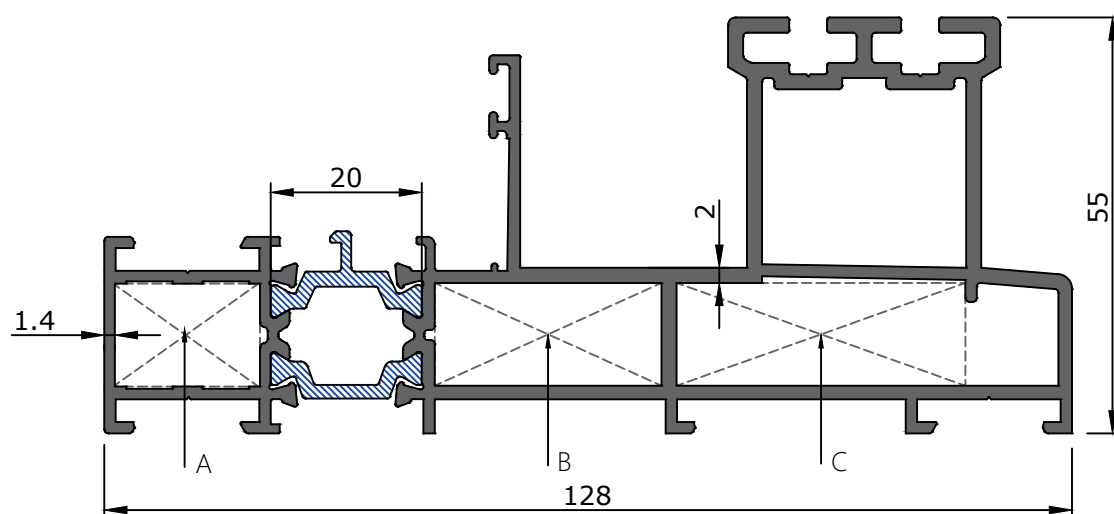
Corner Cleat	A	B	C
  	317-1 57.2mm	308-5 37.6mm	306-8 37.9mm

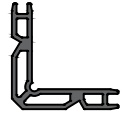


Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42005	6.100

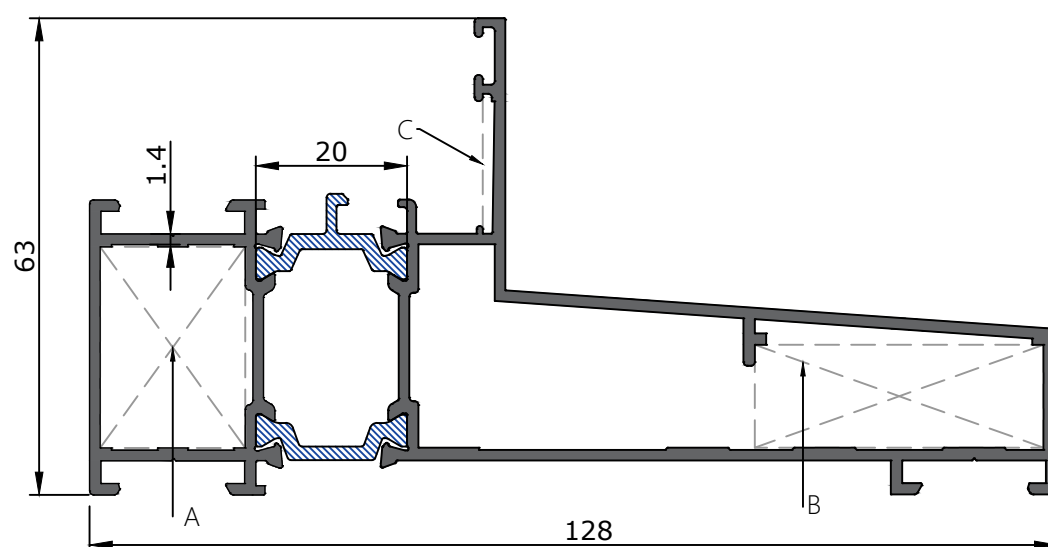
Corner Cleat	A	B	C
	317-1 57.2mm	308-5 37.8mm	306-8 37.9mm

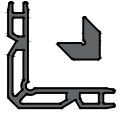
SCALE:1.25



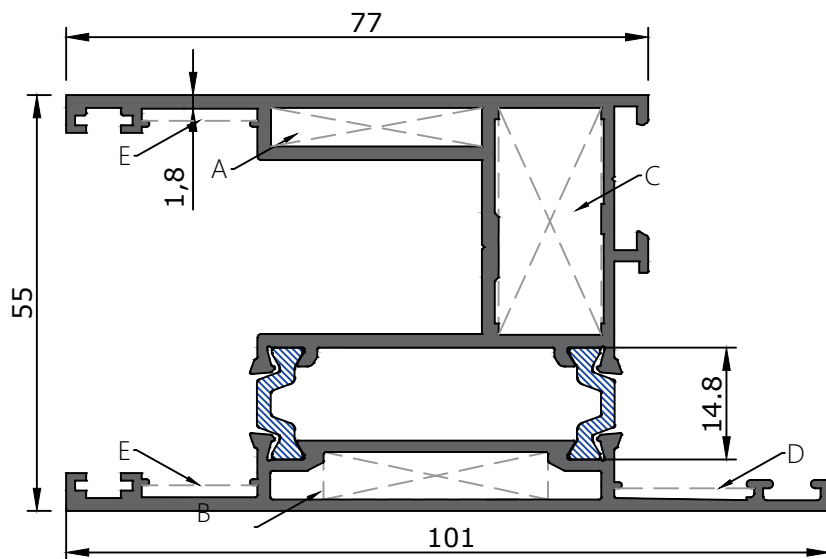
Corner Cleat	A	B	C
	308-2 18.8mm	308-6 29.6mm	308-5 37.8mm

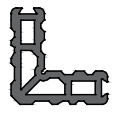
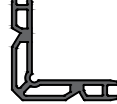
Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42004	2.485



Corner Cleat	A	B	C
 	311-3 18.8mm	308-5 37.6mm	21326

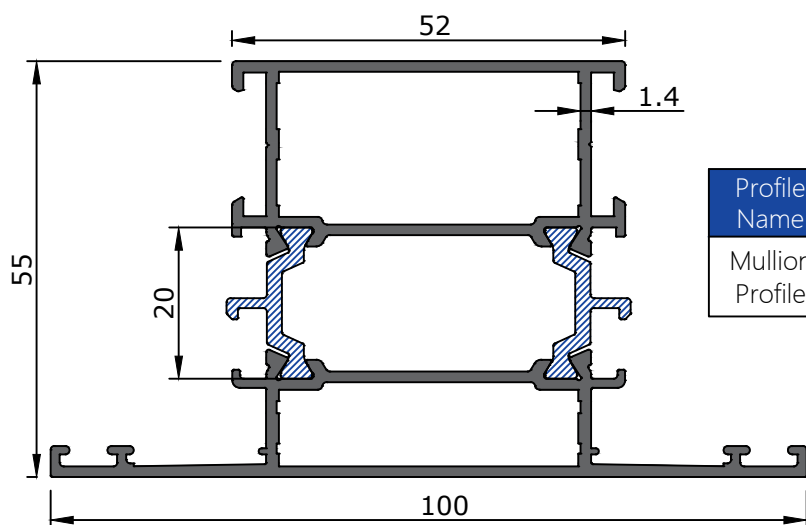
Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	42012	1.896



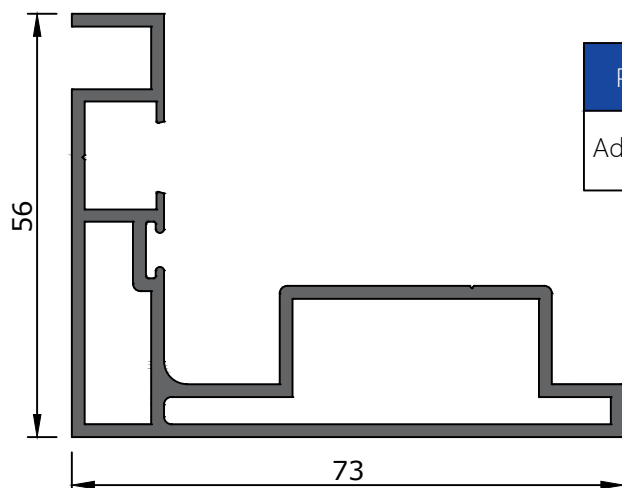
Corner Cleat	A	B	C
			
			
			
	318-1 4.7mm	316-2 3.4mm	308-6 29.6mm

Profile Name	Profile Code	Weight (Kg/m)
Sash Profile	42008	2.061

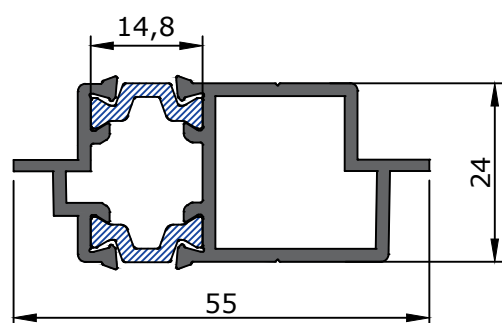
Corner Cleat	D	E
		
	21326	21325



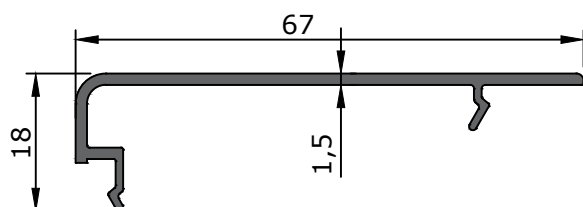
Profile Name	Profile Code	Weight (Kg/m)
Mullion Profile	42017	1.580



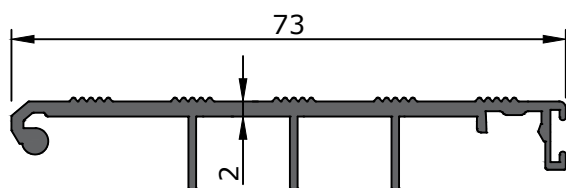
Profile Name	Profile Code	Weight (Kg/m)
Adaptor For Sash	42048	1.298



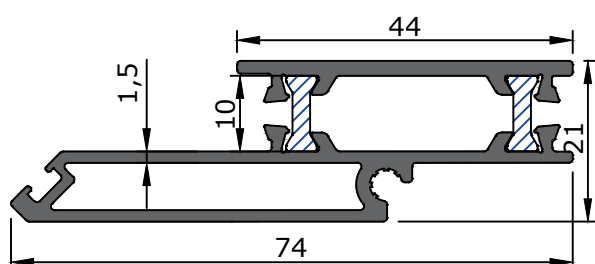
Profile Name	Profile Code	Weight (Kg/m)
Locking Profile	42049	0.794



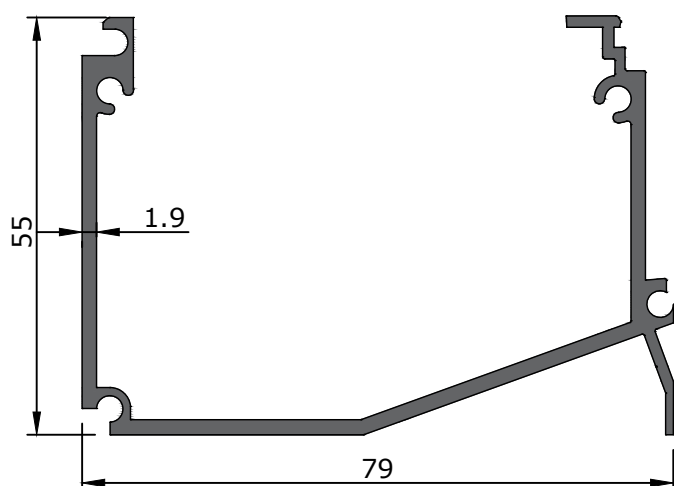
Profile Name	Profile Code	Weight (Kg/m)
Cover Sash	42045	0.336



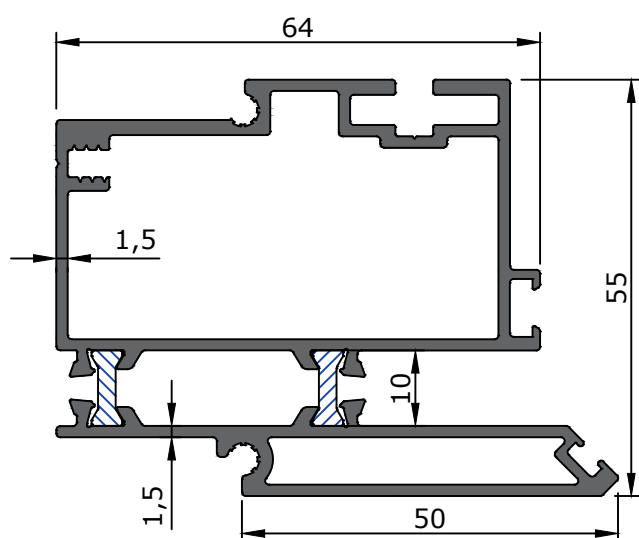
Profile Name	Profile Code	Weight (Kg/m)
Cover Guter Profile	42502	0.551



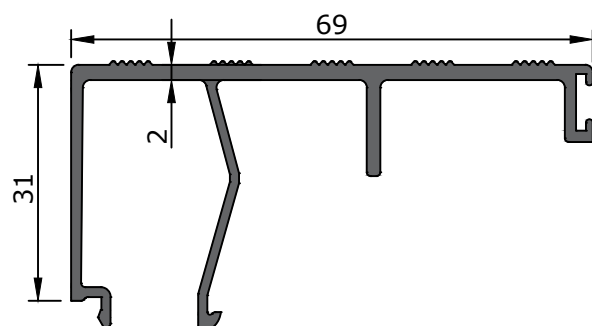
Profile Name	Profile Code	Weight (Kg/m)
Corner 90° Profile	42062	1.030



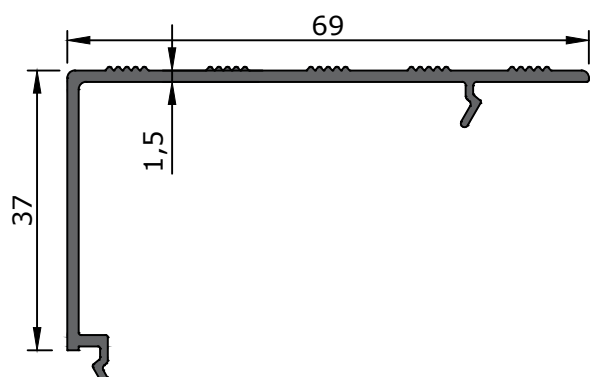
Profile Name	Profile Code	Weight (Kg/m)
Guter Profile	42501	1.090



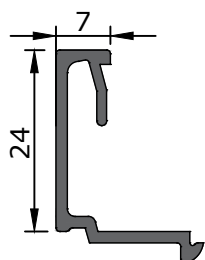
Profile Name	Profile Code	Weight (Kg/m)
Corner 90° Profile	42061	1.8100



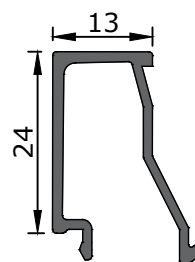
Profile Name	Profile Code	Weight (Kg/m)
Cover Frame	42046	0.748



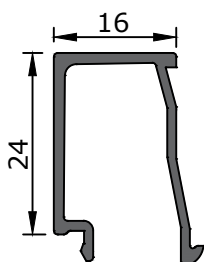
Profile Name	Profile Code	Weight (Kg/m)
Cover Mullion	42047	0.493



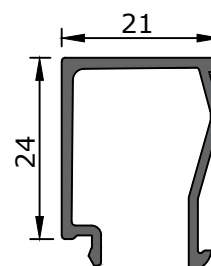
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21501	0.250



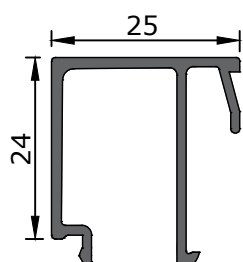
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21502	0.263



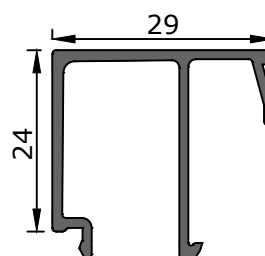
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21503	0.280



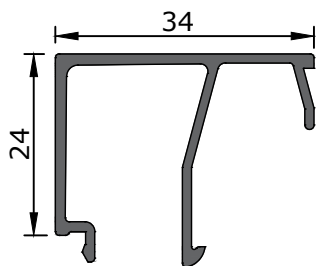
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21504	0.300



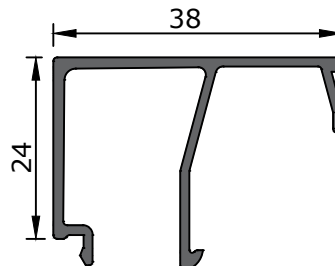
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21505	0.340



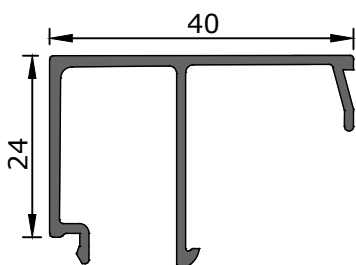
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21506	0.345



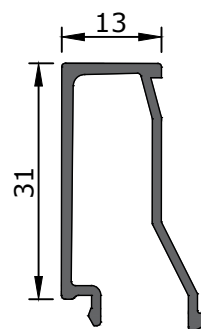
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21507	0.370



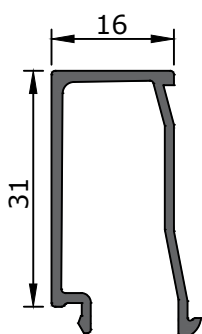
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21508	0.385



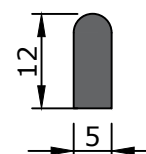
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21509	0.390



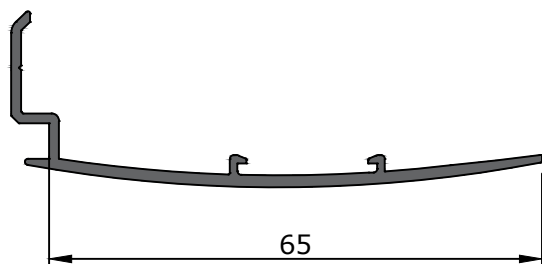
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21522	0.315



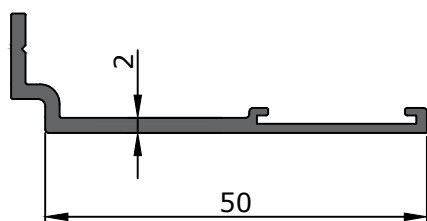
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	21523	0.320



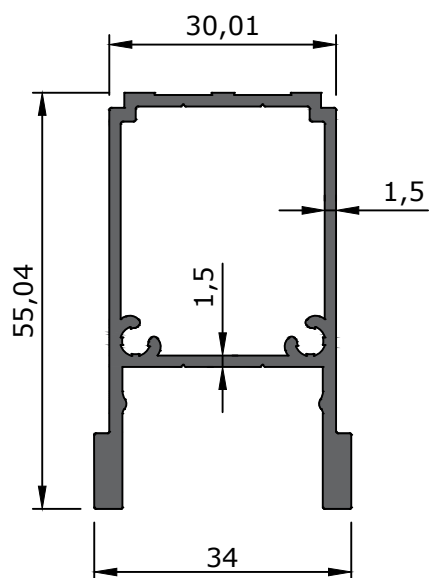
Profile Name	Profile Code	Weight (Kg/m)
Rail Profile	42306	0.170



Profile Name	Profile Code	Weight (Kg/m)
Border Profile	21551	0.368

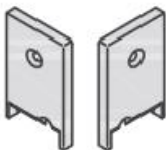
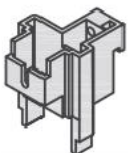
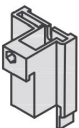
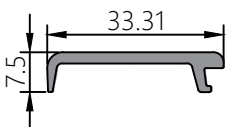
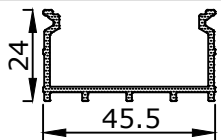
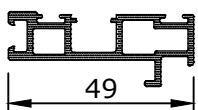


Profile Name	Profile Code	Weight (Kg/m)
Border Profile	21553	0.340



Profile Name	Profile Code	Weight (Kg/m)
Rainfore Profile	10423	0.8600

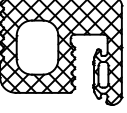
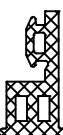
ACCESSORIES

Drawing	Code	Description	Material
	AP 020	Sash Cover Profile Springy Top Cap	PVC
	AP 021	Sash Cover Profile Fixed Bottom Cap	PVC
	AP 022	Sash Top Left & Bottom Left Support	PVC
	AP 023	Sash Top Right & Bottom Right Support	PVC
	AP 040	Sash Adapter Profile Top	PVC
	AP 048	Glazing Bearing Support	PVC
	AP 060	Sash Stopper Support	PVC
	P 421	Central Channel Profile	PVC
	P 422	Central Cramp Profile	PVC

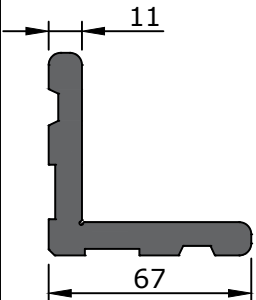
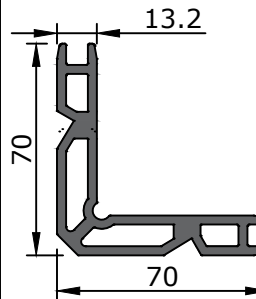
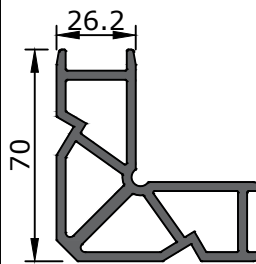
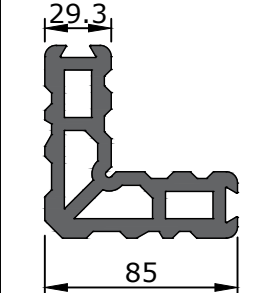
ACCESSORIES

Drawing	Code	Description	Material
	G 109	Glazing Gasket	EPDM
	G 110	Gasket For Frame Profile	EPDM
	G 108	Interior Glazing Gasket 2mm	EPDM
	G 201	Interior Glazing Gasket 4mm	EPDM
	G 202	Interior Glazing Gasket 6mm	EPDM
	G 203	Interior Glazing Gasket 8mm	EPDM
	G 301	Sash Overlap Gasket	EPDM
	G 302	Sash Overlap Gasket	EPDM

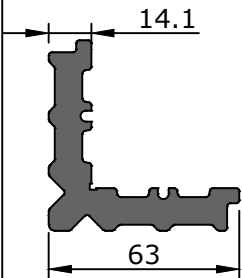
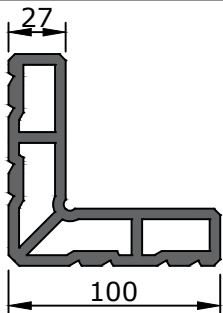
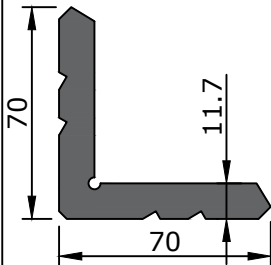
ACCESSORIES

Drawing	Code	Description	Material
	G 303	Inner Overlap	EPDM
	G 304	Channel Cover Gasket	EPDM
	G 305	Interior Gasket	EPDM
	G 307	Frame Cover Profile Support Gasket	EPDM
	G 314	Sash Central Gasket	EPDM
	G 071	Zero Threshold Gasket	EPDM
	B 42	Brush Gasket	EPDM

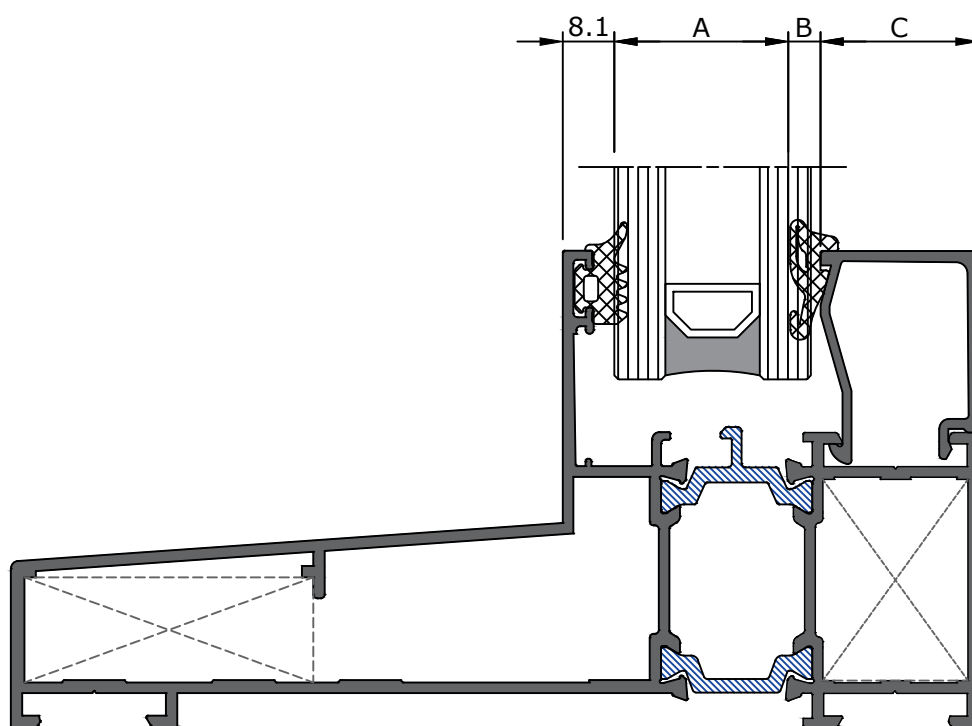
ACCESSORIES

Drawing	Code	Description	Material
	306-1	Press Corner Cleat 30.9(mm)	Aluminium
	306-8	Press Corner Cleat 37.9(mm)	
		Press Corner Cleat 27.5(mm)	
	308-2	Press Corner Cleat 18.8(mm)	
	308-5	Press Corner Cleat 29.6(mm)	
	308-6	Press Corner Cleat 37.7(mm)	
	308-10	Press Corner Cleat 50.2(mm)	
	311-3	Press Corner Cleat 18.8(mm)	
	316-2	Press Corner Cleat 5.9(mm)	

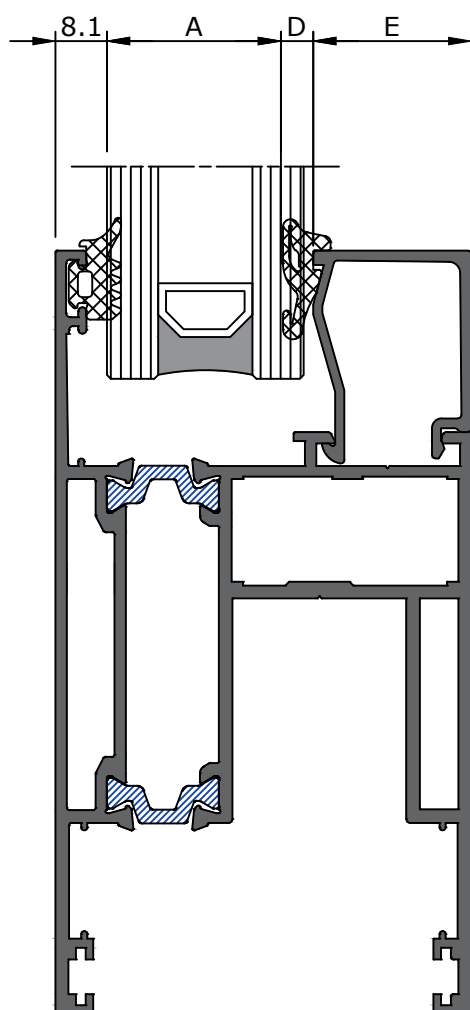
ACCESSORIES

Drawing	Code	Description	Material
	317-1	Press Corner Cleat 57.2(mm)	Aluminium
	318-1	Press Corner Cleat 4.7mm	
	332-4	Press Corner Cleat 30.9(mm)	
	21326	Press Corner Cleat For Mullion Profile 18mm	
	21327	Press Corner Cleat For Sash Profile 13.5mm	

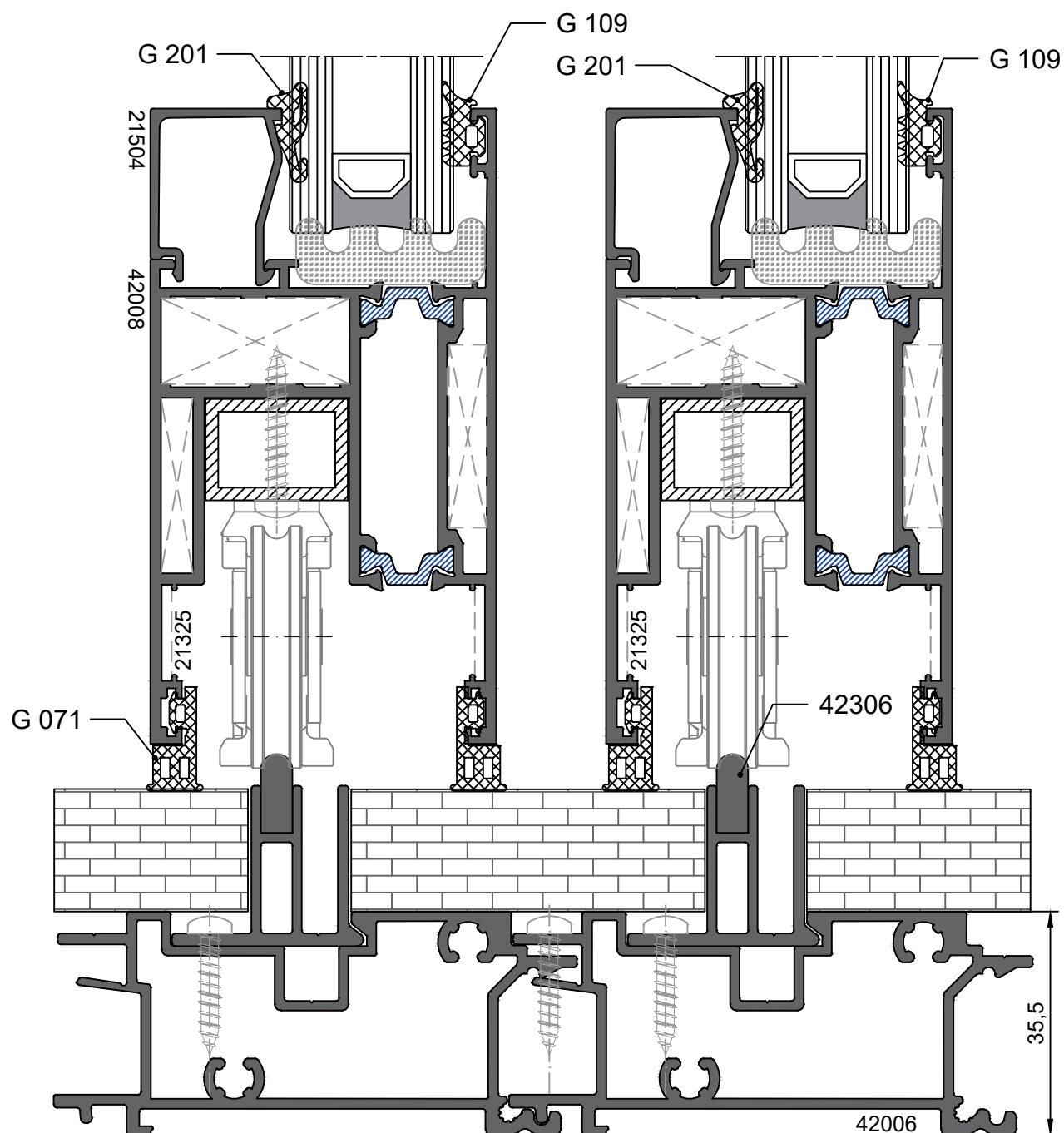
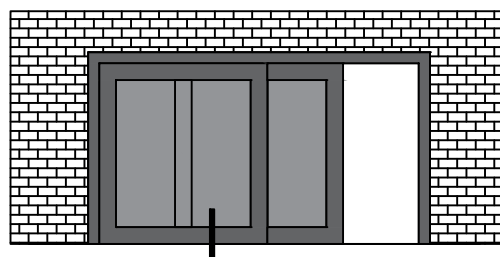
Glass Size		
A(mm)	B	C
20	G 201	21504
22	G 203	21503
24	G 202	21503
26	G 203	21502
28	G 201	21502
30	G 108	21502
32	G 203	21501
34	G 201	21501



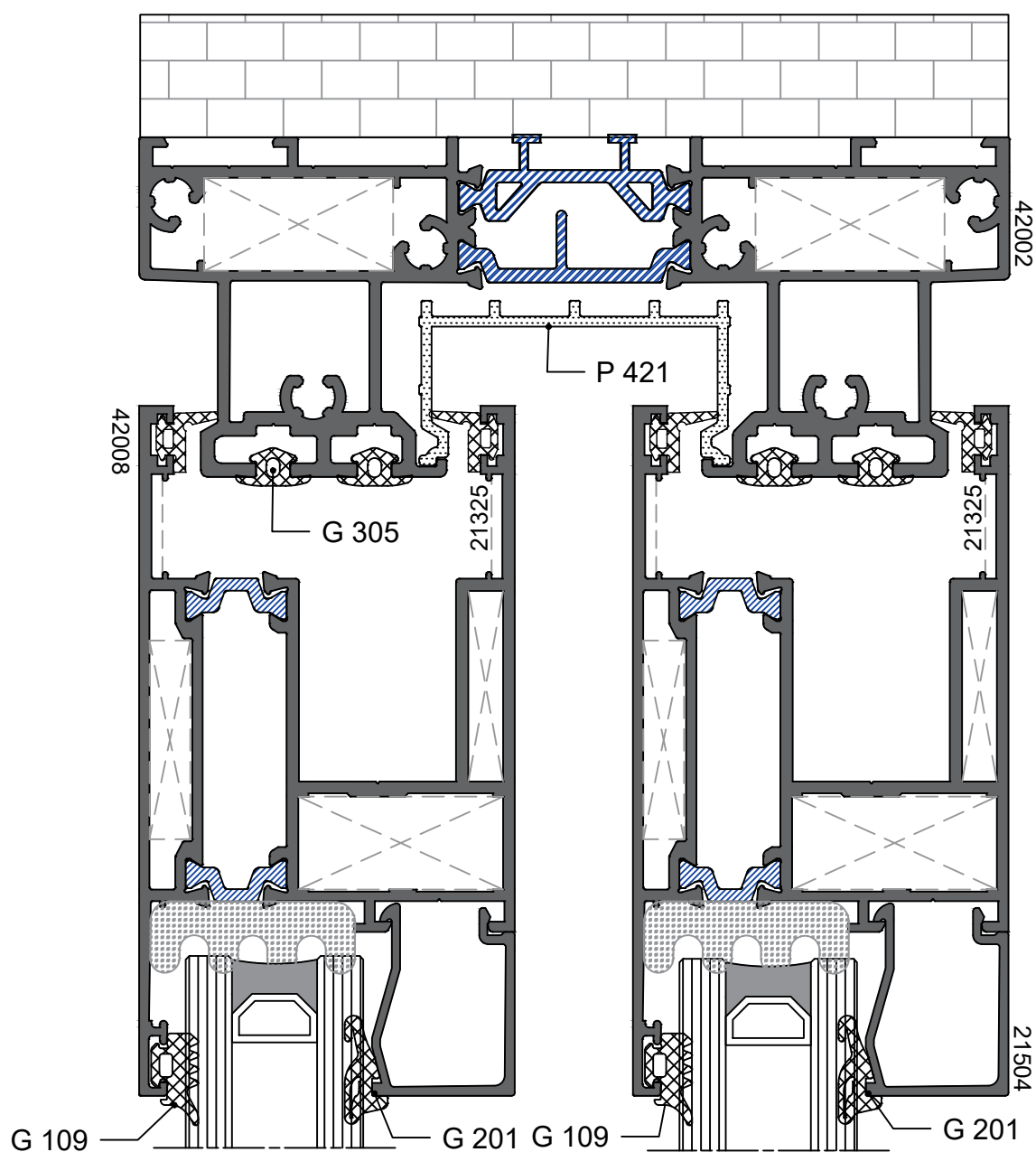
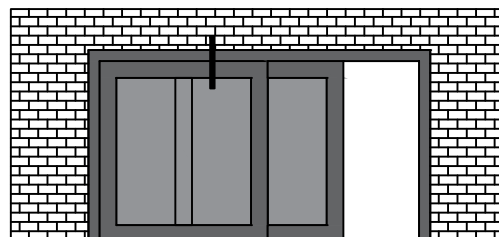
Glass Size		
A(mm)	D	E
20	G 201	21504
22	G 203	21503
24	G 202	21503
26	G 202	21502
28	G 201	21502
30	G 108	21502
32	G 202	21501
34	G 201	21501



ZERO THRESHOLD DETAILS



ZERO THRESHOLD DETAILS



HATCH GUIDE : ● Aluminium

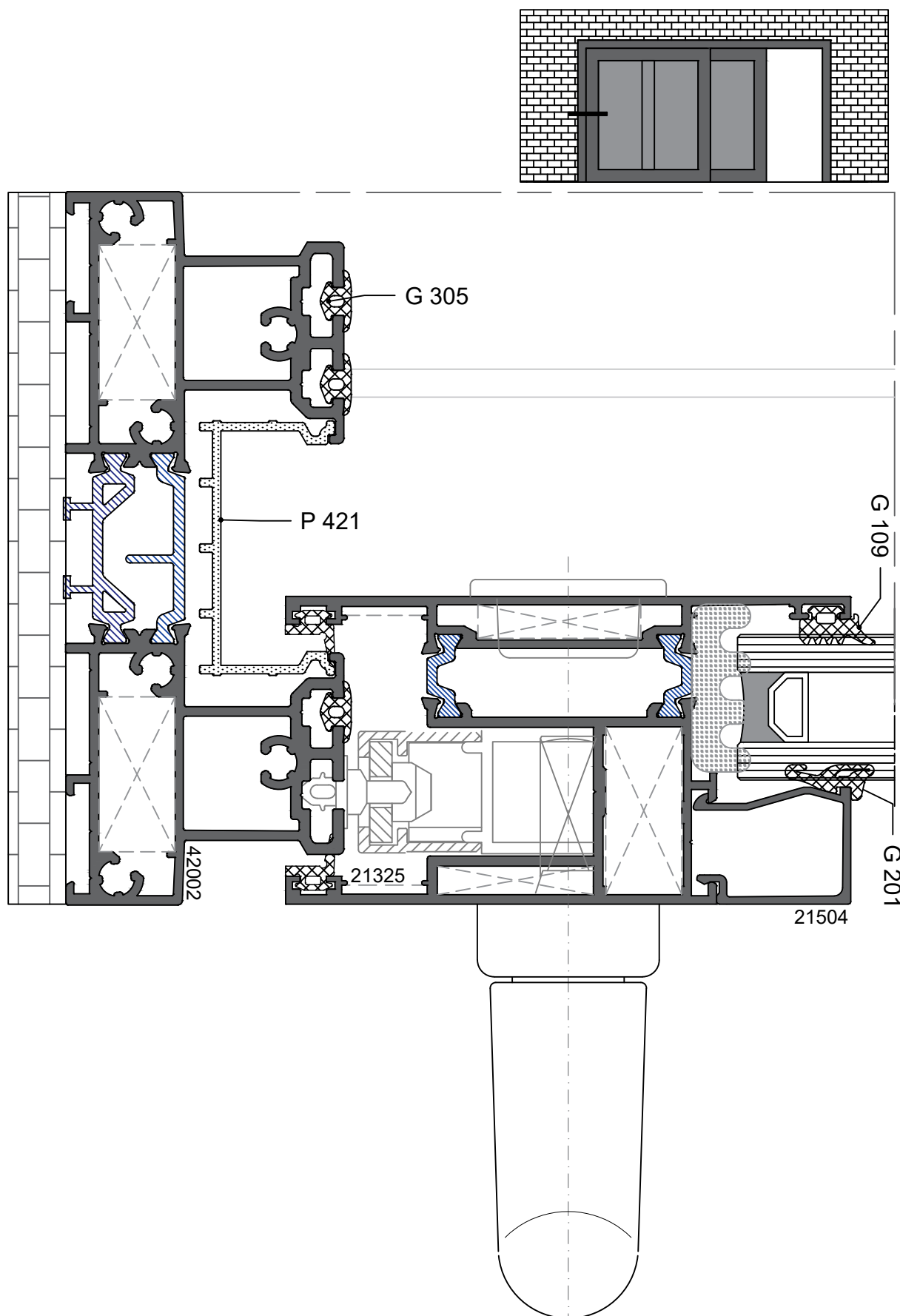
● PolyAmid

● PVC

● EPDM

● Sponge

ZERO THRESHOLD DETAILS



HATCH GUIDE : ● Aluminium

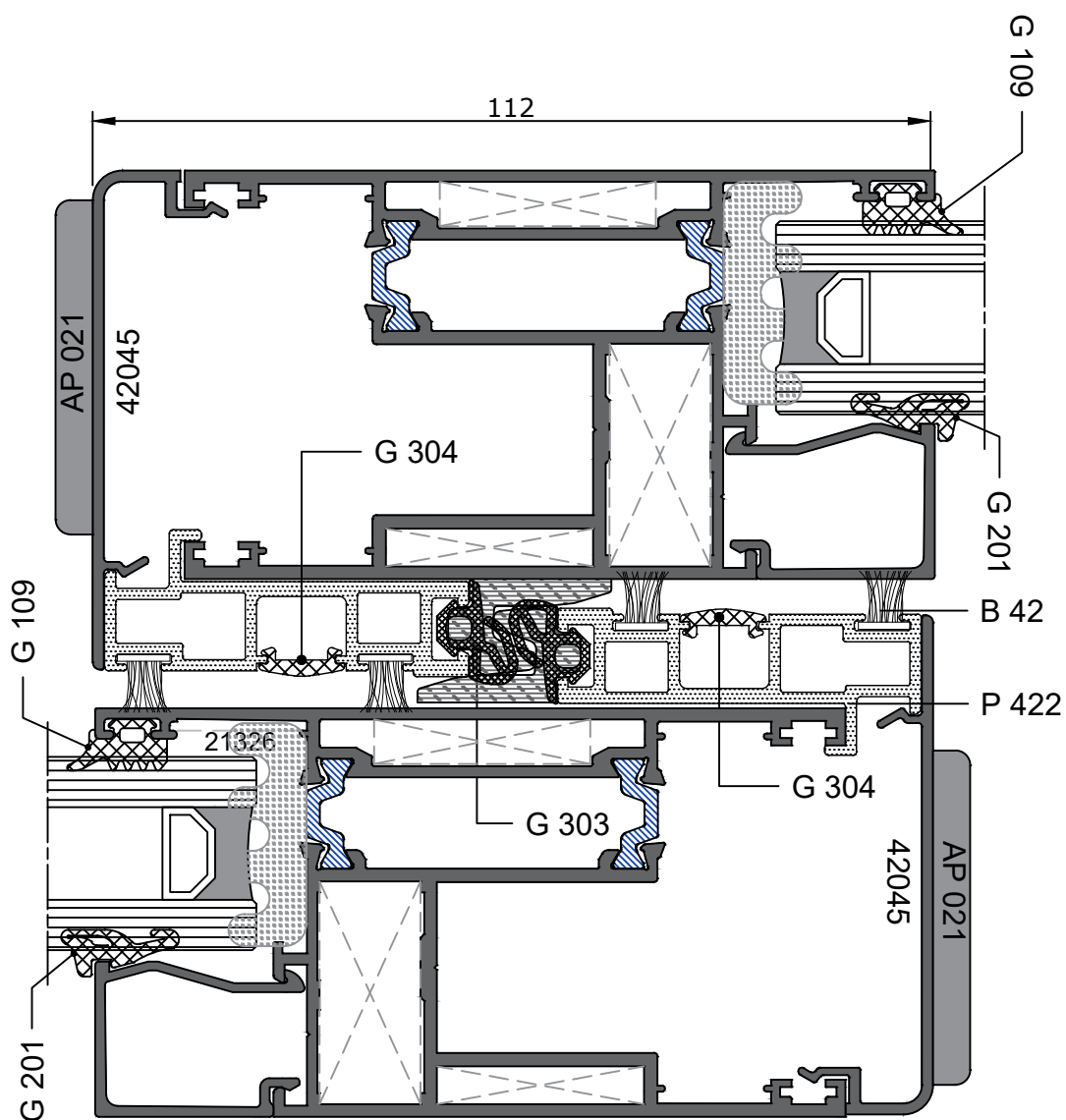
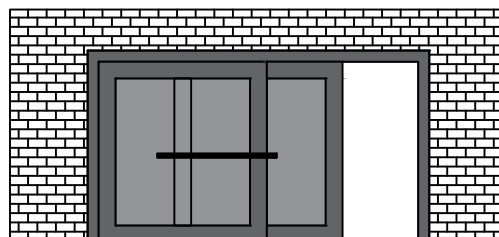
● PolyAmid

● PVC

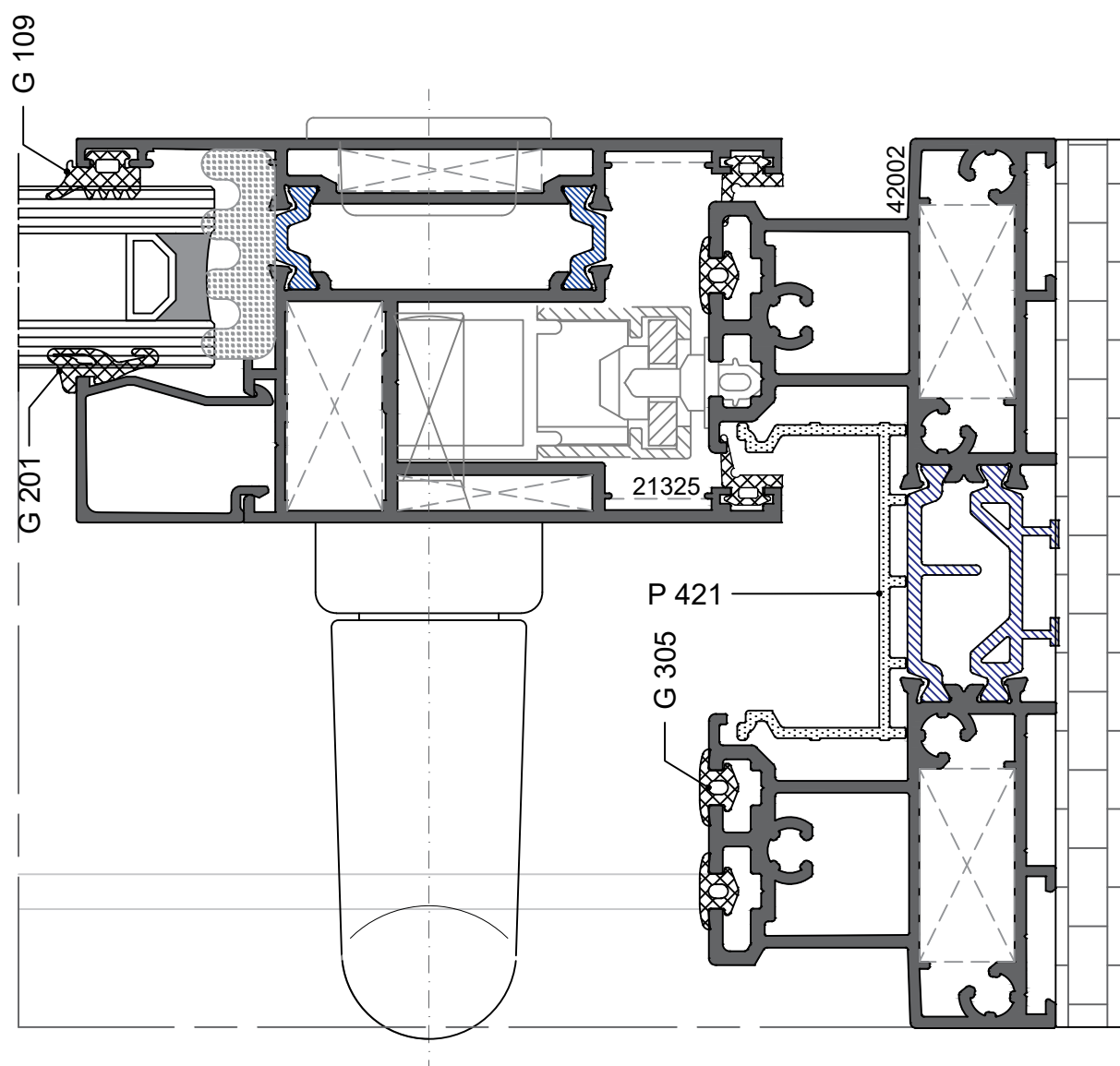
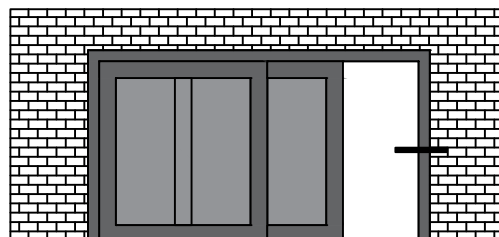
● EPDM

● Sponge

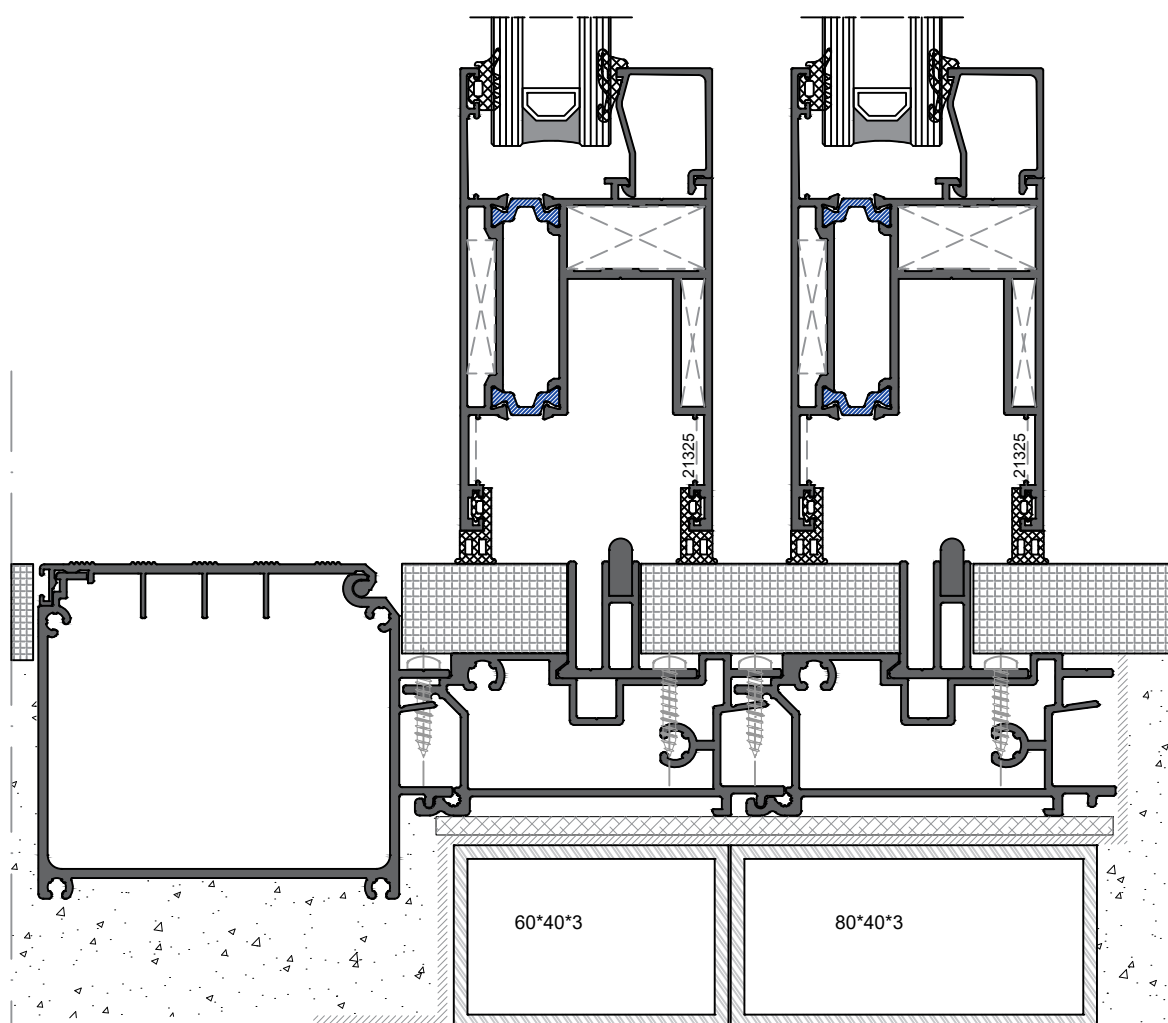
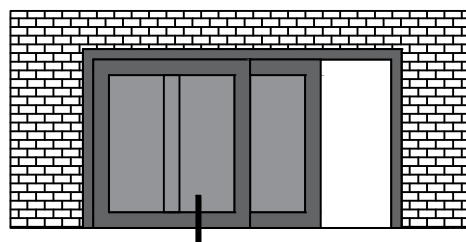
ZERO THRESHOLD DETAILS

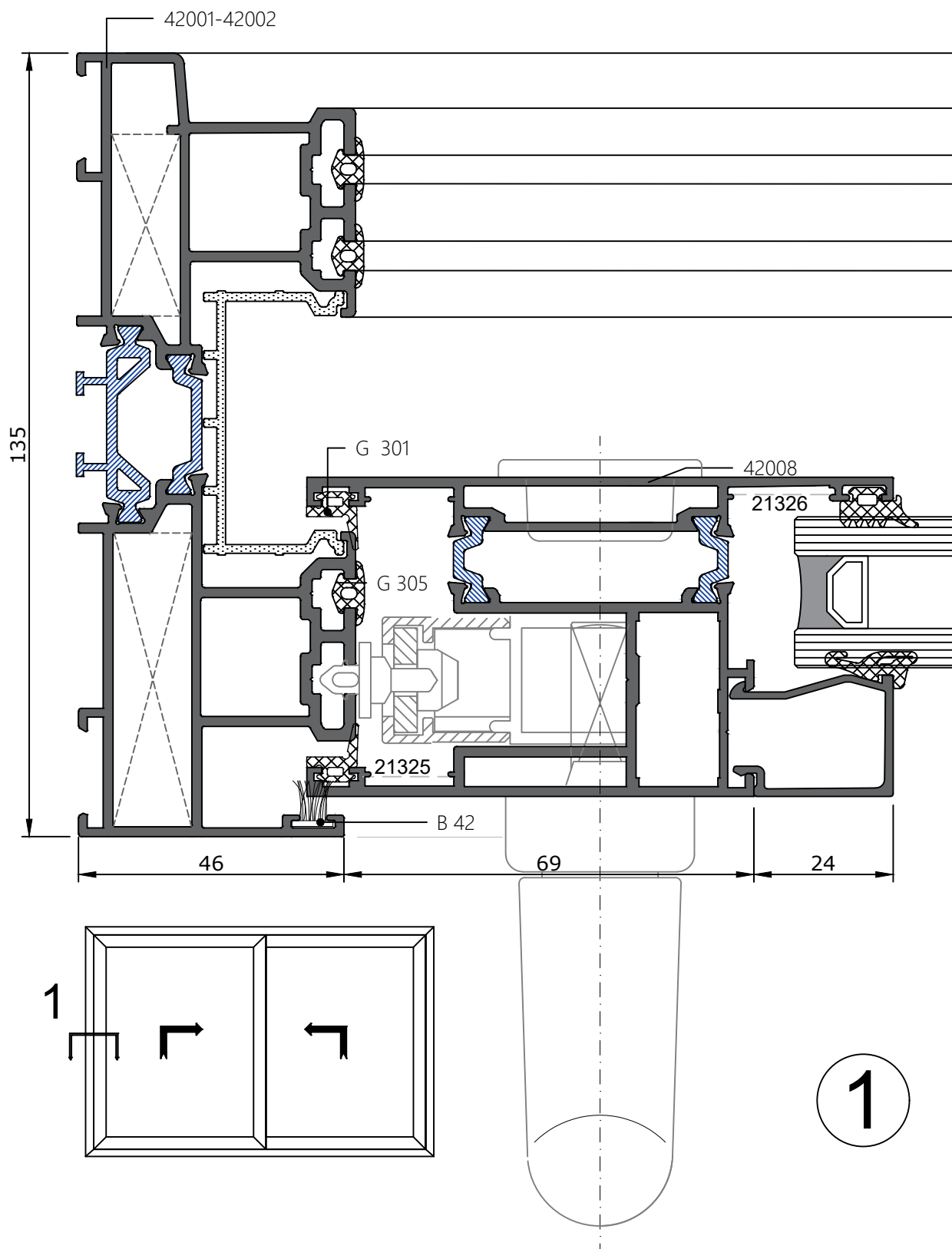


ZERO THRESHOLD DETAILS



ZERO THRESHOLD DETAILS





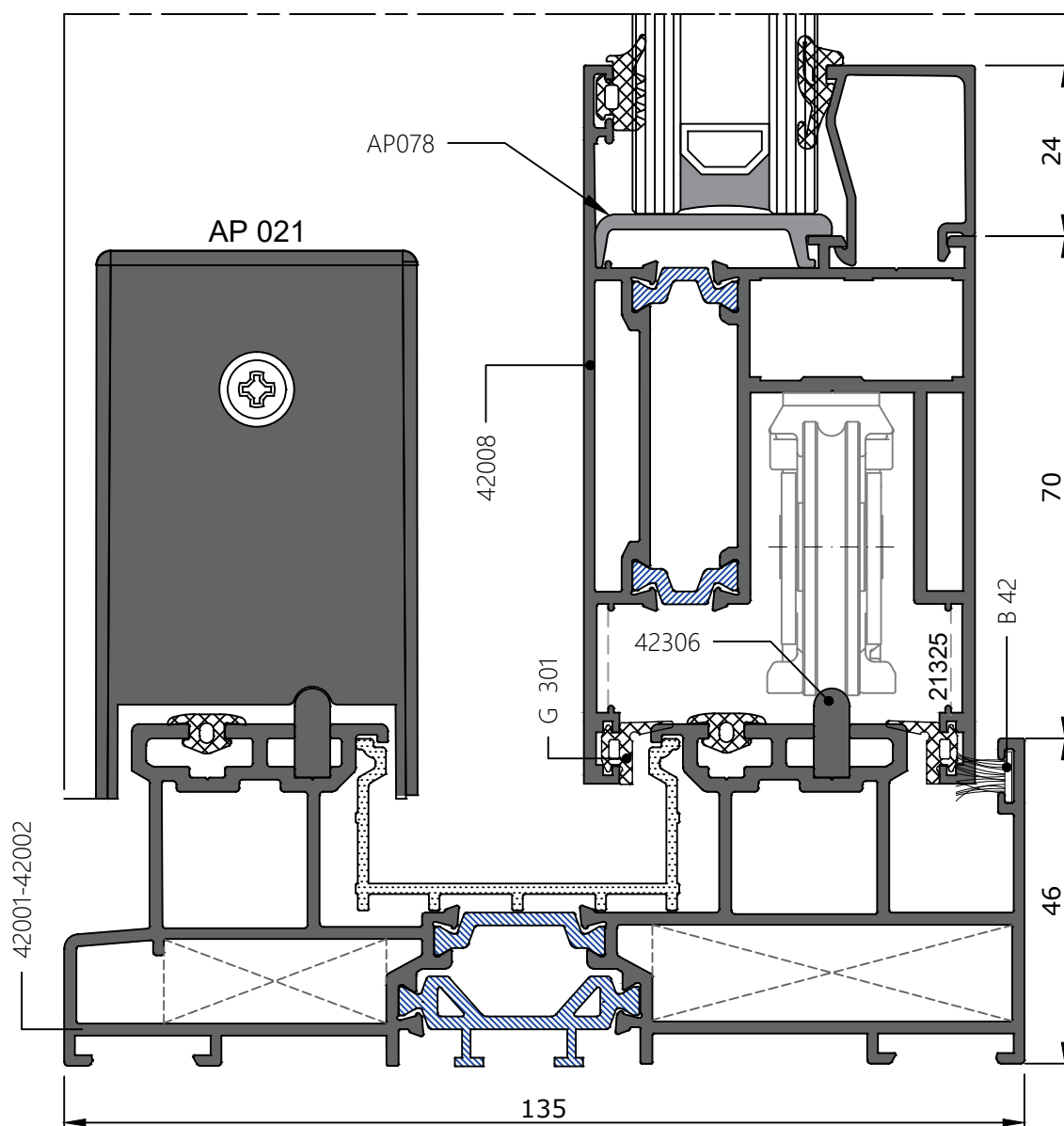
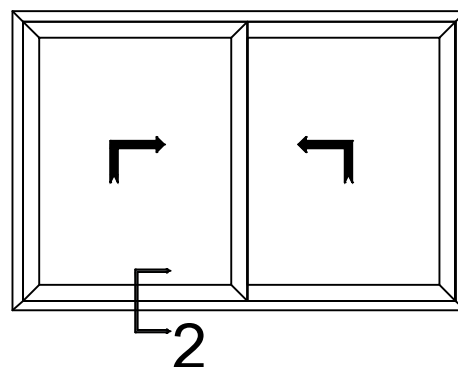
HATCH GUIDE : ● Aluminium

▨ PolyAmid

● PVC

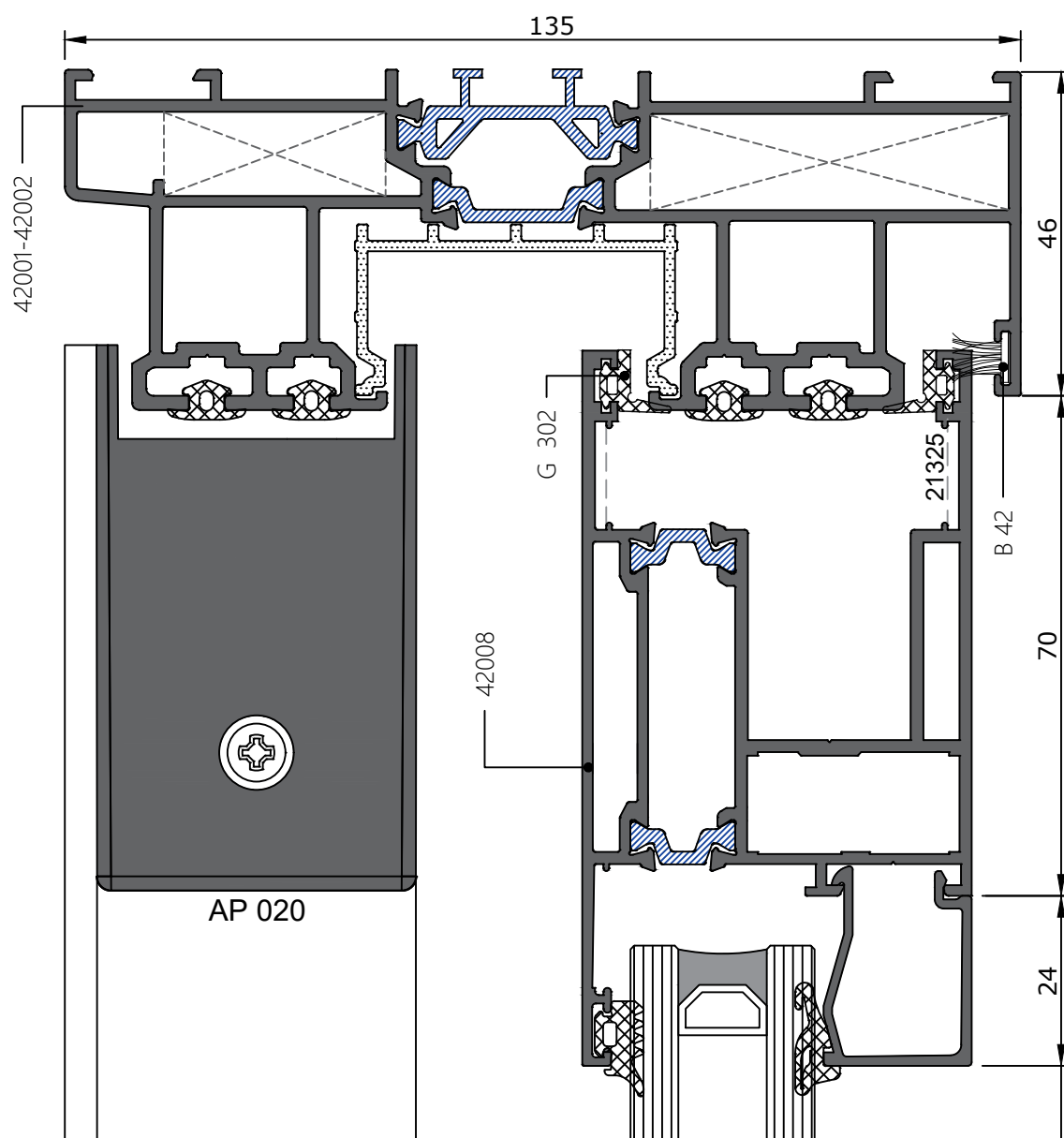
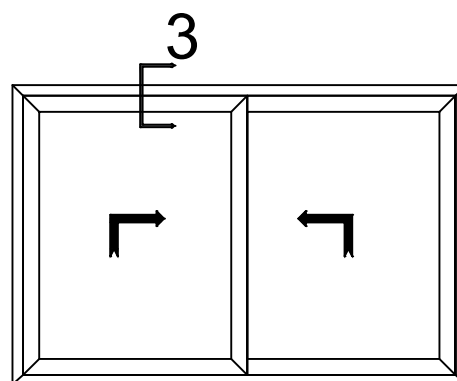
▨ EPDM

▨ Sponge



2

3



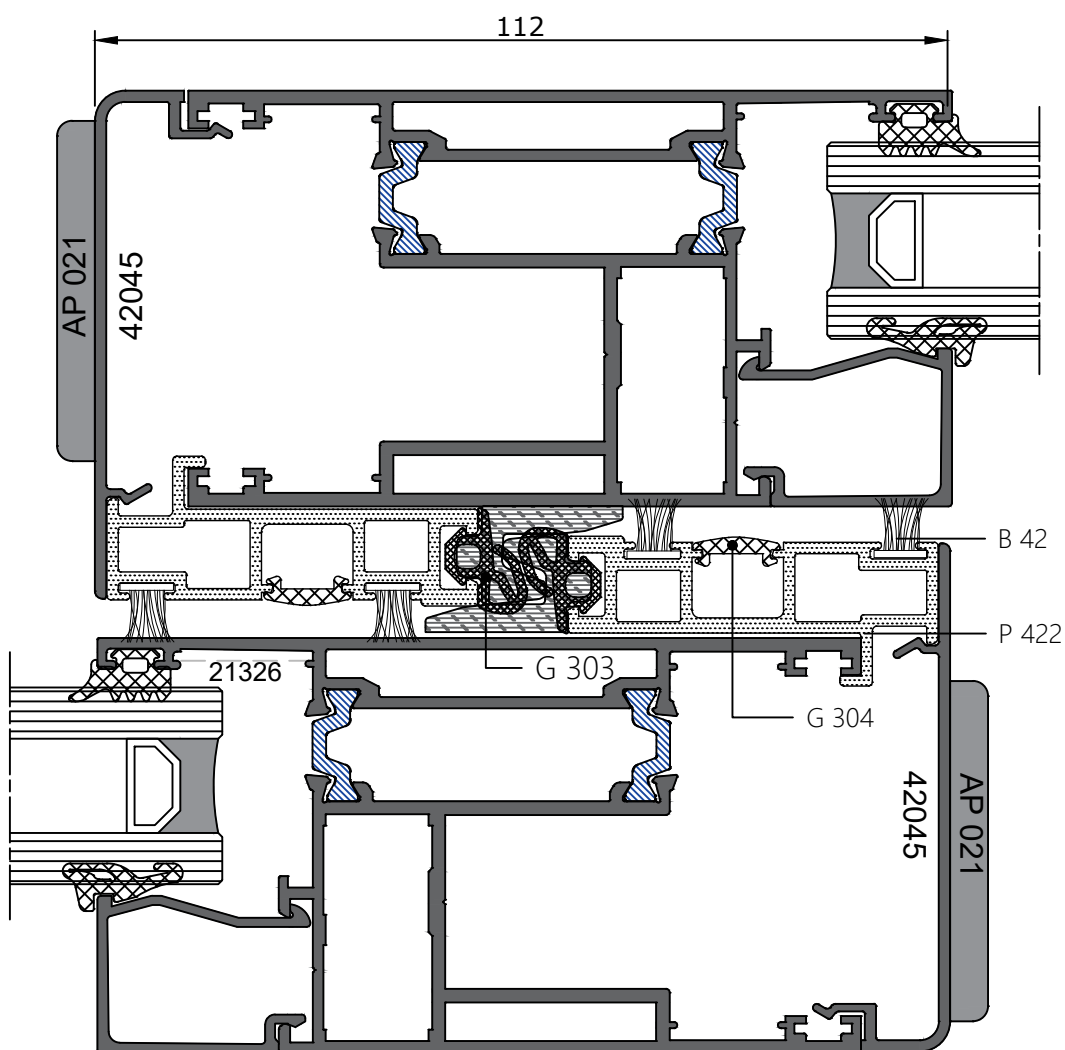
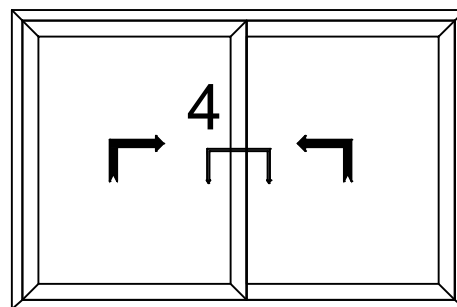
HATCH GUIDE : ● Aluminium

● PolyAmid

● PVC

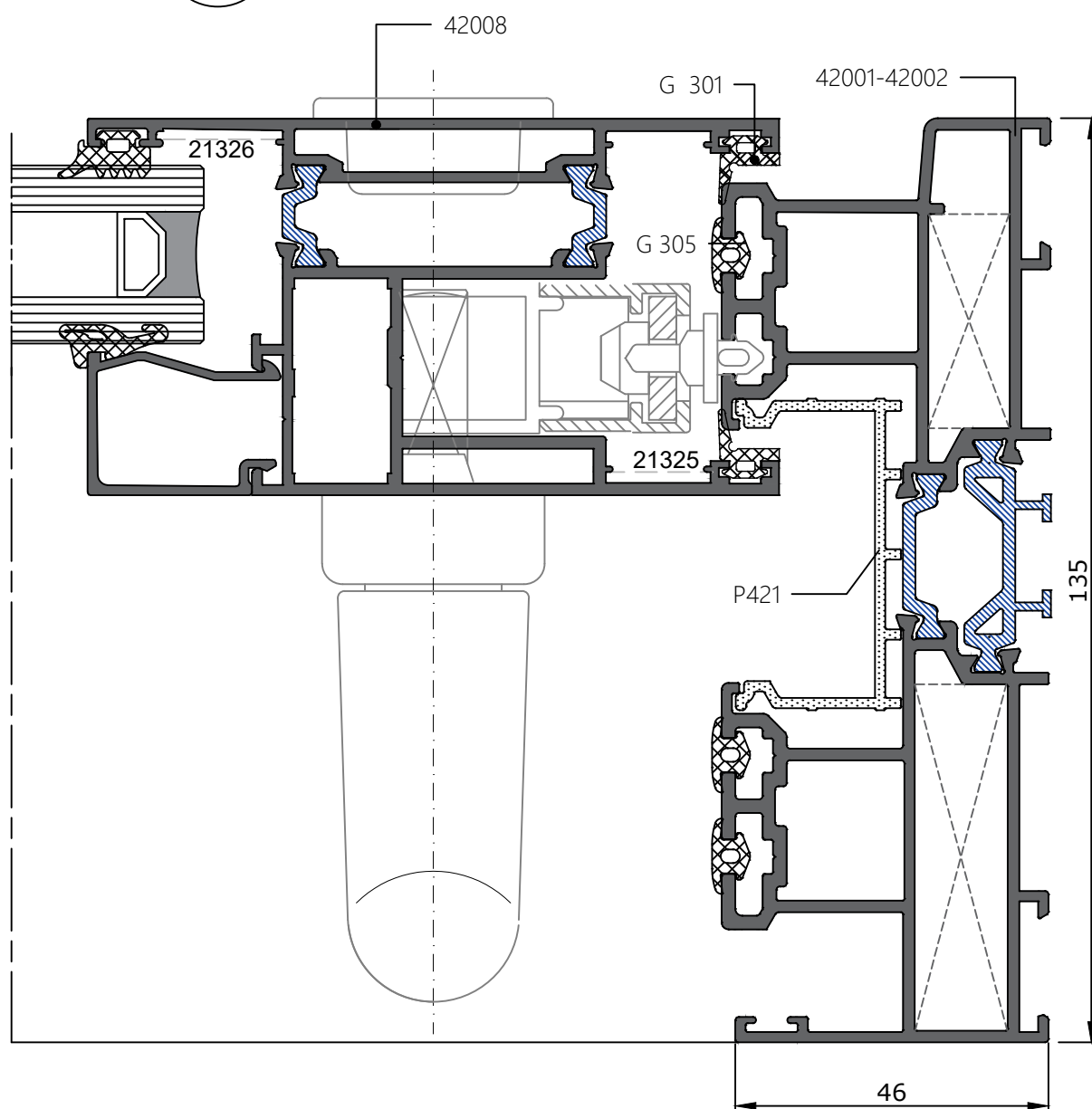
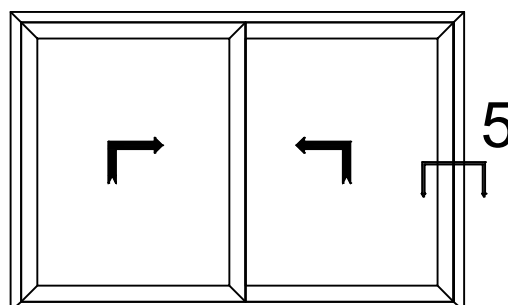
● EPDM

● Sponge



4

5



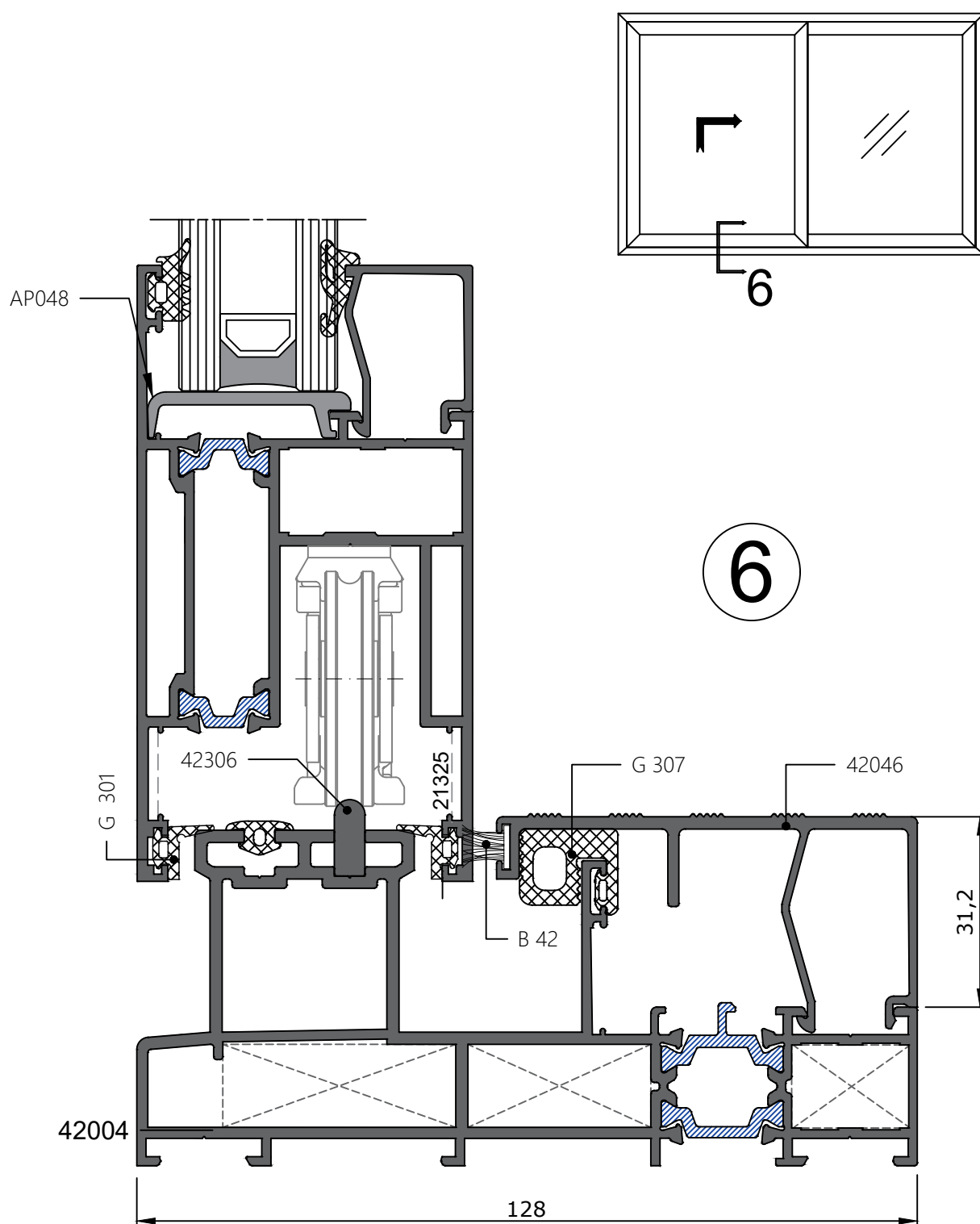
HATCH GUIDE : ● Aluminium

● PolyAmid

● PVC

● EPDM

● Sponge



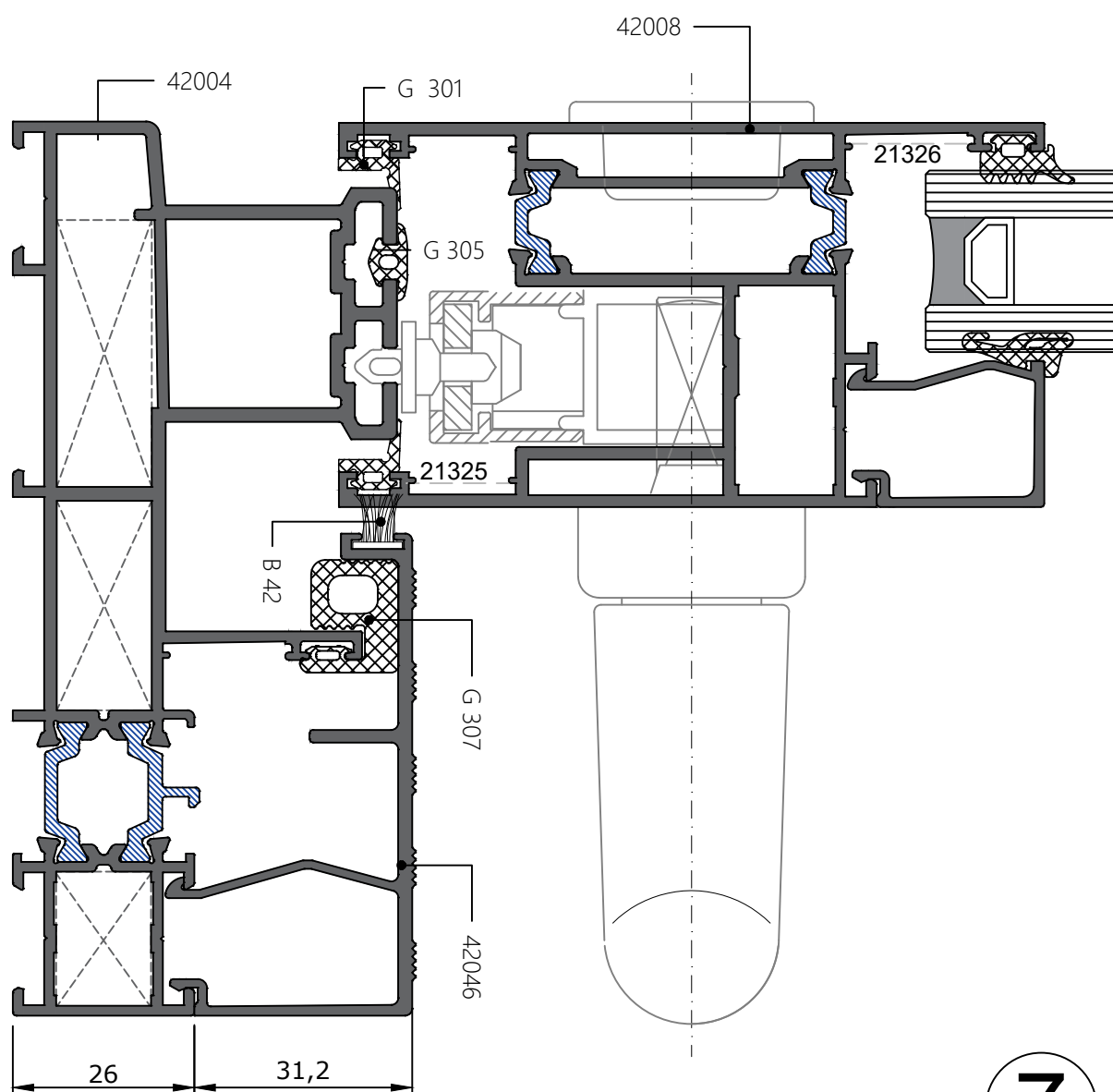
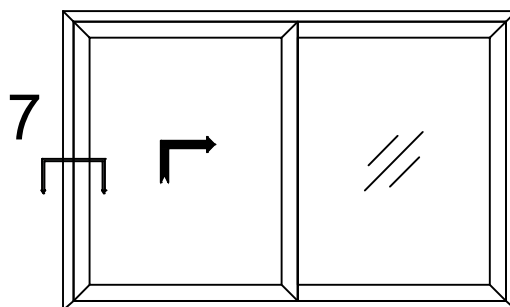
HATCH GUIDE : ● Aluminium

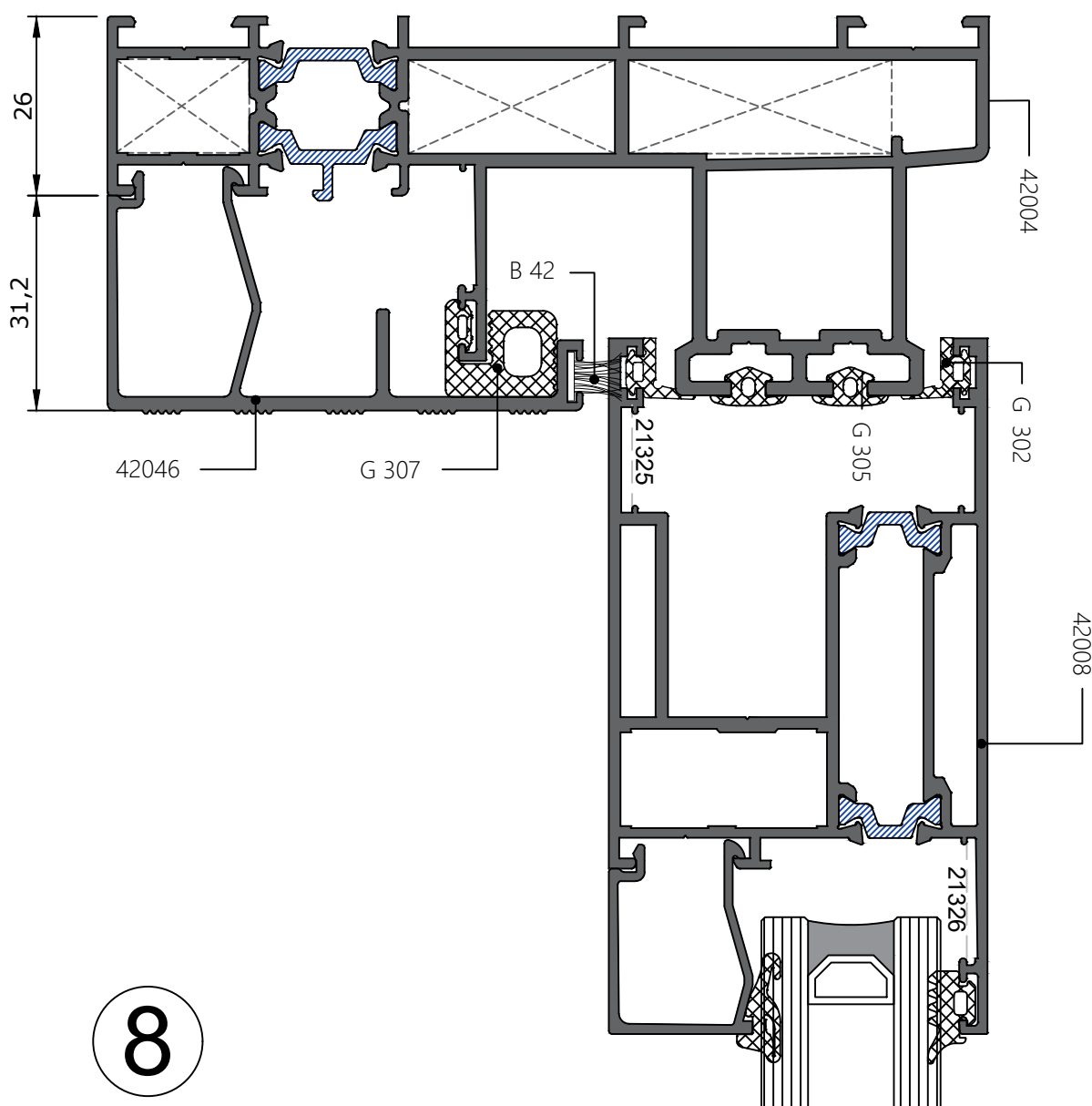
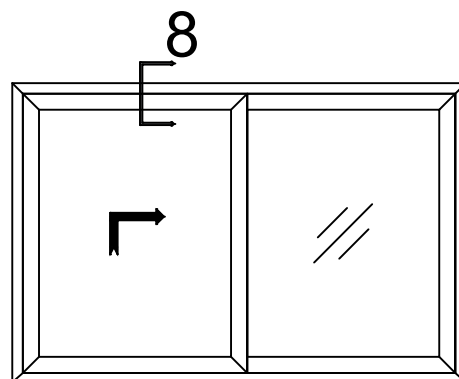
▨ PolyAmid

● PVC

▨ EPDM

● Sponge





8

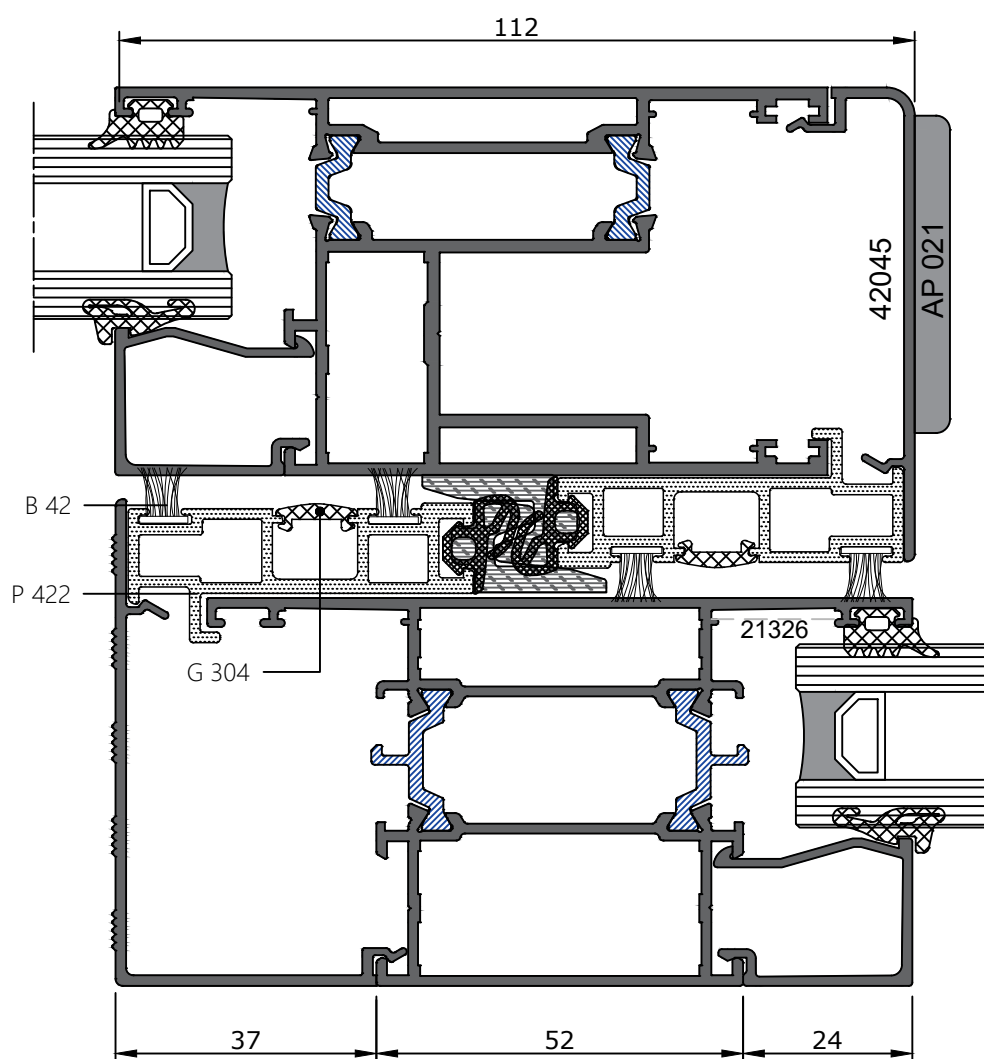
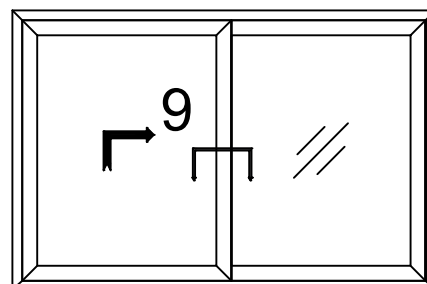
HATCH GUIDE : ● Aluminium

▨ PolyAmid

● PVC

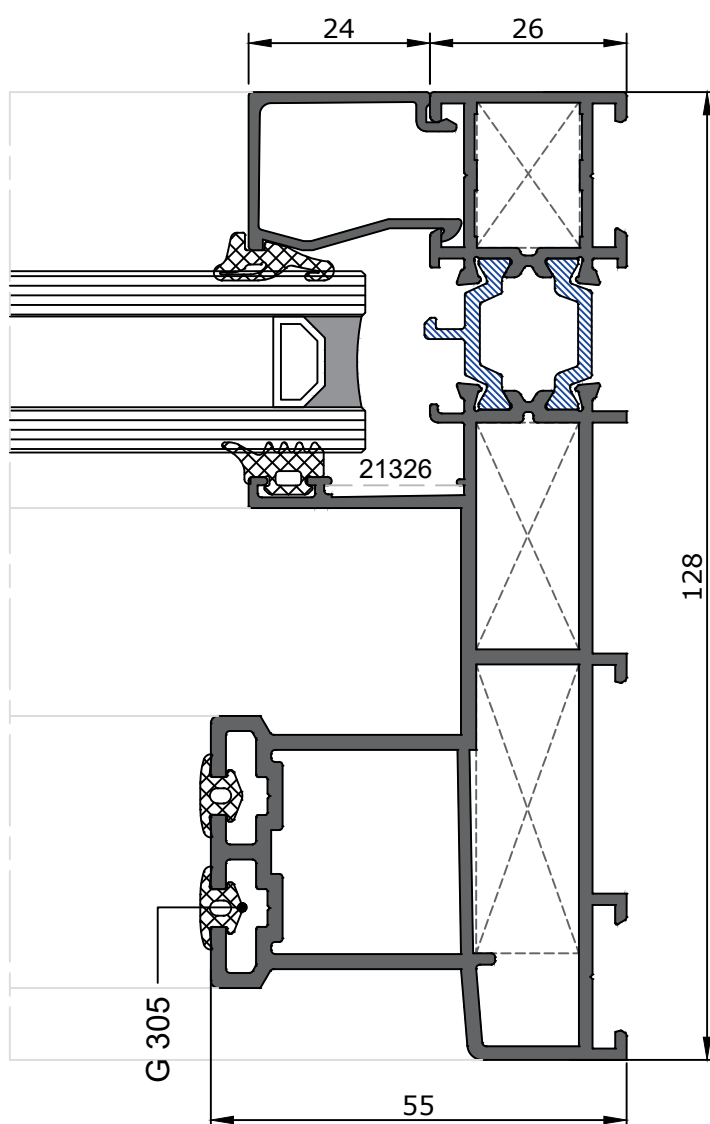
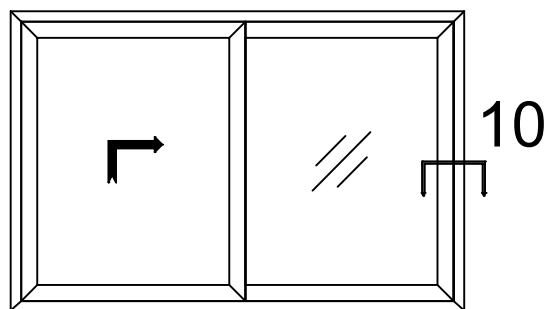
▨ EPDM

● Sponge

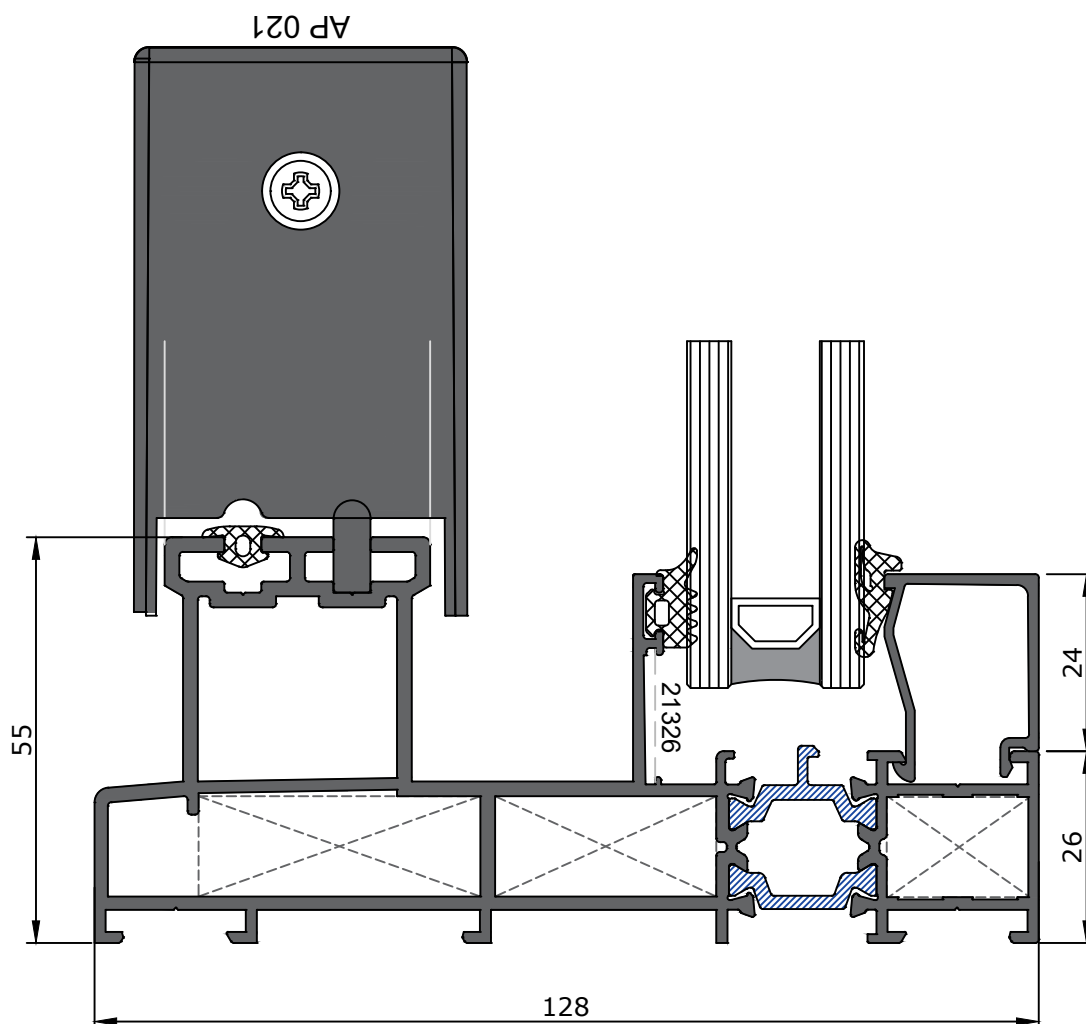
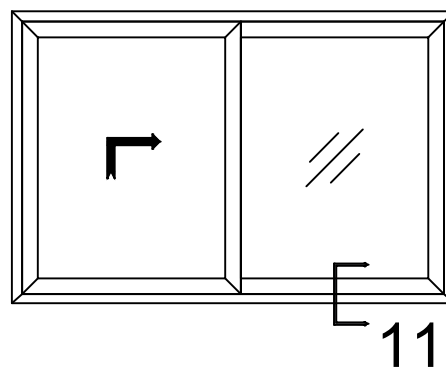


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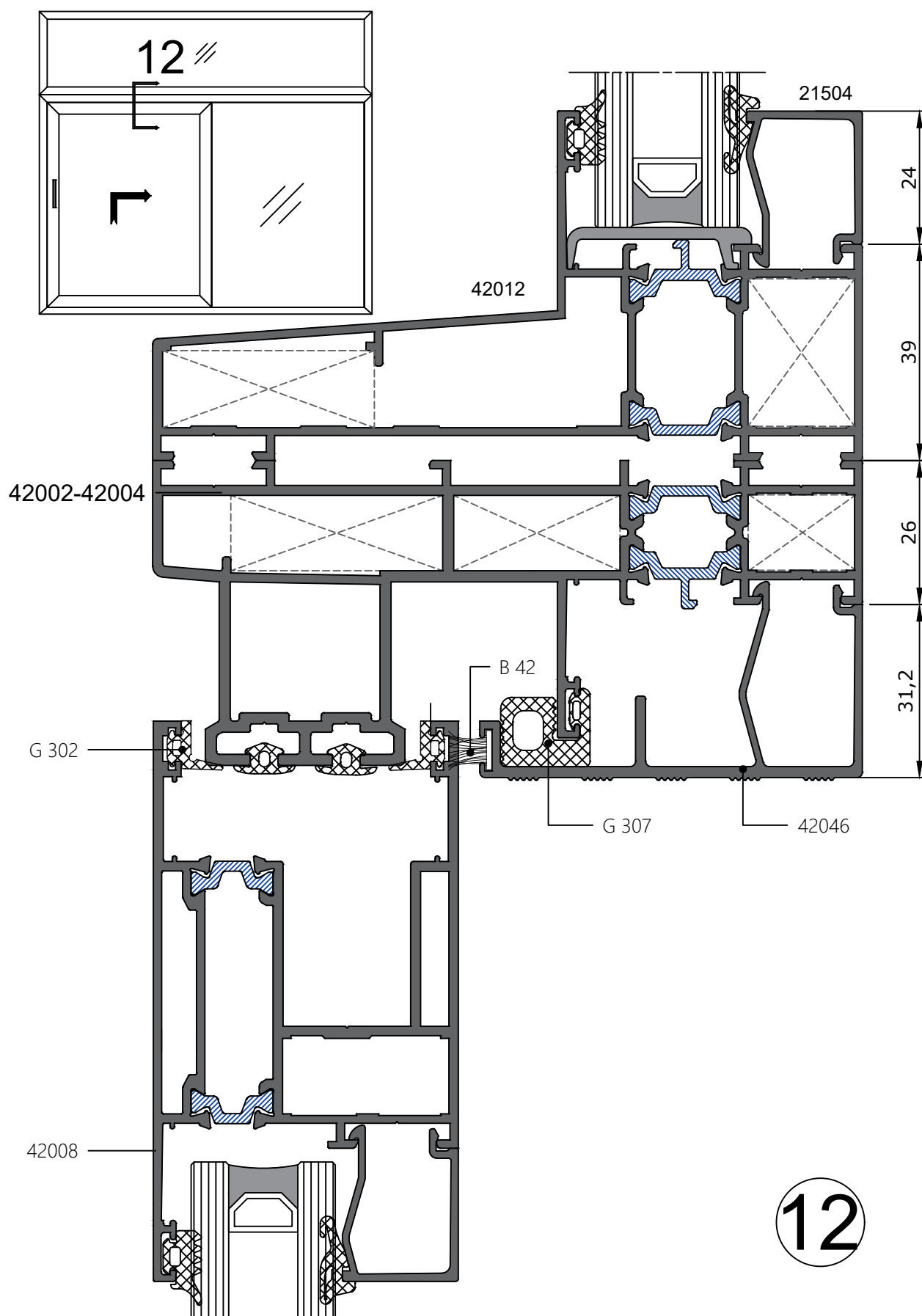
HATCH GUIDE : Aluminium PolyAmid PVC EPDM Sponge

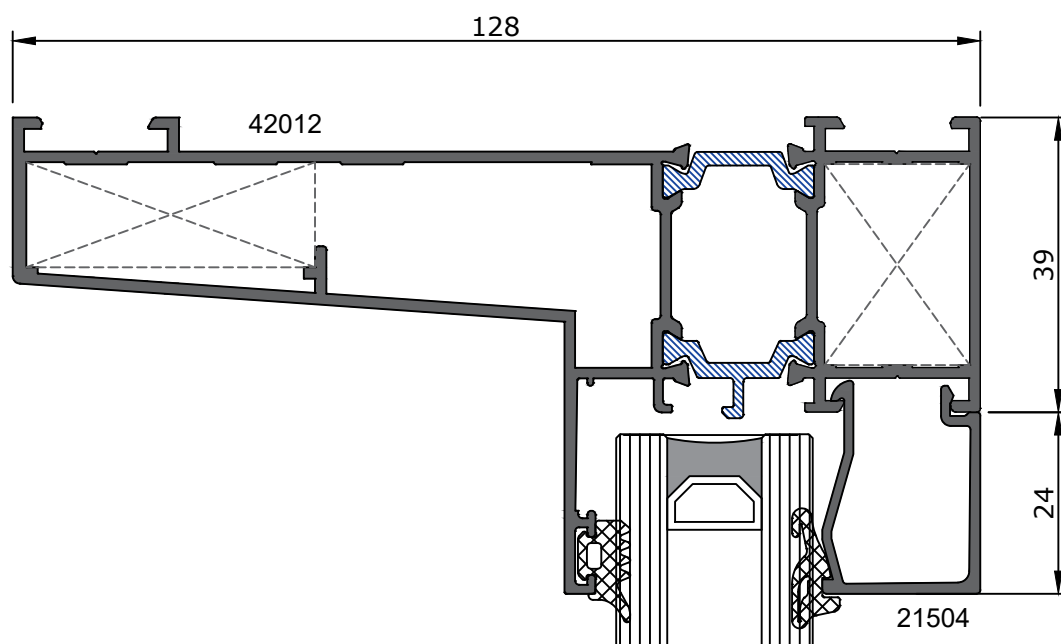
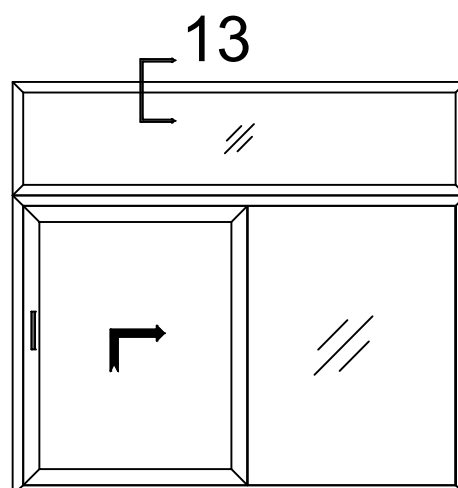


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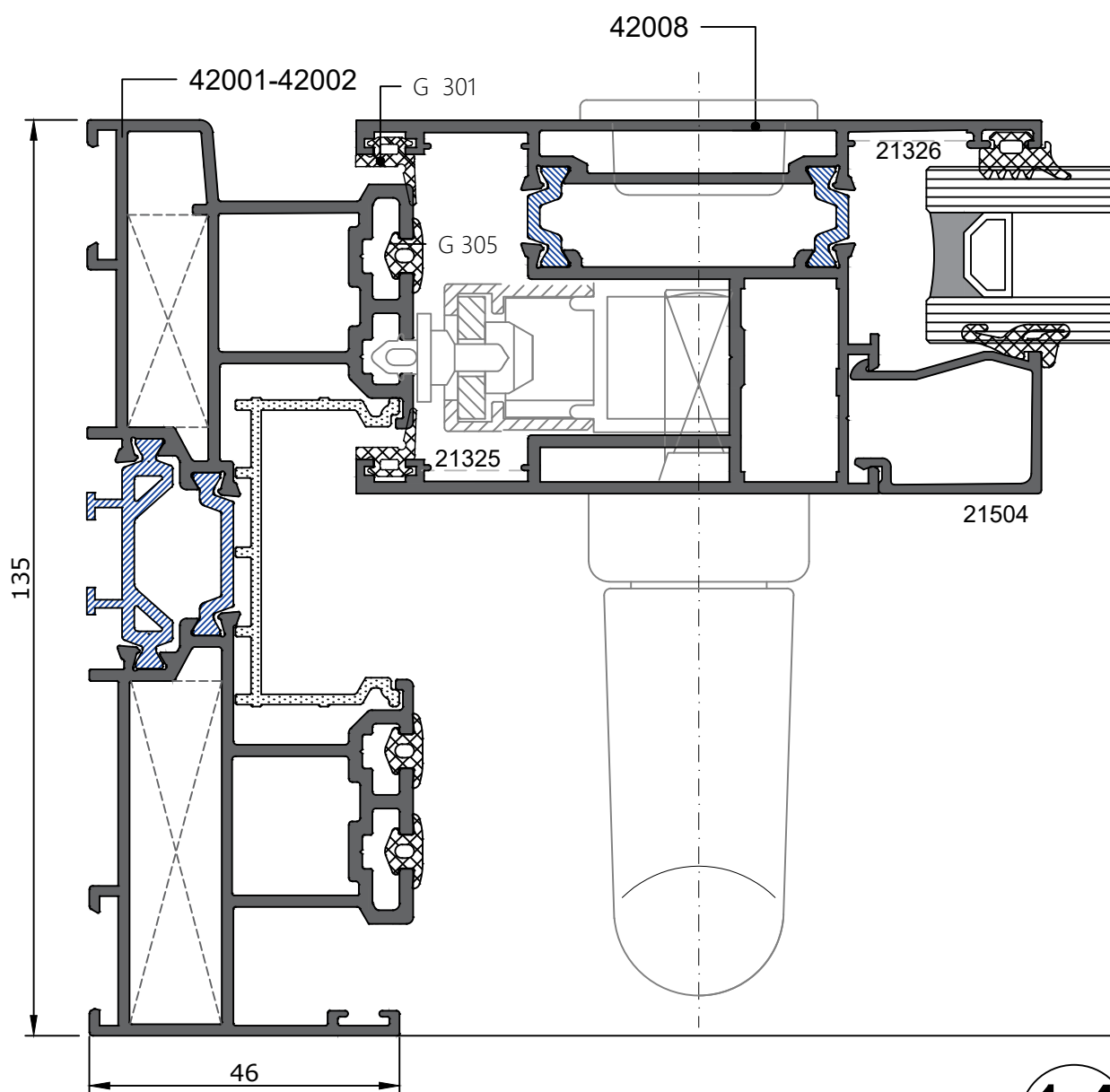
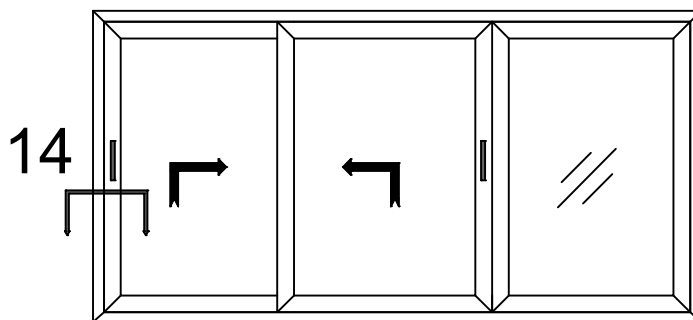
11





13

HATCH GUIDE :  Aluminium  PolyAmid  PVC  EPDM  Sponge



14

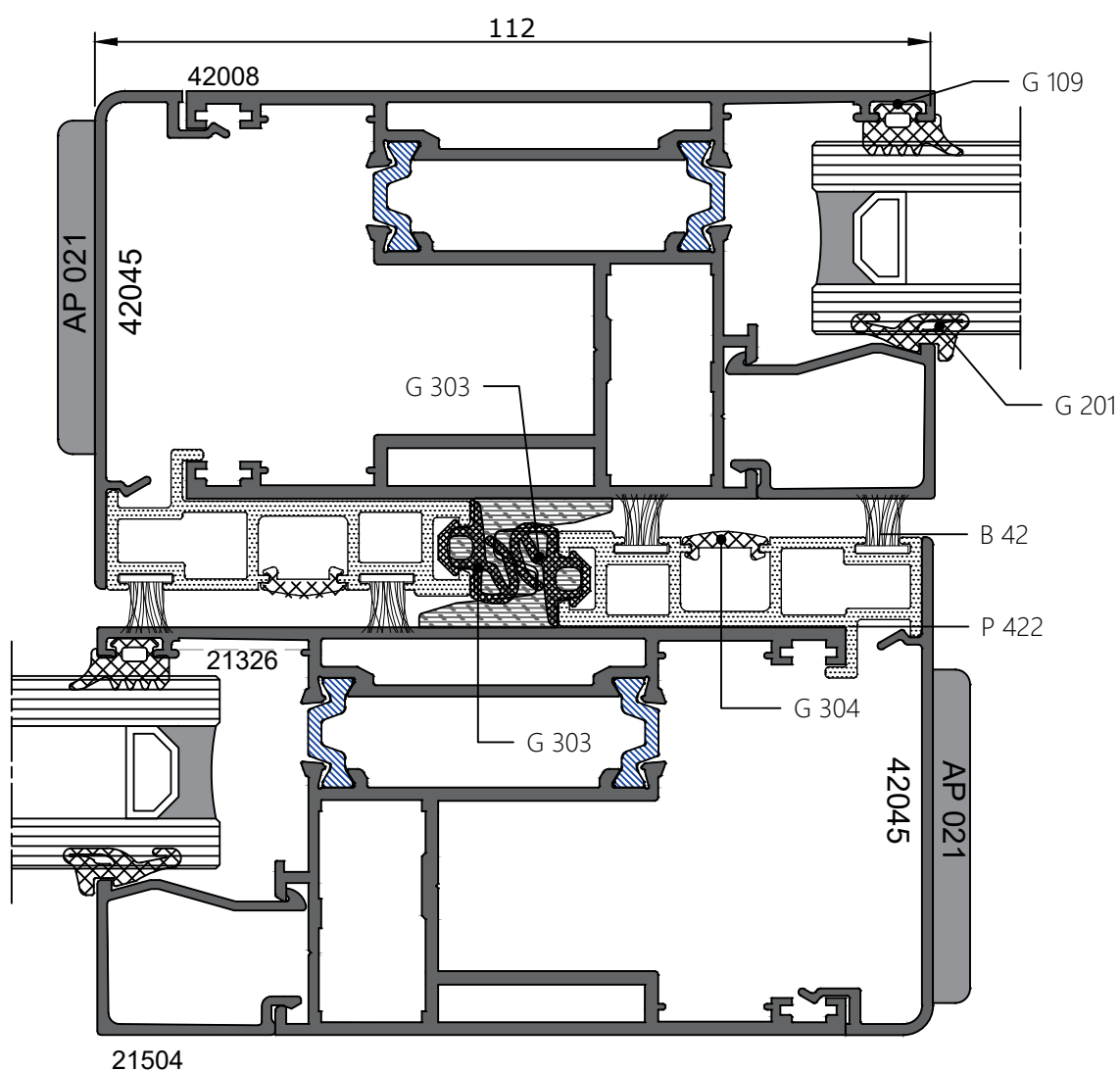
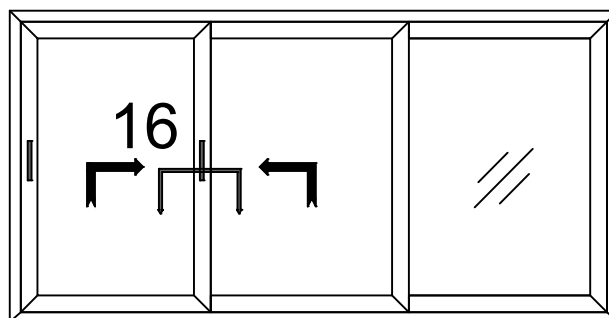
HATCH GUIDE : ● Aluminium

▨ PolyAmid

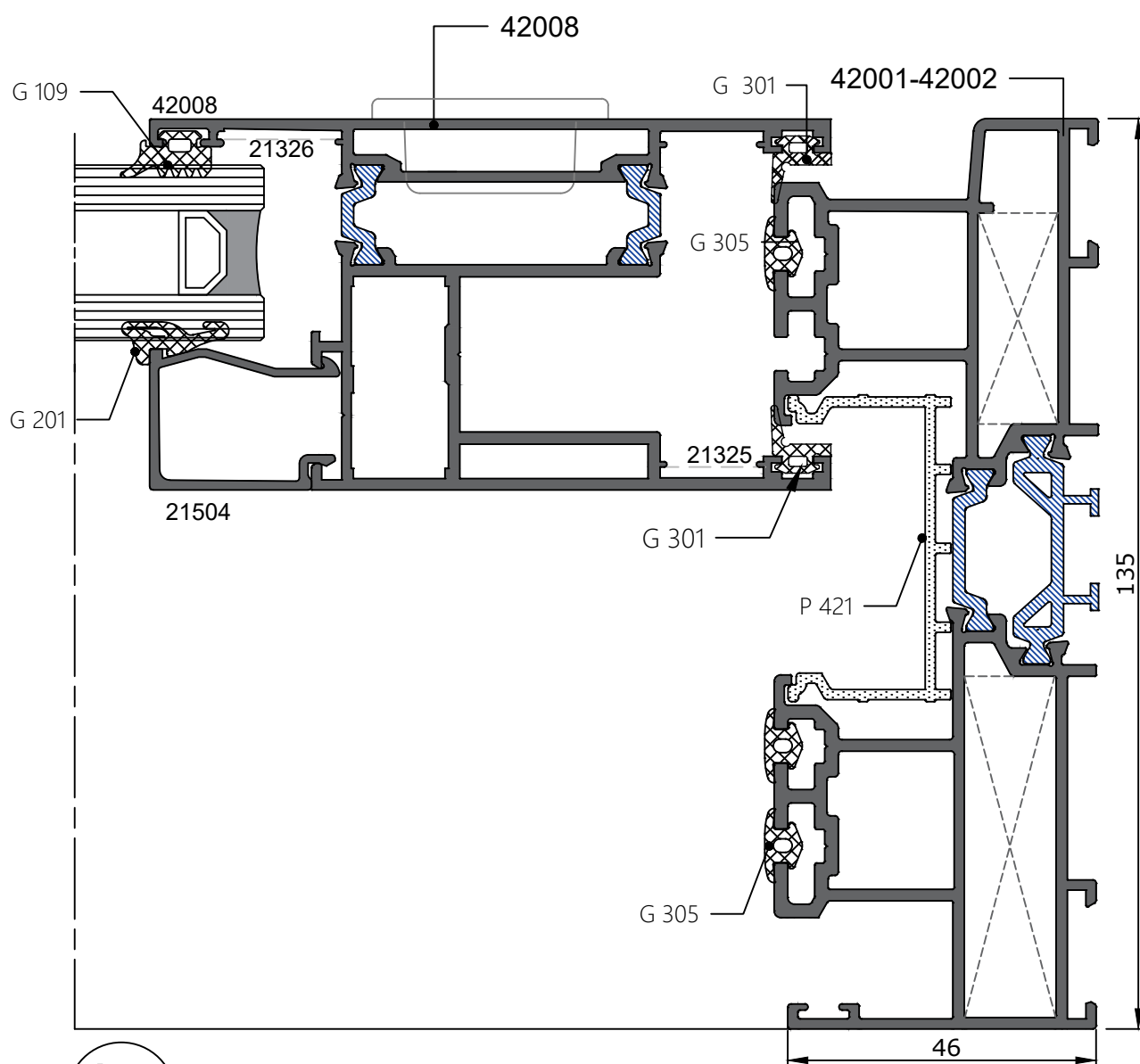
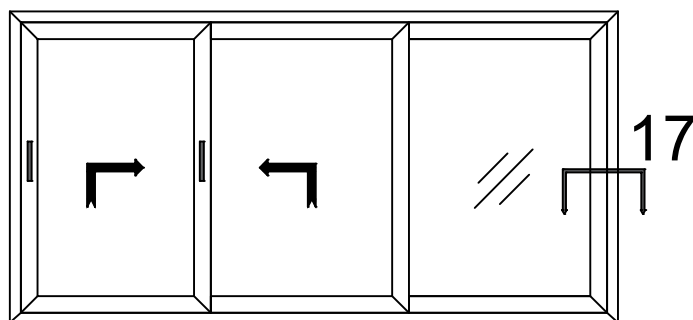
● PVC

▨ EPDM

● Sponge



16



17

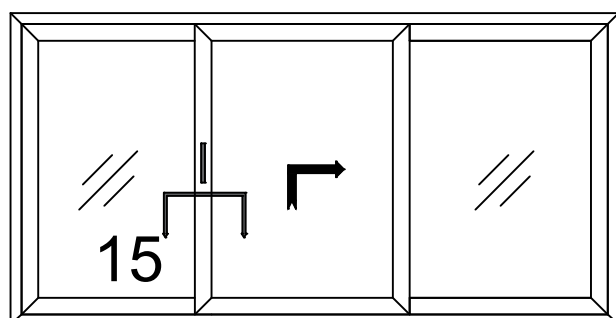
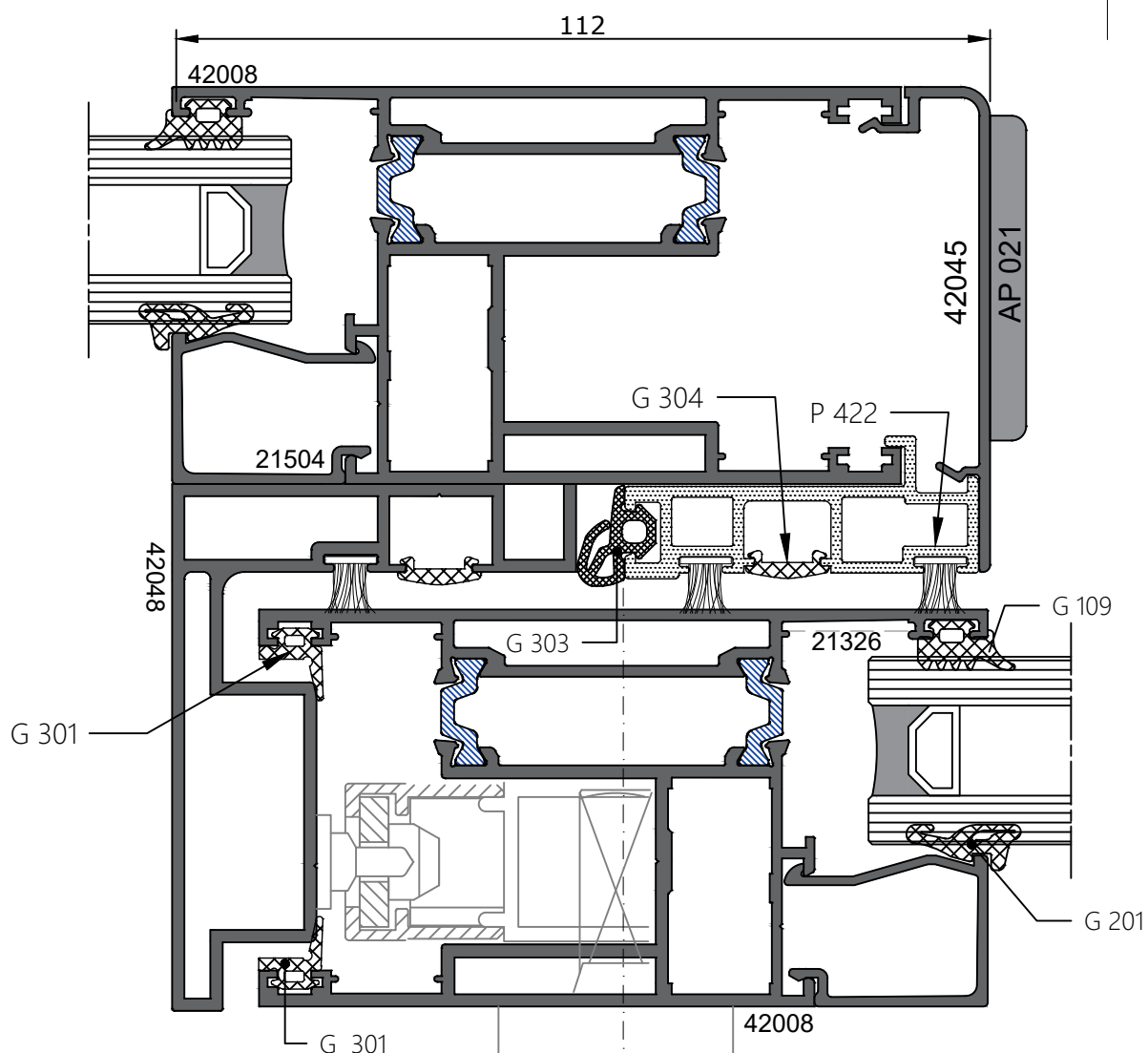
HATCH GUIDE : ● Aluminium

● PolyAmid

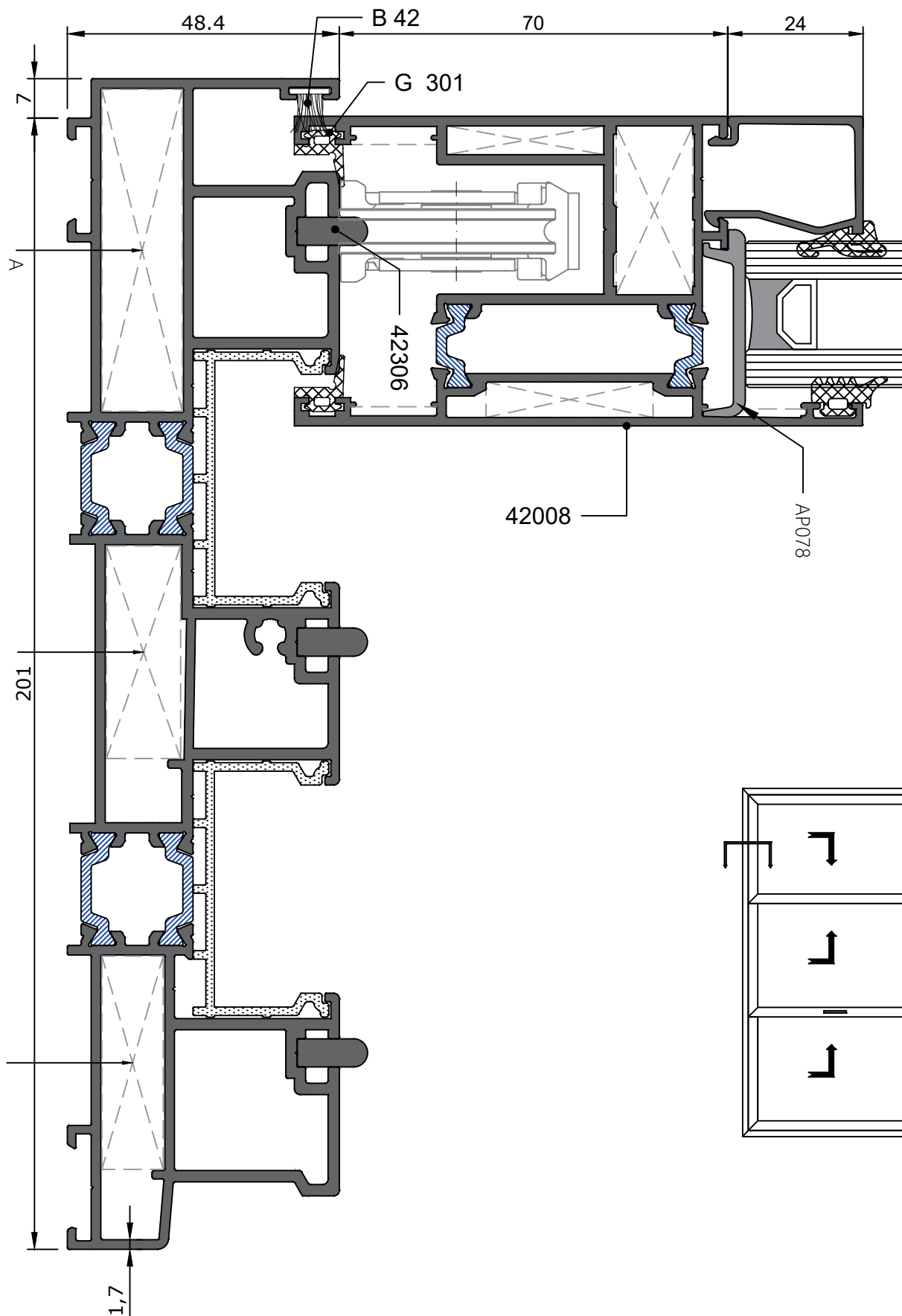
● PVC

● EPDM

● Sponge



15



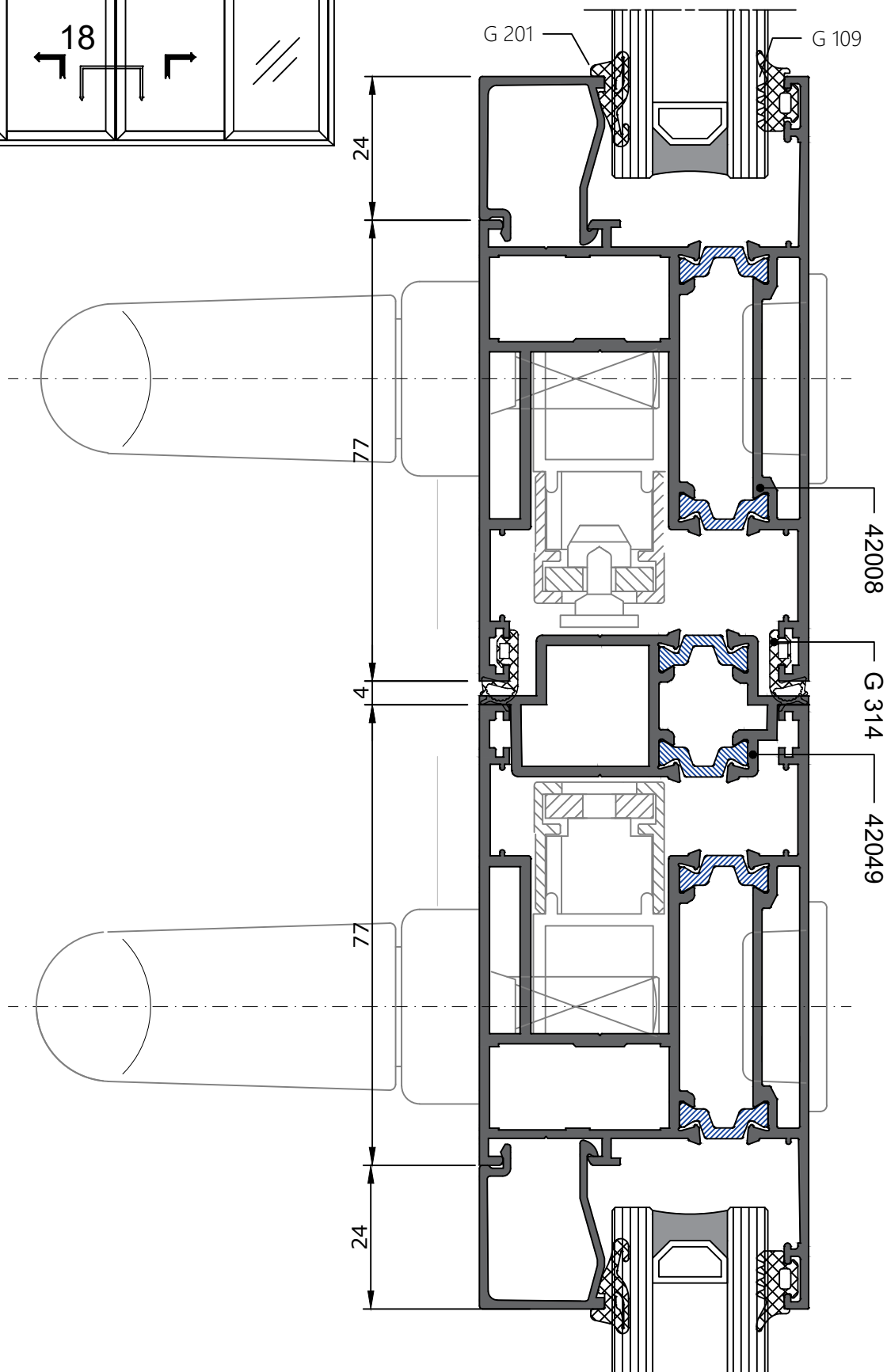
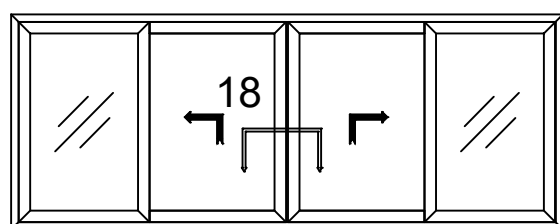
HATCH GUIDE : ● Aluminium

● PolyAmid

● PVC

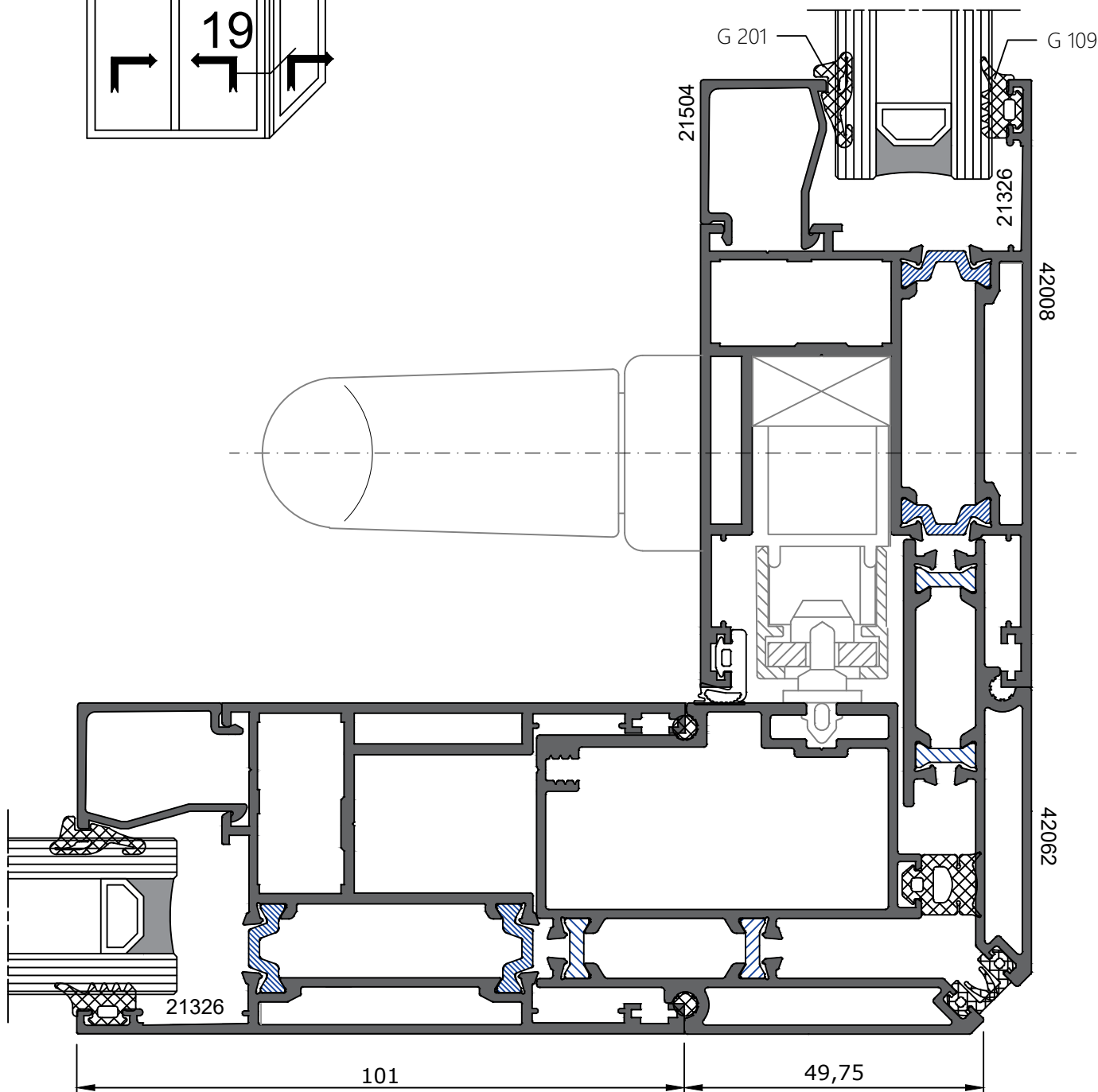
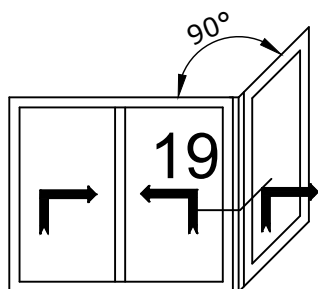
● EPDM

● Sponge



18

HATCH GUIDE : ● Aluminium ● PolyAmid ● PVC ● EPDM ● Sponge



19

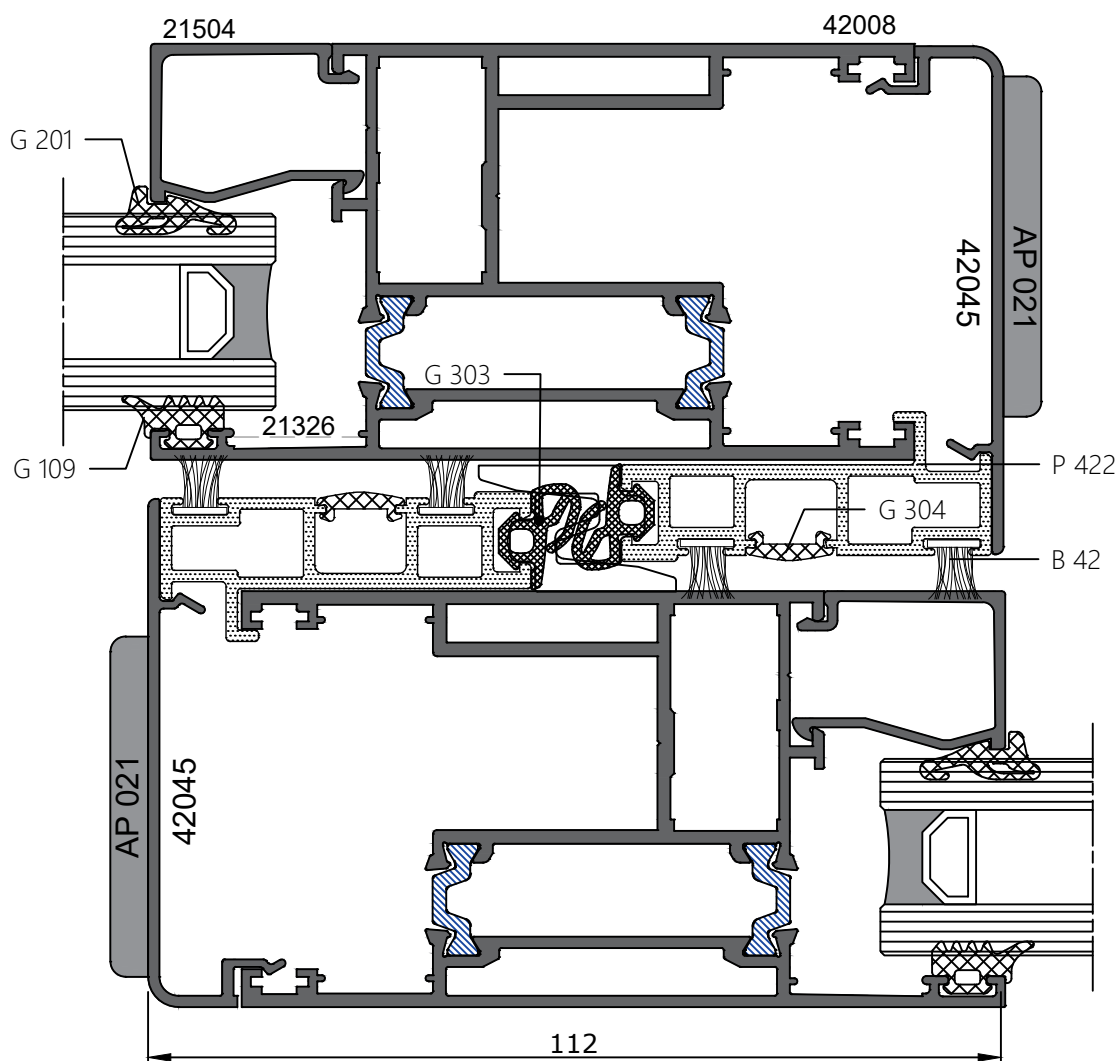
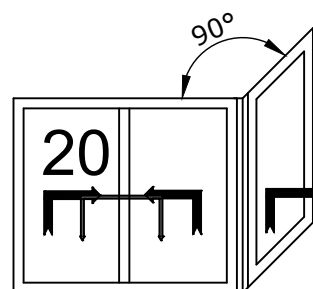
HATCH GUIDE : ● Aluminium

● PolyAmid

● PVC

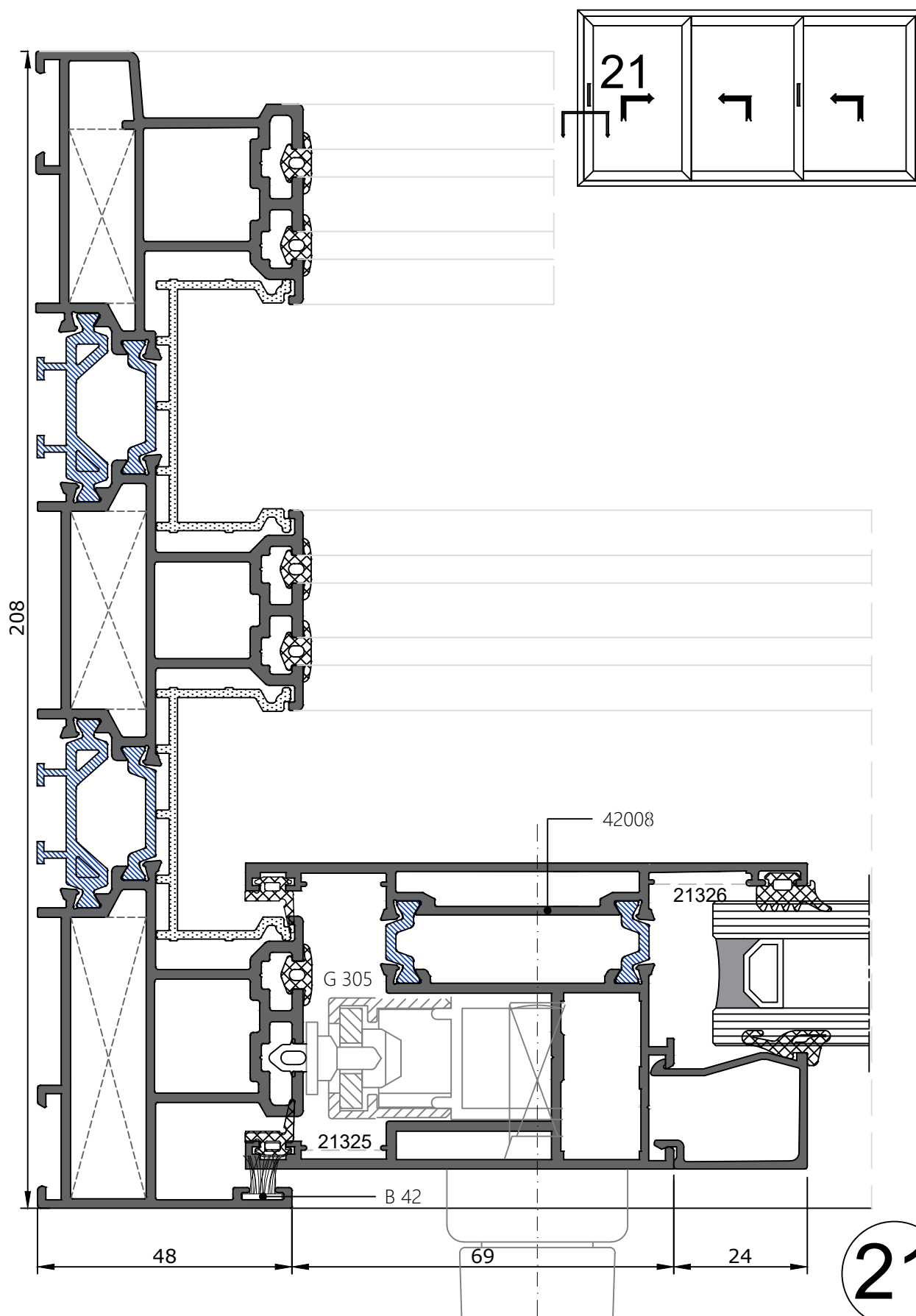
● EPDM

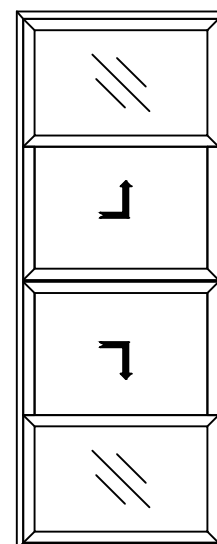
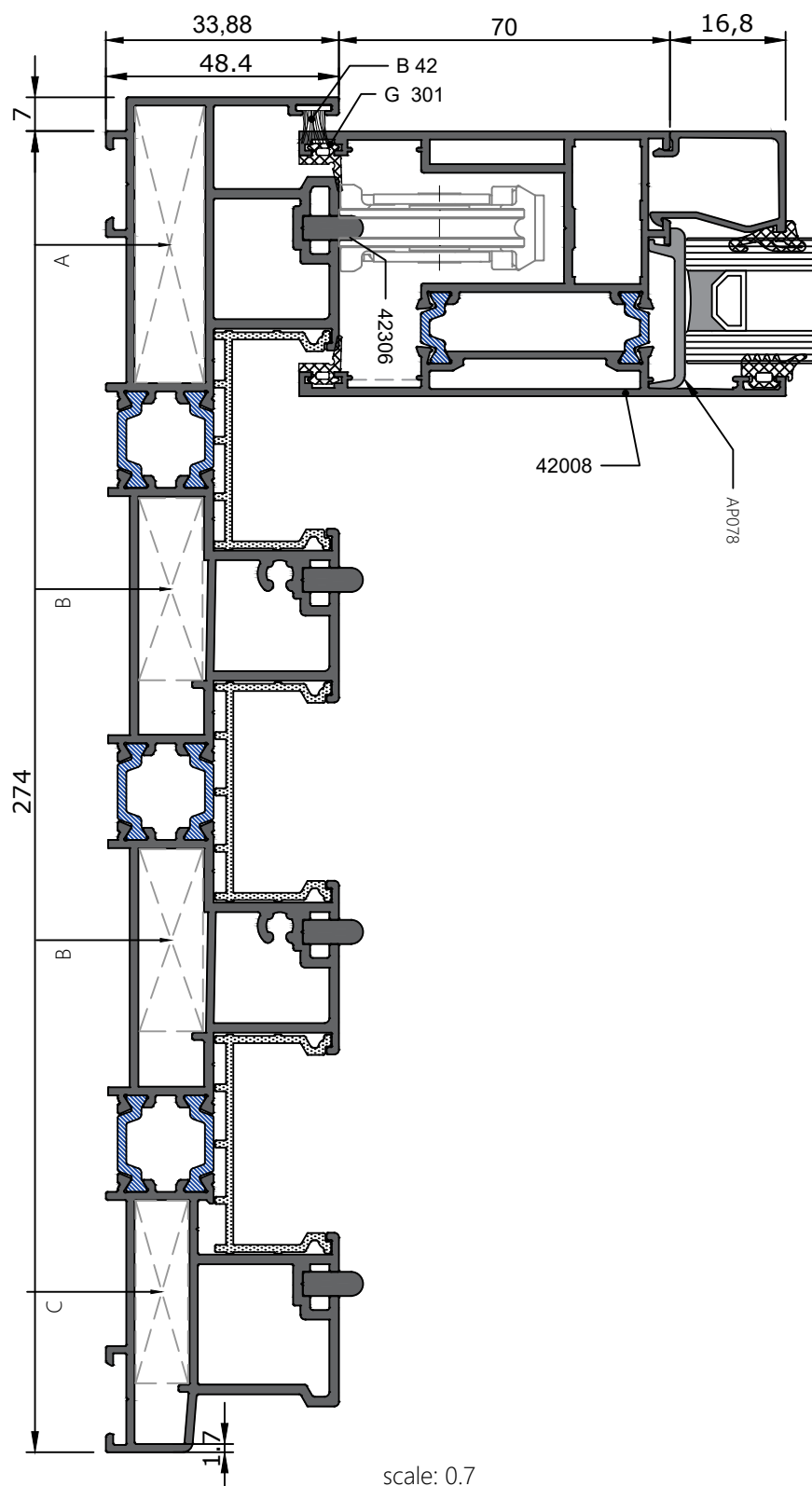
● Sponge



20

HATCH GUIDE :  Aluminium  PolyAmid  PVC  EPDM  Sponge





scale: 0.7

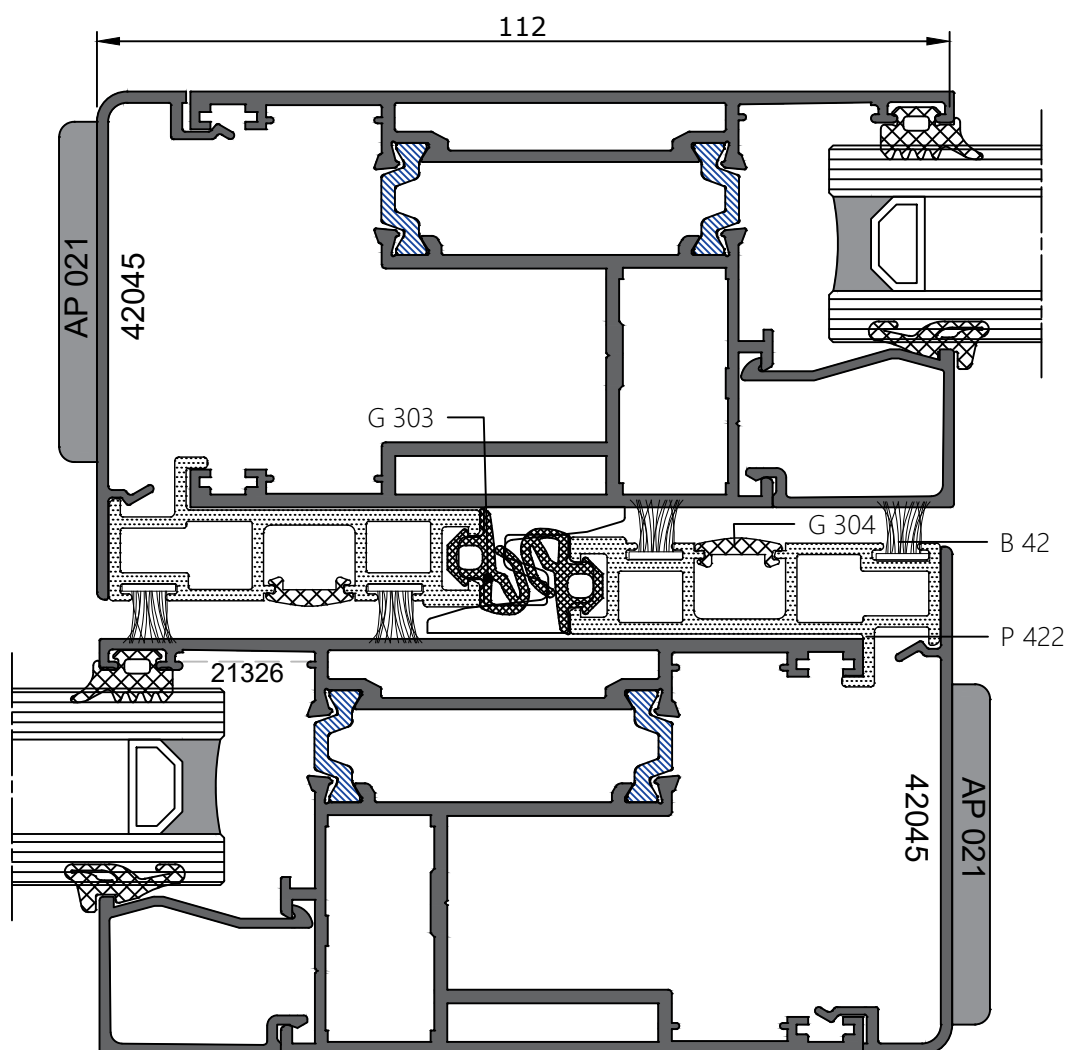
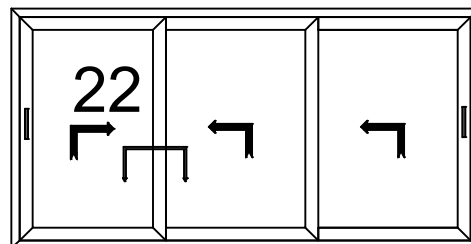
HATCH GUIDE :  Aluminium

 PolyAmid

 PVC

 EPDM

 Sponge



22

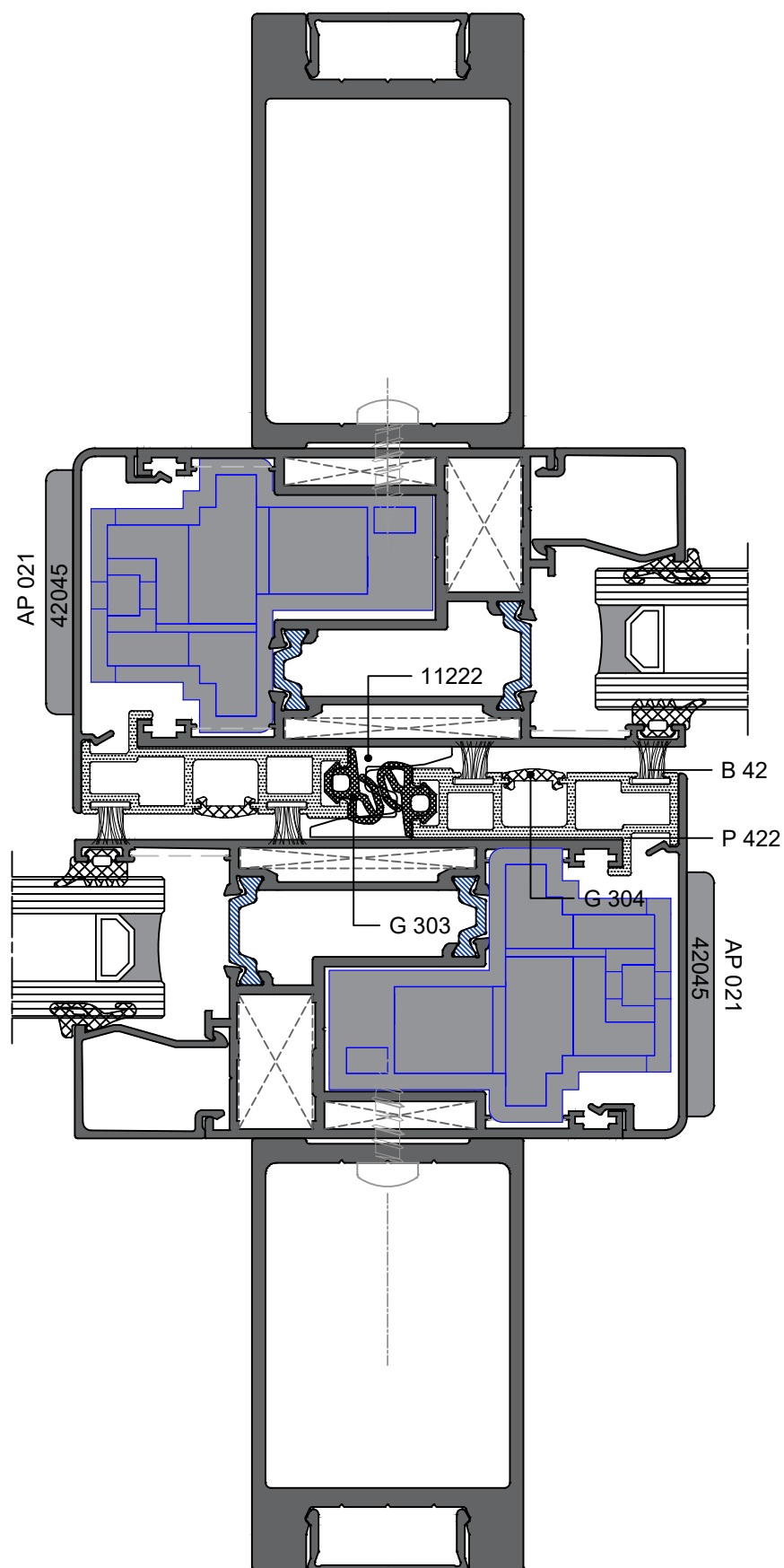
HATCH GUIDE : ● Aluminium

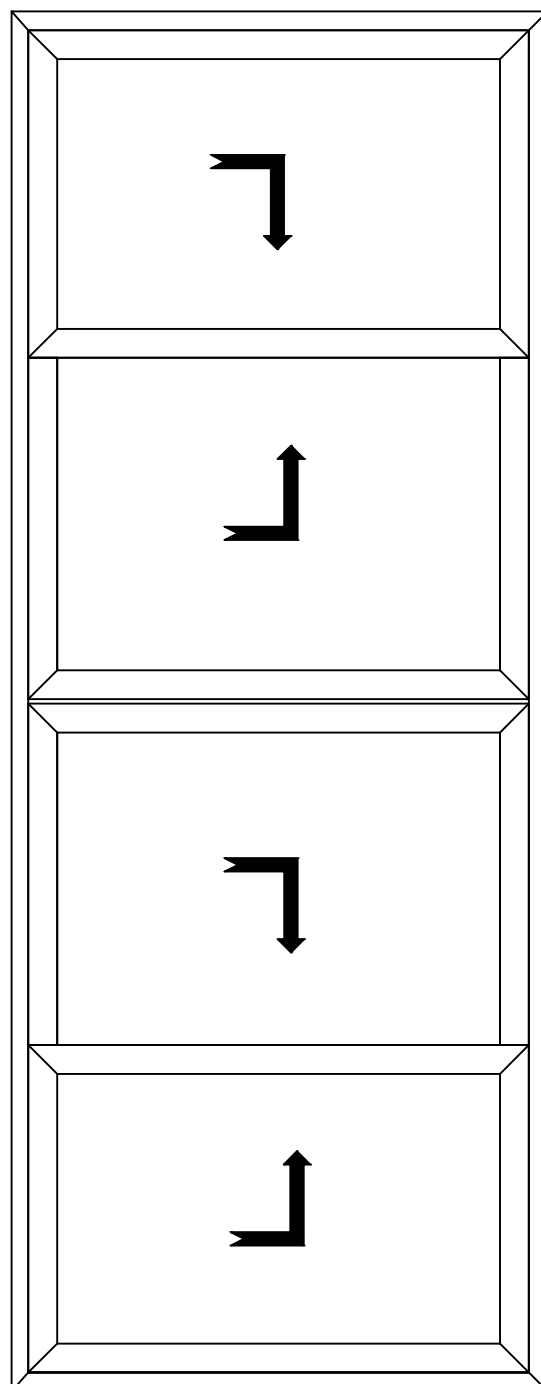
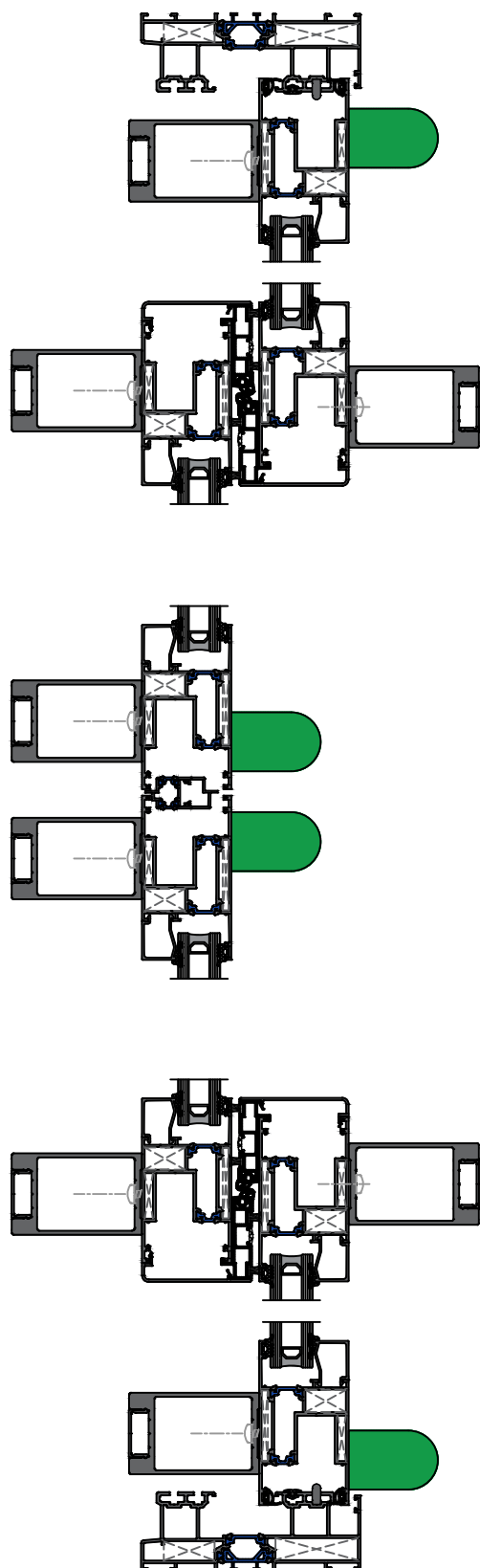
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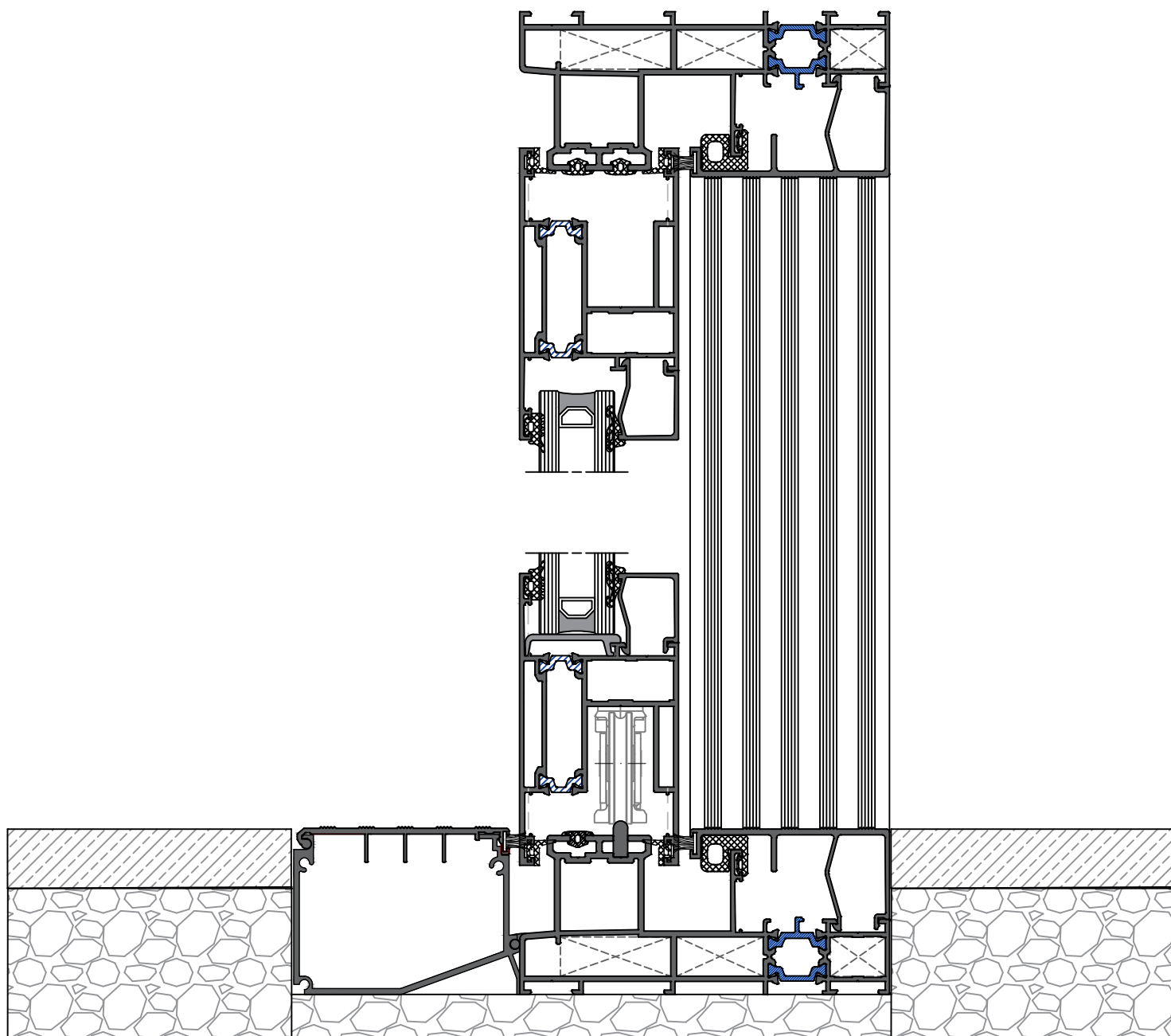
● PVC

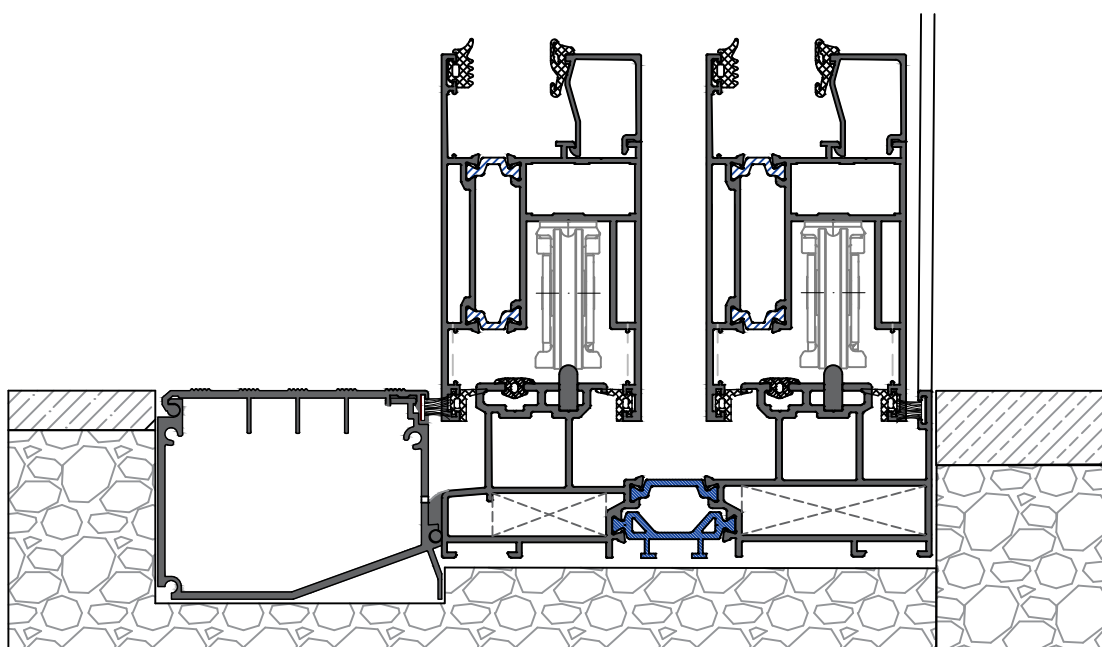
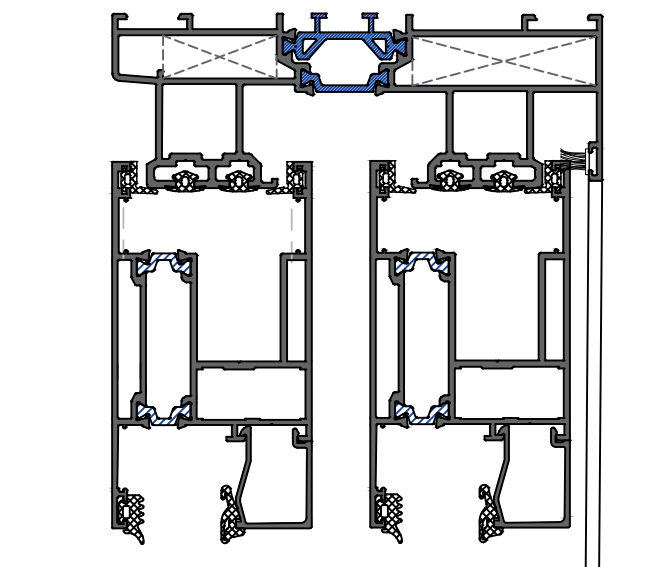
● EPDM

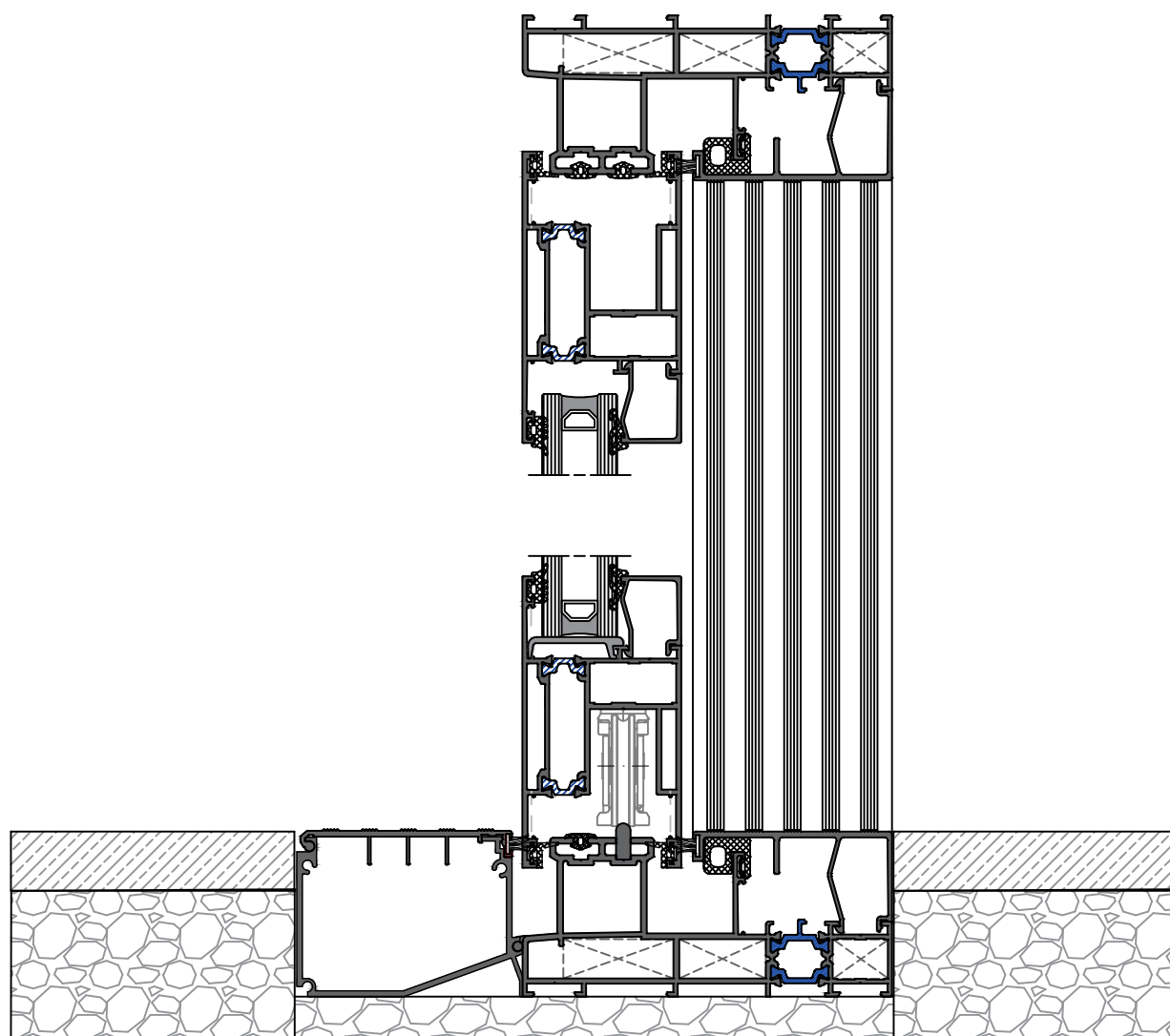
● Sponge

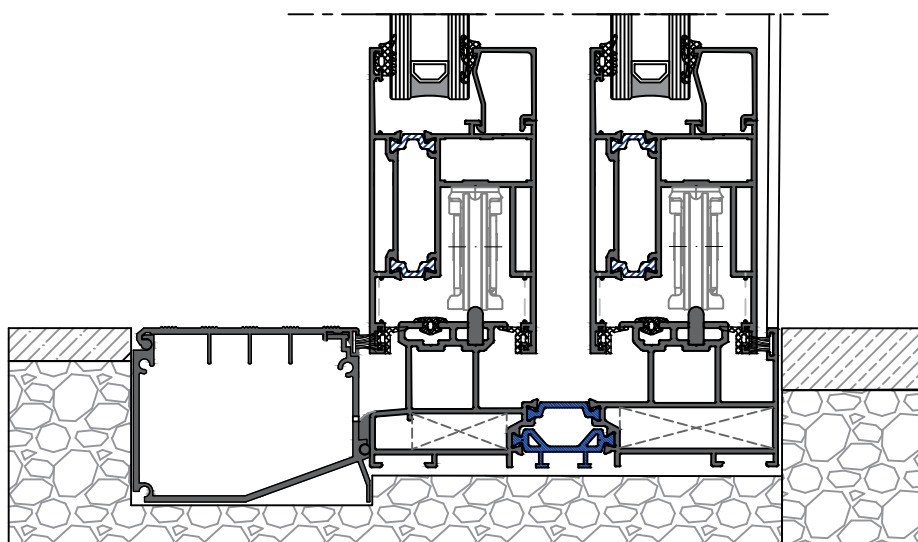
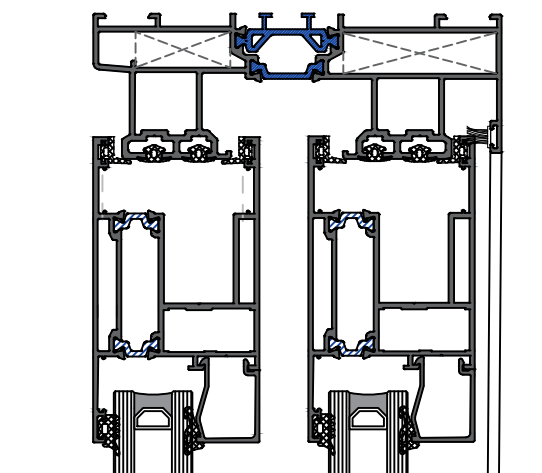


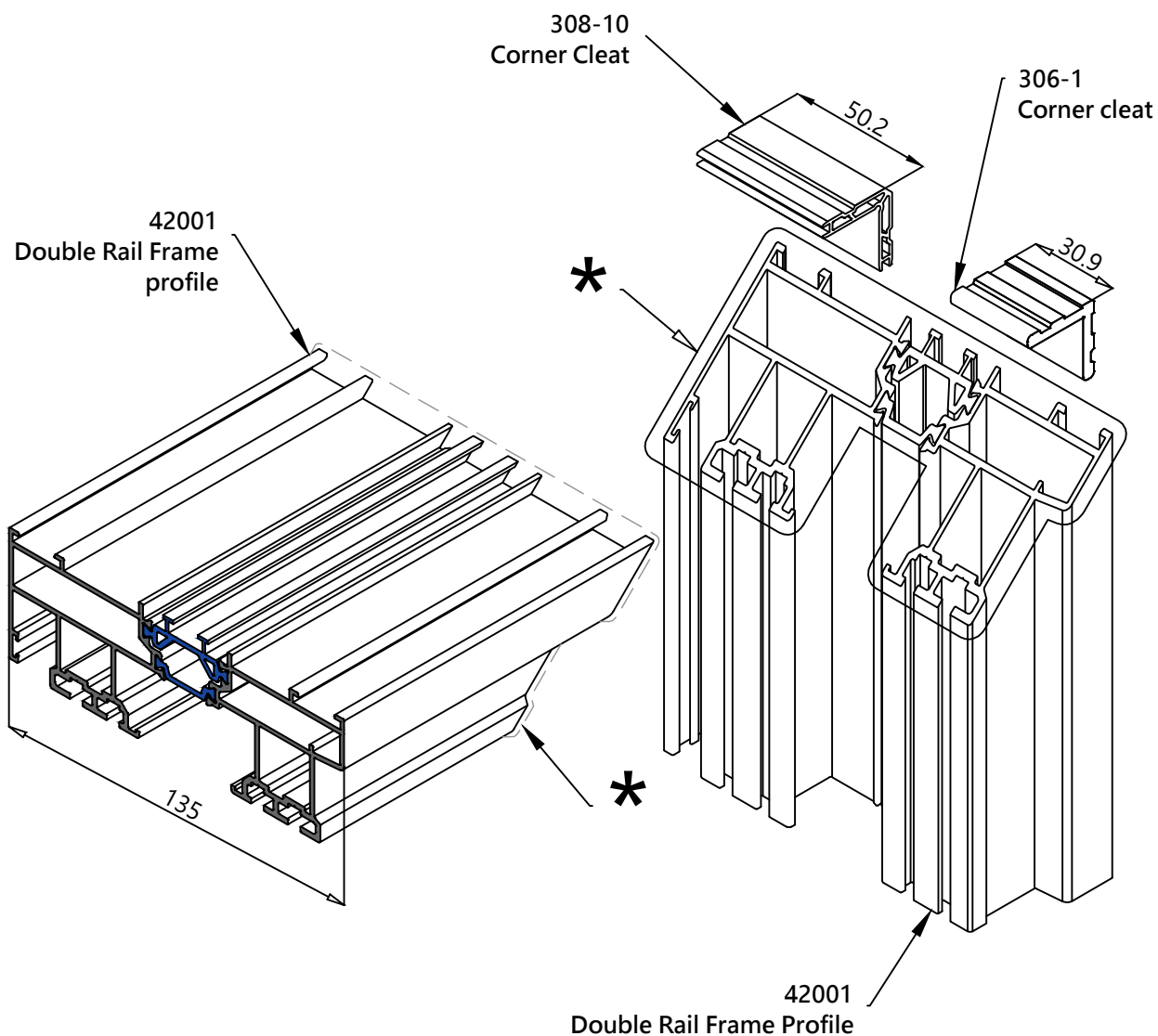








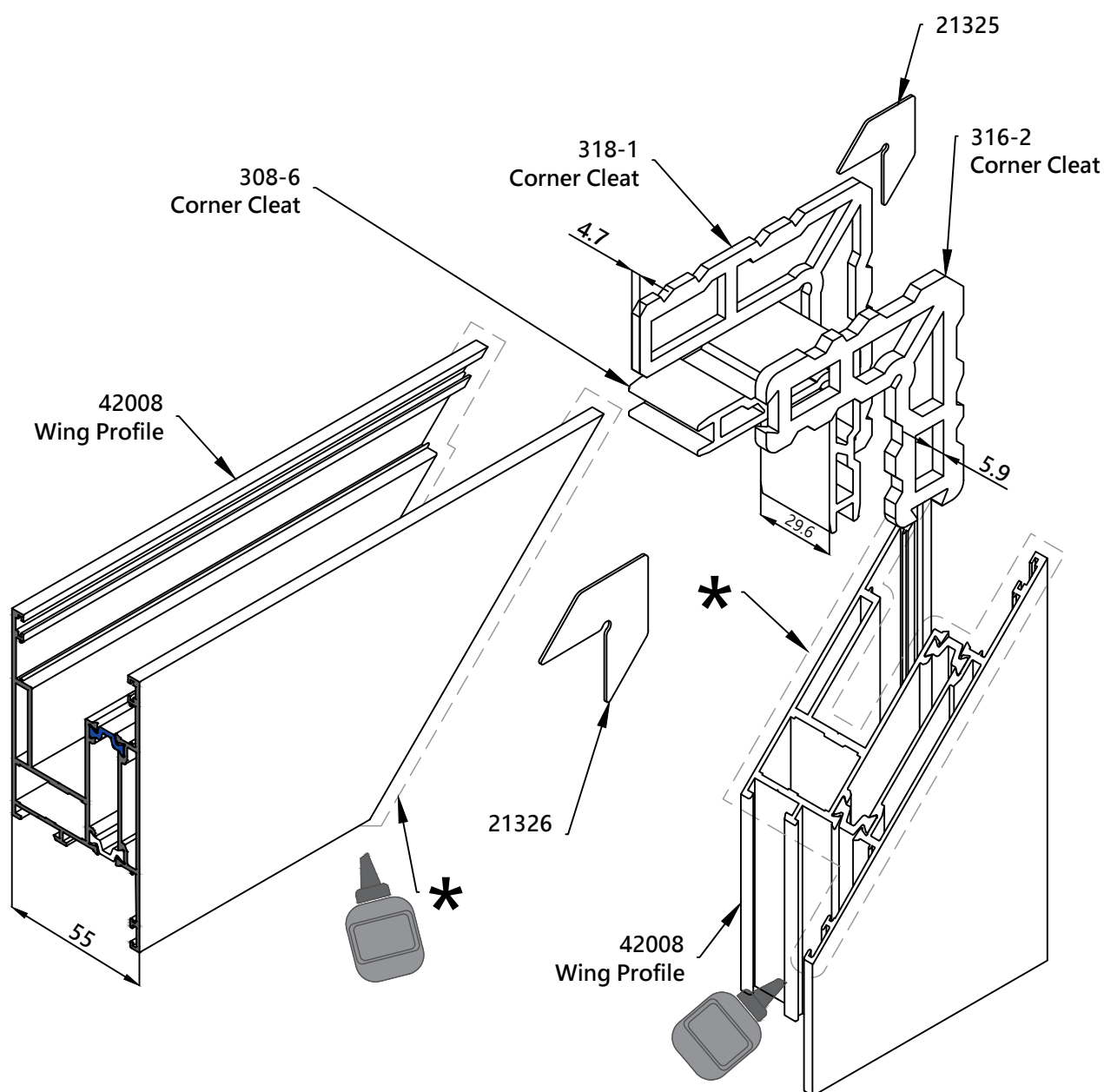




After the corner is collected, the corner is cleaned with a suitable cleaner.

CORNER WEDGING APPLICATION

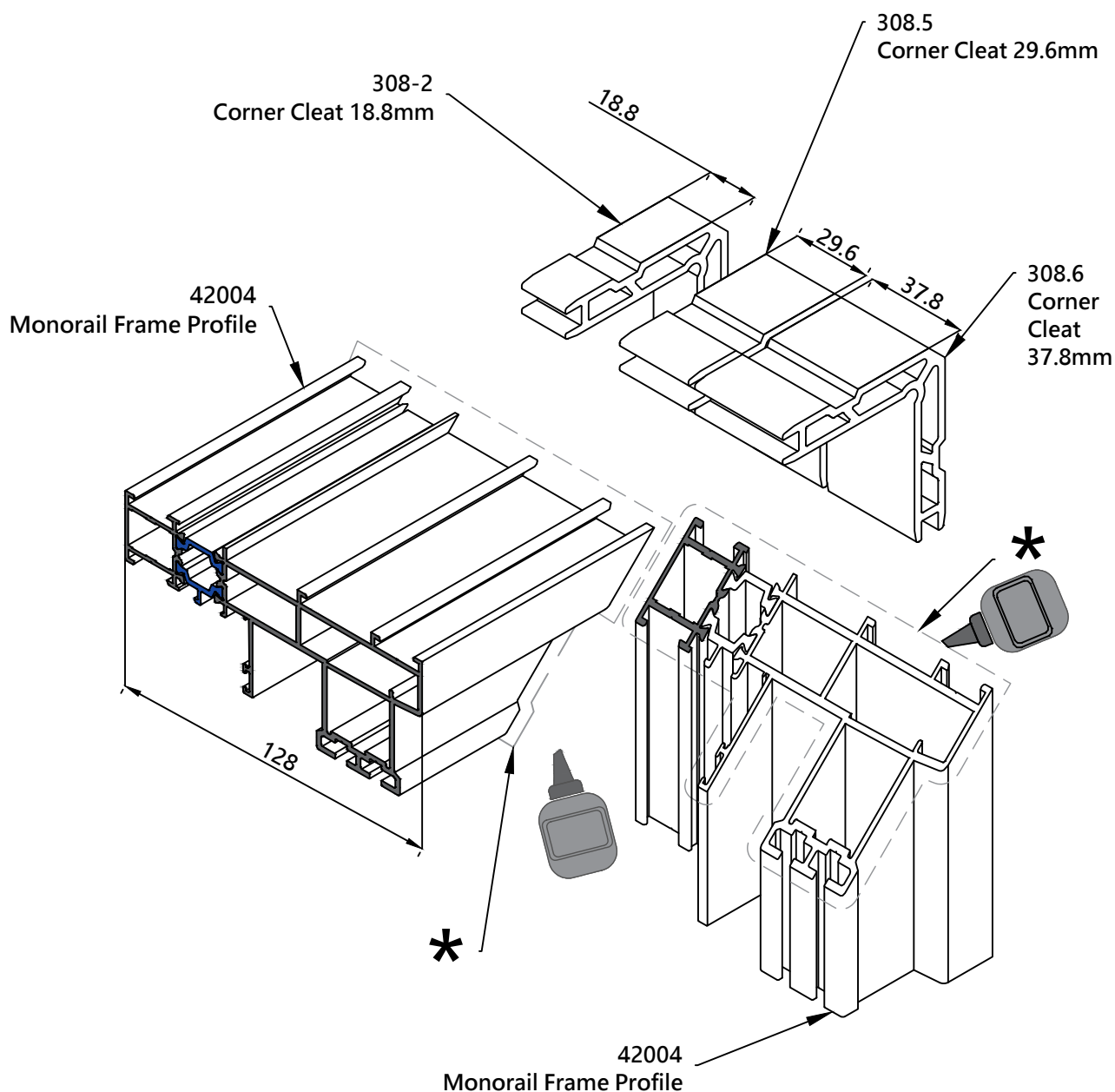
1. The cutting surface is cleaned with the appropriate cleaner.
2. Both cutting surface are applied with glue or paste.
3. It is injected in the front and back chambers.



***** After the corner is collected, the corner is cleaned with the appropriate cleaner.

CORNER WEDGE APPLICATION

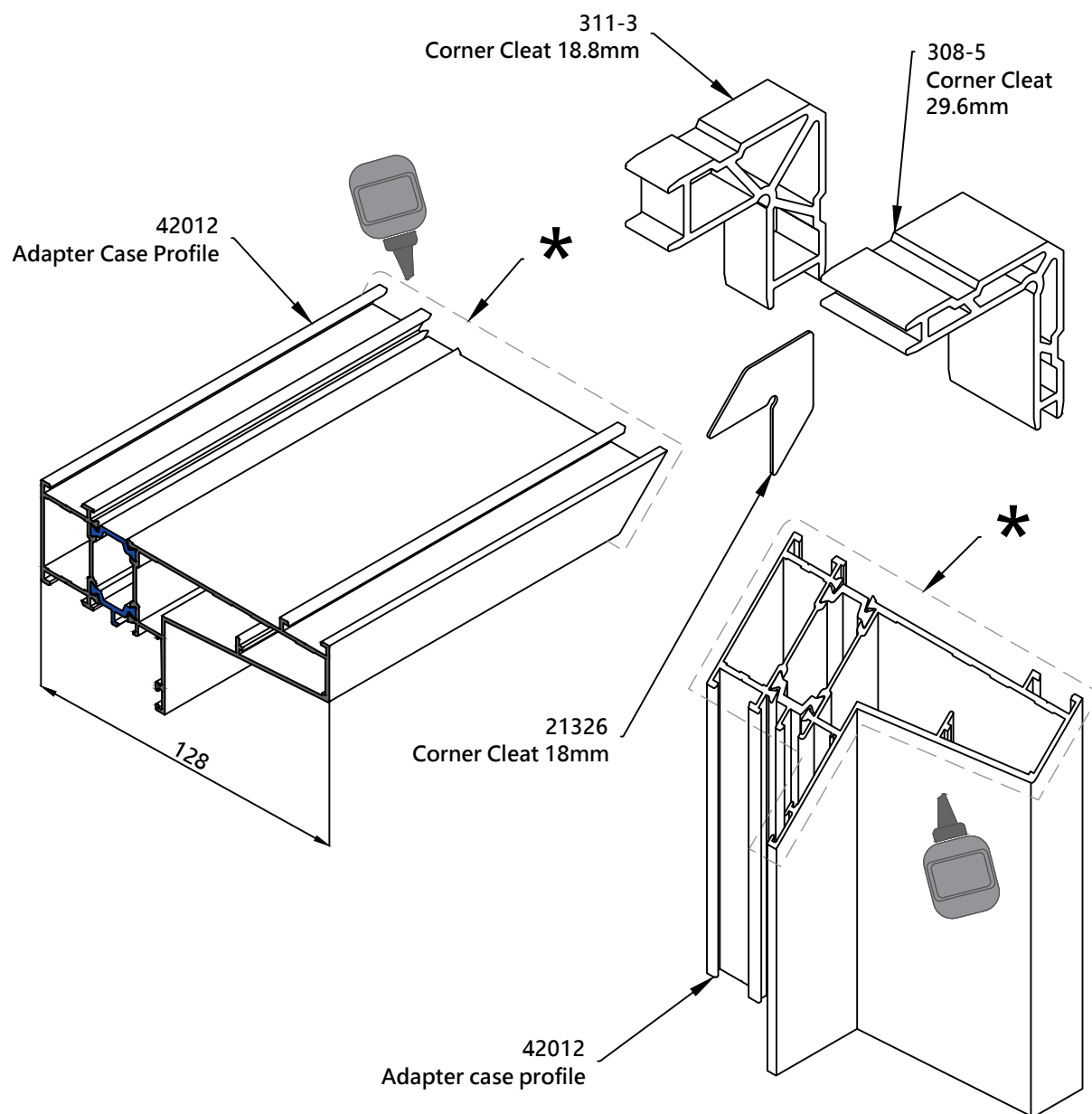
1. The cutting surface is cleaned with the appropriate cleaner.
2. Both cutting surface with glue or paste.
3. It is injected into the front and back chambers.



* After the corner is collected, the corner is cleaned with the appropriate cleaner.

CORNER WEDGE APPLICATION

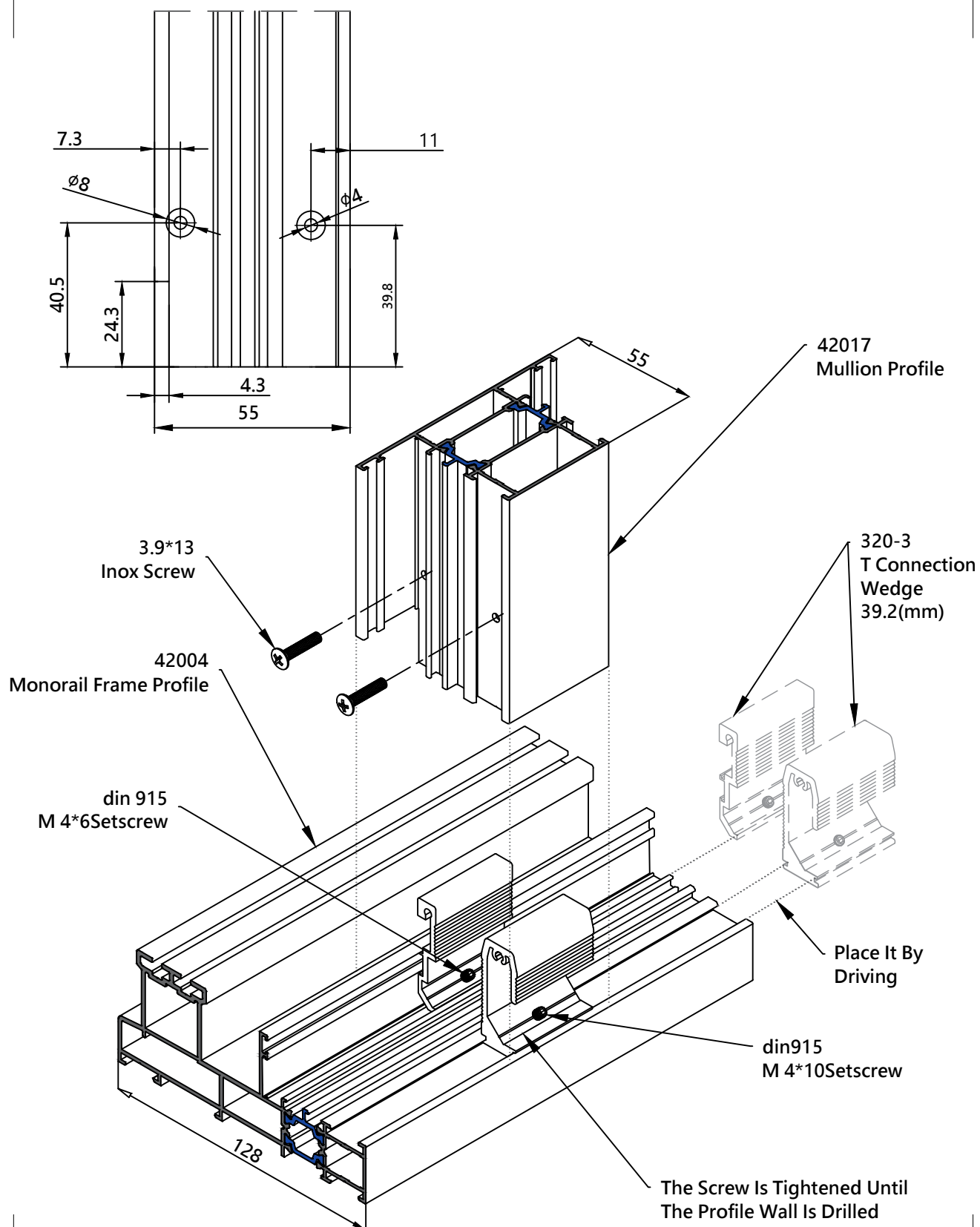
1. The cutting surface is cleaned with the appropriate cleaner.
2. Both cutting surface with glue or paste.
3. It is injected into the front and back chambers.

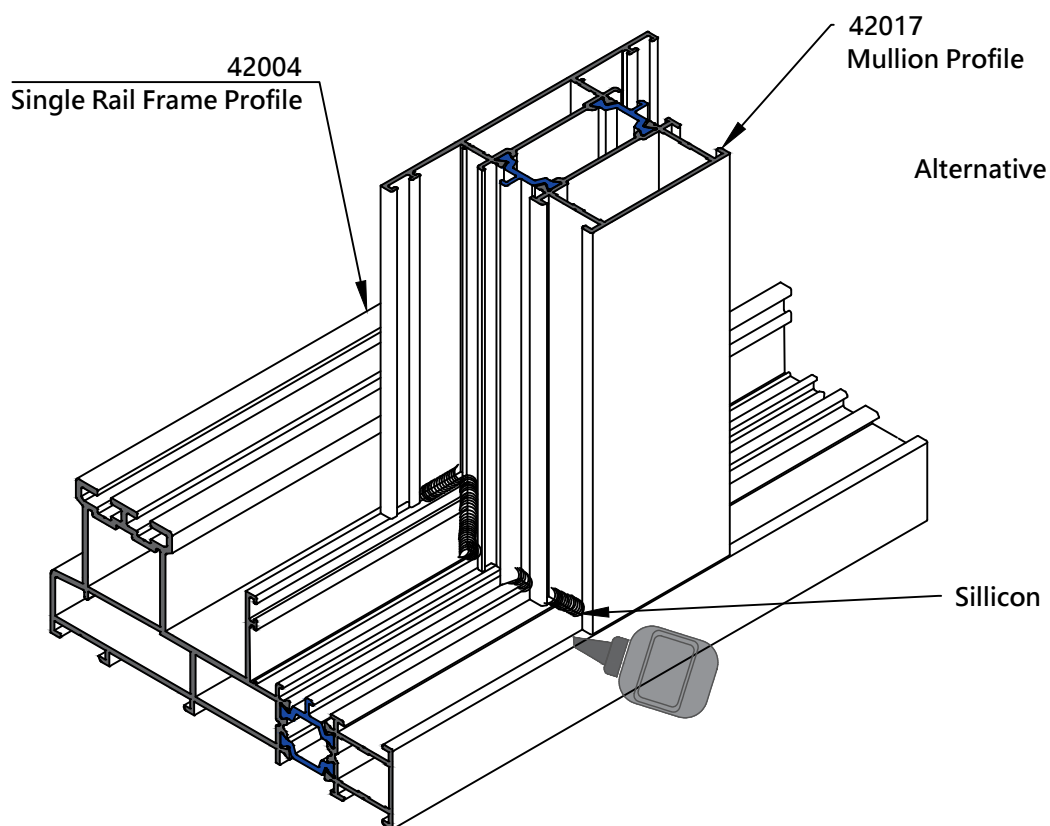


* After the corner is collected, the corner is cleaned with the appropriate cleaner.

CORNER WEDGE APPLICATION

1. The cutting surface is cleaned with the appropriate cleaner.
2. Both cutting surface with glue or paste.
3. It is injected into the front and back chambers.





The Pvc Sealing Part Is used Only At The Water Transport Level
(Water Discharge Holes Elevation)

