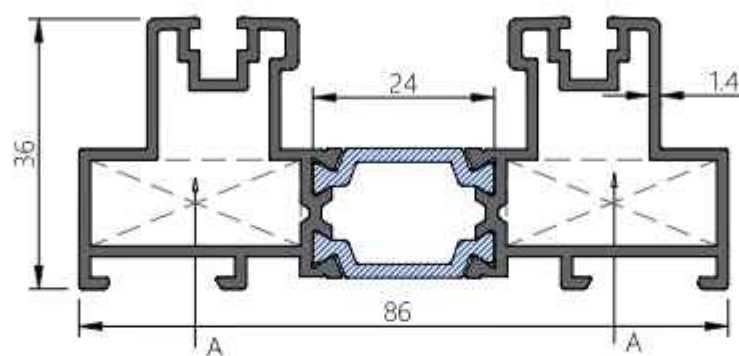


WIDOM

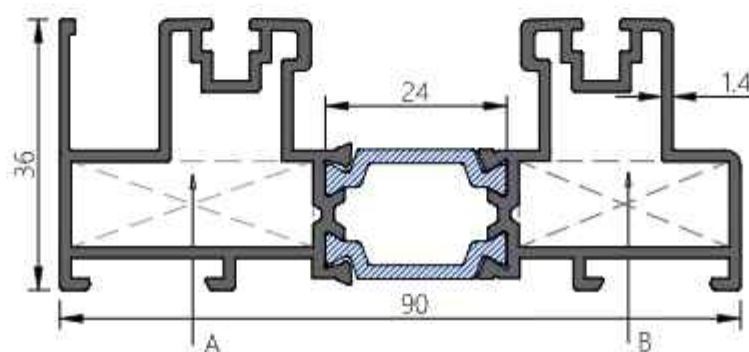
Lift & Slide System





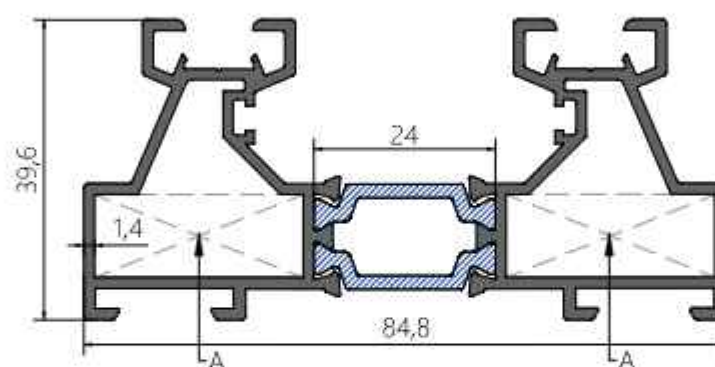
Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	33001	1.515

Corner Cleat	A
	306-3 27.5mm



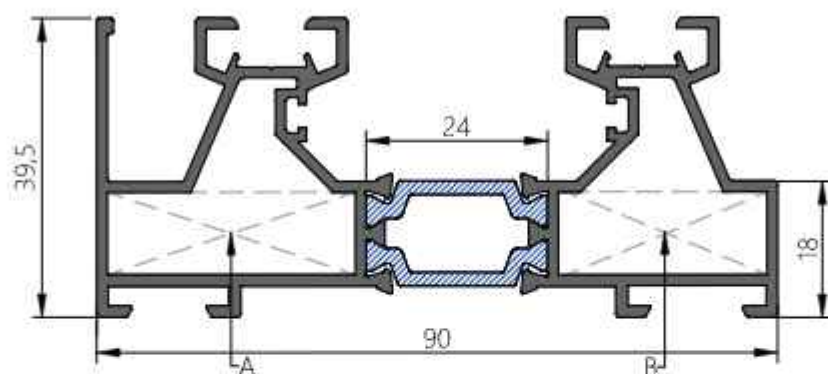
Profile Name	Profile Code	Weight (Kg/m)
Frame Profile	33002	1.608

Corner Cleat	A	B
	306-1 31.6mm	306-3 27.5mm

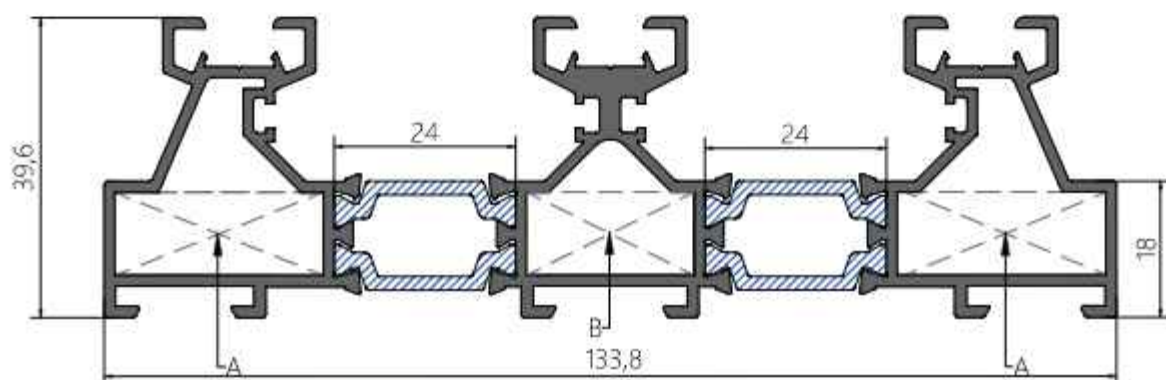


Profile Name	Profile Code	Weight (Kg/m)
Double Rail Frame Profile	33003	1.640

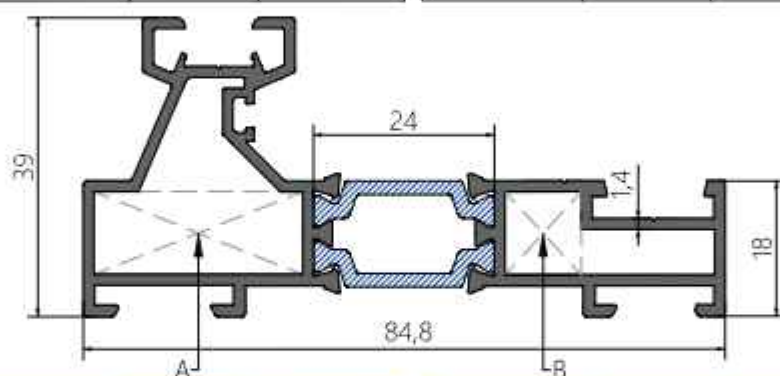
Corner Cleat	A
	305-4 27.2mm



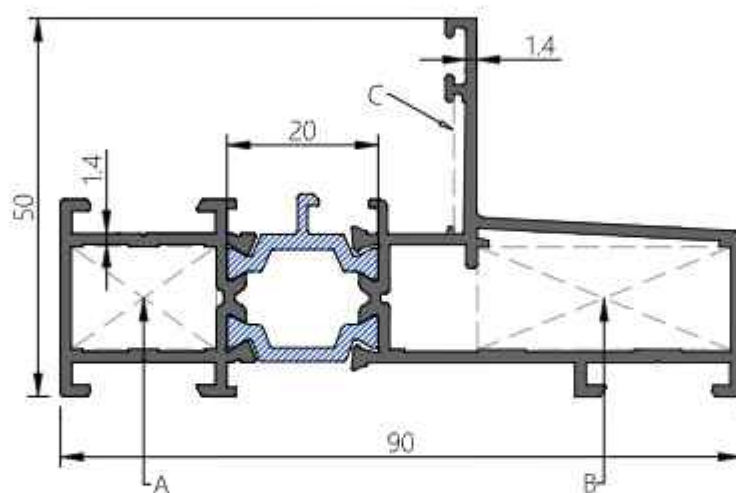
Profile Name	Profile Code	Weight (Kg/m)	Corner Cleat	A	B
Double Rail Frame Profile	33004	1,768		305-6 32.4mm	305-4 27.2mm



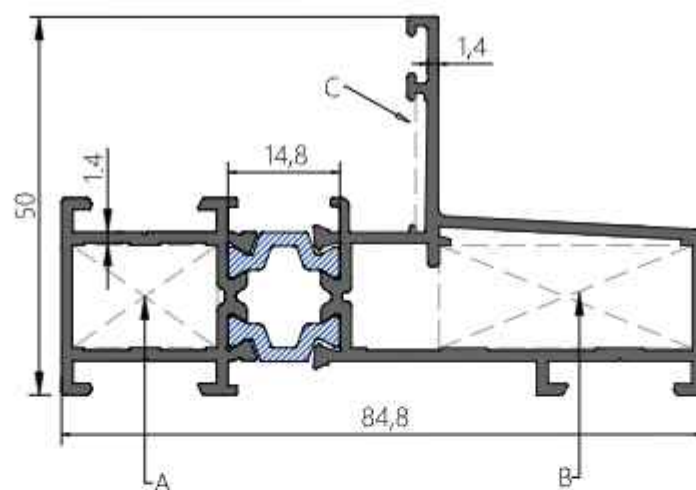
Profile Name	Profile Code	Weight (Kg/m)	Corner Cleat	A	B
Triple Rail Frame Profile	33006	2,391		305-4 27.2mm	305-5 21.8mm



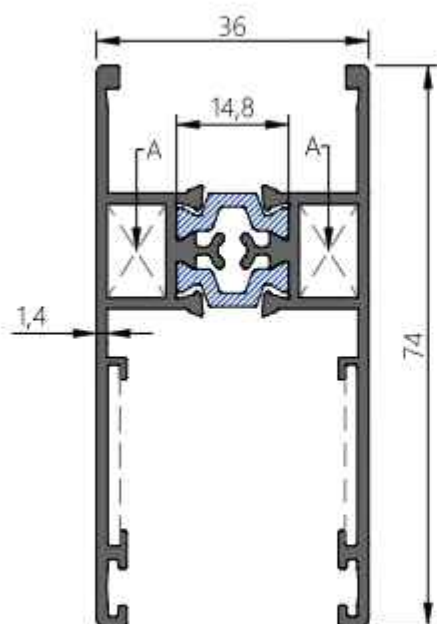
Profile Name	Profile Code	Weight (Kg/m)	Corner Cleat	A	B
Monorail Frame Profile	33005	1,431		305-4 27.2mm	305-7 9.7mm



Profile Name	Profile Code	Weight (Kg/m)	Corner Cleat	A	B	C
Frame Profile	32008	1.445		308-2 18.8mm	308-16 33.1mm	21326

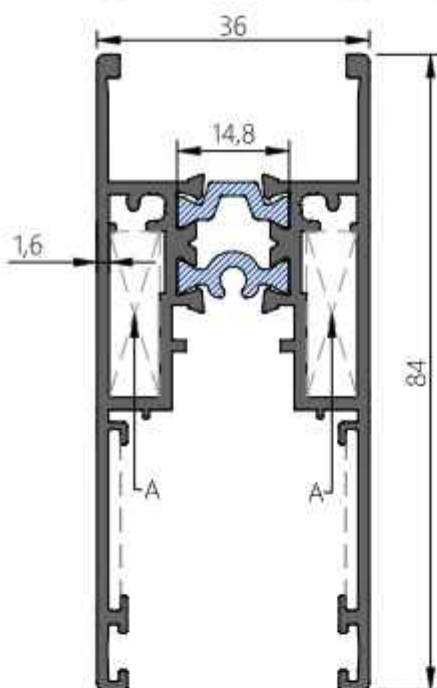


Profile Name	Profile Code	Weight (Kg/m)	Corner Cleat	A	B	C
Frame Profile	33007	1.368		308-2 18.8mm	308-16 33.1mm	21326



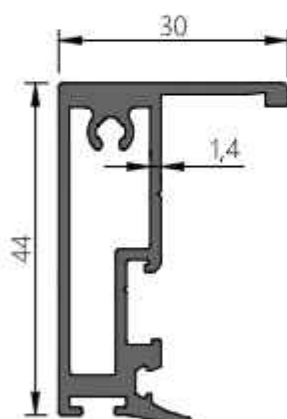
Profile Name	Profile Code	Weight (Kg/m)
Sliding Sash	32006	1.2140

Corner Cleat	A
	332-4 7.4mm

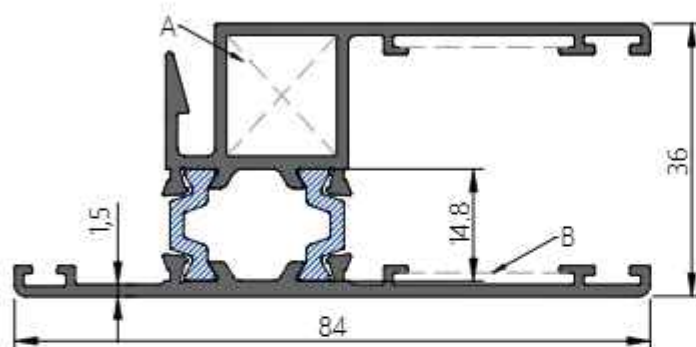


Profile Name	Profile Code	Weight (Kg/m)
Lift & slide Sash (200Kg)	32009	1.5130

Corner Cleat	A
	331-1 6.3mm

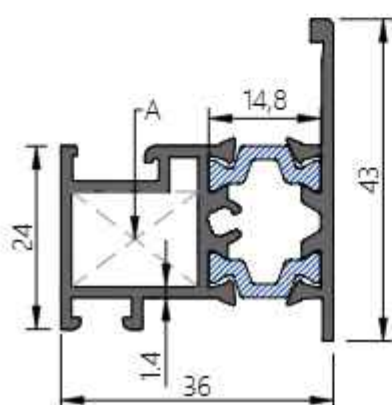


Profile Name	Profile Code	Weight (Kg/m)
Fixed Sash Mullion	32011	0.715



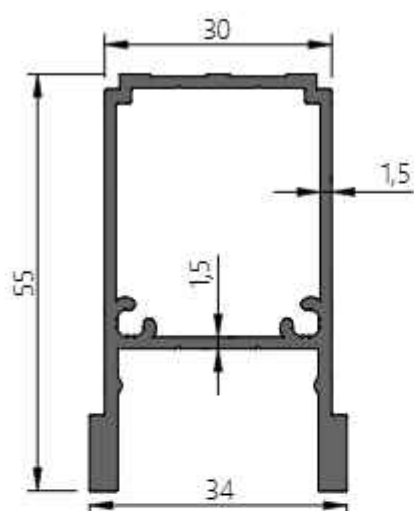
Profile Name	Profile Code	Weight (Kg/m)
Sash Profile	32005	1.256

Corner Cleat	A	B
	317-3 15.6mm	AP032

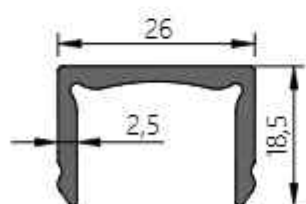


Profile Name	Profile Code	Weight (Kg/m)
Fix Glass Sash	32007	0.8200

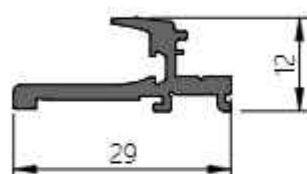
Corner Cleat	A
	332-3 16.2mm



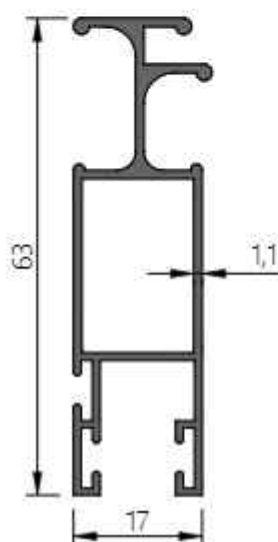
Profile Name	Profile Code	Weight (Kg/m)
Rainforce Profile	10423	0.860



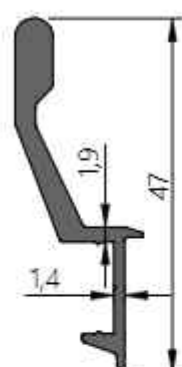
Profile Name	Profile Code	Weight (Kg/m)
Reinforce Cap	10424	0.091



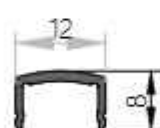
Profile Name	Profile Code	Weight (Kg/m)
Reinforce Cap	32503	0.258



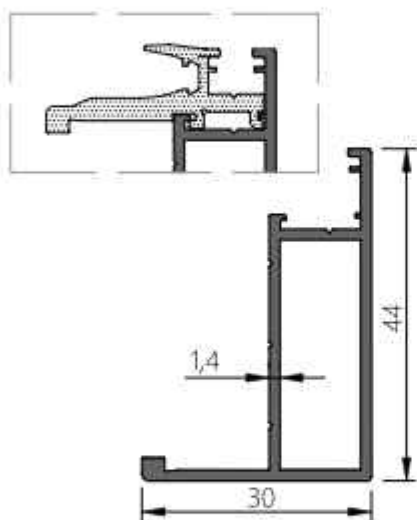
Profile Name	Profile Code	Weight (Kg/m)
Grid Vent	12955	0.560



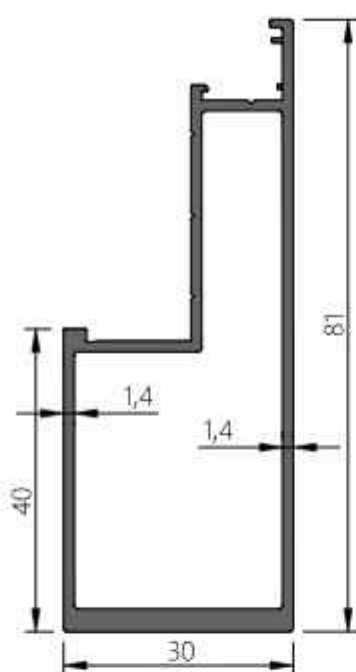
Profile Name	Profile Code	Weight (Kg/m)
Insect Screen Rail Profile	42308	0.410



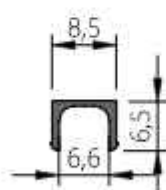
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	522504	0.069



Profile Name	Profile Code	Weight (Kg/m)
Sash Mullion	32010	0.4630



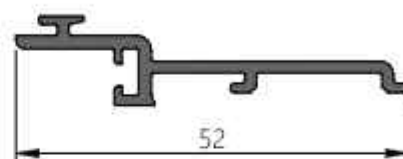
Profile Name	Profile Code	Weight (Kg/m)
Reinforce mullion	32012	0.925



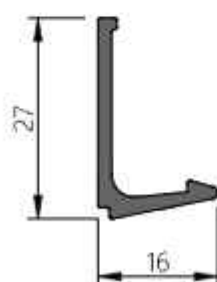
Profile Name	Profile Code	Weight (Kg/m)
Cover Cap	42309	0.049



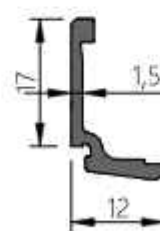
Profile Name	Profile Code	Weight (Kg/m)
Cover Profile	32045	0.645



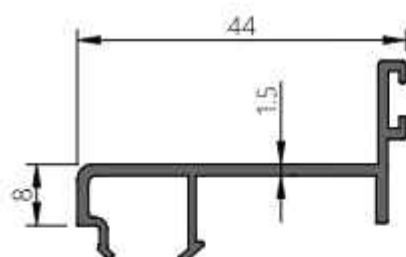
Profile Name	Profile Code	Weight (Kg/m)
Locking Profile	32049	0.318



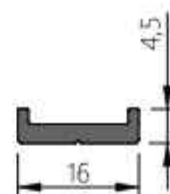
Profile Name	Profile Code	Weight (Kg/m)
Glazing Bead	32501	0.190



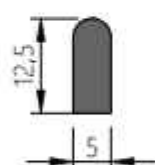
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Glazing Bead	32502	0.1540



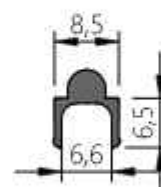
Profile Name	Profile Code	Weight (Kg/m)
Cover Cap	32046	0.339



Profile Code	Weight (Kg/m)
32048	0.1230

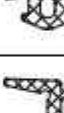
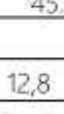
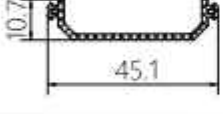
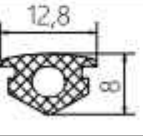


Profile Name	Profile Code	Weight (Kg/m)
Rail Profile	42306	0.170

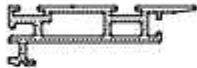
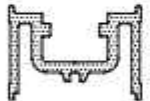
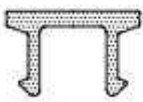
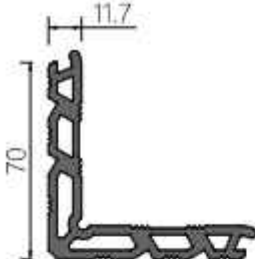
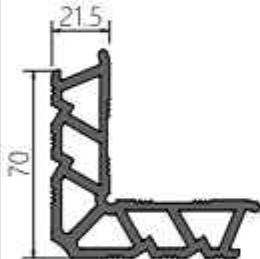


Profile Name	Profile Code	Weight (Kg/m)
Rail	42307	0.92

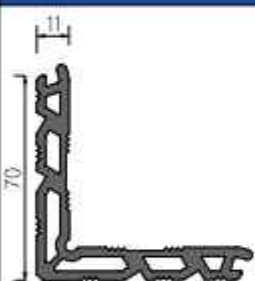
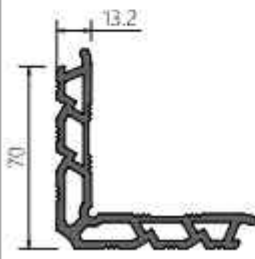
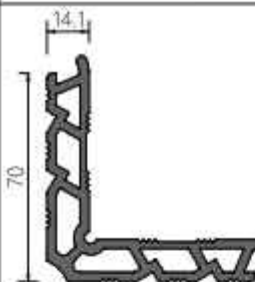
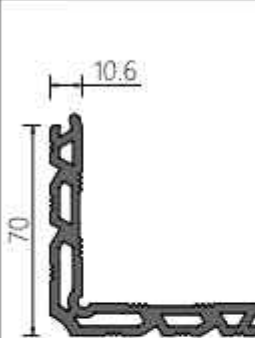
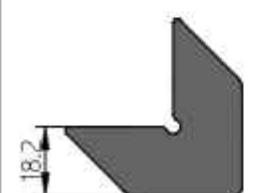
ACCESSORIES

Drawing	Code	Description	Material
	G 109	Glasing Gasket	EPDM
	G 110	Gasket For Frame Profile	
	G 108	Interior Glasing Gasket 2mm	
	G 201	Interior Glasing Gasket 4mm	
	G 202	Interior Glasing Gasket 6mm	
	G 203	Interior Glasing Gasket 8mm	
	G 308	Inner Overlap	
	G 309	Glasing Gasket	
	G 170	Inner Overlap	
	G 305	Interior Gasket	
	G 301	Sash Overlap Gasket	
	G 310	Gasket For Frame Profile	
	G 320	Gasket For Frame Profile	

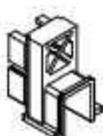
ACCESSORIES

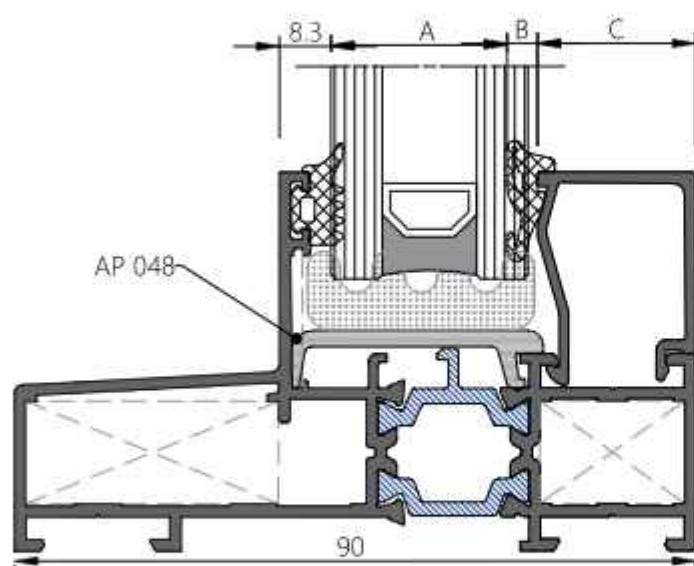
Drawing	Code	Description	Material
	P 322	PVC Labyrinth Profile	PVC
	P 323	PVC Cremone Channel	
	P 321	Channel Closing Profile	
	B 32	Brush Gasket	
	B 42	Brush Gasket	
	332-3	Press Corner Cleat 16.2(mm)	Aluminium
	332-4	Press Corner Cleat 7.4(mm)	
	331-1	Press Corner Cleat 6.3(mm)	

ACCESSORIES

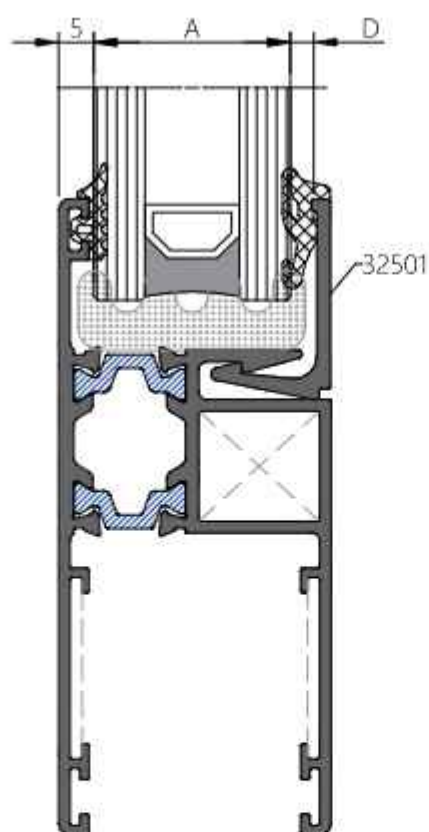
Drawing	Code	Description	Material
	306-1	Press Corner Cleat 31.6(mm)	Aluminium
	306-3	Press Corner Cleat 27.5(mm)	
	308-2	Press Corner Cleat 18.8(mm)	
	308-16	Press Corner Cleat 33.1(mm)	
	317-3	Press Corner Cleat 15.6(mm)	
	305-4	Press Corner Cleat 27.2(mm)	
	305-7	Press Corner Cleat 8.7mm	
	305-5	Press Corner Cleat 21.8(mm)	
	305-6	Press Corner Cleat 32.4(mm)	
	21326	32008 Press Corner Cleat 18.2(mm)	

ACCESSORIES

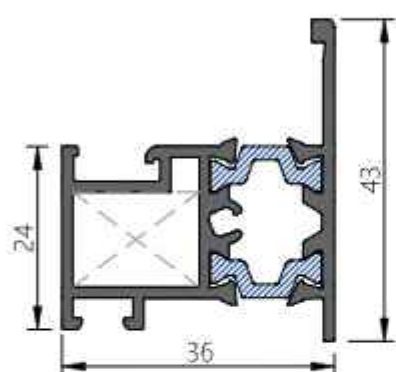
Drawing	Code	Description	Material
	AP 034	Sliding Up Fixer	PVC
	AP 035	Sliding down Fixer	
	AP 036	Lift & Slide Up Fixer	
	AP 037	Lift & Slide Down Fixer	
	AP 038	Fixers Cap	
	AP 030	Sash Closing Plug	
	AP 032	Corner Cleat For Sash	
	AP 050	Sash Stopper Support	



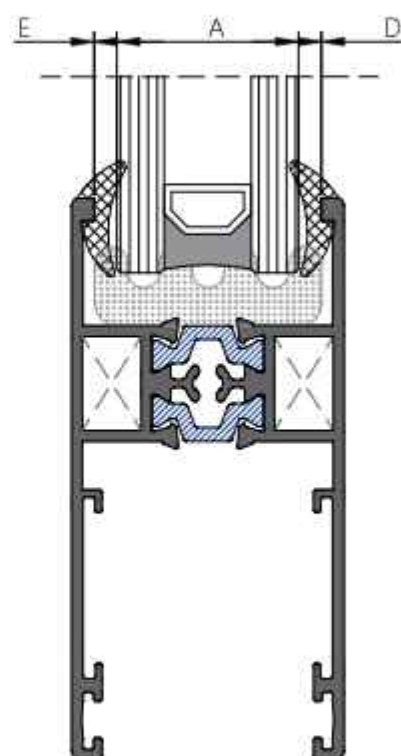
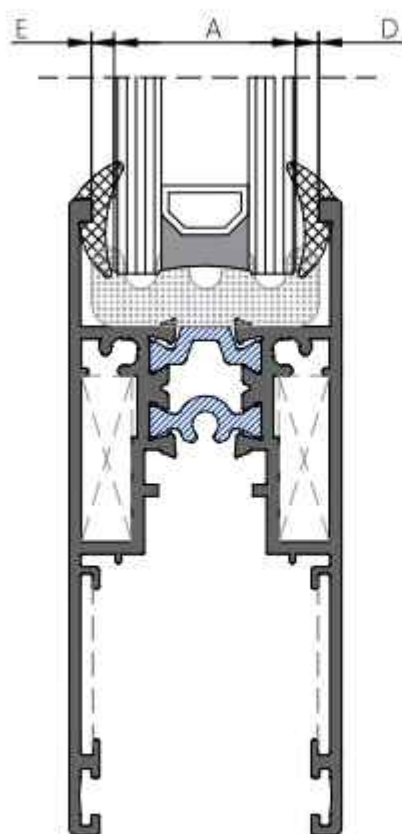
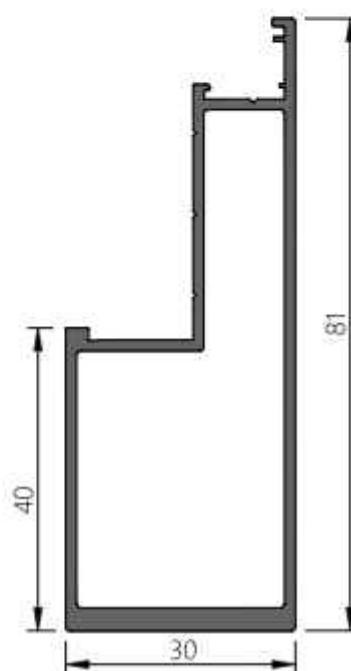
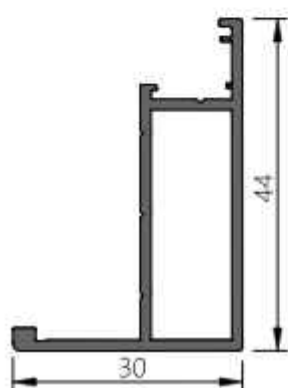
Glass Size		
A(mm)	B	C
20	G 201	21504
22	G 203	21503
24	G 202	21503
26	G 202	21502
28	G 201	21502
30	G 108	21502
32	G 202	21501
34	G 201	21501

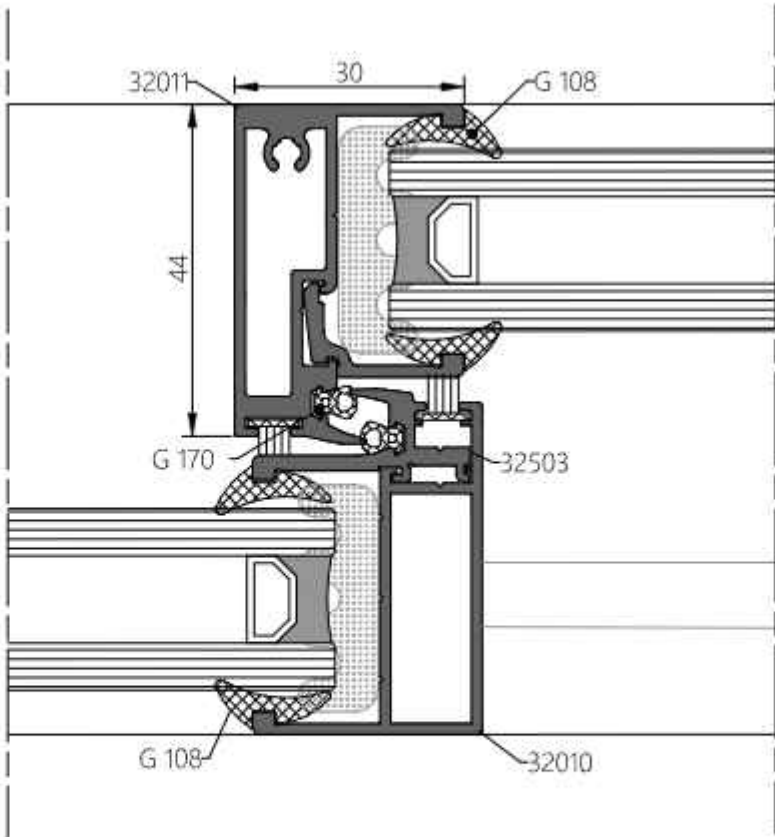
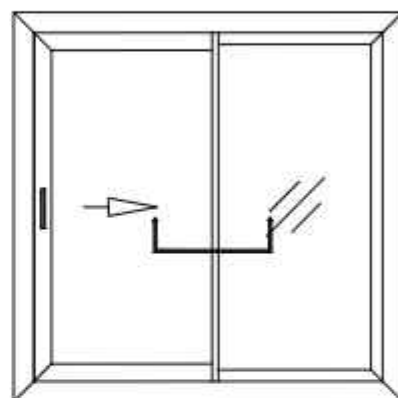


Glass Size	
A(mm)	D
20	G 203
22	G 202



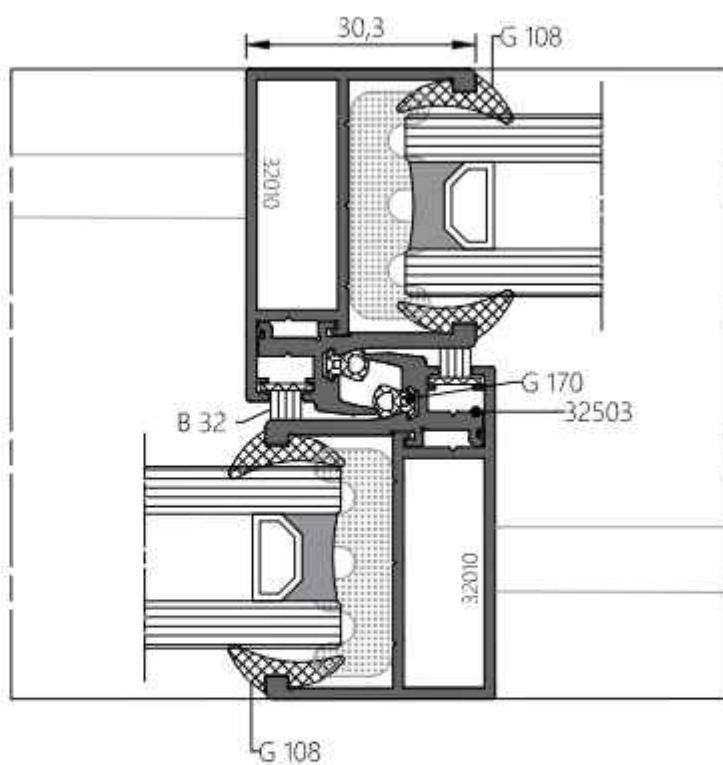
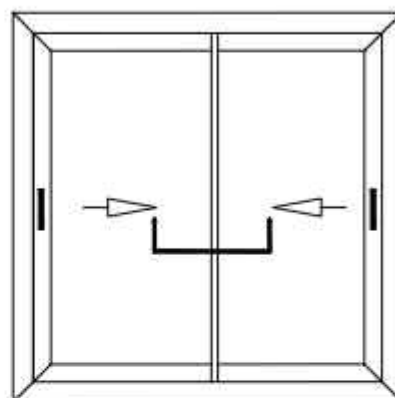
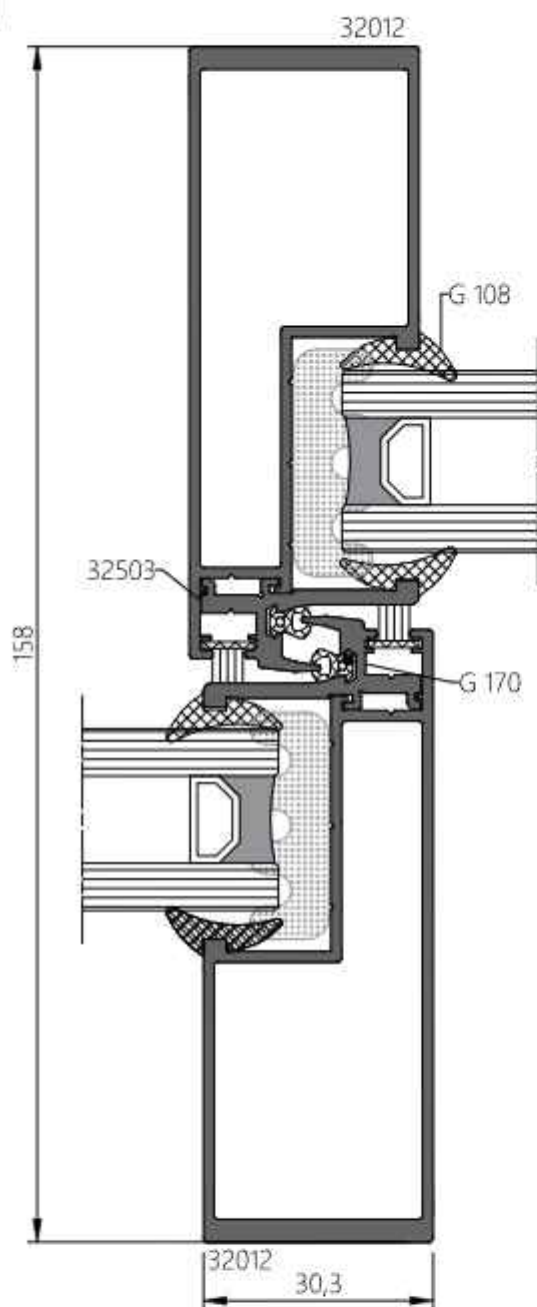
Glass Size		
A(mm)	D	E
20	G 202	G 203
22	G 201	G 202
24	G 108	G 201
26	G 108	G 108





HATCH GUIDE :  Aluminium

 PolyAmid



HATCH GUIDE :

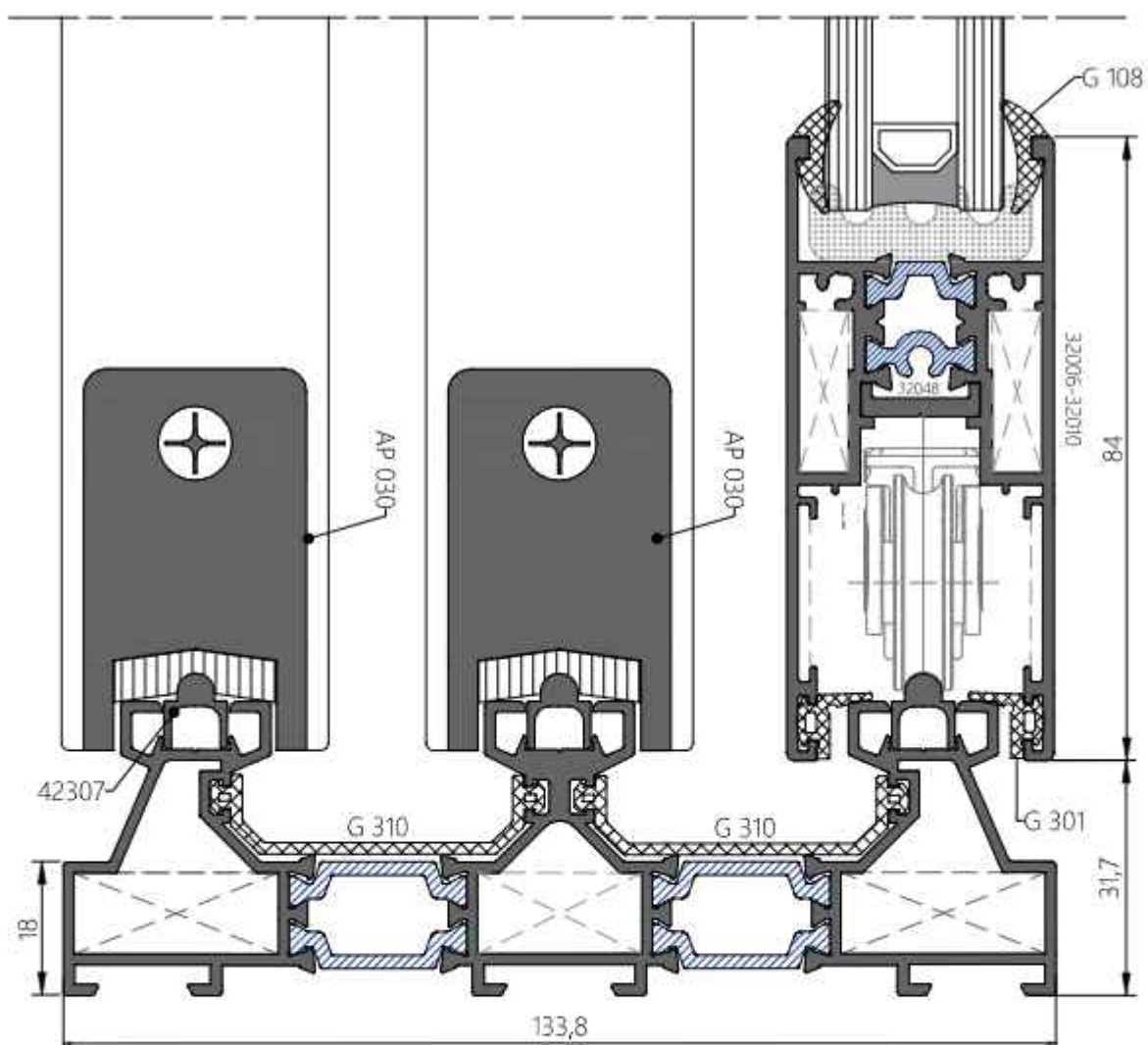
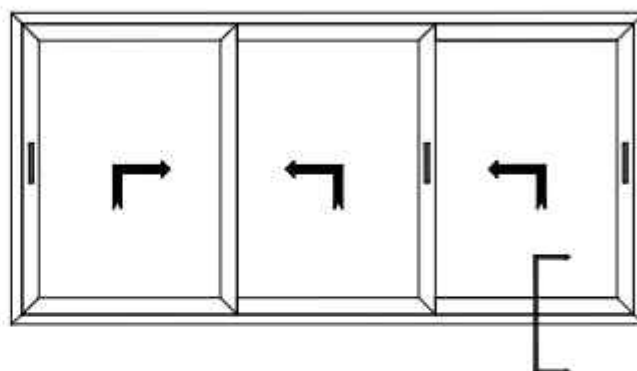
● Aluminium

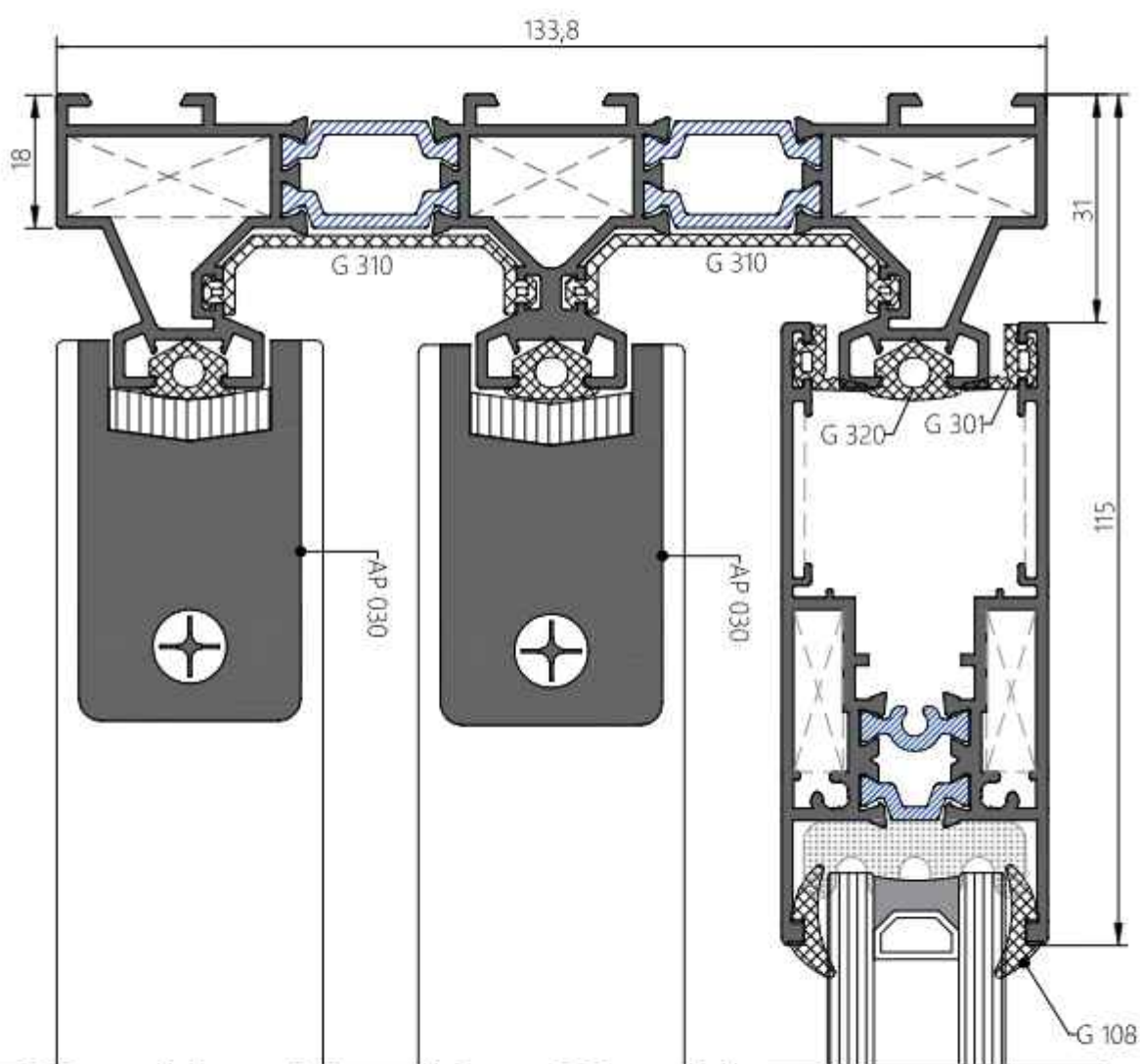
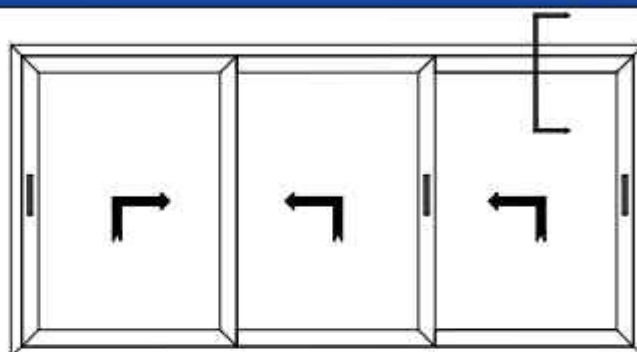
● PolyAmid

● PVC

● EPDM

● Sponge





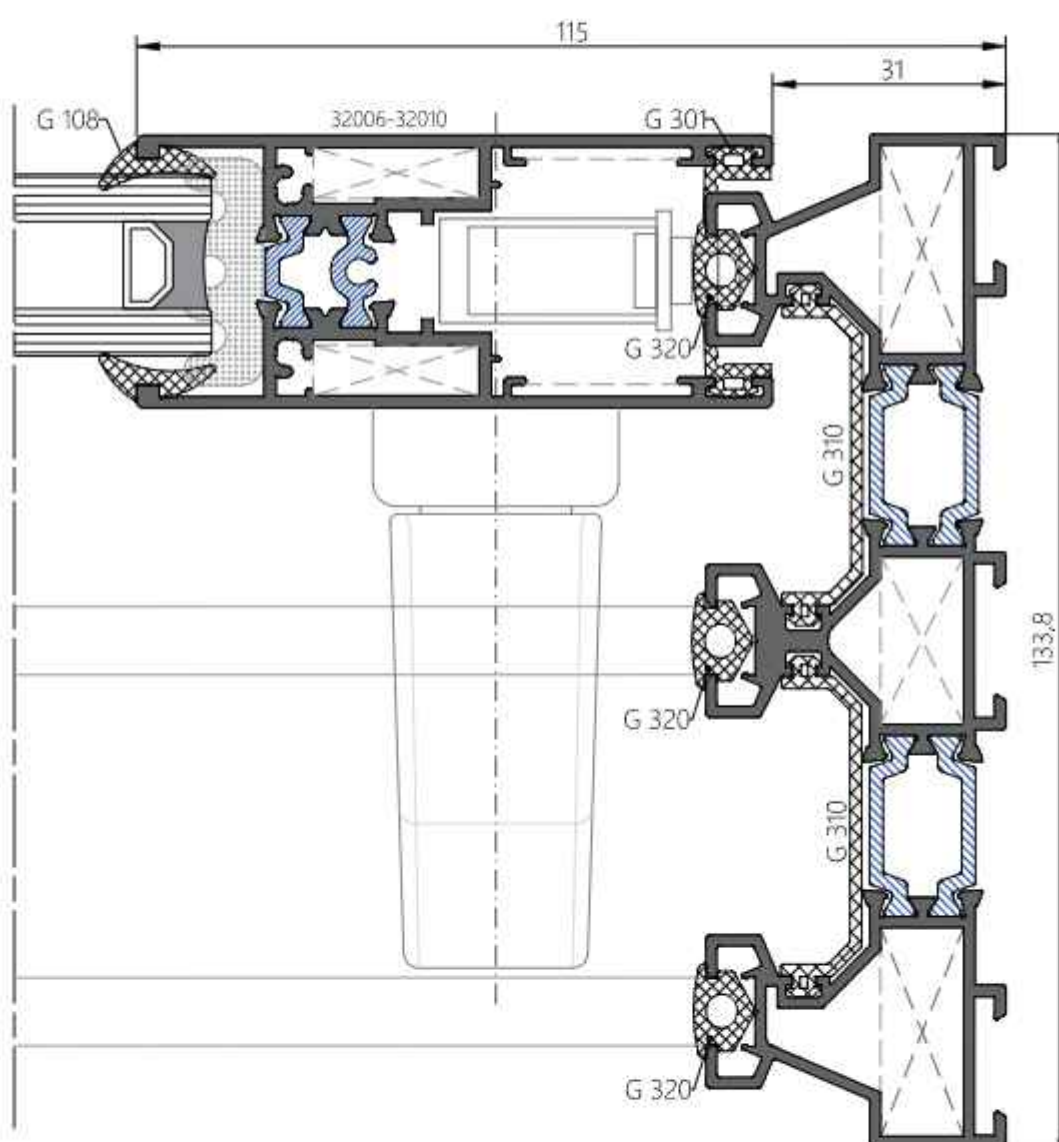
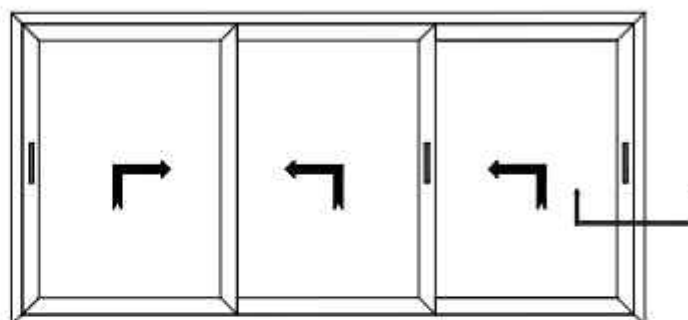
HATCH GUIDE : ● Aluminium

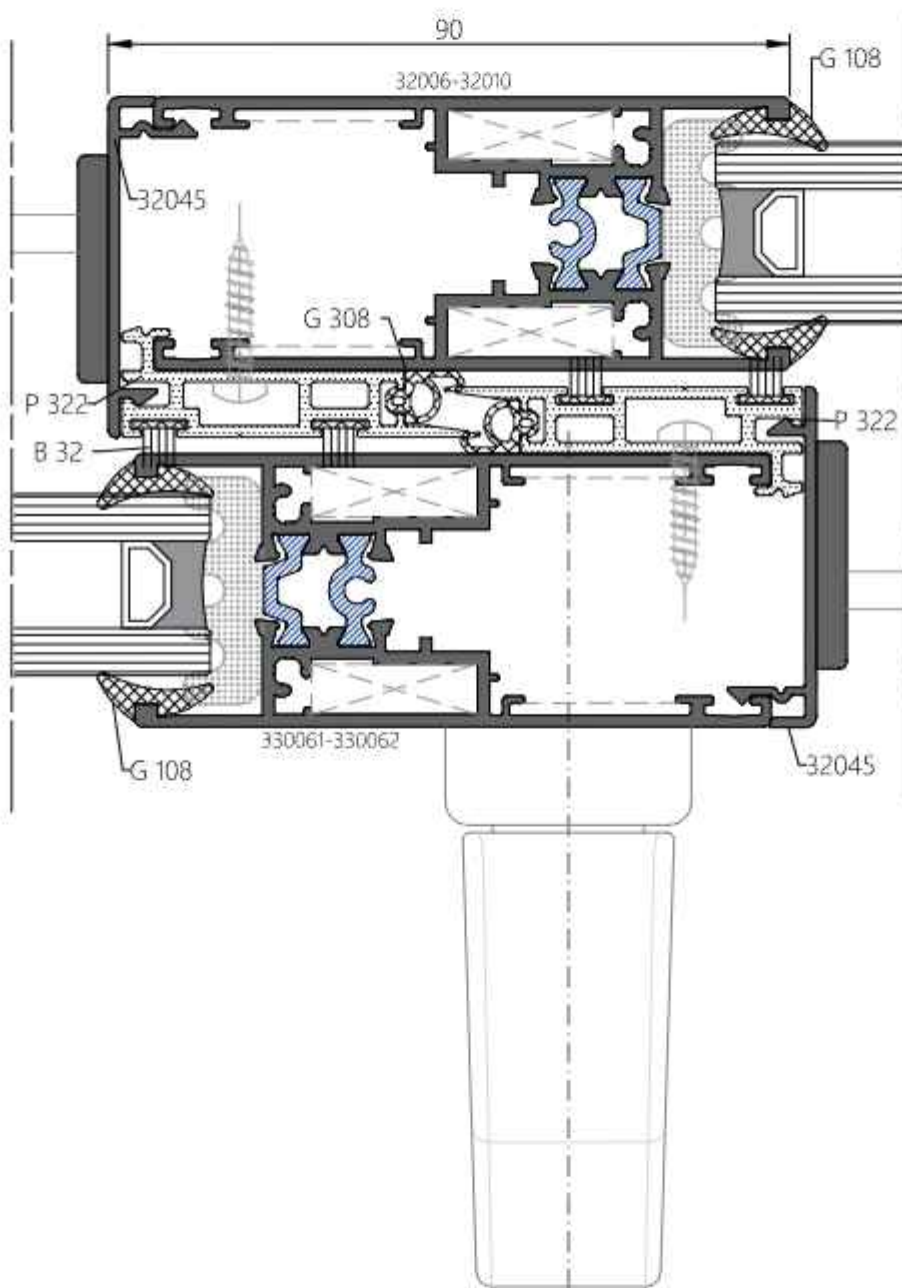
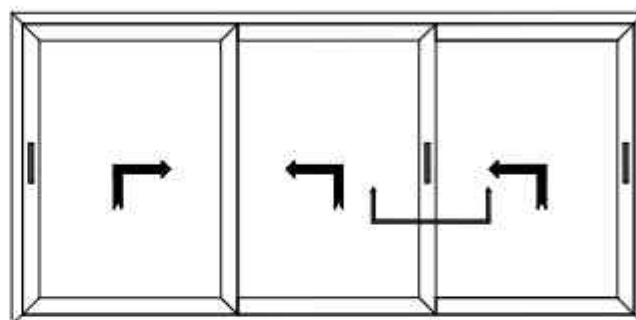
● PolyAmid

● PVC

● EPDM

● Sponge





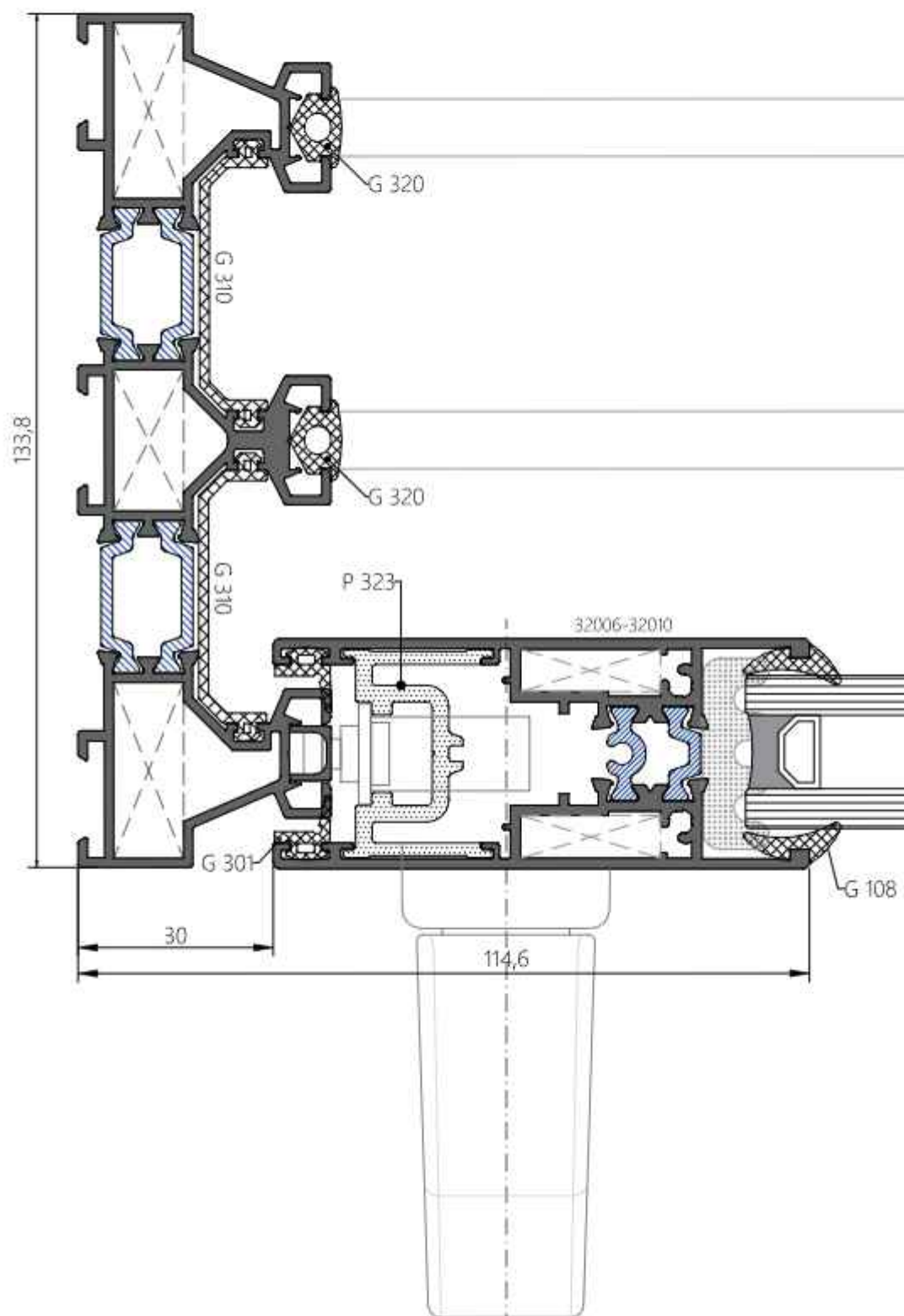
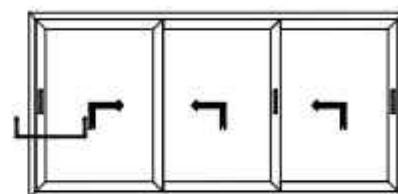
HATCH GUIDE : ● Aluminium

● PolyAmid

● PVC

● EPDM

● Sponge



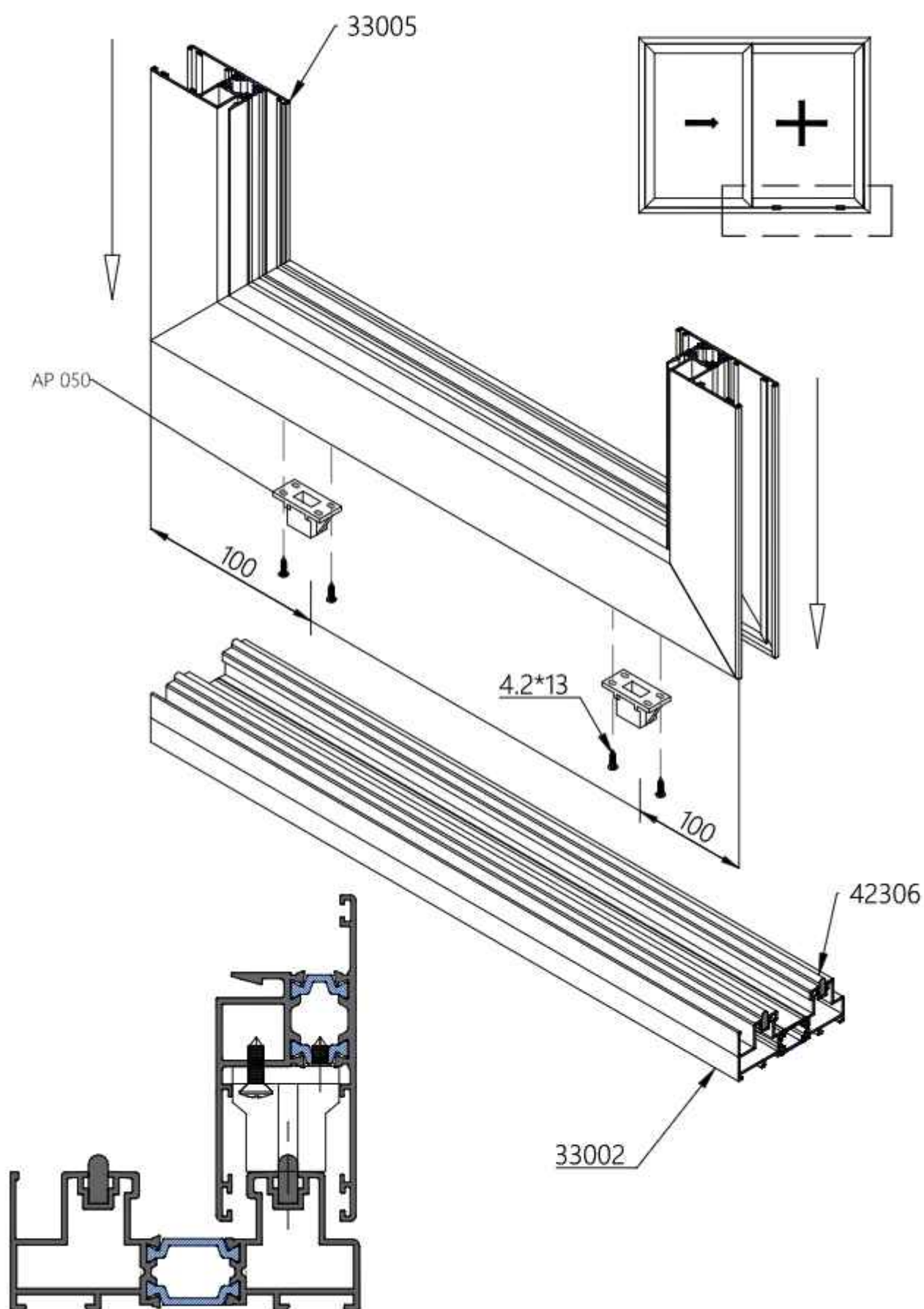
HATCH GUIDE : ● Aluminium

● PolyAmid

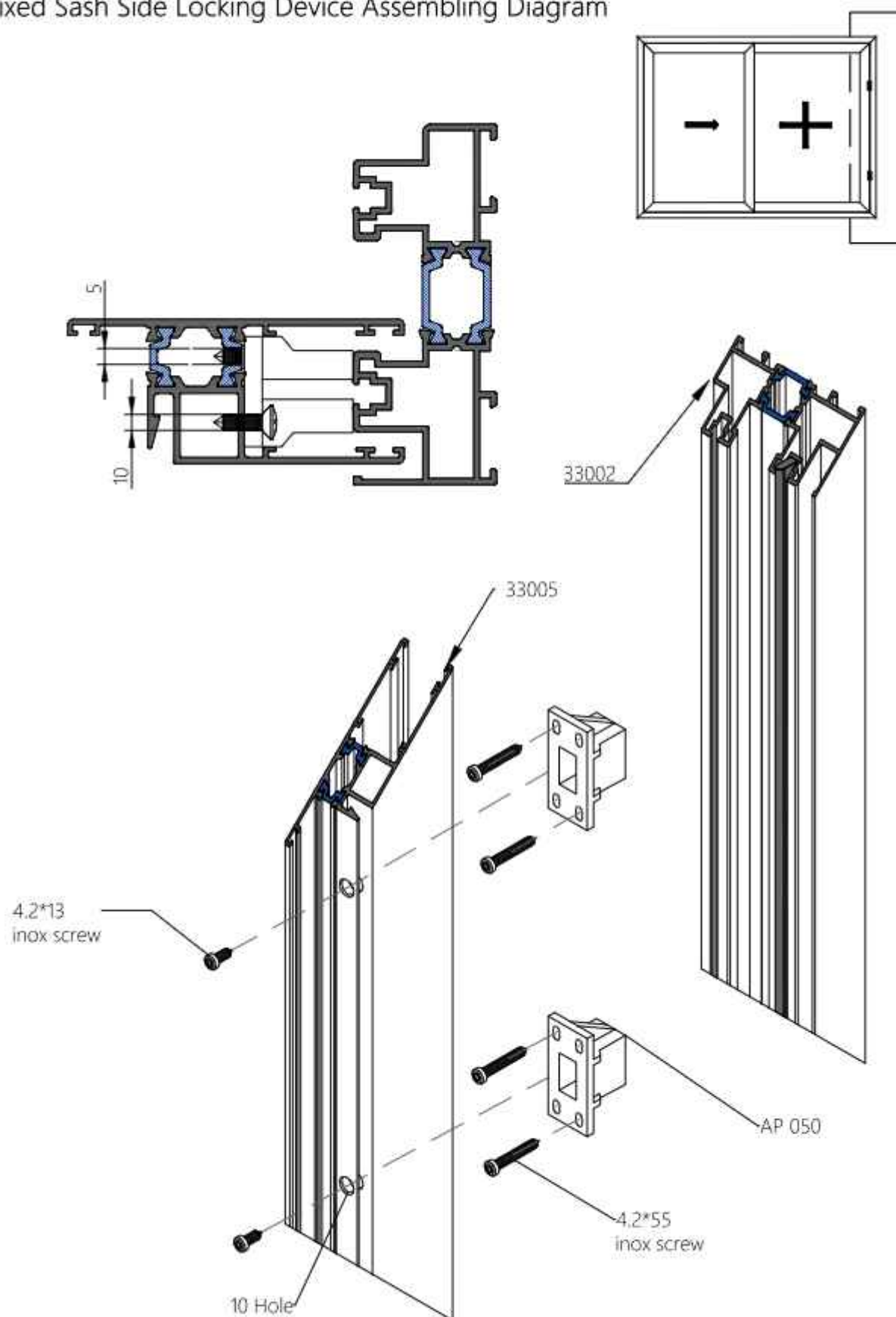
● PVC

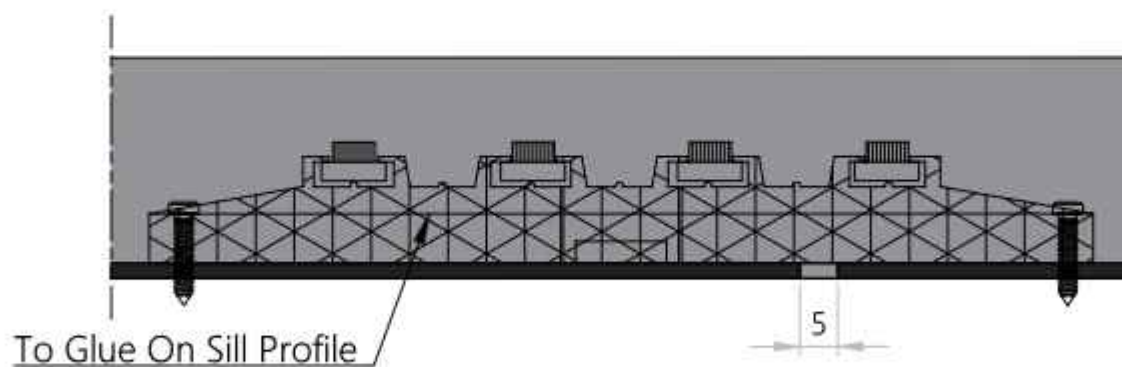
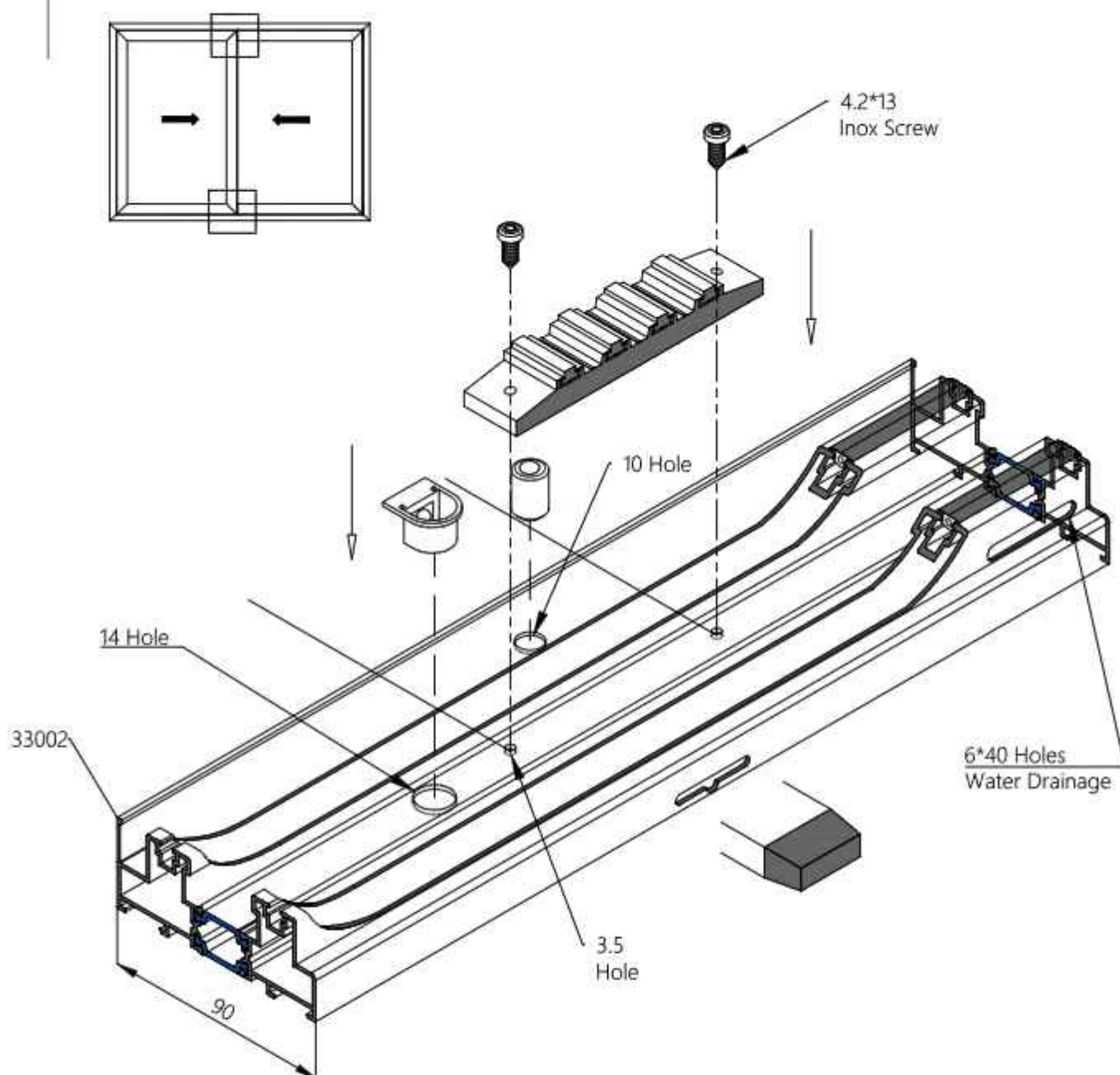
● EPDM

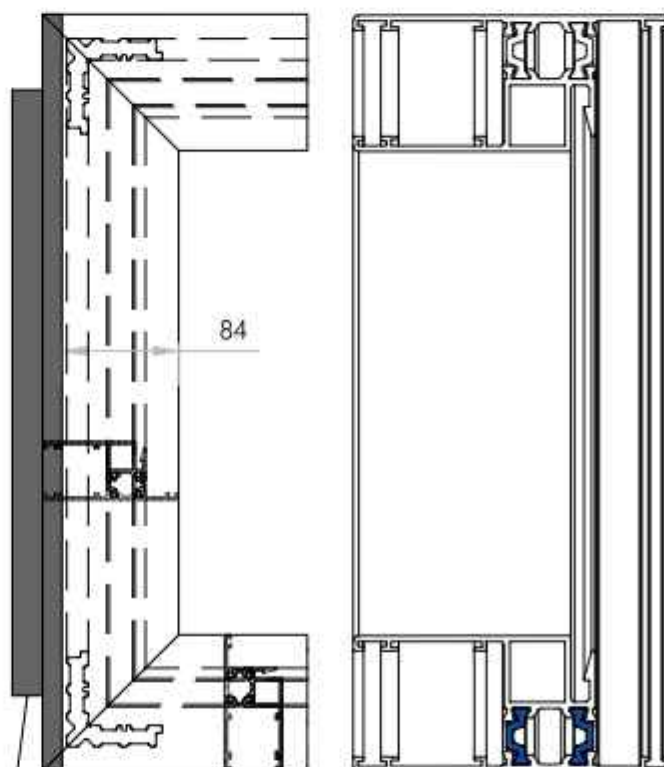
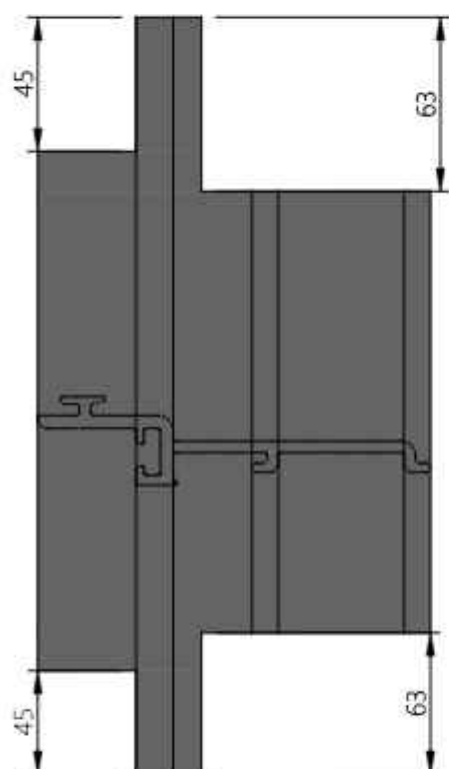
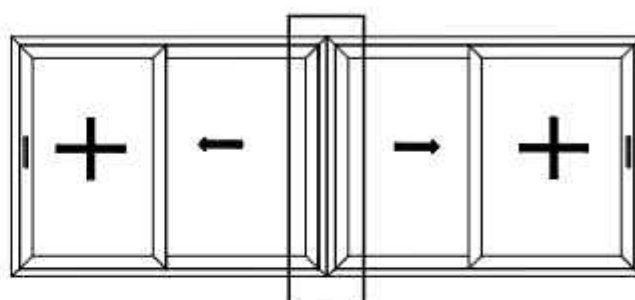
● Sponge



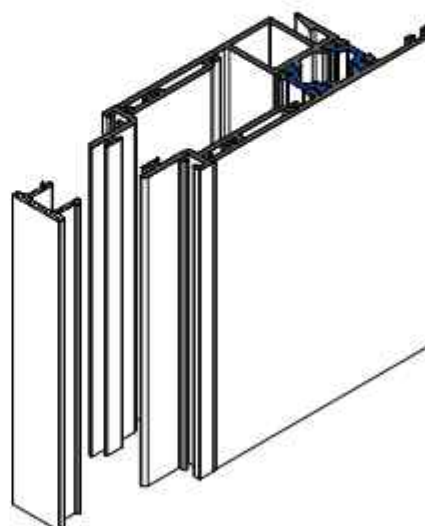
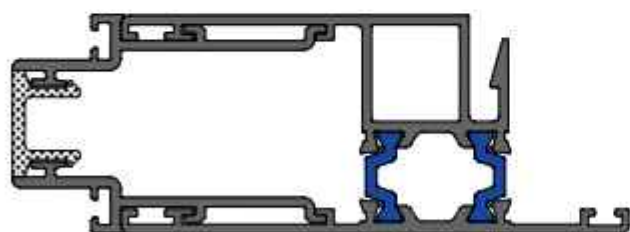
Fixed Sash Side Locking Device Assembling Diagram

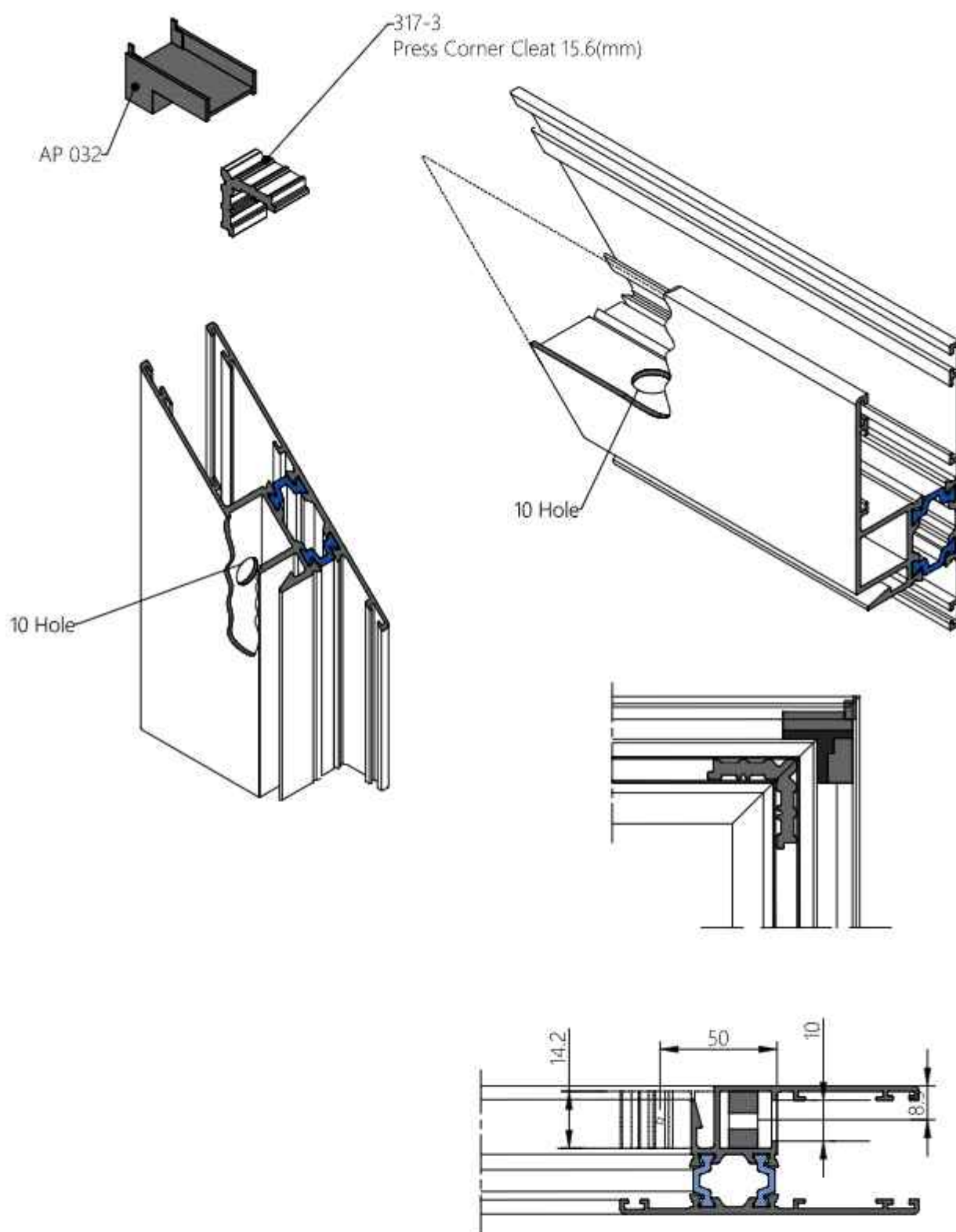






Slide To Head



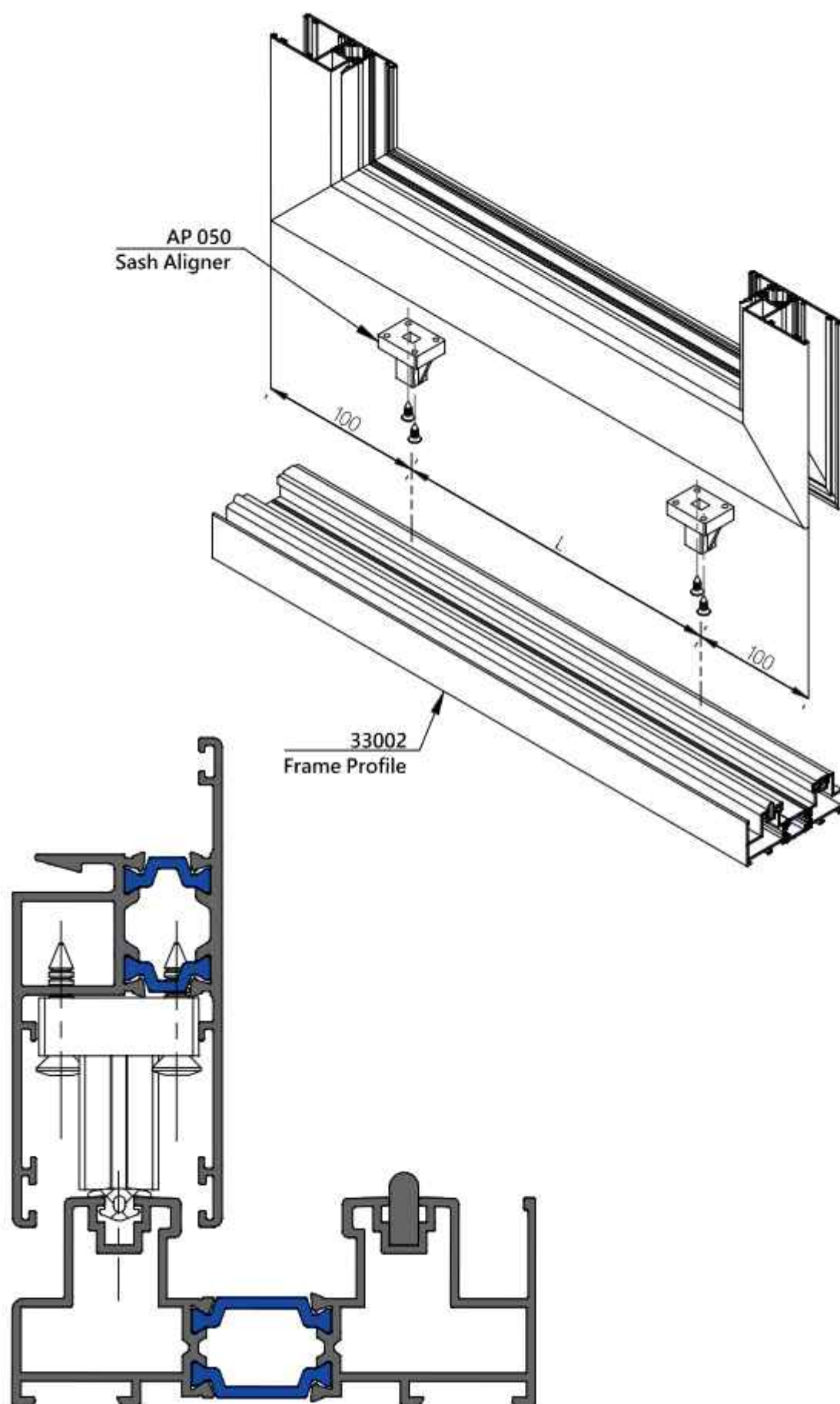


CORNER CLEAT ASSMBLEY

first corner cleat profile cleaned with grease solution.

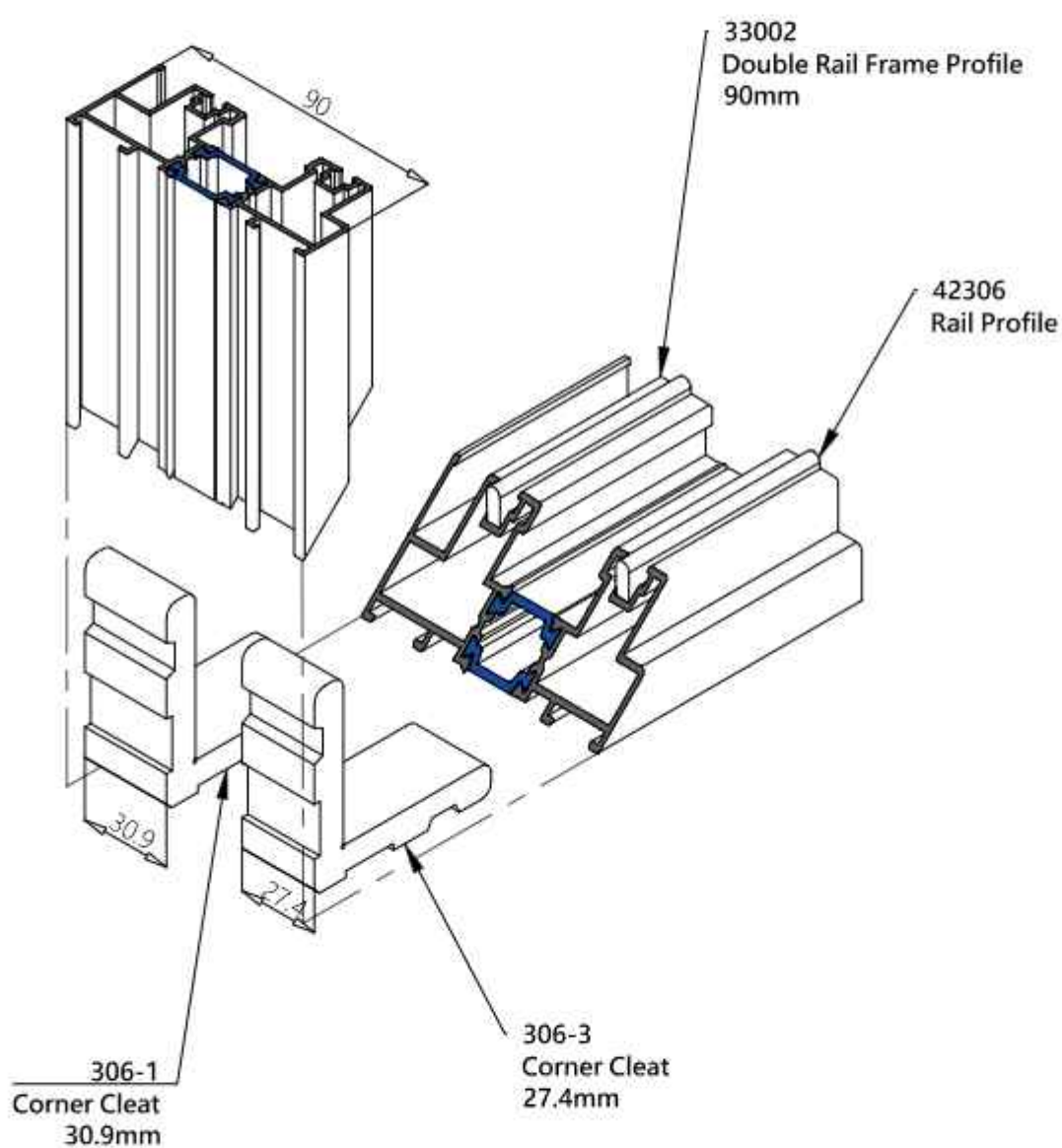
the metal glue applied to the surface of corner cleat ad profile.

the corners alligned and screwed.

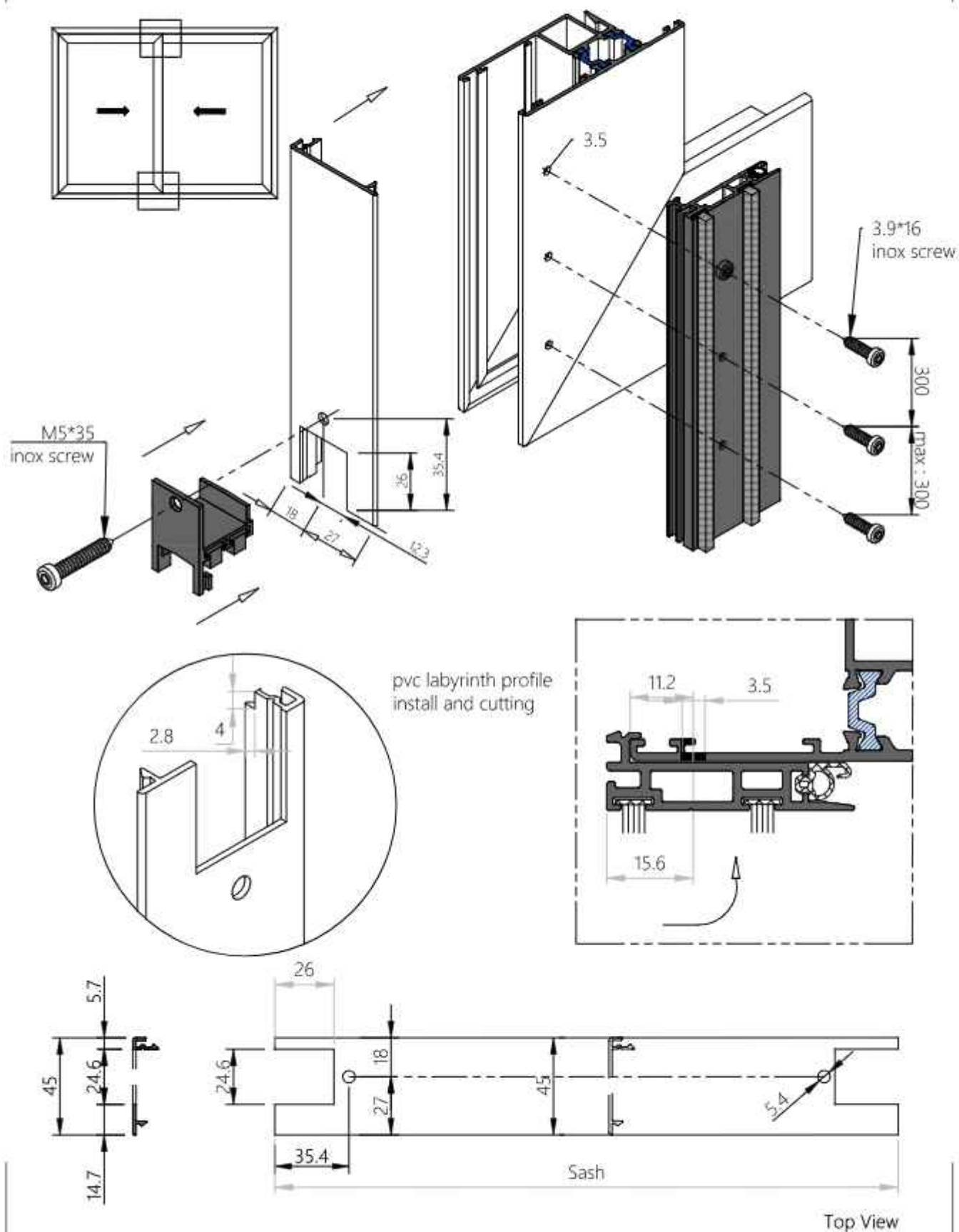


CORNER CLEAT ASSEMBLY

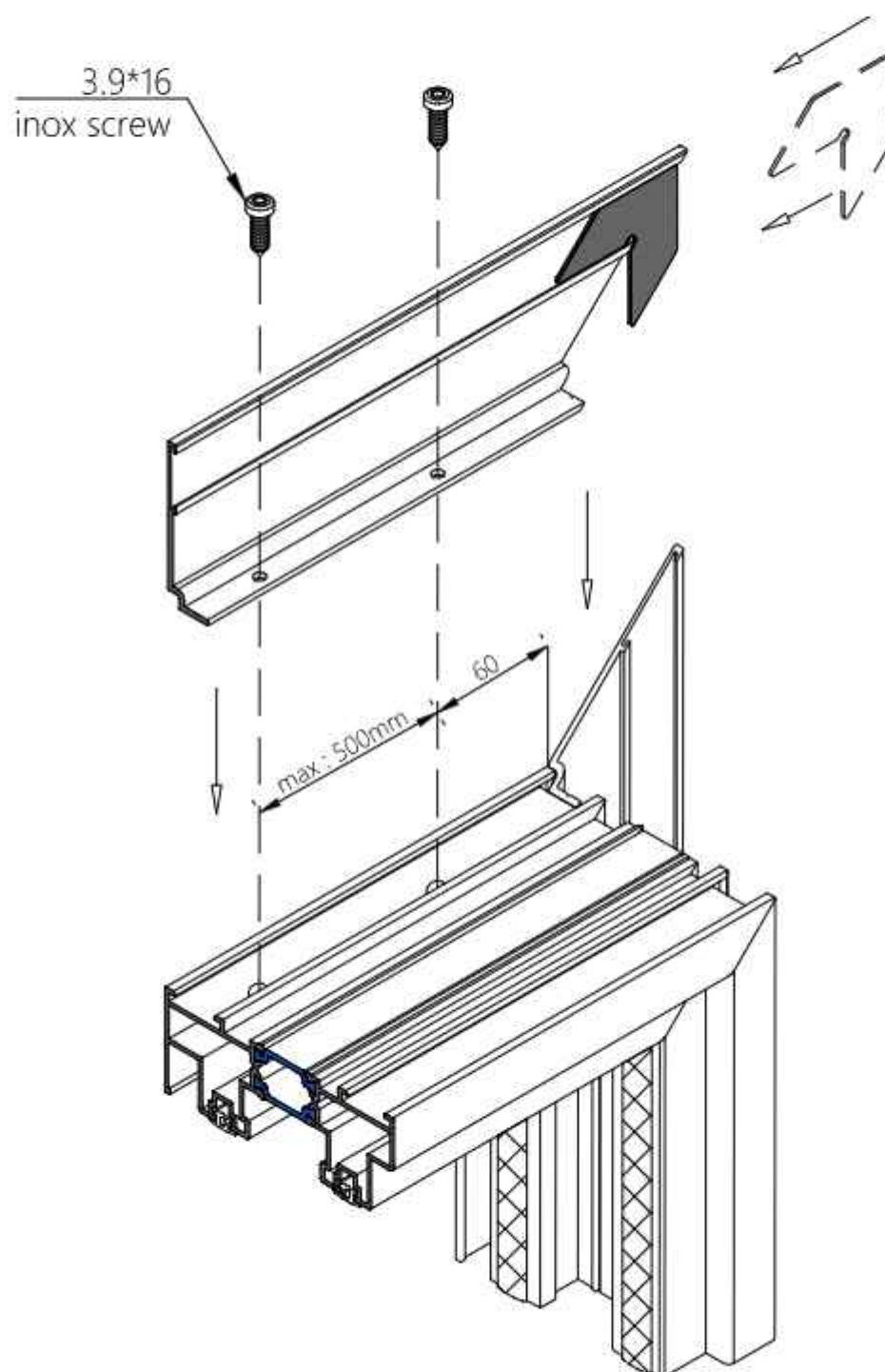
First corner cleat profile cleaned with grease solution. The metal glue applied to the surface of corner cleat and profile.



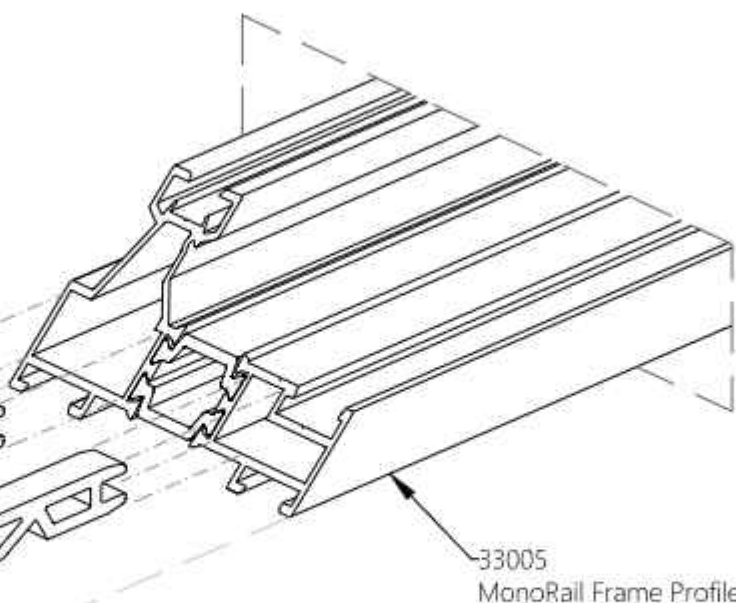
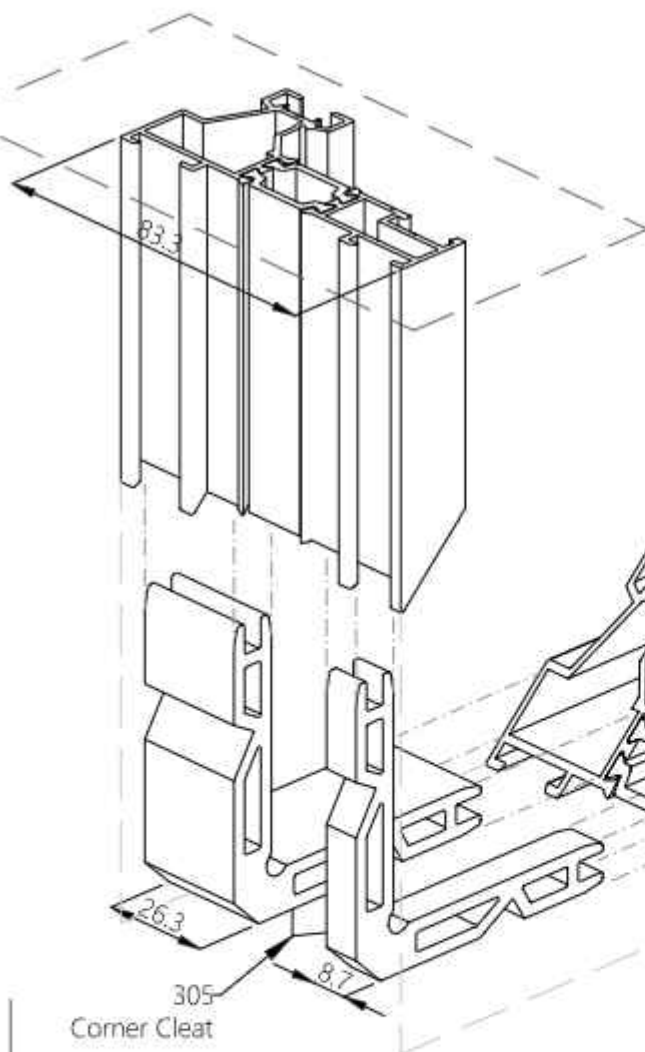
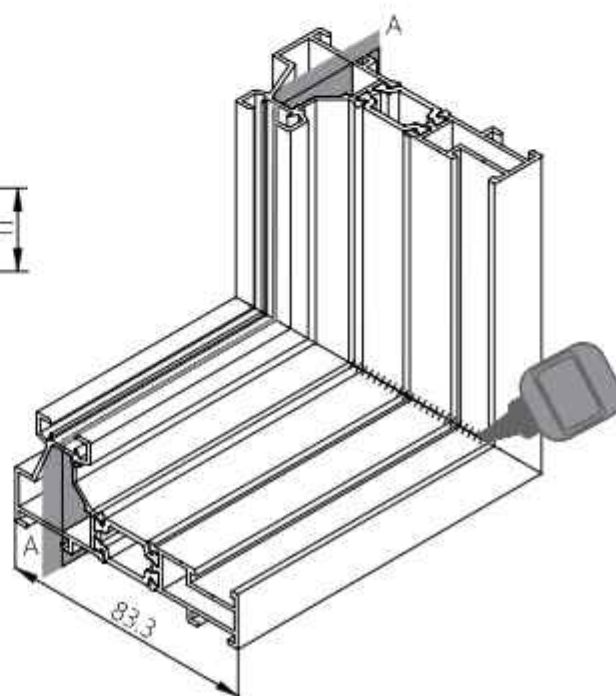
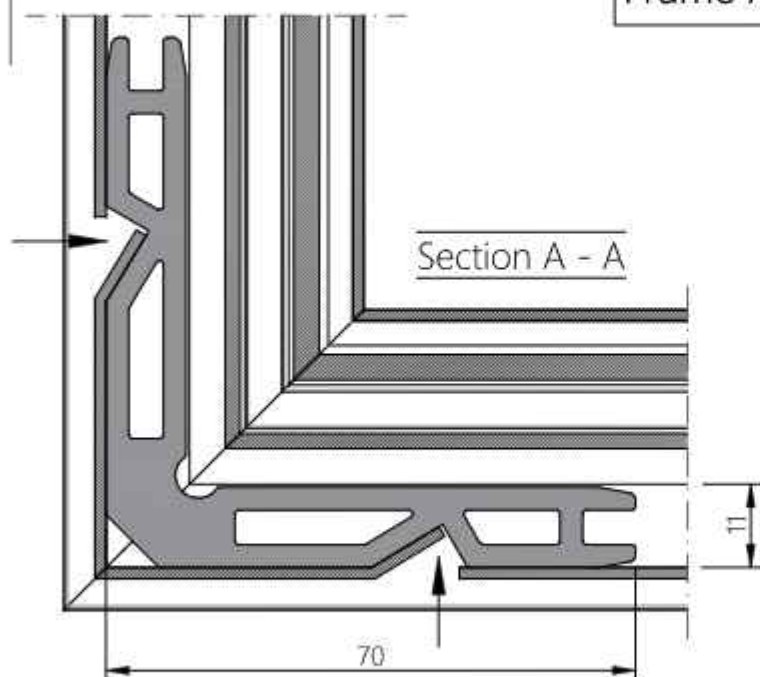
PVC LABYRINTH PROFILE ASSEMBLING DIAGRAM



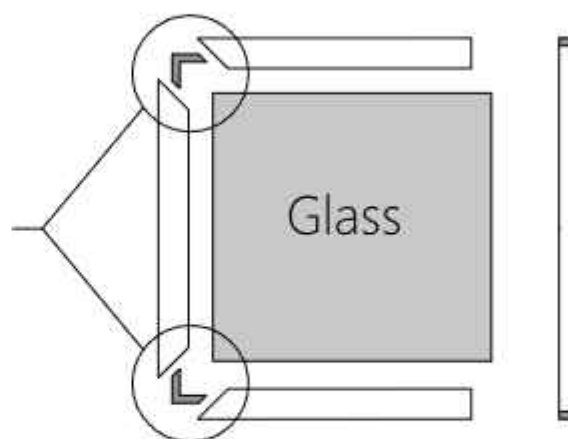
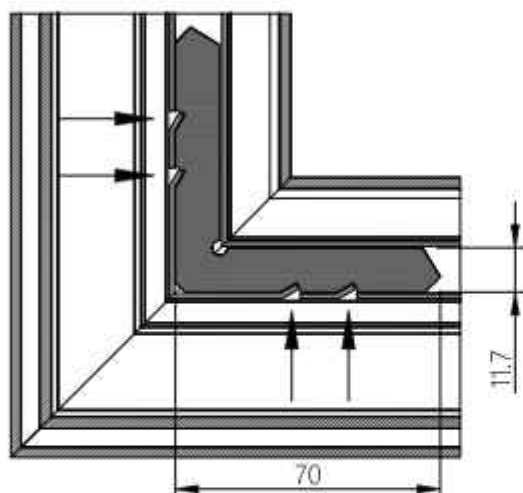
FINISHING PROFILE ASSEMBLING DIAGRAM



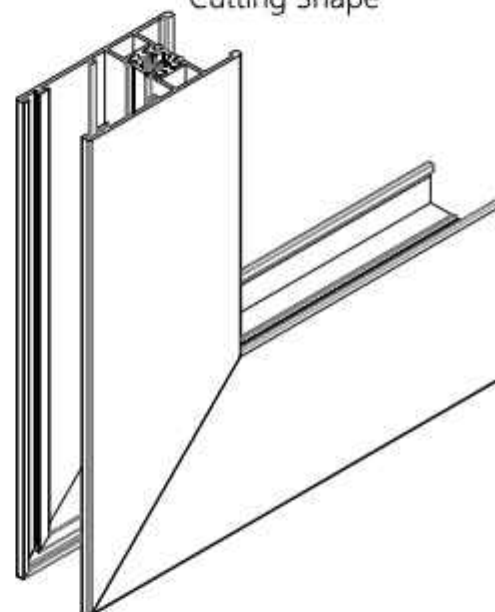
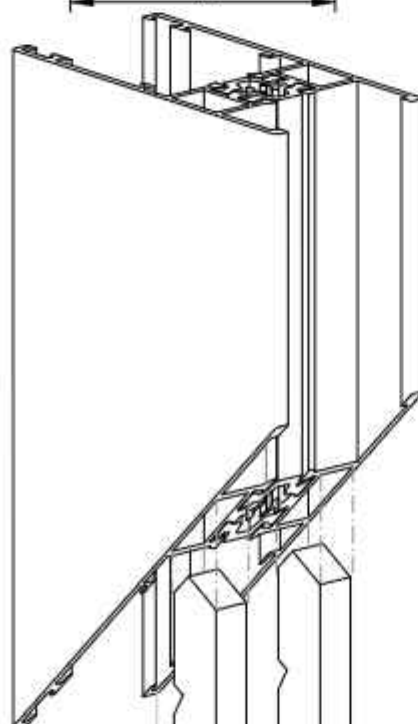
Frame Assembling With Corner Cleat



Sash Assembling



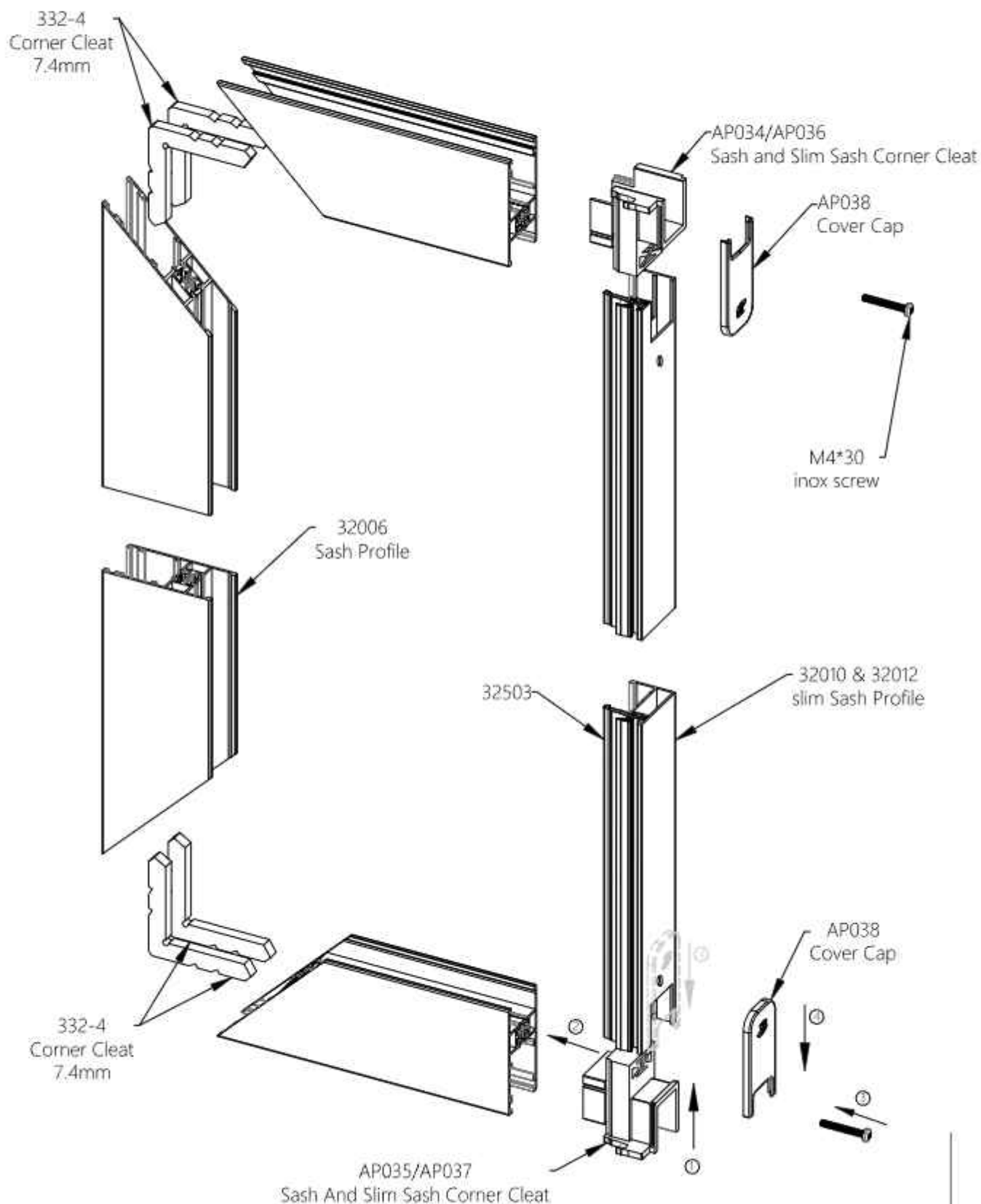
Sash Assembling
Cutting Shape

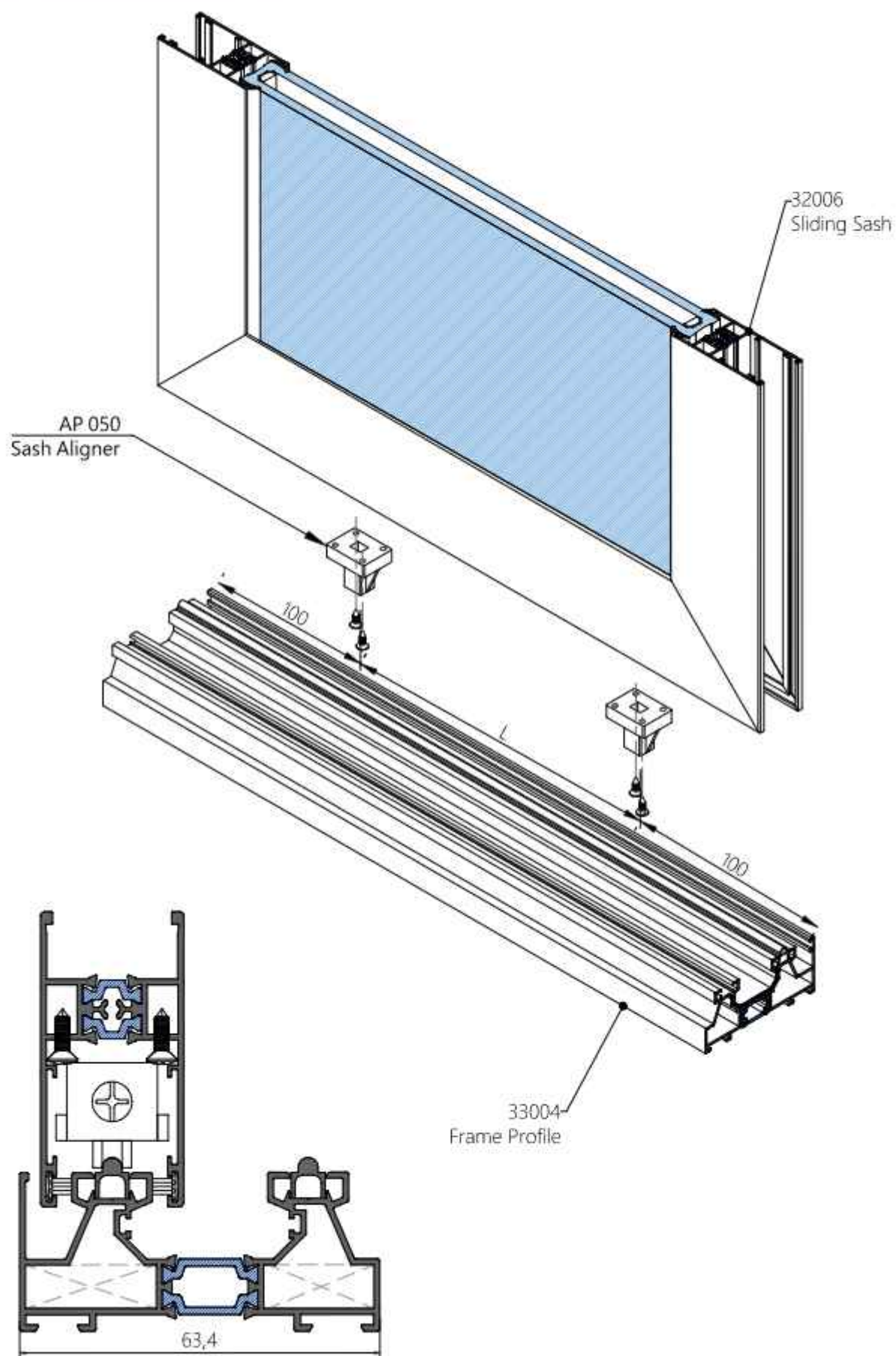


332-4
Corner Cleat 7.4mm

32006
Sliding Sash Profile

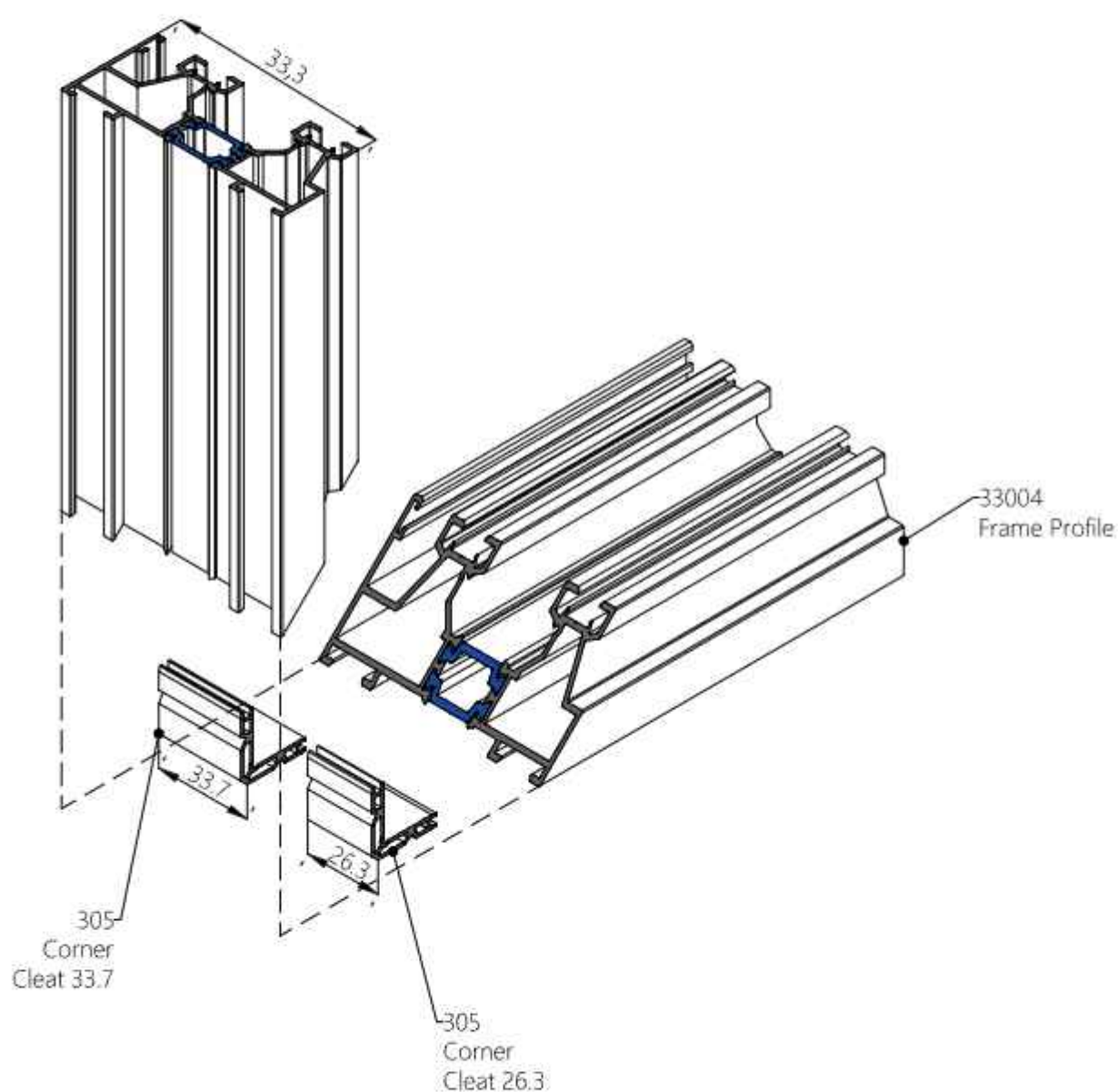
Sliding Sash Full Assembling

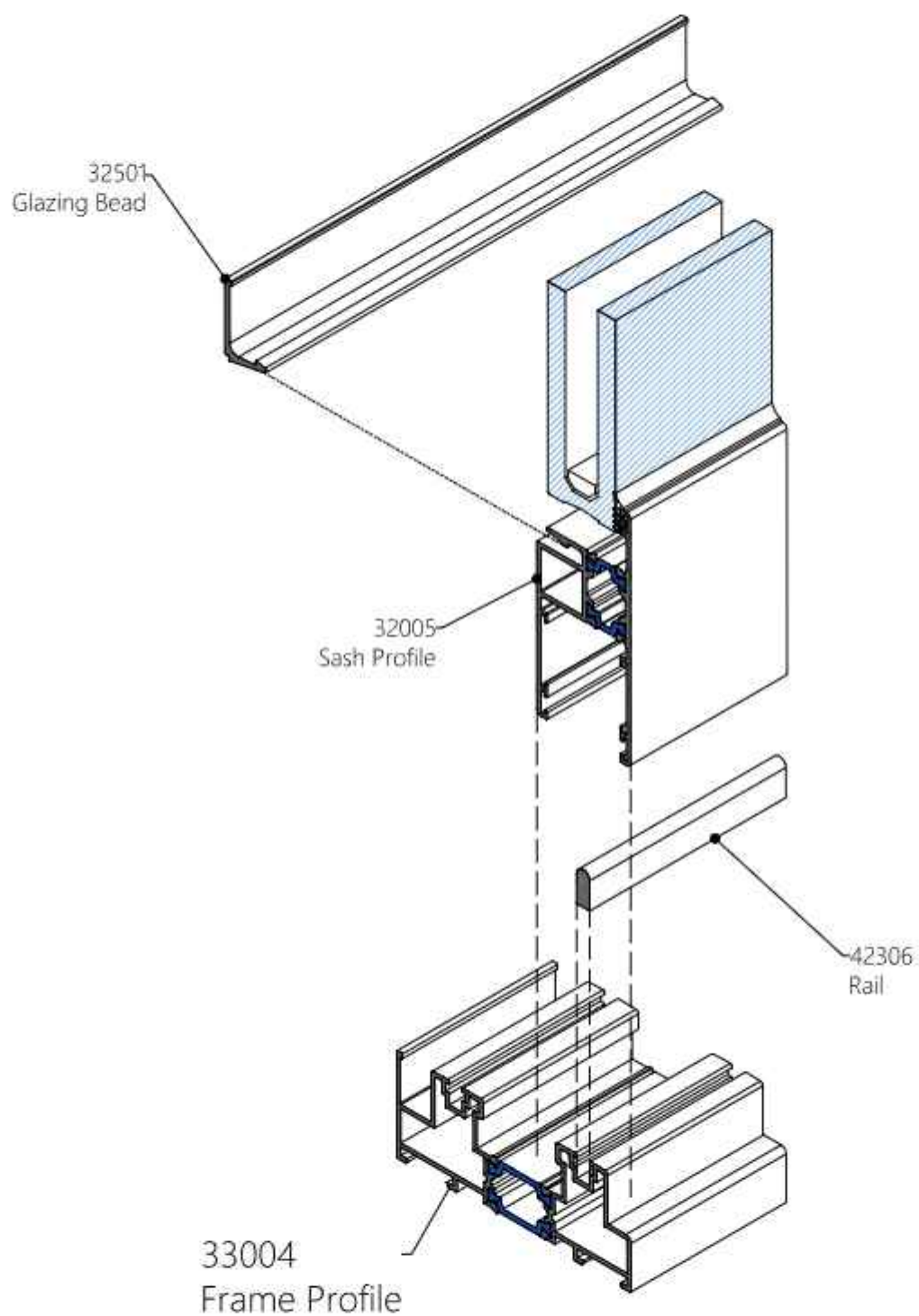


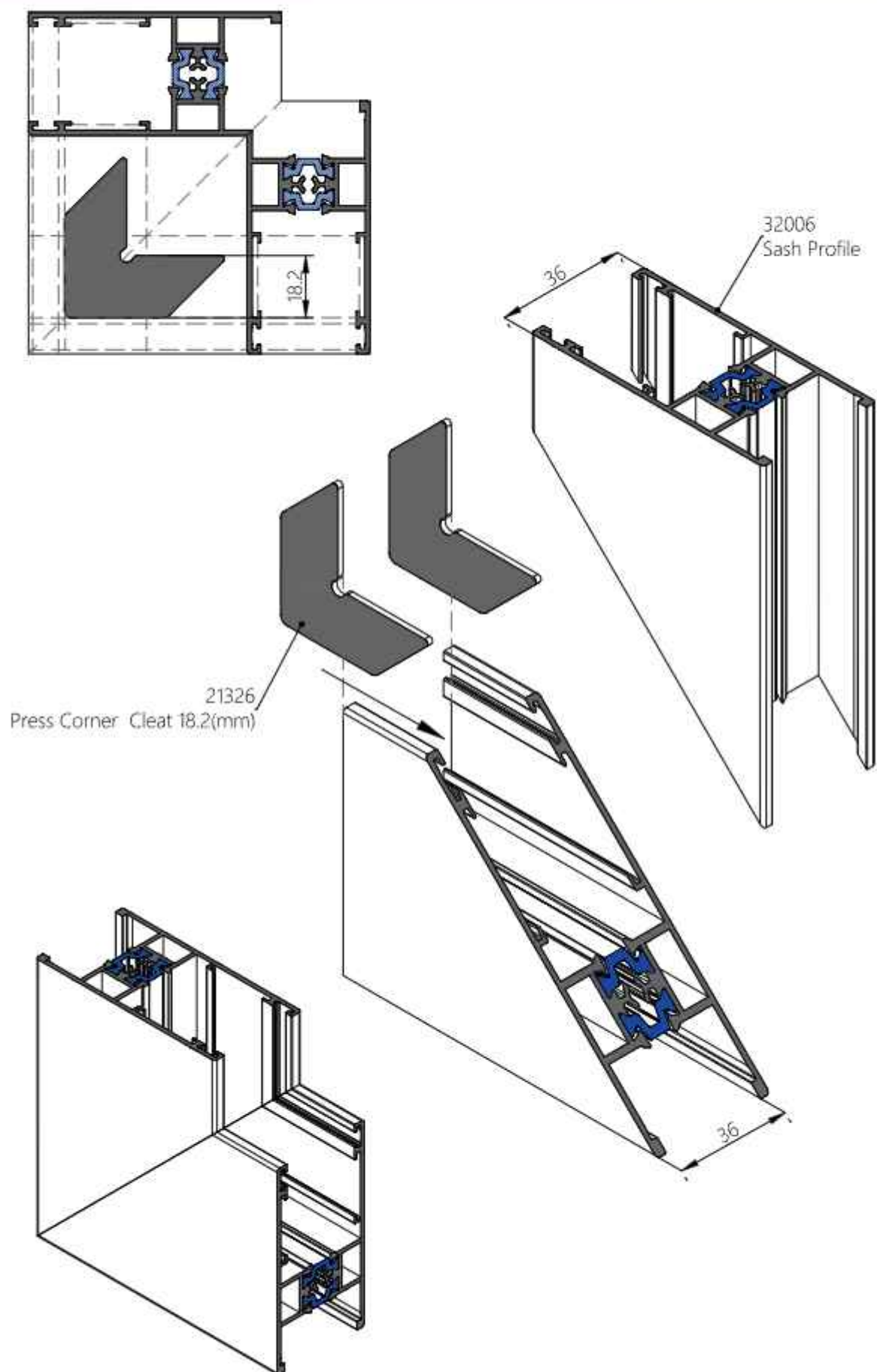


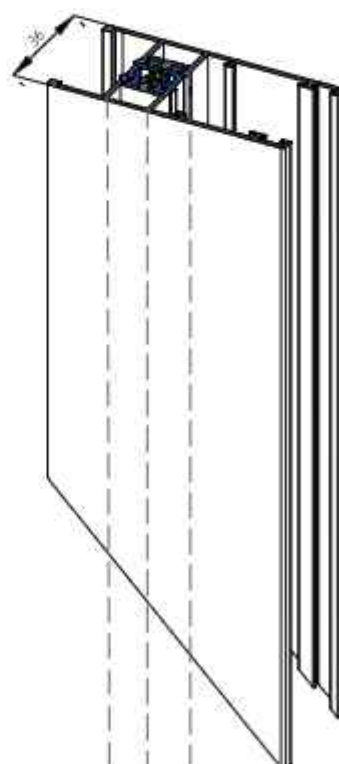
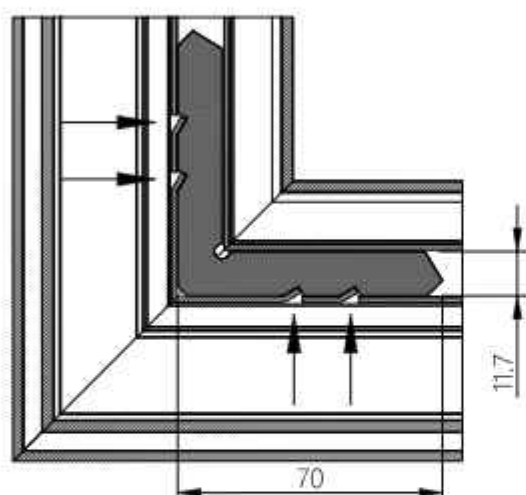
CORNER CLEAT ASSEMBLY

First corner cleat profile cleaned with grease solution. The metal glue applied to the surface of corner cleat and profile.

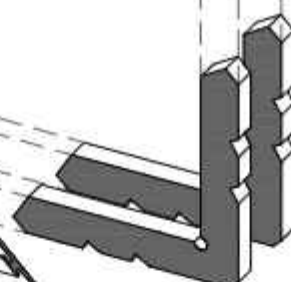
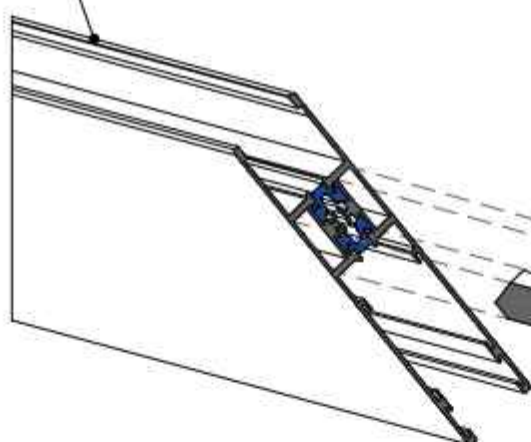








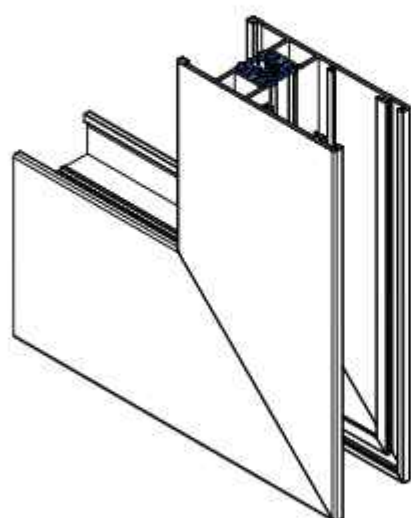
32009
Sash Profile



Press Corner Cleat 7.4(mm)



M5*35
inox screw



Sash Asmbling